



*Safety is our first priority*™

# TECH FOR SAFETY

2025

General Catalog No. 8-2025.US





*Safety is our first priority*™

## Statement of LIMITED WARRANTY

Purchaser and YOKE expressly agree that YOKE's warranty with respect to sale of its products is LIMITED solely to YOKE's choice of repair, replacement or refund of the purchase price of any product.

Purchaser and YOKE expressly agree that the remedies provided in this section are the purchaser's exclusive remedies in connection with the purchase or use of the product. Purchaser and YOKE expressly agree that in no event shall YOKE be liable for any incidental or consequential damages in connection with the purchase or use of the product.

All other warranties, including express warranties and the implied warranties of merchantability and fitness for a particular purpose are hereby disclaimed. Purchaser hereby waives all other warranties, rights and remedies arising by law or otherwise including, but not limited to, express warranties, the implied warranty of merchantability, any implied warranties arising from course of performance, course of dealing or usage of trade, and implied warranty of fitness for a particular purpose. Additionally, yoke hereby disclaims any of its obligations or liabilities arising from statute, warranty, contract, tort or negligence. Any modification made to yoke products will void the limited warranty where applicable, and will also void any third party accreditations that may apply such as abs, dnv, etc.

**Complete Agreement:** This Warranty between purchaser and YOKE is complete. All prior or contemporaneous discussions, representations and/or understanding are merged into this Warranty.

All prior or contemporaneous agreements between the parties are superseded by this Warranty. **Choice of Law:** Any dispute about the interpretation of this Warranty shall be governed by the laws of Taiwan, The Republic of China.

**Resolution of Disputes:** Purchaser and YOKE expressly agree that any dispute arising out of the purchase, use or operation of the purchased product shall, upon written notice to the other party, be resolved through binding arbitration. The arbitration shall be governed by the then existing rules of the Arbitration Association of The Republic of China. The location of any arbitration shall be Taichung, Taiwan, The Republic of China. The substantive laws of The Republic of China shall govern the arbitration to the extent they are not in conflict with the then existing rules of the Arbitration Association of The Republic of China. In no event shall YOKE liable for incidental or consequential damages as part of the arbitration award. The award, decision, or filing rendered by the arbitration shall be final, and judgment may be entered upon it in accordance with the applicable law in any court having appropriate jurisdiction.

## Lifting Points

## Master Links

## Lifting Chain Fittings & Digital Tags

## Offshore Container Lifting Fittings & RoV

## Shackles

## Hoist Hooks

## Swivels

## Wire Rope End Fittings

## Snatch Blocks

# YOKE Lifting Solutions

Since its founding in 1985, YOKE has delivered 40 years of stable, superior quality, continuous R&D, and innovation to lifting professionals worldwide. This catalog highlights our full product line, tailored with a clear focus on the U.S. market, covering nine distinct categories: Lifting Points, Master Links, Lifting Chain & Wire Rope Fittings with Digital Tags, Offshore Container & RoV Fittings, Shackles, Hoist Hooks, Swivels, Wire Rope End Fittings, and Snatch Blocks.

Each product embodies YOKE's engineering excellence, embedded with patented Digital Chips and powered by the RiConnect platform — ensuring unmatched traceability, compliance, and operational efficiency. Built to meet and exceed U.S. standards, our solutions deliver safety, reliability, and value for lifting professionals across industries.

40 Years of Excellence. Engineered for Safety. Powered by Innovation. Trusted in America.



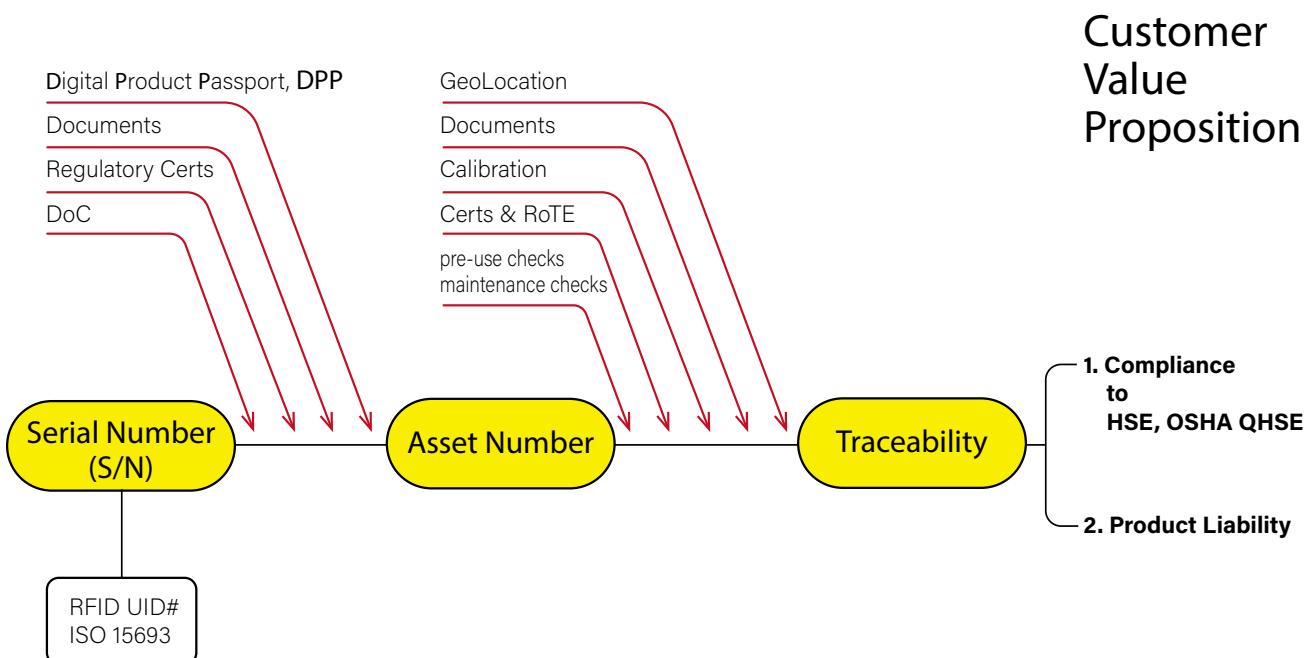
# The Power of Serial Number: Enabling Total Traceability and Compliance

YOKE leverages advanced digital technology to embed a unique Serial Number (S/N) into every individual product. This Serial Number is not just an identifier — it becomes the digital anchor point for the entire asset lifecycle. From the moment of manufacture to the final stages of use, every activity, inspection, and regulatory document can be traced back to this single source of truth.

By structuring traceability around the Serial Number, YOKE delivers an unparalleled customer value proposition:

- Full compliance with global standards such as OSHA, QHSE, and HSE
- Robust product liability control backed by transparent, verifiable records.

This digital-first approach, powered by RiConnect, sets a new benchmark in the global supply chain — transforming how lifting and safety-critical equipment is managed, monitored, and trusted. No other system offers such precise control, risk mitigation, and regulatory visibility — all starting from the Serial Number.



# TECH FOR SAFETY





# YOKÉ Go Digital, Powered by RiConnect

YOKÉ is committed to redefining lifting safety through breakthrough innovation and high-end digital technology. At the core of this transformation is the Digital Product Passport (DPP), a cutting-edge solution aligned with the EU's ESPR regulation and embedded directly into every YOKÉ lifting product.

Each product is equipped with a secure digital chip and powered by RiConnect – enabling instant access to regulatory documents, traceability records, inspection status, and sustainability data. This digital foundation ensures that our products are not only safe and strong, but also smart, transparent, and compliant with global expectations.

YOKÉ's DPP functionality brings unique value to customers operating in the world's most demanding environments – including Aerospace & Defense, Oil & Gas, Wind Energy, Mining, and Heavy Industrial sectors. In these high-risk sectors where OSHA and QHSE requirements are strict, our technology provides unmatched visibility and control throughout the asset lifecycle.

YOKÉ defines its customer value proposition through four essential pillars: Compliance, Traceability, Status, and Net Zero / ESG. These are built-in capabilities that empower our customers to operate more safely, responsibly, and efficiently.

With YOKÉ's embedded digital technology, powered by RiConnect, every lift becomes a data-driven decision — and every product becomes a digitally empowered, compliance-driven asset.

Tech for Safety, Transparency for Trust.









Yellow Point







# YOKE YP Size & WLL Chart (Metric Thread)



Thread	8-211		8-211L		8-231		8-231L		8-203		8-251	
	WLL (t)	Weight (kg)										
M 6												
M 8	0.30	0.3	0.3	0.4	0.5	0.2	0.5	0.3	0.5	0.4	0.3	0.3
M10	0.63	0.4	0.63	0.4	0.7	0.3	0.7	0.4	0.55	0.5	0.5	0.4
M12	1.00	0.5	1	0.5	1	0.3	1	0.4	1.3	1.7	0.7	0.4
M14	1.20	0.5			1.5	0.9					1	0.4
M16	1.50	0.6	1.5	0.7	2	0.9	2	1	2.4	1.8	1.4	0.5
M18	2.00	1.3			2.5	1.9						
M20	2.5	1.6	2.5	1.7	3	1.1	3	2	2.7	1.8	1.7	0.5
M24	4	1.9	4	2	5	2.7	5	2.8	5.25	4.2	1.7	0.5
M27	4	2.9			5.6	4.7						
M30	5	3.1	5	4.3	7.8	5.1	7.8	6.3	8.75	6.6	4	1.5
M36	7	3.1			10	5.6			10	6.9	10	3.9
M36	8	5.9	8	6.9	12.5	10.2	12.5	10.6	12.5	15		
M42	10	6.3	10	7.9	15.6	10.6	15.6	11.3	15.6	16	12.5	4
M42	15	10.9	15	13.5							13	7.4
M45											12.5	4.1
M48	20	12.1	20	15.5	20	12	20	13.3	16.9	16	12.5	4.4
M52											17	7.7
M56					22.0	14.3			19.4	19.1	18	8.1
M64					22.5	16.6			27.9	23	20	9.3
M72											28	17.7
M80											35	24.8
M80											40	30.1
M90											28	19.6
M100											35	25.3
M100											40	31.9
M100											35	27.8
M100											40	34.2
M100											40	35.2

\* Design Factor 4:1



# YOKÉ YP Size & WLL Chart (Metric Thread)

**YOKÉ**



Thread	8-271		8-273		8-291K		8-291KL		8-S291		DA-271		
	WLL (t)	Weight (kg)											
M 6					0.1	0.1							
M 8	0.4	0.2	0.3	0.5	0.3	0.1					0.4	0.2	
M10	0.6	0.2	0.45	0.5	0.4	0.1	0.4	0.2			0.6	0.2	
M12	0.7	0.3	0.6	0.8	0.75	0.2	0.75	0.3	0.5	0.2	0.7	0.3	
M14													
M16	1.5	0.5	1.3	1.2	1.5	0.4	1.5	0.6	1	0.3	1.5	0.5	
M18													
M20	2.5	1	2	2	2.3	0.6	2.3	0.9	2	0.6	2.5	1	
M24	4	2.2	3.5	3.5	3.2	1.1	3.2	1.5	2.5	1	4	2.2	
M27													
M30	6	4.5	5	6.8		4.5	2.1	4.5	2.9		6	4.5	
	6.7	4.5											
M36	10	4.6			7	3.7			7	5.2		10	4.6
M42	13	5.5			9	5.8					13	5.5	
M45													
M48	14	6.1			12	8.6					14	6.1	
M52	20	10.5									20	10.5	
M56	20	10.7			16	11					20	10.7	
M64	20	11.6			18	11.8					20	11.6	
M72	40	30.6											
M80	40	31.6											
M90	40	33.9											
M100													

\* Design Factor 4:1



Thread	*8-212		**8-232		**8-204		*8-252		*8-272	
	WLL [lbs]	Wiegth [lbs]								
5/16					800	0.9				
3/8					1000	0.9	1100	1		
1/2	2200	1	1700	0.6	2500	3.7	1500	1	1550	0.7
5/8	3300	1.3	3500	2	4000	4	3000	1	3300	1.2
3/4	5500	2.9	5300	2.1	5000	4	5500	2.1	4400	1.2
					7000	8.8				
7/8	5500	2.8	6700	5	8000	9.3			5500	2.2
1	8800	4.3	8800	3.4	10000	9.5	8800	3.3	8800	4.8
1 1/4	11000	6.8	13700	11.2	15000	14.5	14700	5.3	13200	9.9
							17600	8.1		
1 1/2	17000	12.9	22000	22.3	24000	35.2	22000	8.3	22000	10
1 3/4	33000	24.5					27500	8.8	28600	12.1
2	44000	27.2	35200	28.7	30000	35.2	27500	9.7	30800	13.5
2 1/4							39600	17.8	44000	23.1
2 1/2							44000	19.6	44000	23.5
3							61700	36.1		
3 1/2							77100	55.7	92400	70.2
4									92400	74.6

\* Design Factor 4:1

\*\* Design Factor 5:1

# YOKÉ YP Size & WLL Chart (UNC Thread)

**YOKÉ®**



8-274



8-292K



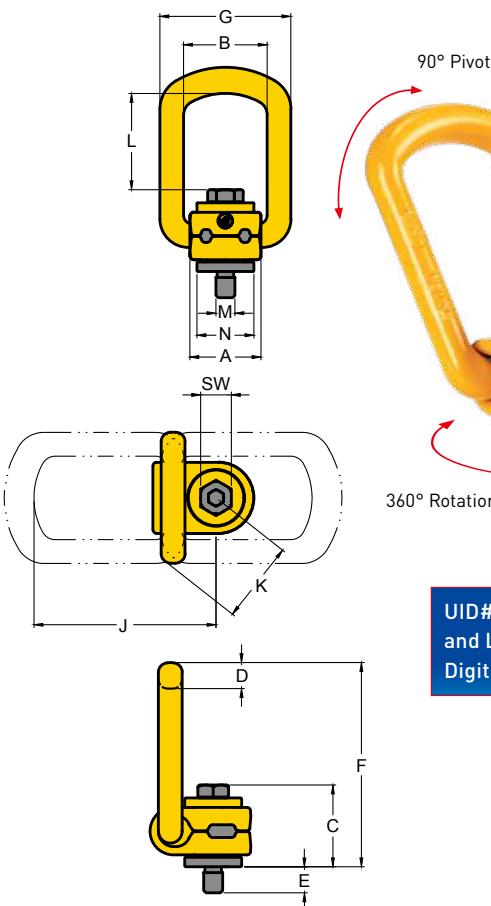
8-292KL



DA-272

Thread	WLL [lbs]	Wieght [lbs]	WLL [lbs]	Wieght [lbs]	WLL [lbs]	Wieght [lbs]	WLL [lbs]	Wieght [lbs]
5/16			660	0.3				
3/8			880	0.3				
1/2	1300	0.9	1650	0.5	1650	0.8	1550	0.7
5/8	2800	1.7	3300	0.9	3300	1.2	3300	1.2
3/4	4400	2.3	5060	1.4	5060	2.1	4400	1.2
7/8			5060	1.5			5500	2.2
1	7700	6.5	7040	2.5	7040	3.3	8800	4.8
1 1/4	11000	13.4	9900	4.7	9900	6.5	13200	9.9
1 1/2			15400	8.7			22000	10
1 3/4			19800	12.7			28600	12.1
2			26400	19.6			30800	13.5
2 1/4							44000	23.1
2 1/2							44000	23.5
3								
3 1/2								
4								

\* Design Factor 4:1



**UID# serves as the Serial Number(S/N) and Links to the ESPR-compliant Digital Product Passport (DPP).**

- Rotates through 360° and pivot 90°.
- Manufactured from alloy steel, quenched and tempered.
- Tested in accordance with EN1677-1.
- Certified by DGUV GS-OA 15-04.
- Load rated parts are 100% magnaflux crack detected.
- Individual forged parts and cap screw are traceable to Test Certification.
- Bolts are Metric thread.
- Proof tested to 2.5 times the WLL.
- Fatigue rated to 20,000 cycles at 1.5 times the WLL.
- All YOKE Lifting points meet or exceed all the requirements of ASME B30.26.
- Quick and simple assembly, just a tapped hole is required.

» United States Patent: 10607128  
 » UK Patent: 3627396  
 » German Patent: 602018032891.2  
 » Italy Patent: 3627396  
 » Japan Patent: 3219858

» China Patent: ZL 2012 1 0131962.1  
 » Taiwan Patent: I468602

## Lifting Point

### Metric Thread (8-211)

Item No.	Working Load Limit	Thread version										Dimensions					Torque in N.W.	
					DIN13											Nm	kg	
		tonnes	M	E	Pitch	A	B	C	D	F	G	SW	J	K	L	N		
8-211-003	0.30	M 8	12	1.25	30	35	35	11	86	55	13	77	34	41	24	30	0.3	
8-211-006	0.63	M 10	15	1.50	30	35	36	11	86	55	17	77	34	40	24	60	0.4	
8-211-010	1.00	M 12	18	1.75	33	38	44	14	99	57	19	89	38	42	31	100	0.5	
8-211-012	1.20	M 14	21	2.00	33	38	45	14	99	57	22	89	38	40	31	120	0.5	
8-211-015	1.50	M 16	24	2.00	33	38	46	14	99	57	24	89	38	40	31	150	0.6	
8-211-020	2.00	M 18	27	2.50	50	54	57	16	143	82	30	132	53	70	45	200	1.3	
8-211-025	2.50	M 20	30	2.50	50	54	56	16	143	82	30	132	53	70	49	250	1.6	
8-211-040	4.00	M 24	36	3.00	50	54	59	16	143	82	36	132	53	67	45	400	1.9	
8-211-042	4.00	M 27	38	3.00	60	65	79	23	171	99	41	153	64	69	59	400	2.9	
8-211-050	5.00	M 30	49	3.50	60	65	81	23	171	99	46	153	64	67	59	500	3.1	
8-211-070	7.00	M 36	56	4.00	60	65	75	23	171	99	55	153	64	74	59	700	3.1	
8-211-080	8.00	M 36	62	4.00	77	85	101	27	225	124	55	205	80	97	69	800	5.9	
8-211-100	10.00	M 42	72	4.50	77	85	104	27	225	124	65	205	80	94	69	1000	6.3	
8-211-150	15.00	M 42	63	4.50	95	104	112	36	258	158	65	126	230	110	98	1500	10.9	
8-211-200	20.00	M 48	72	5.00	95	104	120	36	260	158	75	126	230	104	98	2000	12.1	

\* Design Factor 4:1

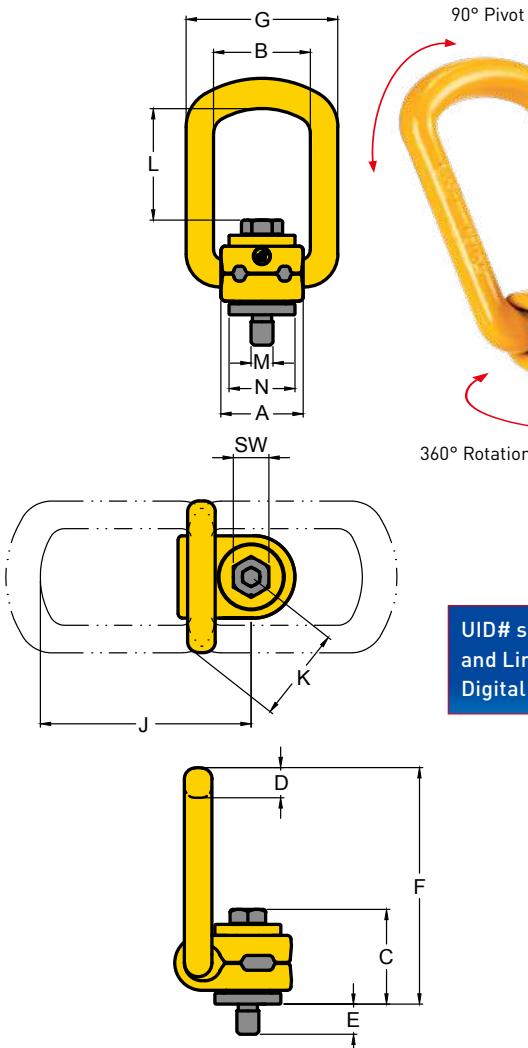


**WARNING**

NEVER EXCEED PUBLISHED WORKING LOAD LIMIT



Kind of attachment											
Number of legs		1	2	1	2	2	2	2	3-4	3-4	3-4
Load direction		0°	0°	90°	90°	0-45°	45°-60°	unsymm.	0-45°	45°-60°	unsymm.
Item No.	Thread	WLL(t)									
8-211-003	M 8	0.30	0.60	0.30	0.60	0.42	0.30	0.30	0.63	0.45	0.30
8-211-006	M 10	0.63	1.26	0.63	1.26	0.88	0.63	0.63	1.32	0.95	0.63
8-211-010	M 12	1.00	2.00	1.00	2.00	1.40	1.00	1.00	2.10	1.50	1.00
8-211-012	M 14	1.20	2.40	1.20	2.40	1.68	1.20	1.20	2.52	1.80	1.20
8-211-015	M 16	1.50	3.00	1.50	3.00	2.10	1.50	1.50	3.15	2.25	1.50
8-211-020	M 18	2.00	4.00	2.00	4.00	2.80	2.00	2.00	4.20	3.00	2.00
8-211-025	M 20	2.50	5.00	2.50	5.00	3.50	2.50	2.50	5.25	3.75	2.50
8-211-040	M 24	4.00	8.00	4.00	8.00	5.60	4.00	4.00	8.40	6.00	4.00
8-211-042	M 27	4.00	8.00	4.00	8.00	5.60	4.00	4.00	8.40	6.00	4.00
8-211-050	M 30	5.00	10.00	5.00	10.00	7.00	5.00	5.00	10.50	7.50	5.00
8-211-070	M 36	7.00	14.00	7.00	14.00	9.80	7.00	7.00	14.70	10.50	7.00
8-211-080	M 36	8.00	16.00	8.00	16.00	11.20	8.00	8.00	16.80	12.00	8.00
8-211-100	M 42	10.00	20.00	10.00	20.00	14.00	10.00	10.00	21.00	15.00	10.00
8-211-150	M 42	15.00	30.00	15.00	30.00	21.00	15.00	15.00	31.50	22.50	15.00
8-211-200	M 48	20.00	40.00	20.00	40.00	28.00	20.00	20.00	42.00	30.00	20.00



- Rotates through 360° and pivots 90°.
- Manufactured from alloy steel, quenched and tempered.
- Tested in accordance with EN1677-1.
- Load rated parts are 100% magnaflux crack detected.
- Individual forged parts and cap screw are traceable to Test Certification.
- Bolts are UNC thread.
- Proof tested to 2.5 times the WLL.
- Fatigue rated to 20,000 cycles at 1.5 times the WLL.
- All YOKE Lifting points meet or exceed all the requirements of ASME B30.26.
- Quick and simple assembly, just a tapped hole is required.

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- » Japan Patent: 3219858
- » China Patent: ZL 2012 1 0131962.1
- » Taiwan Patent: I468602

## Lifting Point

### UNC Thread (8-212)

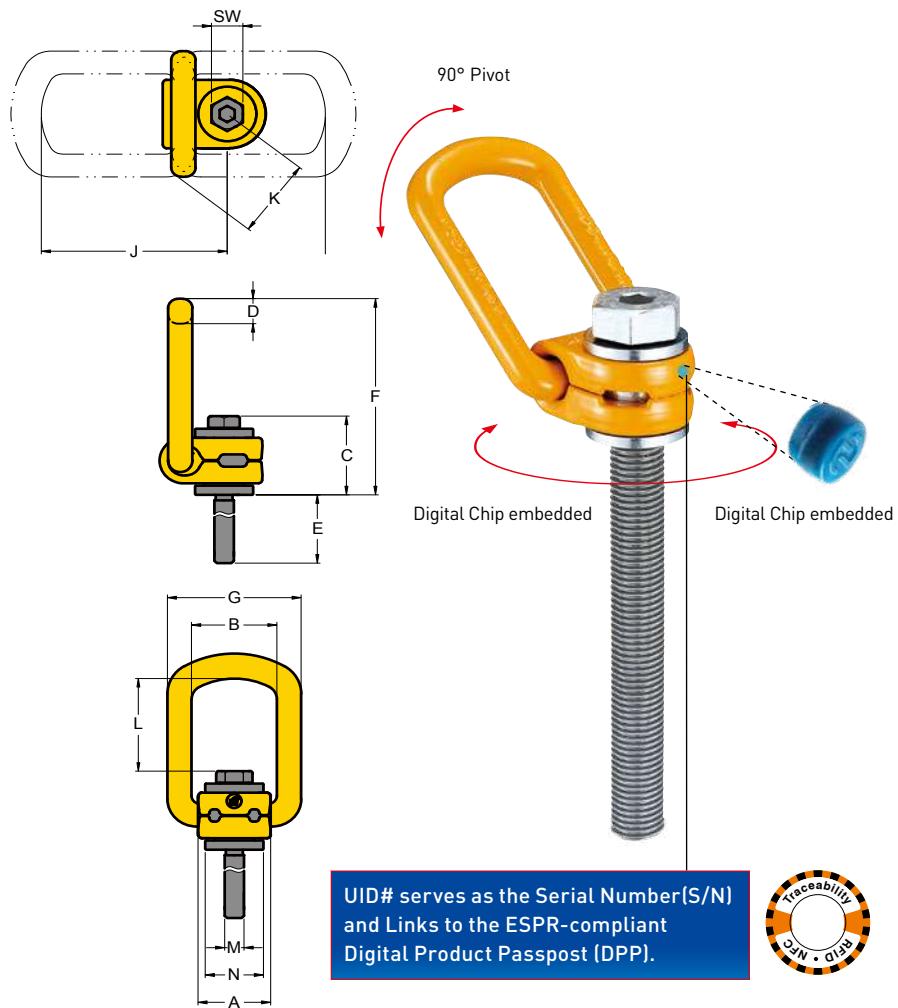
Item No.	Working Load Limit	Dimensions												Torque in ft-lbs	N.W. lbs			
		Thread version				A	B	C	D	F	G	SW	J	K	L	N		
		M	E	TPI	inch													
	lbs	inch	inch													ft-lbs	lbs	
8-212-010	2200	1/2	0.94	13UNC	1.30	1.48	1.73	0.53	3.90	2.24	3/4	3.49	1.49	1.62	1.22	73	1.0	
8-212-015	3300	5/8	1.14	11UNC	1.30	1.48	1.81	0.53	3.90	2.24	15/16	3.49	1.49	1.56	1.22	110	1.3	
8-212-020	5500	3/4	1.46	10UNC	1.97	2.13	2.16	0.65	5.62	3.22	1 1/8	5.23	2.09	2.77	1.93	185	2.9	
8-212-025	5500	7/8	1.46	9UNC	1.97	2.13	2.24	0.65	5.62	3.22	1 5/16	5.23	2.09	2.69	1.93	221	2.8	
8-212-040	8800	1	1.61	8UNC	1.97	2.13	2.34	0.65	5.62	3.22	1 1/2	5.23	2.09	2.63	1.77	295	4.3	
8-212-050	11000	1 1/4	2.11	7UNC	2.36	2.56	3.21	0.89	6.70	3.90	1 7/8	6.00	2.53	2.60	2.32	368	6.8	
8-212-080	17000	1 1/2	2.44	6UNC	3.03	3.35	4.01	1.04	8.85	4.88	2 1/4	8.04	3.15	3.80	2.72	585	12.9	
8-212-150	33000	1 3/4	2.60	5UNC	3.74	4.09	4.41	1.42	10.16	6.22	2 5/8	9.07	3.88	4.33	3.86	1107	24.5	
8-212-200	44000	2	2.80	4.5UNC	3.74	4.09	4.72	1.42	10.24	6.22	3	9.07	3.88	4.09	3.86	1476	27.2	

\* Design Factor 4:1





Kind of attachment											
Number of legs		1	2	1	2	2	2	3-4	3-4	3-4	
Load direction	Thread	0°	0°	90°	90°	0-45°	45°- 60°	unsymm.	0 - 45°	45°- 60°	unsymm.
Item No.	Inch	WLL(lbs)									
8-212-010	1/2	2,200	4,400	2,200	4,400	3,080	2,200	2,200	4,620	3,300	2,200
8-212-015	5/8	3,300	6,600	3,300	6,600	4,620	3,300	3,300	6,930	4,950	3,300
8-212-020	3/4	5,500	11,000	5,500	11,000	7,700	5,500	5,500	11,550	8,250	5,500
8-212-025	7/8	5,500	11,000	5,500	11,000	7,700	5,500	5,500	11,550	8,250	5,500
8-212-040	1	8,800	17,600	8,800	17,600	12,320	8,800	8,800	18,480	13,200	8,800
8-212-050	1 1/4	11,000	22,000	11,000	22,000	15,400	11,000	11,000	23,100	16,500	11,000
8-212-080	1 1/2	17,000	34,000	17,000	34,000	23,800	17,000	17,000	35,700	25,500	17,000
8-212-150	1 3/4	33,000	66,000	33,000	66,000	46,200	33,000	33,000	69,300	49,500	33,000
8-212-200	2	44,000	88,000	44,000	88,000	61,600	44,000	44,000	92,400	66,000	44,000



- Rotates through 360° and pivots 90°.
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» Japan Patent: 3219858

» China Patent: ZL 2012 1 0131962.1

» Taiwan Patent: I468602



## Lifting Point, Long Bolt

Metric Thread (8-211L)

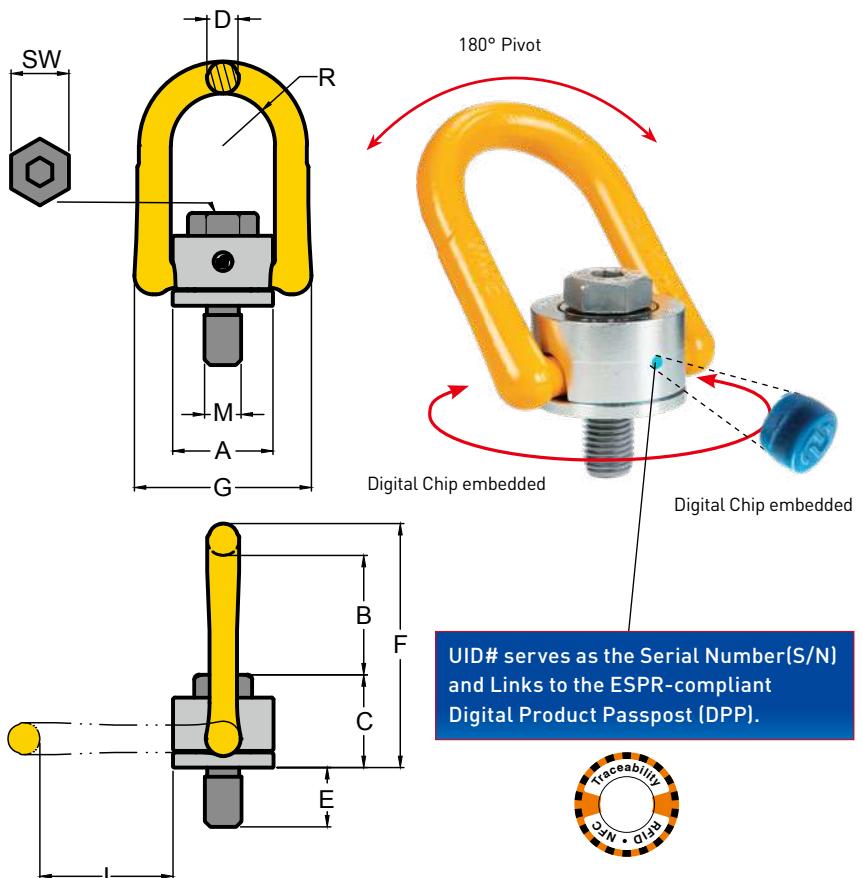
Item No.	Working Load Limit	Thread version						Dimensions							Torque in N.W.		
		tonnes	M	E	Pitch	A	B	C	D	F	G	SW	J	K	L	N	
			mm	mm	DIN13					mm						Nm	kg
8-211-003/105L	0.30	M 8	76	1.25	30	35	35	11	86	55	13	77	34	41	24	30	0.4
8-211-006/125L	0.63	M 10	96	1.50	30	35	36	11	86	55	17	78	34	40	24	60	0.4
8-211-010/150L	1.00	M 12	114	1.75	33	38	44	14	99	57	19	89	38	42	31	100	0.5
8-211-015/185L	1.50	M 16	149	2.00	33	38	46	14	99	57	24	89	38	40	31	150	0.7
8-211-025/230L	2.50	M 20	187	2.50	50	54	56	16	142	82	30	132	53	70	49	250	1.7
8-211-040/265L	4.00	M 24	221	3.00	50	54	59	16	143	82	36	132	53	67	45	400	2.0
8-211-050/340L	5.00	M 30	279	3.50	60	65	81	23	170	99	46	153	64	67	59	500	4.3
8-211-080/300L	8.00	M 36	222	4.00	77	85	101	27	225	124	55	205	80	97	69	800	6.9
8-211-100/350L	10.00	M 42	272	4.50	77	85	104	27	225	124	65	204	79	94	69	1000	7.9
8-211-150/350L	15.00	M 42	264	4.50	95	104	112	36	258	158	65	229	98	110	98	1500	13.5
8-211-200/385L	20.00	M 48	295	5.00	95	104	120	36	260	158	75	230	99	104	98	2000	15.5

\* Design Factor 4:1





Kind of attachment											
Number of legs		1	2	1	2	2	2	3-4	3-4	3-4	
Load direction		0°	0°	90°	90°	0-45°	45° - 60°	unsymm.	0 - 45°	45° - 60°	unsymm.
Item No.	Thread	WLL[t]									
8-211-003/105L	M 8	0.30	0.60	0.30	0.60	0.42	0.30	0.30	0.63	0.45	0.30
8-211-006/125L	M10	0.63	1.26	0.63	1.26	0.88	0.63	0.63	1.32	0.95	0.63
8-211-010/150L	M12	1.00	2.00	1.00	2.00	1.40	1.00	1.00	2.10	1.50	1.00
8-211-015/185L	M16	1.50	3.00	1.50	3.00	2.10	1.50	1.50	3.15	2.25	1.50
8-211-025/230L	M20	2.50	5.00	2.50	5.00	3.50	2.50	2.50	5.25	3.75	2.50
8-211-040/265L	M24	4.00	8.00	4.00	8.00	5.60	4.00	4.00	8.40	6.00	4.00
8-211-050/340L	M30	5.00	10.00	5.00	10.00	7.00	5.00	5.00	10.50	7.50	5.00
8-211-080/300L	M36	8.00	16.00	8.00	16.00	11.20	8.00	8.00	16.80	12.00	8.00
8-211-100/350L	M42	10.00	20.00	10.00	20.00	14.00	10.00	10.00	21.00	15.00	10.00
8-211-150/350L	M42	15.00	30.00	15.00	30.00	21.00	15.00	15.00	31.50	22.50	15.00
8-211-200/385L	M48	20.00	40.00	20.00	40.00	28.00	20.00	20.00	42.00	30.00	20.00



- Rotates through 360° and pivots 180°, and simultaneously allows lifting from any direction.
- Manufactured from forged alloy steel, quenched and tempered.
- Tested in accordance with EN1677-1.
- Load rated parts are 100% magnaflux crack detected.
- Individual forged parts and cap screw are traceable to Test Certification.
- Bolts are Metric thread.
- Proof tested to 2.5 times the WLL.
- Fatigue rated to 20,000 cycles at 1.5 times the WLL.
- All YOKE Lifting points meet or exceed all the requirements of ASME B30.26.
- Quick and simple assembly, just a tapped hole is required.

» United States Patent: 10607128  
 » UK Patent: 3627396  
 » German Patent: 602018032891.2  
 » Italy Patent: 3627396  
 » Japan Patent: 3219858  
 » China Patent: ZL 2012 1 0131962.1  
 » Taiwan Patent: I468602

## Anchor Point

### Metric Thread (8-231)

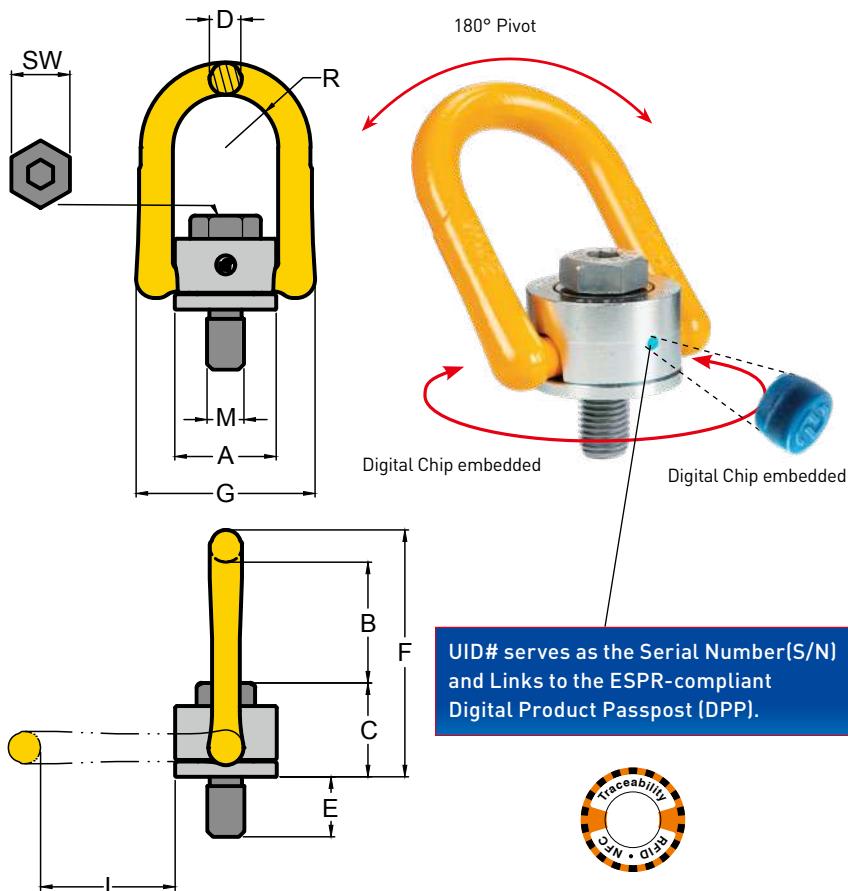
Item No.	Working Load Limit	Thread version						Dimensions						Torque in N.W.		
		M tonnes	E mm	Pitch mm	A DIN13	B	C	D	F mm	G	R	SW	I		Nm	kg
8-231-005	0.5	M 8	12	1.25	33	42	28	11	80	58	17	13	44	30	0.2	
8-231-007	0.7	M 10	15	1.50	33	41	29	11	80	58	17	17	44	60	0.3	
8-231-010	1.0	M 12	20	1.75	33	39	31	11	80	58	17	19	44	100	0.3	
8-231-015	1.5	M 14	21	2.00	50	56	45	17	116	90	27	22	63	120	0.9	
8-231-020	2.0	M 16	24	2.00	50	54	46	17	116	90	27	24	63	150	0.9	
8-231-025	2.5	M 18	27	2.50	65	77	57	20	155	108	34	30	86	200	1.9	
8-231-030	3.0	M 20	34	2.50	51	52	49	17	116	90	27	30	63	250	1.1	
8-231-050	5.0	M 24	36	3.00	72	81	59	25	163	126	37	36	88	400	2.7	
8-231-056	5.6	M 27	38	3.00	87	96	79	30	204	148	46	41	110	400	4.7	
8-231-078	7.8	M 30	48	3.50	87	94	81	30	204	148	46	46	110	500	5.1	
8-231-100	10.0	M 36	54	4.00	87	90	85	30	204	148	46	55	110	1000	5.6	
8-231-125	12.5	M 36	56	4.00	110	112	98	36	248	188	57	55	128	1000	10.2	
8-231-156	15.6	M42	63	4.50	110	101	108	36	248	188	57	65	128	1500	10.6	
8-231-200	20.0	M48	72	5.00	110	97	112	36	248	188	57	75	128	2000	12.0	
8-231-220	22.0	M56	84	5.50	123	116	121	36	274	202	64	85	146	2100	14.3	
8-231-225	22.5	M64	100	6.00	123	111	126	36	274	202	64	95	146	2200	16.6	

\* Design Factor 4:1





Kind of attachment											
Number of legs		1	2	1	2	2	2	3-4	3-4	3-4	
Load direction		0°	0°	90°	90°	0-45°	45°- 60°	unsymm.	0 - 45°	45°- 60°	unsymm.
Item No.	Thread	WLL(t)									
8-231-005	M 8	0.8	1.6	0.5	1.0	0.7	0.5	0.5	1.10	0.80	0.5
8-231-007	M 10	1.2	2.4	0.7	1.4	1.0	0.7	0.7	1.50	1.10	0.7
8-231-010	M 12	1.5	3.0	1.0	2.0	1.4	1.0	1.0	2.10	1.50	1.0
8-231-015	M 14	2.4	4.8	1.5	3.0	2.1	1.5	1.5	3.20	2.30	1.5
8-231-020	M 16	3.2	6.4	2.0	4.0	2.8	2.0	2.0	4.20	3.00	2.0
8-231-025	M 18	5.0	10.0	2.5	5.0	3.5	2.5	2.5	5.30	3.80	2.5
8-231-030	M 20	4.5	9.0	3.0	6.0	4.2	3.0	3.0	6.30	4.50	3.0
8-231-050	M 24	9.0	18.0	5.0	10.0	7.0	5.0	5.0	10.50	7.50	5.0
8-231-056	M 27	9.5	19.0	5.6	11.2	7.8	5.6	5.6	11.80	8.40	5.6
8-231-078	M 30	12.0	24.0	7.8	15.6	10.9	7.8	7.8	16.40	11.70	7.8
8-231-100	M 36	13.0	26.0	10.0	20.0	14.0	10.0	10.0	21.00	15.00	10.0
8-231-125	M 36	14.0	28.0	12.5	25.0	17.5	12.5	12.5	26.30	18.80	12.5
8-231-156	M 42	16.0	32.0	15.6	31.2	21.8	15.6	15.6	32.80	23.40	15.6
8-231-200	M 48	20.0	40.0	20.0	40.0	28.0	20.0	20.0	42.00	30.00	20.0
8-231-220	M 56	22.0	44.0	22.0	44.0	30.8	22.0	22.0	46.20	33.00	22.0
8-231-225	M 64	22.5	45.0	22.5	45.0	31.5	22.5	22.5	47.25	33.75	22.5



- Rotates through 360° and pivots 180°, and simultaneously allows lifting from any direction.
- Manufactured from forged alloy steel, quenched and tempered.
- Tested in accordance with EN1677-1.
- Load rated parts are 100% magnaflux crack detected.
- Individual forged parts and cap screw are traceable to Test Certification.
- Bolts are UNC thread.
- Proof tested to 2.5 times the WLL.
- Fatigue rated to 20,000 cycles at 1.5 times the WLL.
- All YOKE Lifting points meet or exceed all the requirements of ASME B30.26.
- Quick and simple assembly, just a tapped hole is required.

» United States Patent: 10607128  
 » UK Patent: 3627396  
 » German Patent: 602018032891.2  
 » Italy Patent: 3627396  
 » Japan Patent: 3219858  
 » China Patent: ZL 2012 1 0131962.1  
 » Taiwan Patent: I468602



## Anchor Point

### UNC Thread (8-232)

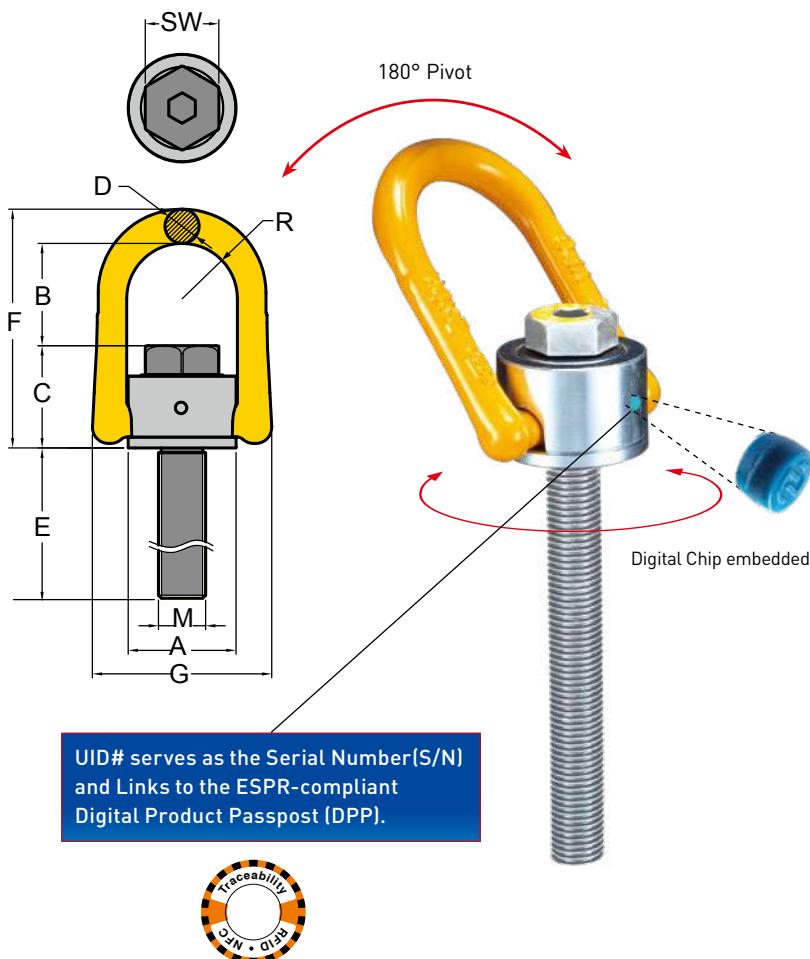
Item No.	Working Load Limit	Thread version				Dimensions								Torque in ft-lbs	N.W. lbs
		M	E	TPI	A	B	C	D	F	G	R	SW	I		
	lbs	inch	inch					inch							
8-232-010	1700	1/2	0.81	13 UNC	1.30	1.55	1.20	0.41	3.16	2.29	0.67	3/4	1.72	73	0.6
8-232-020	3500	5/8	1.13	11 UNC	1.97	2.14	1.81	0.65	4.56	3.54	1.06	15/16	2.48	110	2.0
8-232-030	5300	3/4	1.54	10 UNC	2.01	2.06	1.89	0.65	4.56	3.54	1.06	1 1/8	2.46	185	2.1
8-232-038	6700	7/8	1.42	9 UNC	2.81	3.24	2.28	0.98	6.42	4.94	1.47	1 5/16	3.45	221	5.0
8-232-050	8800	1	1.61	8 UNC	2.81	3.18	2.34	0.98	6.42	4.94	1.47	1 1/2	3.45	295	3.4
8-232-078	13700	1 1/4	2.09	7 UNC	3.43	3.65	3.23	1.16	8.02	5.82	1.79	1 7/8	4.31	368	11.2
8-232-125	22000	1 1/2	2.40	6 UNC	4.33	4.38	4.05	1.42	9.80	7.40	2.24	2 1/4	5.04	585	22.3
8-232-200	35200	2	3.00	4.5 UNC	4.33	3.84	4.53	1.42	9.80	7.40	2.24	3	4.88	1476	28.7

\* Design Factor 5:1





Kind of attachment											
Number of legs		1	2	1	2	2	2	2	3-4	3-4	3-4
Load direction	Thread	0°	0°	90°	90°	0-45°	45°- 60°	unsymm.	0 - 45°	45°- 60°	unsymm.
Item No.	Inch	WLL(lbs)									
8-232-010	1/2	2,640	5,280	1,700	3,400	2,380	1,700	1,700	3,570	2,550	1,700
8-232-020	5/8	5,720	11,440	3,500	7,000	4,900	3,500	3,500	7,350	5,250	3,500
8-232-030	3/4	7,920	15,840	5,300	10,600	7,420	5,300	5,300	11,130	7,950	5,300
8-232-038	7/8	9,900	19,800	6,700	13,400	9,380	6,700	6,700	14,070	10,050	6,700
8-232-050	1	15,840	31,680	8,800	17,600	12,320	8,800	8,800	18,480	13,200	8,800
8-232-078	1 1/4	21,120	42,240	13,700	27,400	19,180	13,700	13,700	28,770	20,550	13,700
8-232-125	1 1/2	24,200	48,400	22,000	44,000	30,800	22,000	22,000	46,200	33,000	22,000
8-232-200	2	35,200	70,400	35,200	70,400	49,280	35,200	35,200	73,920	52,800	35,200



- Rotates through 360° and pivots 180°, and simultaneously allows lifting from any direction.
- Manufactured from forged alloy steel, quenched and tempered.
- Tested in accordance with EN1677-1.
- Load rated parts are 100% magnaflux crack detected.
- Individual forged parts and cap screw are traceable to Test Certification.
- Bolts are Metric thread.
- Proof tested to 2.5 times the WLL.
- Fatigue rated to 20,000 cycles at 1.5 times the WLL.
- All YOKE Lifting points meet or exceed all the requirements of ASME B30.26.
- Quick and simple assembly, just a tapped hole is required.

» United States Patent: 10607128  
 » UK Patent: 3627396  
 » German Patent: 602018032891.2  
 » Italy Patent: 3627396  
 » Japan Patent: 3219858  
 » China Patent: ZL 2012 1 0131962.1  
 » Taiwan Patent: I468602

## Anchor Point, Long Bolt

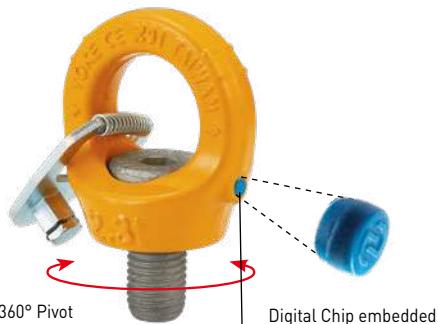
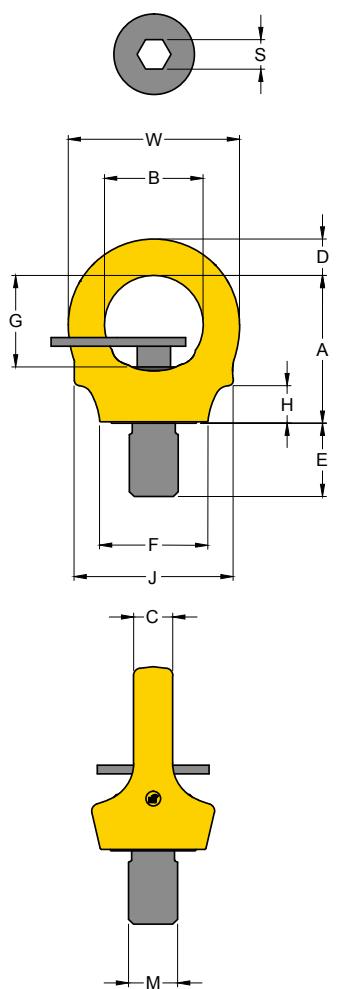
Metric Thread (8-231L)

Item No.	Working Load Limit	Thread version				Dimensions							Torque in N.W.
		M	E	Pitch	A	B	C	D	F	G	R	SW	
		tonnes	mm	mm	DIN13			mm					Nm kg
8-231-005/105L	0.5	M 8	83	1.25	33	42	28	11	80	58	17	13	30 0.3
8-231-007/125L	0.7	M 10	103	1.50	33	41	29	11	80	58	17	17	60 0.4
8-231-010/150L	1.0	M 12	128	1.75	33	39	31	11	80	58	17	19	100 0.4
8-231-020/185L	2.0	M 16	149	2.00	50	54	46	17	116	90	27	24	150 1.0
8-231-030/230L	3.0	M 20	194	2.50	51	52	49	17	116	90	27	30	250 2.0
8-231-050/265L	5.0	M 24	222	3.00	72	81	59	25	163	126	37	36	400 2.8
8-231-078/340L	7.8	M 30	278	3.50	87	94	81	30	204	148	46	46	500 6.3
8-231-125/300L	12.5	M 36	226	4.00	110	112	98	36	248	188	57	55	1000 10.6
8-231-156/350L	15.6	M 42	268	4.50	110	101	108	36	248	188	57	65	1500 11.3
8-231-200/385L	20.0	M 48	303	5.00	110	97	112	36	248	188	57	75	2000 13.3

\* Design Factor 4:1



Kind of attachment											
Number of legs		1	2	1	2	2	2	2	3-4	3-4	
Load direction		0°	0°	90°	90°	0-45°	45°- 60°	unsymm.	0 - 45°	45°- 60°	
Item No.	Thread										
8-231-005/105L	M 8	0.8	1.6	0.5	1.0	0.7	0.5	0.5	1.1	0.8	0.5
8-231-007/125L	M10	1.2	2.4	0.7	1.4	1.0	0.7	0.7	1.5	1.1	0.7
8-231-010/150L	M12	1.5	3.0	1.0	2.0	1.4	1.0	1.0	2.1	1.5	1.0
8-231-020/185L	M16	3.2	6.4	2.0	4.0	2.8	2.0	2.0	4.2	3.0	2.0
8-231-030/230L	M20	4.5	9.0	3.0	6.0	4.2	3.0	3.0	6.3	4.5	3.0
8-231-050/265L	M24	9.0	18.0	5.0	10.0	7.0	5.0	5.0	10.5	7.5	5.0
8-231-078/340L	M30	12.0	24.0	7.8	15.6	10.9	7.8	7.8	16.4	11.7	7.8
8-231-125/300L	M36	14.0	28.0	12.5	25.0	17.5	12.5	12.5	26.3	18.8	12.5
8-231-156/350L	M42	16.0	32.0	15.6	31.2	21.8	15.6	15.6	32.8	23.4	15.6
8-231-200/385L	M48	20.0	40.0	20.0	40.0	28.0	20.0	20.0	42.0	30.0	20.0



- Rotates through 360° adjustable in the direction of the load.
- Manufactured from alloy steel, quenched and tempered.
- Tested in accordance with EN1677-1.
- Certified by DGUV GS-OA 15-04
- Load rated parts are 100% magnaflux crack detected.
- Individual forged parts and cap screw are traceable to Test Certification.
- Bolts are Metric thread.
- Proof tested to 2.5 times the WLL.
- Fatigue rated to 20,000 cycles at 1.5 times the WLL.
- All YOKE Lifting points meet or exceed all the requirements of ASME B30.26.
- Quick and simple assembly, just a tapped hole is required.

#### Allen Key Patent

- » United States Patent: 10259691
- » Germany Patent: 202018100296
- » China Patent: ZL201721542303.1
- » Taiwan Patent: I644848
- » Mexico Patent: 3423
- » Japan Patent: 3192016
- » China Patent: ZL 2014 2 0228663.4
- » China Patent: ZL 2012 1 0131962.1
- » Taiwan Patent: I468602
- » United States Patent: 10607128
- » UK Patent: 3627396
- » German Patent: 602018032891.2
- » Italy Patent: 3627396
- » Japan Patent: 3219858

## Key Eye Point

Metric Thread (8-291K)



Item No.	Working Load Limit	Thread version				Dimensions									Torque in N.m	N.W. kg
		M tonnes	E mm	Pitch DIN13	A	B	C	D	F mm	G	H	J	S	W		
			mm	mm					mm						Nm	kg
8-291K-001	0.10 <b>NEW</b>	M 6	9	1.00	30	20	7	7	23	19	4	33	6	34	5	0.1
8-291K-003	0.30	M 8	12	1.25	38	25	9	9	25	24	6	41	6	44	10	0.1
8-291K-004	0.40	M 10	15	1.50	38	25	9	9	25	24	6	41	6	44	10	0.1
8-291K-007	0.75	M 12	18	1.75	45	30	10	11	33	30	9	47	8	52	10	0.2
8-291K-015	1.50	M 16	24	2.00	52	35	14	13	35	34	11	56	10	61	30	0.4
8-291K-023	2.30	M 20	30	2.50	60	40	16	15	44	37	15	65	12	70	70	0.6
8-291K-032	3.20	M 24	36	3.00	72	49	19	18	53	47	19	78	14	84	150	1.1
8-291K-045	4.50	M 30	45	3.50	91	61	24	22	62	59	23	95	17	105	350	2.1
8-291K-070	7.00	M 36	54	4.00	110	73	29	27	76	72	31	114	22	126	410	3.7
8-291K-090	9.00	M 42	63	4.50	128	83	34	32	89	81	38	132	24	147	550	5.8
8-291K-120	12.00	M 48	72	5.00	145	95	38	37	105	94	44	150	27	168	550	8.6
8-291K-140	16.00	M 56	84	5.50	148	102	40	43	124	92	49	166	27	178	800	11.0
8-291K-150	18.00	M 64	96	6.00	148	102	40	43	124	92	49	166	27	178	800	11.8

\* Design Factor 4:1

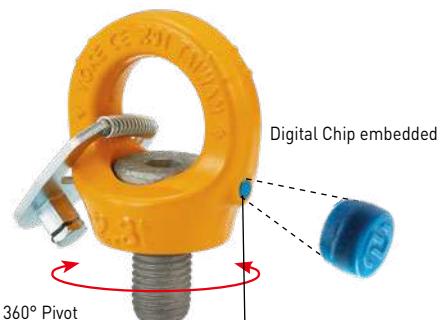
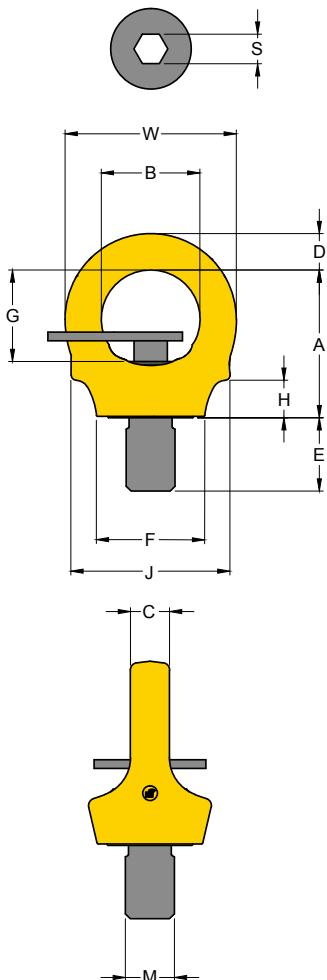


**WARNING**

NEVER EXCEED PUBLISHED WORKING LOAD LIMIT



Kind of attachment											
Number of legs		1	2	1	2	2	2	2	3-4	3-4	3-4
Load direction		0°	0°	90°	90°	0-45°	45°- 60°	unsymm.	0 - 45°	45°- 60°	unsymm.
Item No.	Thread					WLL[t]					
8-291K-001	M 6 <b>NEW</b>	0.5	1	0.10	0.2	0.14	0.10	0.10	0.21	0.15	0.10
8-291K-003	M 8	1	2	0.30	0.6	0.42	0.30	0.30	0.63	0.45	0.30
8-291K-004	M10	1	2	0.40	0.8	0.56	0.40	0.40	0.84	0.60	0.40
8-291K-007	M12	2	4	0.75	1.5	1.00	0.75	0.75	1.58	1.12	0.75
8-291K-015	M16	4	8	1.50	3.0	2.10	1.50	1.50	3.15	2.25	1.50
8-291K-023	M20	6	12	2.30	4.6	3.20	2.30	2.30	4.83	3.45	2.30
8-291K-032	M24	8	16	3.20	6.4	4.50	3.20	3.20	6.70	4.80	3.20
8-291K-045	M30	12	24	4.50	9.0	6.30	4.50	4.50	9.40	6.70	4.50
8-291K-070	M36	16	32	7.00	14.0	9.80	7.00	7.00	14.70	10.50	7.00
8-291K-090	M42	24	48	9.00	18.0	12.60	9.00	9.00	18.90	13.50	9.00
8-291K-120	M48	32	64	12.00	24.0	16.80	12.00	12.00	25.20	18.00	12.00
8-291K-140	M56	34	68	16.00	32.0	22.40	16.00	16.00	33.60	24.00	16.00
8-291K-150	M64	36	72	18.00	36.0	25.20	18.00	18.00	37.80	27.00	18.00



**UID# serves as the Serial Number(S/N) and Links to the ESPR-compliant Digital Product Passport (DPP).**

- Rotates through 360° adjustable in the direction of the load.
- Manufactured from alloy steel, quenched and tempered.
- Tested in accordance with EN1677-1.
- Load rated parts are 100% magnaflux crack detected.
- Individual forged parts and cap screw are traceable to Test Certification.
- Bolts are UNC thread.
- Proof tested to 2.5 times the WLL.
- Fatigue rated to 20,000 cycles at 1.5 times the WLL.
- All YOKE Lifting points meet or exceed all the requirements of ASME B30.26.
- Quick and simple assembly, just a tapped hole is required.

#### Allen Key Patent

- » United States Patent: 10259691
- » Germany Patent: 202018100296
- » China Patent: ZL201721542303.1
- » Taiwan Patent: I644848
- » Mexico Patent: 3423
- » Japan Patent: 3192016
- » China Patent: ZL 2014 2 0228663.4
- » China Patent: ZL 2012 1 0131962.1
- » Taiwan Patent: I468602
- » United States Patent: 10607128
- » UK Patent: 3627396
- » German Patent: 602018032891.2
- » Italy Patent: 3627396
- » Japan Patent: 3219858

## Key Eye Point

### UNC Thread (8-292K)



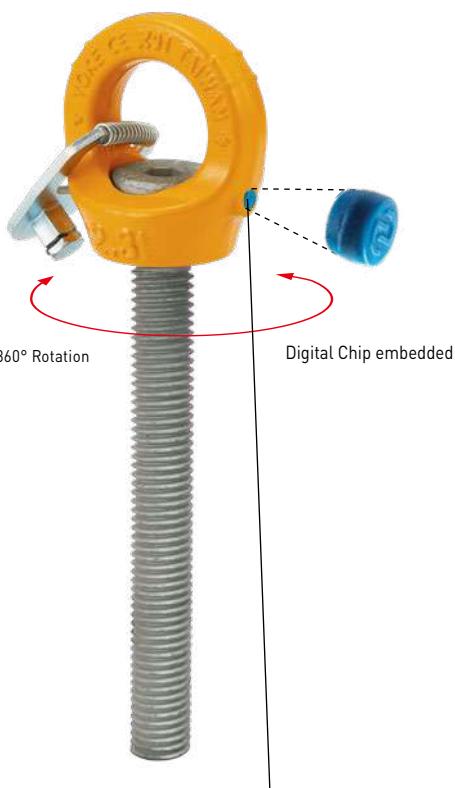
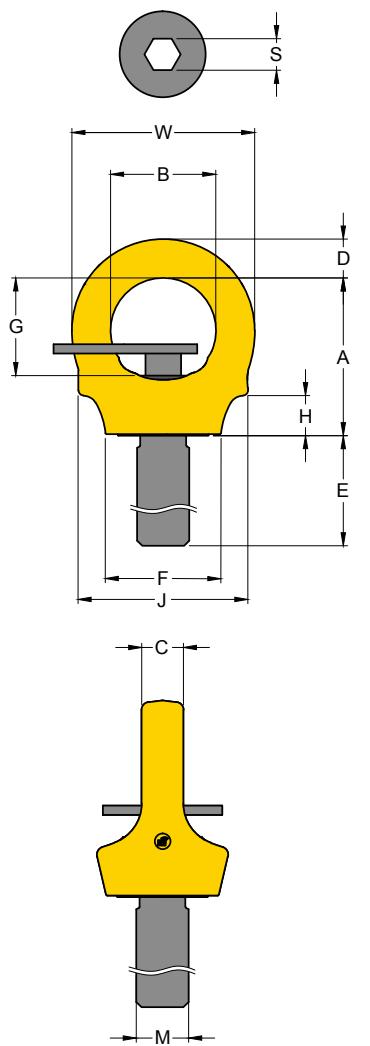
Item No.	Working Load Limit	Thread version						Dimensions						Torque in ft-lbs	N.W. lbs	
		M	E	TPI	A	B	C	D	F	G	H	J	S	W		
		lbs	inch	inch					inch						ft-lbs	lbs
8-292K-003	660	5/16	0.47	18UNC	1.49	1.00	0.33	0.37	0.99	0.92	0.24	1.60	0.25	1.73	7	0.3
8-292K-004	880	3/8	0.56	16UNC	1.49	1.00	0.33	0.37	0.99	0.92	0.24	1.60	0.25	1.73	7	0.3
8-292K-007	1650	1/2	0.75	13UNC	1.79	1.19	0.39	0.43	1.30	1.16	0.37	1.85	0.31	2.05	7	0.5
8-292K-015	3300	5/8	0.94	11UNC	2.06	1.39	0.55	0.51	1.38	1.32	0.45	2.20	0.37	2.40	20	0.9
8-292K-023	5060	3/4	1.13	10UNC	2.38	1.59	0.63	0.58	1.74	1.47	0.60	2.56	0.5	2.76	50	1.4
8-292K-025	5060	7/8	1.31	9UNC	2.38	1.59	0.63	0.58	1.74	1.47	0.60	2.56	0.5	2.76	50	1.5
8-292K-032	7040	1	1.50	8UNC	2.85	1.91	0.75	0.70	2.08	1.79	0.75	3.07	0.56	3.31	110	2.5
8-292K-045	9900	1 1/4	1.88	7UNC	3.57	2.38	0.94	0.88	2.43	2.23	0.91	3.75	0.63	4.13	250	4.7
8-292K-070	15400	1 1/2	2.25	6UNC	4.32	2.85	1.14	1.05	2.99	2.71	1.20	4.49	0.87	4.96	300	8.7
8-292K-090	19800	1 3/4	2.63	5UNC	5.02	3.26	1.34	1.26	3.51	3.09	1.50	5.20	1.00	5.79	400	12.7
8-292K-120	26400	2	3.00	4.5UNC	5.70	3.74	1.50	1.44	4.12	3.69	1.75	5.91	1.00	6.61	400	19.6

\*Design Factor 4:1





Kind of attachment											
Number of legs		1	2	1	2	2	2	3-4	3-4	3-4	
Load direction	Thread	0°	0°	90°	90°	0-45°	45°- 60°	unsymm.	0 - 45°	45°- 60°	unsymm.
Item No.	Inch	WLL(lbs)									
8-292K-003	5/16	2,200	4,400	660	1,320	920	660	660	1,380	990	660
8-292K-004	3/8	2,200	4,400	880	1,760	1,230	880	880	1,840	1,320	880
8-292K-007	1/2	4,400	8,800	1,650	3,300	2,310	1,650	1,650	3,460	2,470	1,650
8-292K-015	5/8	8,800	17,600	3,300	6,600	4,620	3,300	3,300	6,930	4,950	3,300
8-292K-023	3/4	13,200	26,400	5,060	10,120	7,080	5,060	5,060	10,620	7,590	5,060
8-292K-025	7/8	13,200	26,400	5,060	10,120	7,080	5,060	5,060	10,620	7,590	5,060
8-292K-032	1	17,600	35,200	7,040	14,080	9,860	7,040	7,040	14,780	10,560	7,040
8-292K-045	1 1/4	26,400	52,800	9,900	19,800	13,860	9,900	9,900	20,790	14,850	9,900
8-292K-070	1 1/2	35,200	70,400	15,400	30,800	21,560	15,400	15,400	32,340	23,100	15,400
8-292K-090	1 3/4	52,800	105,600	19,800	39,600	27,720	19,800	19,800	41,580	29,700	19,800
8-292K-120	2	70,400	140,800	26,400	52,800	36,960	26,400	26,400	55,440	39,600	26,400



- Rotates through 360° adjustable in the direction of the load.
- Manufactured from alloy steel, quenched and tempered.
- Tested in accordance with EN1677-1.
- Load rated parts are 100% magnaflux crack detected.
- Individual forged parts and cap screw are traceable to Test Certification.
- Bolts are Metric thread.
- Proof tested to 2.5 times the WLL.
- Fatigue rated to 20,000 cycles at 1.5 times the WLL.
- All YOKE Lifting points meet or exceed all the requirements of ASME B30.26.
- Quick and simple assembly, just a tapped hole is required.

#### Allen Key Patent

- » United States Patent: 10259691
- » Germany Patent: 202018100296
- » China Patent: ZL201721542303.1
- » Taiwan Patent: I644848
- » Mexico Patent: 3423
- » Japan Patent: 3192016
- » China Patent: ZL 2014 2 0228663.4
- » China Patent: ZL 2012 1 0131962.1
- » Taiwan Patent: I468602
- » United States Patent: 10607128
- » UK Patent: 3627396
- » German Patent: 602018032891.2
- » Italy Patent: 3627396
- » Japan Patent: 3219858



## Key Eye Point, Long Bolt

Metric Thread (8-291KL)

**NEW**

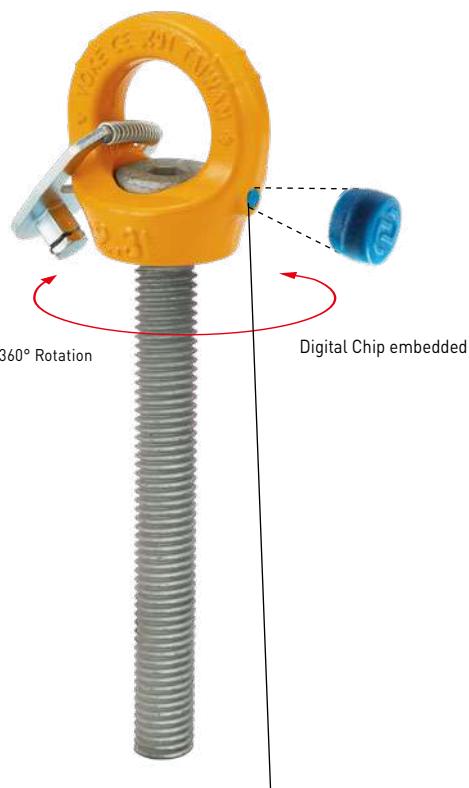
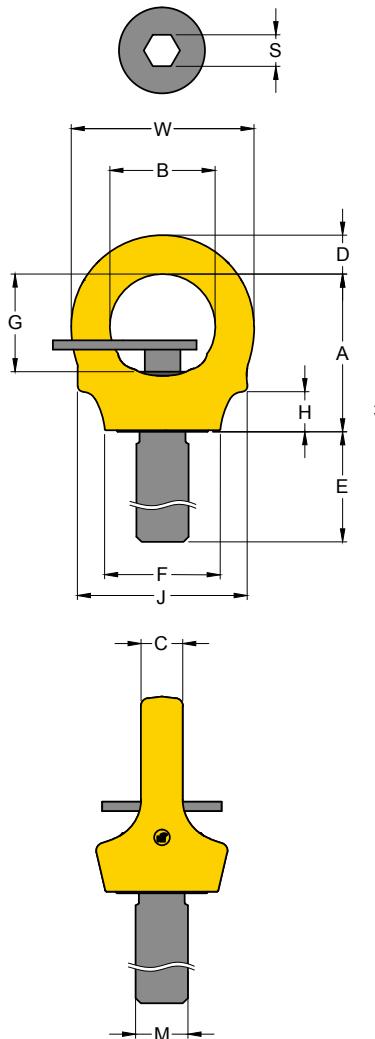
Item No.	Working Load Limit	Thread version				Dimensions									Torque in N.W.	
		M	E	Pitch	DIN13	F	G	H	J	S	W	mm	Nm	kg		
8-291K-004/78L	0.40 tonnes	M 10	70	1.50	38	25	9	9	25	24	6	41	6	44	10	0.2
8-291K-007/159L	0.75	M 12	150	1.75	45	30	10	11	33	30	9	47	8	52	10	0.3
8-291K-015/130L	1.50	M 16	120	200	52	35	14	13	35	34	11	56	10	61	30	0.6
8-291K-023/171L	2.30	M 20	160	2.50	60	40	16	15	44	37	15	65	12	70	70	0.9
8-291K-032/152L	3.20	M 24	140	3.00	72	49	19	18	53	47	19	78	14	84	150	1.5
8-291K-045/206L	4.50	M 30	190	3.50	91	61	24	22	62	59	23	95	17	105	350	2.9
8-291K-070/259L	7.00	M 36	240	4.00	110	73	29	27	76	72	31	114	22	126	410	5.2

\* Design Factor 4:1





Kind of attachment											
Number of legs	1	2	1	2	2	2	2	3-4	3-4	3-4	
Load direction	0°	0°	90°	90°	0-45°	45°- 60°	unsymm.	0 - 45°	45°- 60°	unsymm.	
Item No.	Thread				WLL[t]						
8-291K-004/78L	M10	1	2	0.40	0.8	0.56	0.40	0.40	0.84	0.60	0.40
8-291K-007/159L	M12	2	4	0.75	1.5	1.05	0.75	0.75	1.58	1.12	0.75
8-291K-015/130L	M16	4	8	1.50	3.0	2.10	1.50	1.50	3.15	2.25	1.50
8-291K-023/171L	M20	6	12	2.30	4.6	3.20	2.30	2.30	4.83	3.45	2.30
8-291K-032/152L	M24	8	16	3.20	6.4	4.50	3.20	3.20	6.70	4.80	3.20
8-291K-045/206L	M30	12	24	4.50	9.0	6.30	4.50	4.50	9.40	6.70	4.50
8-291K-070/259L	M36	16	32	7.00	14.0	9.80	7.00	7.00	14.70	10.50	7.00



- Rotates through 360° adjustable in the direction of the load.
- Manufactured from alloy steel, quenched and tempered.
- Tested in accordance with EN1677-1.
- Load rated parts are 100% magnaflux crack detected.
- Individual forged parts and cap screw are traceable to Test Certification.
- Bolts are UNC thread.
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#### Allen Key Patent

- |                         |                     |
|-------------------------|---------------------|
| » United States Patent: | 10259691            |
| » Germany Patent:       | 202018100296        |
| » China Patent:         | ZL201721542303.1    |
| » Taiwan Patent:        | I644848             |
| » Mexico Patent:        | 3423                |
| » Japan Patent:         | 3192016             |
| » China Patent:         | ZL 2014 2 0228663.4 |
| » China Patent:         | ZL 2012 1 0131962.1 |
| » Taiwan Patent:        | I468602             |
| » United States Patent: | 10607128            |
| » UK Patent:            | 3627396             |
| » German Patent:        | 602018032891.2      |
| » Italy Patent:         | 3627396             |
| » Japan Patent:         | 3219858             |



## Key Eye Point, Long Bolt

UNC Thread (8-292KL)

NEW

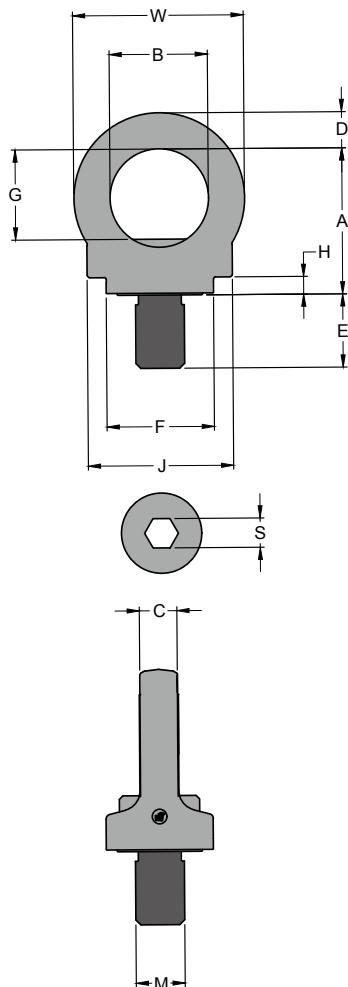
Item No.	Working Load Limit	Thread version						Dimensions						Torque in ft-lbs	N.W. lbs	
		M	E	TPI	A	B	C	D	F	G	H	J	S	W		
		lbs	inch	inch					inch						ft-lbs	lbs
8-292K-007/157L	1650	1/2	5.91	13UNC	1.79	1.19	0.39	0.43	1.30	1.16	0.37	1.85	0.31	2.05	7	0.8
8-292K-015/129L	3300	5/8	4.72	11UNC	2.06	1.39	0.55	0.51	1.38	1.32	0.45	2.20	0.37	2.40	20	1.2
8-292K-023/172L	5060	3/4	6.30	10UNC	2.38	1.59	0.63	0.58	1.74	1.47	0.60	2.56	0.50	2.76	50	2.1
8-292K-032/156L	7040	1	5.51	8UNC	2.85	1.91	0.75	0.70	2.08	1.79	0.75	3.07	0.56	3.31	110	3.3
8-292K-045/208L	9900	1 1/4	7.48	7UNC	3.57	2.38	0.94	0.88	2.43	2.23	0.91	3.75	0.63	4.13	250	6.5

\*Design Factor 4:1





Kind of attachment										
Number of legs	Load direction	1	2	1	2	2	2	2	3-4	3-4
Item No.	Thread	0°	0°	90°	90°	0-45°	45°- 60°	unsymm.	0 - 45°	45°- 60°
8-292K-007/157L	1/2	4,400	8,800	1,650	3,300	2,310	1,650	1,650	3,460	2,470
8-292K-015/129L	5/8	8,800	17,600	3,300	6,600	4,620	3,300	3,300	6,930	4,950
8-292K-023/172L	3/4	13,200	26,400	5,060	10,120	7,080	5,060	5,060	10,620	7,590
8-292K-032/156L	1	17,600	35,200	7,040	14,080	9,860	7,040	7,040	14,780	10,560
8-292K-045/208L	1 1/4	26,400	52,800	9,900	19,800	13,860	9,900	9,900	20,790	14,850



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Digital Product Passpost (DPP).**

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- Tested in accordance with EN1677-1.
- Individual forged parts and cap screw are traceable to Test Certification.
- Bolts are Metric thread.
- Proof tested to 2.5 times the WLL.
- Fatigue rated to 20,000 cycles at 1.5 times the WLL.
- All YOKE Lifting points meet or exceed all the requirements of ASME B30.26.
- Quick and simple assembly, just a tapped hole is required.
- Used in different applications such as chemical oil coal industries, food processing, clean room and precision instrument.

- » Mexico Patent: 3423
- » Japan Patent: 3192016
- » China Patent: ZL 2012 1 0131962.1/  
ZL 2014 2 0228663.4
- » Taiwan Patent: I468602
- » United States Patent: 10607128
- » UK Patent: 3627396
- » German Patent: 602018032891.2
- » Italy Patent: 3627396
- » Japan Patent: 3219858



## Stainless Steel Eye Point

Metric Thread (8-S291)

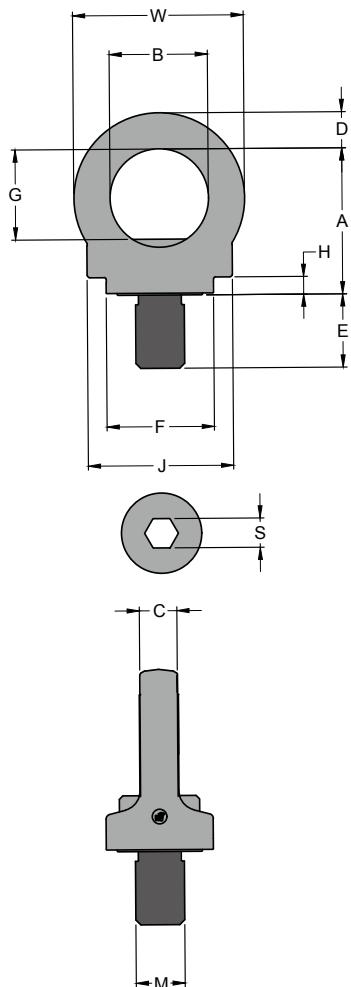
Item No.	Working Load Limit	Thread version						Dimensions						Torque in Nm	N.W.	
		M tonnes	E mm	Pitch mm	A DIN13	B	C	D	F mm	G	H	J	S	W		
8-S291-005	0.5	M 12	18	1.75	45	30	10	11	33	29	5	44	8	52	10	0.2
8-S291-010	1.0	M 16	24	2.00	52	35	14	13	35	33	5	51	10	61	30	0.3
8-S291-020	2.0	M 20	30	2.50	60	40	16	15	44	37	7	60	12	70	70	0.6
8-S291-025	2.5	M 24	36	3.00	72	49	19	18	52	46	10	72	14	84	150	1.0

\* Design Factor 4:1





Kind of attachment											
Number of legs		1	2	1	2	2	2	3-4	3-4	3-4	
Load direction		0°	0°	90°	90°	0-45°	45°- 60°	unsymm.	0 - 45°	45°- 60°	unsymm.
WLL[t]											
8-S291-005	M12	1.2	2.4	0.5	1	0.7	0.5	0.5	1.00	0.75	0.5
8-S291-010	M16	2.4	4.8	1.0	2	1.4	1.0	1.0	2.10	1.50	1.0
8-S291-020	M20	3.6	7.2	2.0	4	2.8	2.0	2.0	4.20	3.00	2.0
8-S291-025	M24	5.2	10.4	2.5	5	3.5	2.5	2.5	5.25	3.75	2.5



UID# serves as the Serial Number(S/N)  
and Links to the ESPR-compliant  
Digital Product Passpost (DPP).



- Rotates through 360° adjustable in the direction of the load.
- Manufactured from stainless steel.
- Tested in accordance with EN1677-1.
- Individual forged parts and cap screw are traceable to Test Certification.
- Bolts are UNC thread.
- Proof tested to 2.5 times the WLL.
- Fatigue rated to 20,000 cycles at 1.5 times the WLL.
- All YOKE Lifting points meet or exceed all the requirements of ASME B30.26.
- Quick and simple assembly, just a tapped hole is required.
- Used in different applications such as chemical oil coal industries, food processing, clean room and precision instrument.

- » Mexico Patent: 3423
- » Japan Patent: 3192016
- » China Patent: ZL 2012 1 0131962.1/  
ZL 2014 2 0228663.4
- » Taiwan Patent: I468602
- » United States Patent: 10607128
- » UK Patent: 3627396
- » German Patent: 602018032891.2
- » Italy Patent: 3627396
- » Japan Patent: 3219858

## Stainless Steel Eye Point

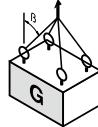
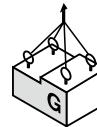
### UNC Thread (8-S292)

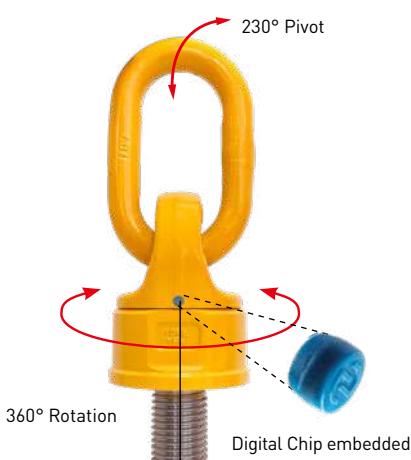
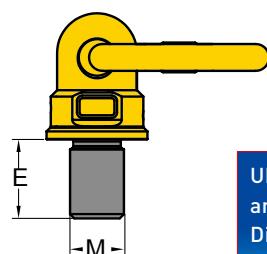
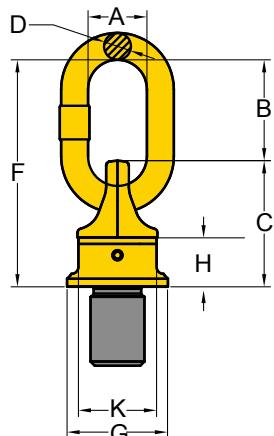
Item No.	Working Load Limit	Thread version						Dimensions						Torque in N.W.		
		M	E	TPI	A	B	C	D	F	G	H	J	S	W	ft-lbs	lbs
	lbs	inch	inch						inch							
8-S292-005	1100	1/2	0.75	13UNC	1.77	1.18	0.39	0.43	1.30	1.14	0.2	1.73	0.31	0.31	7	0.4
8-S292-010	2200	5/8	0.94	11UNC	2.05	1.38	0.55	0.51	1.38	1.30	0.2	2.01	0.39	0.39	20	0.7
8-S292-020	4400	3/4	1.40	10UNC	2.36	1.57	0.63	0.59	1.73	1.46	0.28	2.36	0.47	0.47	50	1.3
8-S292-025	5500	1	1.52	8UNC	2.83	1.93	0.75	0.71	2.05	1.81	0.39	2.83	0.55	0.55	110	2.2

\* Design Factor 4:1





Kind of attachment											
Number of legs		1	2	1	2	2	2	3-4	3-4	3-4	
Load direction Thread		0°	0°	90°	90°	0-45°	45°- 60°	unsymm.	0 - 45°	45°- 60°	unsymm.
Item No.	Inch	WLL(lbs)									
8-S292-005	1/2	2,640	5,280	1,100	2,200	1,540	1,100	1,100	2,310	1,650	1,100
8-S292-010	5/8	5,280	10,560	2,200	4,400	3,080	2,200	2,200	4,620	3,300	2,200
8-S292-020	3/4	7,920	15,840	4,400	8,800	6,160	4,400	4,400	9,240	6,600	4,400
8-S292-025	1	11,440	22,880	5,500	11,000	7,700	5,500	5,500	11,550	8,250	5,500



**UID# serves as the Serial Number(S/N) and Links to the ESPR-compliant Digital Product Passpost (DPP).**



- Pivots to 230°, rotates through 360° due to its unique ball bearing design.
- Manufactured from forged alloy steel, quenched and tempered.
- Tested in accordance with EN1677-4.
- Certified by DGUV GS-OA-15-04.
- Load rated parts are 100% magnaflux crack detected.
- Individual forged parts and batch code links to Test Certificate sheet.
- Bolts are Metric thread.
- Proof tested to 2.5 times the WLL.
- Fatigue rated to 20,000 cycles at 1.5 times the WLL.
- All YOKE Lifting points meet or exceed all the requirements of ASME B30.26.
- Easy to attach or dismantle due to the forged hexagon shaped body of the Swivel Point.
- Capable of rotating under load. Do not turn continuously in 90 degree direction at full load.

» United States Patent: 10607128  
 » UK Patent: 3627396  
 » German Patent: 602018032891.2  
 » Italy Patent: 3627396  
 » Japan Patent: 3219858

## Swivel Point

### Metric Thread (8-271)

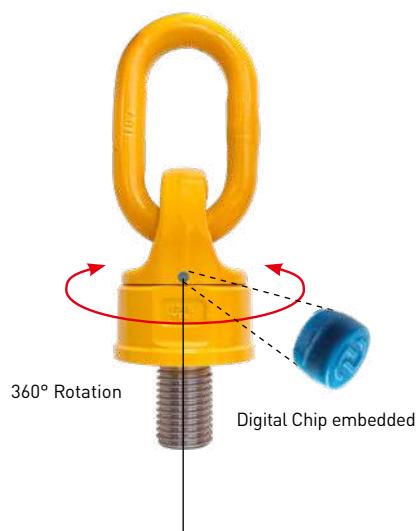
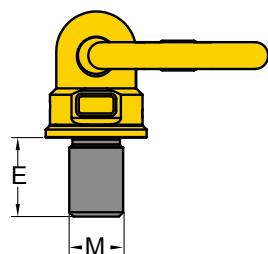
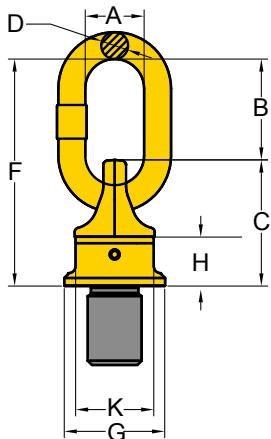
Item No.	Working Load Limit		Thread version			Dimensions (mm)						Torque in N.W.			
			M	E	Pitch	G	C	K	H	F	D	B	A	Nm	kg
	tonnes	mm	mm	mm	DIN13				mm						
8-271-003	0.4	M 8	12	1.25	35	40	30	16	72	8	32	29	10	0.2	
8-271-004	0.6	M 10	15	1.50	35	40	30	16	72	8	32	29	10	0.2	
8-271-006	0.7	M 12	18	1.75	40	45	36	18	95	10	50	35	10	0.3	
8-271-013	1.5	M 16	24	2.00	46	54	41	22	104	13	50	36	30	0.5	
8-271-020	2.5	M 20	30	2.50	62	68	55	29	122	13	54	36	70	1.0	
8-271-035	4.0	M 24	36	3.00	78	88	70	36	154	19	66	41	150	2.2	
8-271-060	6.0	M 30	45	3.50	90	120	80	48	206	22	86	50	350	4.5	
8-271-067	6.7	M 30	45	3.50	90	120	80	48	206	22	86	50	350	4.5	
8-271-080	10.0	M 36	54	4.00	90	120	80	48	206	22	86	50	410	4.6	
8-271-120	13.0	M 42	63	4.50	98	122	84	50	235	25	110	67	550	5.5	
8-271-130	14.0	M 48	72	5.00	98	122	84	50	235	25	110	67	550	6.1	
8-271-140	20.0	M 52	78	5.00	120	150	94	60	270	32	120	72	750	10.5	
8-271-160	20.0	M 56	84	5.50	120	150	94	60	270	32	120	72	800	10.7	
8-271-161	20.0	M 64	96	6.00	120	150	94	60	270	32	120	72	800	11.6	
8-271-310	40.0	M 72	108	6.00	170	210	145	83	340	45	130	90	1200	30.6	
8-271-350	40.0	M 80	120	6.00	170	210	145	83	340	45	130	90	1500	31.6	
8-271-400	40.0	M 90	135	6.00	170	210	145	83	340	45	130	90	2000	33.9	

\* Design Factor 4:1





Kind of attachment											
Number of legs		1	2	1	2	2	2	3-4	3-4	3-4	
Load direction		0°	0°	90°	90°	0-45°	45°- 60°	unsymm.	0 - 45°	45°- 60°	unsymm.
Item No.	Thread	WLL[t]									
8-271-003	M 8	0.6	1.2	0.4	0.8	0.56	0.4	0.4	0.84	0.60	0.4
8-271-004	M10	0.9	1.8	0.6	1.2	0.84	0.6	0.6	1.26	0.90	0.6
8-271-006	M12	1.2	2.4	0.7	1.4	0.98	0.7	0.7	1.47	1.05	0.7
8-271-013	M16	2.6	5.2	1.5	3.0	2.10	1.5	1.5	3.15	2.25	1.5
8-271-020	M20	4.0	8.0	2.5	5.0	3.50	2.5	2.5	5.25	3.75	2.5
8-271-035	M24	7.0	14.0	4.0	8.0	5.60	4.0	4.0	8.40	6.00	4.0
8-271-060	M30	10.0	20.0	6.0	12.0	8.40	6.0	6.0	12.60	9.00	6.0
8-271-067	M30	12.0	24.0	6.7	13.4	9.40	6.7	6.7	14.10	10.00	6.7
8-271-080	M36	15.0	30.0	10.0	20.0	14.00	10.0	10.0	21.00	15.00	10.0
8-271-120	M42	17.0	34.0	13.0	26.0	18.20	13.0	13.0	27.30	19.50	13.0
8-271-130	M48	18.0	36.0	14.0	28.0	19.60	14.0	14.0	29.40	21.00	14.0
8-271-140	M52	25.0	50.0	20.0	40.0	28.00	20.0	20.0	42.00	30.00	20.0
8-271-160	M56	28.0	56.0	20.0	40.0	28.00	20.0	20.0	42.00	30.00	20.0
8-271-161	M64	28.0	56.0	20.0	40.0	28.00	20.0	20.0	42.00	30.00	20.0
8-271-310	M72	50.0	100.0	40.0	80.0	56.00	40.0	40.0	84.00	60.00	40.0
8-271-350	M80	50.0	100.0	40.0	80.0	56.00	40.0	40.0	84.00	60.00	40.0
8-271-400	M90	50.0	100.0	40.0	80.0	56.00	40.0	40.0	84.00	60.00	40.0



**UID# serves as the Serial Number(S/N) and Links to the ESPR-compliant Digital Product Passpost (DPP).**



- Pivots to 230°, rotates through 360° due to its unique ball bearing design.
- Manufactured from forged alloy steel, quenched and tempered.
- Tested in accordance with EN1677-4.
- Load rated parts are 100% magnaflux crack detected.
- Individual forged parts and batch code links to Test Certificate sheet.
- Bolts are UNC thread.
- Proof tested to 2.5 times the WLL.
- Fatigue rated to 20,000 cycles at 1.5 times the WLL.
- All YOKE Lifting points meet or exceed all the requirements of ASME B30.26.
- Easy to attach or dismantle due to the forged hexagon shaped body of the Swivel Point.
- Capable of rotating under load. Do not turn continuously in 90 degree direction at full load.

» United States Patent: 10607128  
 » UK Patent: 3627396  
 » German Patent: 602018032891.2  
 » Italy Patent: 3627396  
 » Japan Patent: 3219858

## Swivel Point

### UNC Thread (8-272)

Item No.	Working Load Limit	Thread version					Dimensions					Torque in ft-lbs	N.W. lbs	
		M lbs	E inch	TPI	G	C	K	H inch	F	D	B	A		
8-272-006	1550	1/2	0.75	13UNC	1.57	1.77	1.42	0.71	3.74	0.39	1.97	1.38	7	0.7
8-272-013	3300	5/8	0.94	11UNC	1.81	2.13	1.61	0.87	4.09	0.51	1.97	1.42	20	1.2
8-272-018	4400	3/4	1.13	10UNC	1.81	2.68	1.61	0.87	4.09	0.51	1.97	1.42	20	1.2
8-272-020	5500	7/8	1.31	9UNC	2.44	2.68	2.17	1.14	4.80	0.51	2.13	1.42	50	2.2
8-272-035	8800	1	1.50	8UNC	3.07	3.46	2.76	1.42	6.06	0.75	2.60	1.61	110	4.8
8-272-060	13200	1 1/4	1.88	7UNC	3.54	4.72	3.15	1.89	8.11	0.87	3.39	1.97	250	9.9
8-272-080	22000	1 1/2	2.25	6UNC	3.54	4.72	3.15	1.89	8.11	0.87	3.39	1.97	300	10.0
8-272-120	28600	1 3/4	2.63	5UNC	3.86	4.80	3.31	1.97	9.25	0.98	4.33	2.64	400	12.1
8-272-130	30800	2	3.00	4.5UNC	3.86	4.80	3.31	1.97	9.25	0.98	4.33	2.64	400	13.5
8-272-140	44000	2 1/4	3.38	4.5UNC	4.72	5.91	3.70	2.36	10.63	1.26	4.72	2.83	550	23.1
8-272-160	44000	2 1/2	3.75	4UNC	4.72	5.91	3.70	2.36	10.63	1.26	4.72	2.83	590	23.5

\* Design Factor 4:1

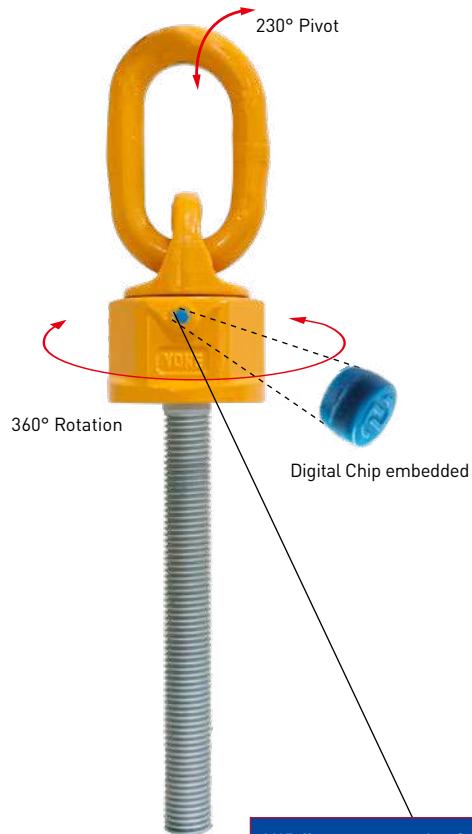
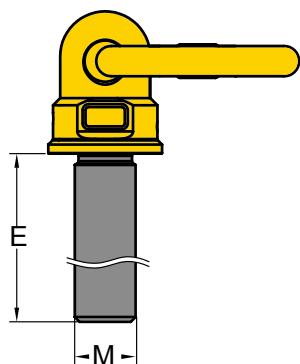
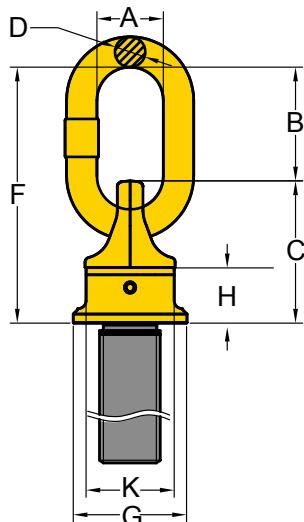
\* Please refer to 8-252 table for specification  $\geq$  3-4UNC.





Kind of attachment											
Number of legs		1	2	1	2	2	2	3-4	3-4	3-4	
Load direction Thread		0°	0°	90°	90°	0-45°	45°- 60°	unsym.	0 - 45°	45°- 60°	unsym.
Item No.	Inch	WLL[lbs]									
8-272-006	1/2	2650	5300	1550	3100	2170	1550	1550	3250	2320	1550
8-272-013	5/8	5720	11440	3300	6600	4620	3300	3300	6930	4950	3300
8-272-018	3/4	7900	15800	4400	8800	6160	4400	4400	9240	6600	4400
8-272-020	7/8	8800	17600	5500	11000	7700	5500	5500	11550	8250	5500
8-272-035	1	15400	30800	8800	17600	12320	8800	8800	18480	13200	8800
8-272-060	1 1/4	22000	44000	13200	26400	18480	13200	13200	27720	19800	13200
8-272-080	1 1/2	33000	66000	22000	44000	30800	22000	22000	46200	33000	22000
8-272-120	1 3/4	37400	74800	28600	57200	40040	28600	28600	60060	42900	28600
8-272-130	2	39600	79200	30800	61600	43120	30800	30800	64680	46200	30800
8-272-140	2 1/4	55000	110000	44000	88000	61600	44000	44000	92400	66000	44000
8-272-160	2 1/2	61600	123200	44000	88000	61600	44000	44000	92400	66000	44000

\* Please refer to 8-252 table for specification  $\geq$  3-4UNC.



- Pivots to 230°, rotates through 360° due to its unique ball bearing design.
- Manufactured from forged alloy steel, quenched and tempered.
- Tested in accordance with EN1677-4.
- Load rated parts are 100% magnaflux crack detected.
- Individual forged parts and batch code links to Test Certificate sheet.
- Bolts are Metric thread.
- Proof tested to 2.5 times the WLL.
- Fatigue rated to 20,000 cycles at 1.5 times the WLL.
- All YOKE Lifting points meet or exceed all the requirements of ASME B30.26.
- Easy to attach or dismantle due to the forged hexagon shaped body of the Swivel Point.
- Capable of rotating under load. Do not turn continuously in 90 degree direction at full load.

» United States Patent: 10607128  
 » UK Patent: 3627396  
 » German Patent: 602018032891.2  
 » Italy Patent: 3627396  
 » Japan Patent: 3219858



## Swivel Point, Long Bolt

Metric Thread (8-273)

*NEW*

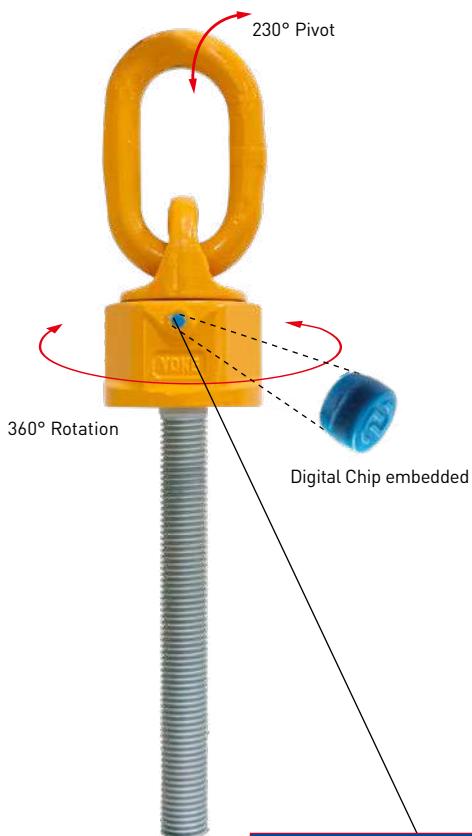
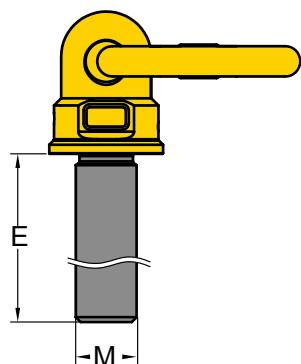
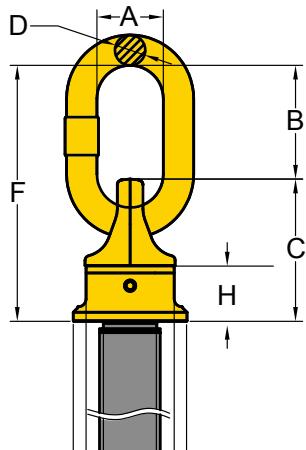
Item No.	Working Load Limit			Thread version			Dimensions (mm)						Torque in N.W.			
				M	E	Pitch	G	C	K	H	F	D	B	A	Nm	kg
	tonnes	mm	mm	DIN13				mm								
8-273-003/108L	0.30	M 8	102	1.25	35	47.5	30	23.5	79.5	8	32	29	10	10	0.5	
8-273-004/128L	0.45	M 10	122	1.50	35	47.5	30	23.5	79.5	8	32	29	10	10	0.5	
8-273-006/145L	0.60	M 12	140	1.75	40	55.0	36	28.0	105.0	10	50	35	10	10	0.8	
8-273-013/186L	1.30	M 16	180	2.00	46	66.0	41	34.0	116.0	13	50	36	30	30	1.2	
8-273-020/235L	2.00	M 20	223	2.50	62	83.0	55	44.0	137.0	13	54	36	70	70	2.0	
8-273-035/267L	3.50	M 24	257	3.00	78	104.0	70	52.0	170.0	19	66	41	150	150	3.5	
8-273-050/346L	5.00	M 30	330	3.50	90	141.0	80	69.0	227.0	22	86	50	350	350	6.8	

\* Design Factor 4:1





Kind of attachment										
Number of legs	1	2	1	2	2	2	2	3-4	3-4	3-4
Load direction	0°	0°	90°	90°	0-45°	45°-60°	unsymm.	0 - 45°	45°- 60°	unsymm.
Item No. Thread WLL[t]										
8-273-003/108L	M 8	0.6	1.2	0.30	0.6	0.42	0.30	0.30	0.63	0.45
8-273-004/128L	M10	0.9	1.8	0.45	0.9	0.63	0.45	0.45	0.95	0.68
8-273-006/145L	M12	1.2	2.4	0.60	1.2	0.84	0.60	0.60	1.26	0.90
8-273-013/186L	M16	2.6	5.2	1.30	2.6	1.82	1.30	1.30	2.73	1.95
8-273-020/235L	M20	4.0	8.0	2.00	4.0	2.80	2.00	2.00	4.20	3.00
8-273-035/267L	M24	7.0	14.0	3.50	7.0	4.90	3.50	3.50	7.35	5.25
8-273-050/346L	M30	10.0	20.0	5.00	10.0	7.00	5.00	5.00	10.50	7.50



- Pivots to 230°, rotates through 360° due to its unique ball bearing design.
- Manufactured from forged alloy steel, quenched and tempered.
- Tested in accordance with EN1677-4.
- Load rated parts are 100% magnaflux crack detected.
- Individual forged parts and batch code links to Test Certificate sheet.
- Bolts are UNC thread.
- Proof tested to 2.5 times the WLL.
- Fatigue rated to 20,000 cycles at 1.5 times the WLL.
- All YOKE Lifting points meet or exceed all the requirements of ASME B30.26.
- Easy to attach or dismantle due to the forged hexagon shaped body of the Swivel Point.
- Capable of rotating under load. Do not turn continuously in 90 degree direction at full load.

» United States Patent: 10607128  
 » UK Patent: 3627396  
 » German Patent: 602018032891.2  
 » Italy Patent: 3627396  
 » Japan Patent: 3219858

**UID# serves as the Serial Number(S/N)  
and Links to the ESPR-compliant  
Digital Product Passpost (DPP).**



## Swivel Point, Long Bolt

UNC Thread (8-274)

**NEW**

Item No.	Working Load Limit	Thread version					Dimensions					Torque in ft-lbs		N.W.
		M lbs	E inch	TPI inch	G	C	K	H inch	F	D	B	A		
8-274-006/154L	1300	1/2	5.87	13UNC	1.57	2.17	1.42	1.10	4.13	0.39	1.97	1.38	7	0.9
8-274-013/186L	2800	5/8	7.09	11UNC	1.81	2.60	1.61	1.34	4.57	0.51	1.97	1.42	20	1.7
8-274-018/234L	4400	3/4	8.74	10UNC	2.44	3.25	2.17	1.71	5.37	0.51	2.13	1.42	20	2.3
8-274-035/256L	7700	1	9.69	8UNC	3.07	4.09	2.76	2.05	6.69	0.75	2.60	1.61	110	6.5
8-274-050/247L	11000	1 1/4	13.03	7UNC	3.54	5.55	3.15	2.72	8.94	0.87	3.39	1.97	250	13.4

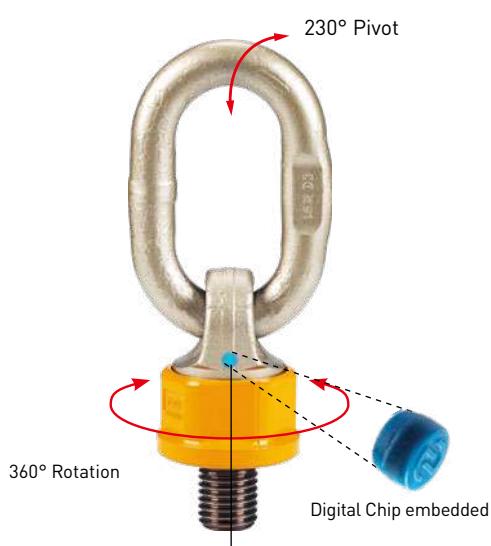
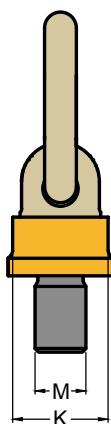
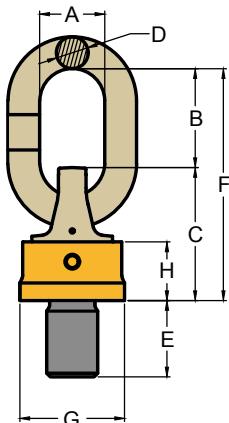
\* Design Factor 4:1

\* Please refer to 8-252 table for specification  $\geq$  3-4UNC.





Kind of attachment											
Number of legs		1	2	1	2	2	2	3-4	3-4	3-4	
Load direction		0°	0°	90°	90°	0-45°	45°- 60°	unsymm.	0 - 45°	45°- 60°	unsymm.
Item No.	Thread	WLL(lbs)									
8-274-006/154L	1/2	2640	5280	1300	2600	1820	1300	1300	2730	1950	1300
8-274-013/186L	5/8	5720	11440	2800	5600	3920	2800	2800	5880	4200	2800
8-274-018/234L	3/4	7920	15840	4400	8800	6160	4400	4400	9240	6600	4400
8-274-035/256L	1	15400	30800	7700	15400	10780	7700	7700	16170	11550	7700
8-274-050/247L	1 1/4	22000	44000	11000	22000	15400	11000	11000	23100	16500	11000



**UID# serves as the Serial Number[S/N] and Links to the ESPR-compliant Digital Product Passpost [DPP].**



Ball Bearing Inside

- Pivots to 230°, rotates through 360° due to its unique ball bearing design.
- Manufactured from forged alloy steel, quenched and tempered.
- Tested in accordance with EN1677-4.
- All YOKE Lifting points meet or Certified by DGUV GS-OA-15-04.
- Load rated parts are 100% magnaflux crack detected.
- Individual forged parts and batch code links to Test Certificate sheet.
- Bolts are Metric thread.
- Proof tested to 2.5 times the WLL.
- Fatigue rated to 20,000 cycles at 1.5 times the WLL.
- All YOKE Lifting points meet or exceed all the requirements of ASME B30.26.
- Easy to attach or dismantle due to the forged hexagon shaped body of the Super Point
- Capable of rotating under load. Do not turn continuously in 90 degree direction at full load.
- With the new WLL tables you can find the right Super Point attachment for your application and by the yellow marking on both sides you can measure disposal stage of the Super Point.

- » United States Patent: 10607128
- » UK Patent: 3627396
- » German Patent: 602018032891.2
- » Italy Patent: 3627396
- » Japan Patent: 3219858

## Super Point

Metric Thread (8-251)

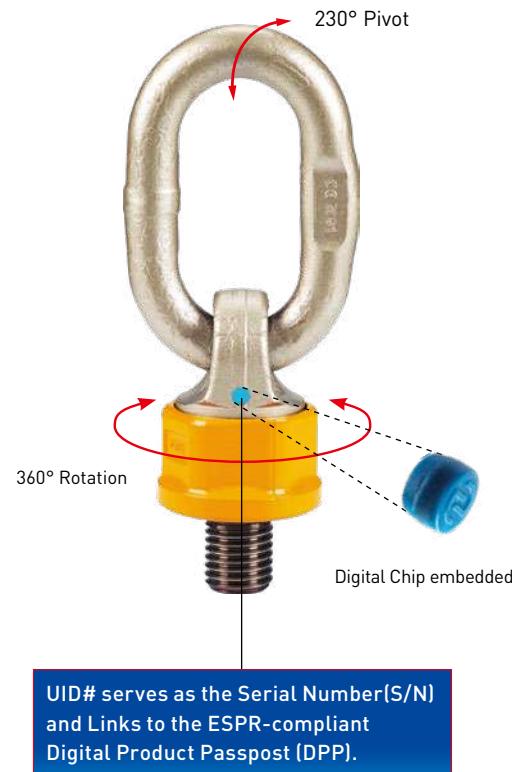
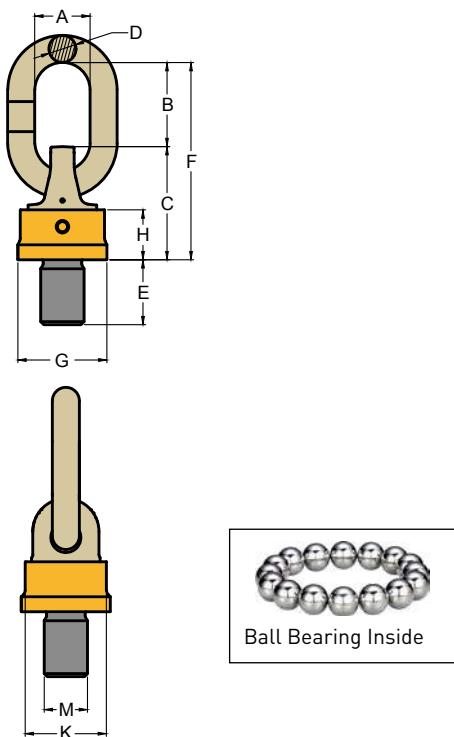
## Super Point

UNC Thread (8-252)

\* Design Factor 4:1



Kind of attachment											
Number of legs		1	2	1	2	2	2	2	3-4	3-4	3-4
Load direction		0°	0°	90°	90°	0-45°	45°- 60°	unsymm.	0 - 45°	45°- 60°	unsymm.
Item No.	Thread	WLL[t]									
8-251-004	M8	0.6	1.2	0.3	0.6	0.40	0.3	0.3	0.60	0.45	0.3
	M10	1.0	2.0	0.5	1.0	0.70	0.5	0.5	1.00	0.75	0.5
8-251-0 07	M12	1.4	2.8	0.7	1.4	1.00	0.7	0.7	1.40	1.00	0.7
	M14	2.0	4.0	1.0	2.0	1.40	1.0	1.0	2.12	1.50	1.0
	M16	2.8	5.6	1.4	2.8	2.00	1.4	1.4	3.00	2.12	1.4
8-251-014	M20	3.4	6.8	1.7	3.4	2.40	1.7	1.7	3.55	2.50	1.7
	M24	3.4	6.8	1.7	3.4	2.40	1.7	1.7	3.55	2.50	1.7
8-251-025	M20	5.0	10.0	2.5	5.0	3.55	2.5	2.5	5.30	3.75	2.5
	M24	8.0	16.0	4.0	8.0	5.60	4.0	4.0	8.50	6.00	4.0
8-251-040	M30	8.0	16.0	4.0	8.0	5.60	4.0	4.0	8.50	6.00	4.0
8-251-067	M30	12.0	24.0	6.7	13.4	9.50	6.7	6.7	14.00	10.00	6.7
8-251-080	M30	12.0	24.0	8.0	16.0	11.20	8.0	8.0	16.00	12.00	8.0
8-251-100	M36	15.0	30.0	10.0	20.0	14.00	10.0	10.0	21.20	15.00	10.0
	M42	15.0	30.0	12.5	25.0	17.00	12.5	12.5	25.00	18.00	12.5
8-251-125	M45	15.0	30.0	12.5	25.0	17.00	12.5	12.5	25.00	18.00	12.5
	M48	15.0	30.0	12.5	25.0	17.00	12.5	12.5	25.00	18.00	12.5
	M42	20.0	40.0	13.0	26.0	18.00	13.0	13.0	27.00	19.00	13.0
	M45	25.0	50.0	17.0	34.0	23.50	17.0	17.0	35.00	25.00	17.0
8-251-170	M48	25.0	50.0	17.0	34.0	23.50	17.0	17.0	35.00	25.00	17.0
	M52	25.0	50.0	17.0	34.0	23.50	17.0	17.0	35.00	25.00	17.0
	M56	25.0	50.0	18.0	36.0	25.00	18.0	18.0	37.50	26.50	18.0
8-251-200	M64	25.0	50.0	20.0	40.0	28.00	20.0	20.0	42.50	30.00	20.0
	M64	32.5	65.0	28.0	56.0	39.00	28.0	28.0	58.00	42.00	28.0
8-251-280	M72	32.5	65.0	280	56.0	39.00	28.0	28.0	58.00	42.00	28.0
	M80	32.5	65.0	28.0	56.0	39.00	28.0	28.0	58.00	42.00	28.0
	M72	40.0	80.0	35.0	70.0	49.00	35.0	35.0	74.00	52.50	35.0
8-251-350	M80	40.0	80.0	35.0	70.0	49.00	35.0	35.0	74.00	52.50	35.0
	M90	40.0	80.0	35.0	70.0	49.00	35.0	35.0	74.00	52.50	35.0
	M72	50.0	100.0	40.0	80.0	56.00	40.0	40.0	84.00	60.00	40.0
8-251-400	M80	50.0	100.0	40.0	80.0	56.00	40.0	40.0	84.00	60.00	40.0
	M90	50.0	100.0	40.0	80.0	56.00	40.0	40.0	84.00	60.00	40.0
	M100	50.0	100.0	40.0	80.0	56.00	40.0	40.0	84.00	60.00	40.0



## Super Point

Metric Thread (8-251)

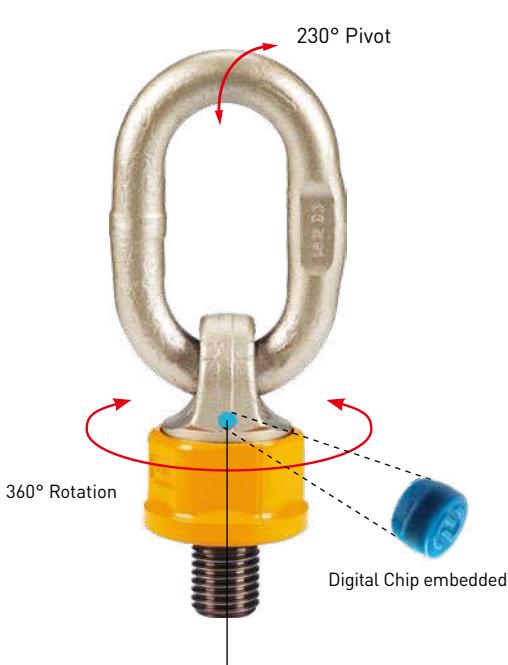
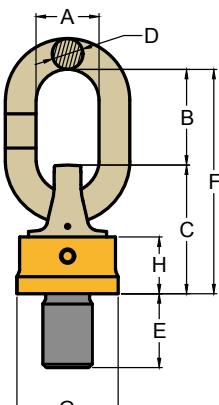
Item No.	Working Load Limit		Thread version				Dimensions				Torque in N.W.			
			M	E	Pitch	G	C	K	H	F	D	B	A	
	tonnes	mm	mm	DIN13					mm				Nm	kg
8-251-004-01	0.3	M8	12	1.25	36.5	48	34	20.5	101	13	53	35	10 - 40	0.3
8-251-007-02	0.7	M12	18	1.75	36.5	48	34	20.5	101	13	53	35	15 - 40	0.4
8-251-014-02	1.4	M16	24	2.00	36.5	48	34	20.5	101	13	53	35	45 - 130	0.5
8-251-014-04	1.7	M20	30	2.50	36.5	48	34	20.5	101	13	53	35	75 - 130	0.5
8-251-025-01	2.5	M20	30	2.50	52.0	68	46	28.0	127	16	59	35	100 - 170	1.0
8-251-040-02	4.0	M24	36	3.00	57.0	75	50	34.5	148	19	73	40	190 - 280	1.5
8-251-067-02	6.7	M30	45	3.50	70.0	95	65	41.0	163	20	68	40	230 - 400	2.4
8-251-080-02	8.0	M30	45	3.50	81.0	106	75	48.0	201	22	95	50	270 - 600	3.7
8-251-100-02	10.0	M36	54	4.00	81.0	106	75	48.0	201	22	95	50	270 - 600	3.9
8-251-125-03	12.5	M42	63	4.50	81.0	106	75	48.0	201	22	95	50	270 - 700	4.0
8-251-125-05	12.5	M48	72	5.00	81.0	106	75	48.0	201	22	95	50	270 - 700	4.4
8-251-170-04	17.0	M48	72	5.00	104.0	127	95	58.0	256	32	129	70	350 - 800	7.7

\* Design Factor 4:1

for Size Quick View



Item No.	Working Load Limit	Thread version						Dimensions					Torque in N.W.		
		y tonnes	M mm	E mm	Pitch DIN13	G	C	K	H mm	F	D	B	A	Nm	kg
8-251-004-01	0.3	M8	12	1.25	36.5	48	34	20.5	101	13	53	35	10 - 40	0.3	
8-251-007-01	0.5	M10	18	1.50	36.5	48	34	20.5	101	13	53	35	10 - 40	0.4	
8-251-007-02	0.7	M12	18	1.75	36.5	48	34	20.5	101	13	53	35	15 - 40	0.4	
8-251-007-03	0.7	M12	25	1.75	36.5	48	34	20.5	101	13	53	35	15 - 40	0.4	
8-251-007-04	1.0	M14	20	2.00	36.5	48	34	20.5	101	13	53	35	30 - 40	0.4	
8-251-014-01	1.4	M16	20	2.00	36.5	48	34	20.5	101	13	53	35	45 - 130	0.44	
8-251-014-02	1.4	M16	24	2.00	36.5	48	34	20.5	101	13	53	35	45 - 130	0.5	
8-251-014-03	1.4	M16	30	2.00	36.5	48	34	20.5	101	13	53	35	45 - 130	0.5	
8-251-014-04	1.7	M20	30	2.50	36.5	48	34	20.5	101	13	53	35	75 - 130	0.5	
8-251-014-05	1.7	M24	30	3.00	36.5	48	34	20.5	101	13	53	35	90 - 130	0.5	
8-251-025-01	2.5	M20	30	2.50	52	68	46	28	127	16	59	35	100 - 170	1.0	
8-251-025-02	2.5	M20	40	2.50	52	68	46	28	127	16	59	35	100 - 170	1.0	
8-251-025-03	2.5	M20	50	2.50	52	68	46	28	127	16	59	35	100 - 170	1.1	
8-251-025-04	2.5	M20	70	2.50	52	68	46	28	127	16	59	35	100 - 170	1.1	
8-251-040-01	4.0	M24	30	3.00	57	75	50	34.5	148	19	73	40	190 - 280	1.5	
8-251-040-02	4.0	M24	36	3.00	57	75	50	34.5	148	19	73	40	190 - 280	1.5	
8-251-040-03	4.0	M24	45	3.00	57	75	50	34.5	148	19	73	40	190 - 280	1.5	
8-251-040-04	4.0	M24	50	3.00	57	75	50	34.5	148	19	73	40	190 - 280	1.5	
8-251-040-05	4.0	M30	35	3.50	57	75	50	34.5	148	19	73	40	190 - 280	1.5	
8-251-067-01	6.7	M30	35	3.50	70	95	65	41	163	20	68	40	230 - 400	2.4	
8-251-067-02	6.7	M30	45	3.50	70	95	65	41	163	20	68	40	230 - 400	2.4	
8-251-067-03	6.7	M30	50	3.50	70	95	65	41	163	20	68	40	230 - 400	2.5	
8-251-067-04	6.7	M30	60	3.50	70	95	65	41	163	20	68	40	230 - 400	2.5	
8-251-080-01	8.0	M30	35	3.50	81	106	75	48	201	22	95	50	270 - 600	3.6	
8-251-080-02	8.0	M30	45	3.50	81	106	75	48	201	22	95	50	270 - 600	3.7	
8-251-100-01	10.0	M36	50	4.00	81	106	75	48	201	22	95	50	270 - 600	3.8	
8-251-100-02	10.0	M36	54	4.00	81	106	75	48	201	22	95	50	270 - 600	3.9	
8-251-125-01	12.5	M42	50	4.50	81	106	75	48	201	22	95	50	270 - 700	3.9	
8-251-125-02	12.5	M42	60	4.50	81	106	75	48	201	22	95	50	270 - 700	4.0	
8-251-125-03	12.5	M42	63	4.50	81	106	75	48	201	22	95	50	270 - 700	4.0	
8-251-125-04	12.5	M45	60	4.50	81	106	75	48	201	22	95	50	270 - 700	4.1	
8-251-125-05	12.5	M48	72	5.00	81	106	75	48	201	22	95	50	270 - 700	4.4	
8-251-170-01	13.0	M42	60	4.50	104	127	95	58	256	32	129	70	350 - 800	7.4	
8-251-170-02	17.0	M45	60	4.50	104	127	95	58	256	32	129	70	350 - 800	7.5	
8-251-170-03	17.0	M48	60	5.00	104	127	95	58	256	32	129	70	350 - 800	7.6	
8-251-170-04	17.0	M48	72	5.00	104	127	95	58	256	32	129	70	350 - 800	7.7	
8-251-170-045	17.0	M52	78	5.00	104	127	95	58	256	32	129	70	350 - 800	7.9	
8-251-170-05	18.0	M56	78	5.50	104	127	95	58	256	32	129	70	350 - 900	8.1	
8-251-170-06	18.0	M56	84	5.50	104	127	95	58	256	32	129	70	350 - 900	8.1	
8-251-200-01	20.0	M64	96	6.00	104	127	95	58	256	32	129	70	350 - 900	8.9	
8-251-200-02	20.0	M64	110	6.00	104	127	95	58	256	32	129	70	350 - 900	9.3	
8-251-280-01	28.0	M64	96	6.00	129	174	115	78	305	36	131	80	500 - 1000	16.4	
8-251-280-02	28.0	M72	120	6.00	129	174	115	78	305	36	131	80	500 - 1200	17.7	
8-251-280-03	28.0	M80	150	6.00	129	174	115	78	305	36	131	80	500 - 1200	19.6	
8-251-350-005	35.0	M72	108	6.00	148	187	135	83	366	45	140	92	500 - 1400	24.8	
8-251-350-01	35.0	M80	120	6.00	148	187	135	83	366	45	140	92	500 - 1400	25.3	
8-251-350-02	35.0	M90	150	6.00	148	187	135	83	366	45	140	92	500 - 1500	27.8	
8-251-400-005	40.0	M72	108	6.00	170	210	145	83	340	45	130	92	500 - 1500	30.1	
8-251-400-01	40.0	M80	120	6.00	170	210	145	83	340	45	130	92	500 - 1500	31.9	
8-251-400-02	40.0	M90	115	6.00	170	210	145	83	340	45	130	92	500 - 1500	33.6	
8-251-400-025	40.0	M90	135	6.00	170	210	145	83	340	45	130	92	500 - 1500	33.9	
8-251-400-03	40.0	M90	150	6.00	170	210	145	83	340	45	130	92	500 - 1500	34.2	
8-251-400-04	40.0	M100	150	6.00	170	210	145	83	340	45	130	92	500 - 1700	35.2	



- Pivots to 230°, rotates through 360° due to its unique ball bearing design.
- Manufactured from forged alloy steel, quenched and tempered.
- Tested in accordance with EN1677-4.
- Load rated parts are 100% magnaflux crack detected.
- Individual forged parts and batch code links to Test Certificate sheet.
- Bolts are UNC thread.
- Proof tested to 2.5 times the WLL.
- Fatigue rated to 20,000 cycles at 1.5 times the WLL.
- All YODE Lifting points meet or exceed all the requirements of ASME B30.26.
- Easy to attach or dismantle due to the forged hexagon shaped body of the Super Point.
- Capable of rotating under load. Do not turn continuously in 90 degree direction at full load.
- With the new WLL tables you can find the right Super Point attachment for your application and by the red marking on both sides you can measure disposal stage of the Super Point.

UID# serves as the Serial Number(S/N)  
and Links to the ESPR-compliant  
Digital Product Passpost (DPP).



## Super Point

### UNC Thread (8-252)



» United States Patent: 10607128  
» UK Patent: 3627396  
» German Patent: 602018032891.2  
» Italy Patent: 3627396  
» Japan Patent: 3219858

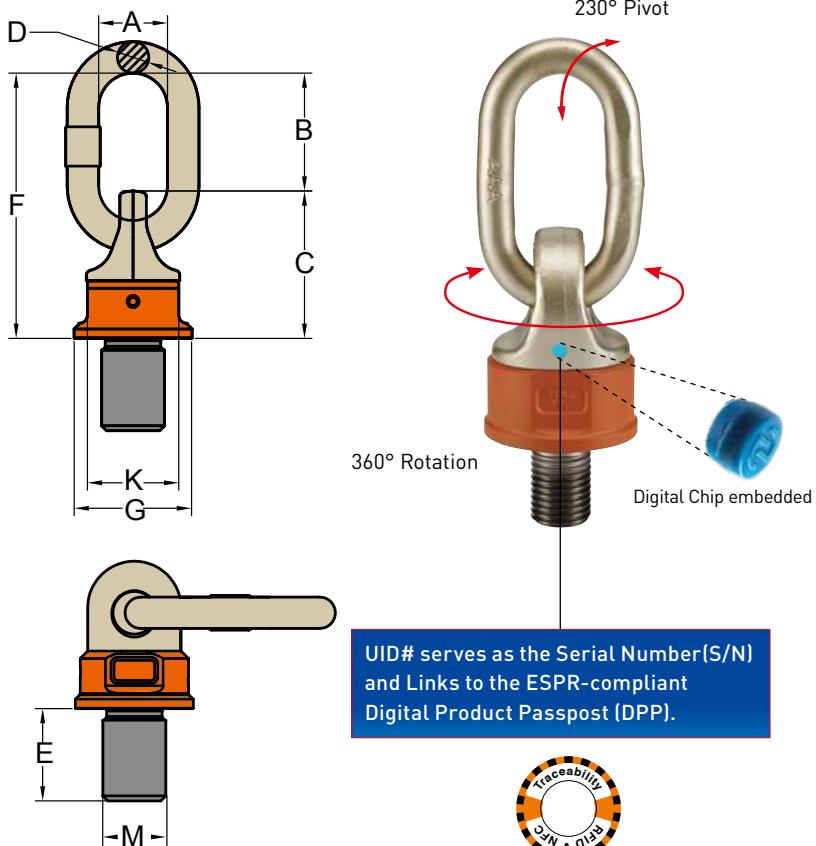
Item No.	Working Load Limit	Thread version				Dimensions						Torque in ft-lbs	N.W. lbs	
		M lbs	E inch	TPI	G	C	K	H	F	D	B	A		
inch														
8-252-007-01	1100	3/8	0.56	16UNC	1.44	1.89	1.34	0.81	3.98	0.51	2.09	1.38	7-30	1.0
8-252-007-02	1500	1/2	0.75	13UNC	1.44	1.89	1.34	0.81	3.98	0.51	2.09	1.38	11-30	1.0
8-252-014-02	3000	5/8	0.94	11UNC	1.44	1.89	1.34	0.81	3.98	0.51	2.09	1.38	33-90	1.0
8-252-025-01	5500	3/4	1.13	10UNC	2.05	2.68	1.81	1.10	5.00	0.63	2.32	1.38	70-120	2.1
8-252-040-02	8800	1	1.50	8UNC	2.24	2.95	1.97	1.36	5.83	0.75	2.87	1.57	140-200	3.3
8-252-067-02	14700	1 1/4	1.88	7UNC	2.76	3.74	2.56	1.61	6.42	0.79	2.68	1.57	160-170	5.3
8-252-080-02	17600	1 1/4	1.88	7UNC	3.19	4.17	2.95	1.89	7.91	0.87	3.74	1.97	190-440	8.1
8-252-100-02	22000	1 1/2	2.25	6UNC	3.19	4.17	2.95	1.89	7.91	0.87	3.74	1.97	190-440	8.3
8-252-125-03	27500	1 3/4	2.63	5UNC	3.19	4.17	2.95	1.89	7.91	0.87	3.74	1.97	190-510	8.8
8-252-125-05	27500	2	3.00	4.5UNC	3.19	4.17	2.95	1.89	7.91	0.87	3.74	1.97	190-510	9.7
8-252-170-04	37400	2	3.00	4.5UNC	4.09	5.00	3.74	2.28	10.08	1.26	5.08	2.76	250-590	16.7
8-252-170-06	39600	2 1/4	3.38	4.5UNC	4.09	5.00	3.74	2.28	10.08	1.26	5.08	2.76	250-660	17.8
8-252-200-01	44000	2 1/2	3.75	4UNC	4.09	5.00	3.74	2.28	10.08	1.26	5.08	2.76	250-660	19.6
8-252-280-01	61700	2 1/2	3.75	4UNC	5.08	6.85	4.53	3.07	12.01	1.42	5.16	3.15	360-730	36.1
8-252-350-01	77100	3 1/2	5.25	4UNC	5.83	7.36	5.31	3.27	14.41	1.77	5.51	3.62	360-1030	55.7

\* Design Factor 4:1





Kind of attachment											
Number of legs		1	2	1	2	2	2	3-4	3-4	3-4	
Load direction	Thread	0°	0°	90°	90°	0-45°	45°- 60°	unsymm.	0 - 45°	45°- 60°	unsymm.
Item No.	Inch	WLL(lbs)									
8-252-007	3/8	2200	4400	1100	2200	1540	1100	1100	2310	1650	1100
	1/2	3080	6160	1500	3000	2100	1500	1500	3150	2250	1500
8-252-014	5/8	6160	12320	3000	6000	4200	3000	3000	6300	4500	3000
8-252-025	3/4	11000	22000	5500	11000	7700	5500	5500	11550	8250	5500
8-252-040	1	17600	35200	8800	17600	12320	8800	8800	18480	13200	8800
8-252-067	1 1/4	26400	52800	14700	29400	20580	14700	14700	30870	22050	14700
8-252-080	1 1/4	26400	52800	17600	35200	24640	17600	17600	36960	26400	17600
8-252-100	1 1/2	33000	66000	22000	44000	30800	22000	22000	46200	33000	22000
8-252-125	1 3/4	33000	66000	27500	55000	38500	27500	27500	57750	41250	27500
	2	33000	66000	27500	55000	38500	27500	27500	57750	41250	27500
8-252-170	2	55000	110000	37400	74800	52360	37400	37400	78540	56100	37400
	2 1/4	55000	110000	39600	79200	55440	39600	39600	83160	59400	39600
8-252-200	2 1/2	55000	110000	44000	88000	61600	44000	44000	92400	66000	44000
8-252-280	2 1/2	71500	143000	61700	123400	86380	61700	61700	129570	92550	61700
8-252-350	3 1/2	88000	176000	77100	154200	107940	77100	77100	161910	115650	77100



- Pivots to 230°, rotates through 360° due to its unique ball bearing design.
- Manufactured from forged alloy steel, quenched and tempered.
- Tested in accordance with DNV GL-ST-0378.
- Load rated parts are 100% magnaflux crack detected.
- Individual forged parts and batch code links to Test Certificate sheet.
- Bolts are Metric thread.
- Proof tested to 2.5 times the WLL.
- Fatigue rated to 20,000 cycles at 1.5 times the WLL.
- All YOKE Lifting points meet or exceed all the requirements of ASME B30.26.
- Easy to attach or dismantle due to the forged hexagon shaped body of the DA Swivel Point.
- Capable of rotating under load. Do not turn continuously in 90 degree direction at full load.

» United States Patent: 10607128  
 » UK Patent: 3627396  
 » German Patent: 602018032891.2  
 » Italy Patent: 3627396  
 » Japan Patent: 3219858



## DA Swivel Point

### Metric Thread (DA-271)

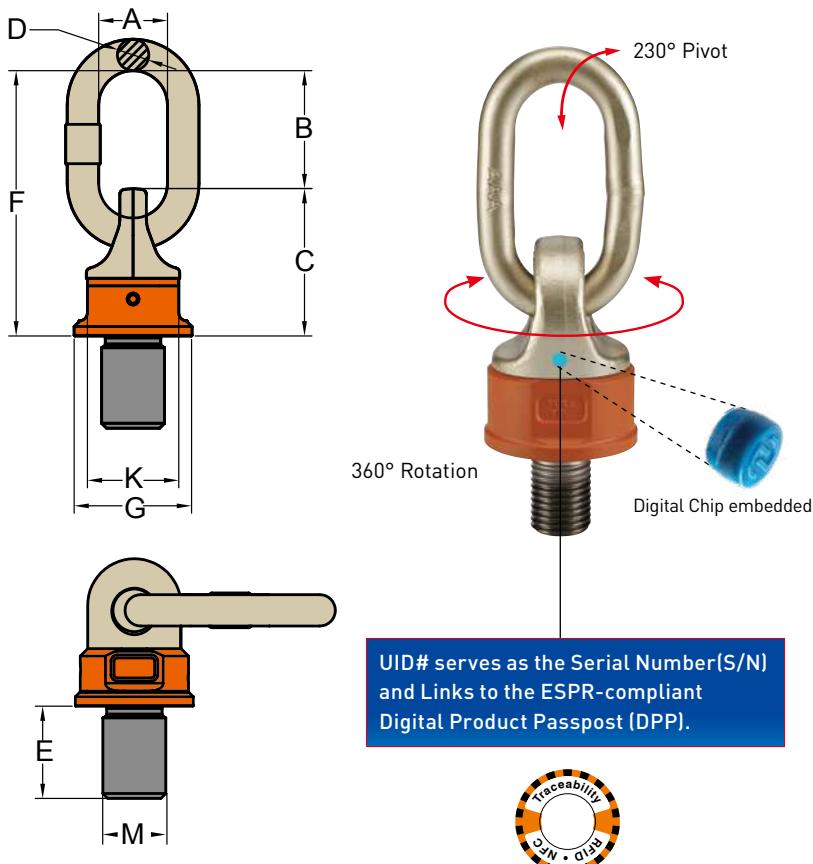
Item No.	Working Load Limit	Thread version				Dimensions (mm)					Torque in N.W.		
		M	E	Pitch	G	C	K	F	D	B	A	Nm	kg
												mm	kg
DA-271-003	0.4	M 8	12	1.25	35	40	30	72	8	32	29	10	0.2
DA-271-004	0.6	M 10	15	1.50	35	40	30	72	8	32	29	10	0.2
DA-271-006	0.7	M 12	18	1.75	40	45	36	95	10	50	35	10	0.3
DA-271-013	1.5	M 16	24	2.00	46	54	41	104	13	50	36	30	0.5
DA-271-020	2.5	M 20	30	2.50	62	68	55	122	13	54	36	70	1.0
DA-271-035	4.0	M 24	36	3.00	78	88	70	154	19	66	41	150	2.2
DA-271-060	6.0	M 30	45	3.50	90	120	80	206	22	86	50	350	4.5
DA-271-080	10.0	M 36	54	4.00	90	120	80	206	22	86	50	410	4.6
DA-271-120	13.0	M 42	63	4.50	98	122	84	235	25	110	67	550	5.5
DA-271-130	14.0	M 48	72	5.00	98	122	84	235	25	110	67	550	6.1
DA-271-140	20.0	M 52	78	5.00	120	150	94	270	32	120	72	750	10.5
DA-271-160	20.0	M 56	84	5.50	120	150	94	270	32	120	72	800	10.7
DA-271-161	20.0	M 64	96	6.00	120	150	94	270	32	120	72	800	11.6

\* Design Factor 4:1





Kind of attachment										
Number of legs		1	2	1	2	2	2	2	3-4	3-4
Load direction		0°	0°	90°	90°	0-45°	45°- 60°	unsymm.	0 - 45°	45°- 60°
Item No.	Thread					WLL[t]				
DA-271-003	M 8	0.6	1.2	0.4	0.8	0.56	0.4	0.4	0.84	0.60
DA-271-004	M10	0.9	1.8	0.6	1.2	0.84	0.6	0.6	1.26	0.90
DA-271-006	M12	1.2	2.4	0.7	1.4	0.98	0.7	0.7	1.47	1.05
DA-271-013	M16	2.6	5.2	1.5	3.0	2.10	1.5	1.5	3.15	2.25
DA-271-020	M20	4.0	8.0	2.5	5.0	3.50	2.5	2.5	5.25	3.75
DA-271-035	M24	7.0	14.0	4.0	8.0	5.60	4.0	4.0	8.40	6.00
DA-271-060	M30	10.0	20.0	6.0	12.0	8.40	6.0	6.0	12.60	9.00
DA-271-080	M36	15.0	30.0	10.0	20.0	14.00	10.0	10.0	21.00	15.00
DA-271-120	M42	17.0	34.0	13.0	26.0	18.20	13.0	13.0	27.30	19.50
DA-271-130	M48	18.0	36.0	14.0	28.0	19.60	14.0	14.0	29.40	21.00
DA-271-140	M52	25.0	50.0	20.0	40.0	28.00	20.0	20.0	42.00	30.00
DA-271-160	M56	28.0	56.0	20.0	40.0	28.00	20.0	20.0	42.00	30.00
DA-271-161	M64	28.0	56.0	20.0	40.0	28.00	20.0	20.0	42.00	30.00
										20.0



- Pivots to 230°, rotates through 360° due to its unique ball bearing design.
- Manufactured from forged alloy steel, quenched and tempered.
- Tested in accordance with DNV GL-ST-0378.
- Load rated parts are 100% magnaflux crack detected.
- Individual forged parts and batch code links to Test Certificate sheet.
- Bolts are UNC thread.
- Proof tested to 2.5 times the WLL.
- Fatigue rated to 20,000 cycles at 1.5 times the WLL.
- All YOKE Lifting points meet or exceed all the requirements of ASME B30.26.
- Easy to attach or dismantle due to the forged hexagon shaped body of the DA Swivel Point.
- Capable of rotating under load. Do not turn continuously in 90 degree direction at full load.

» United States Patent: 10607128  
 » UK Patent: 3627396  
 » German Patent: 602018032891.2  
 » Italy Patent: 3627396  
 » Japan Patent: 3219858



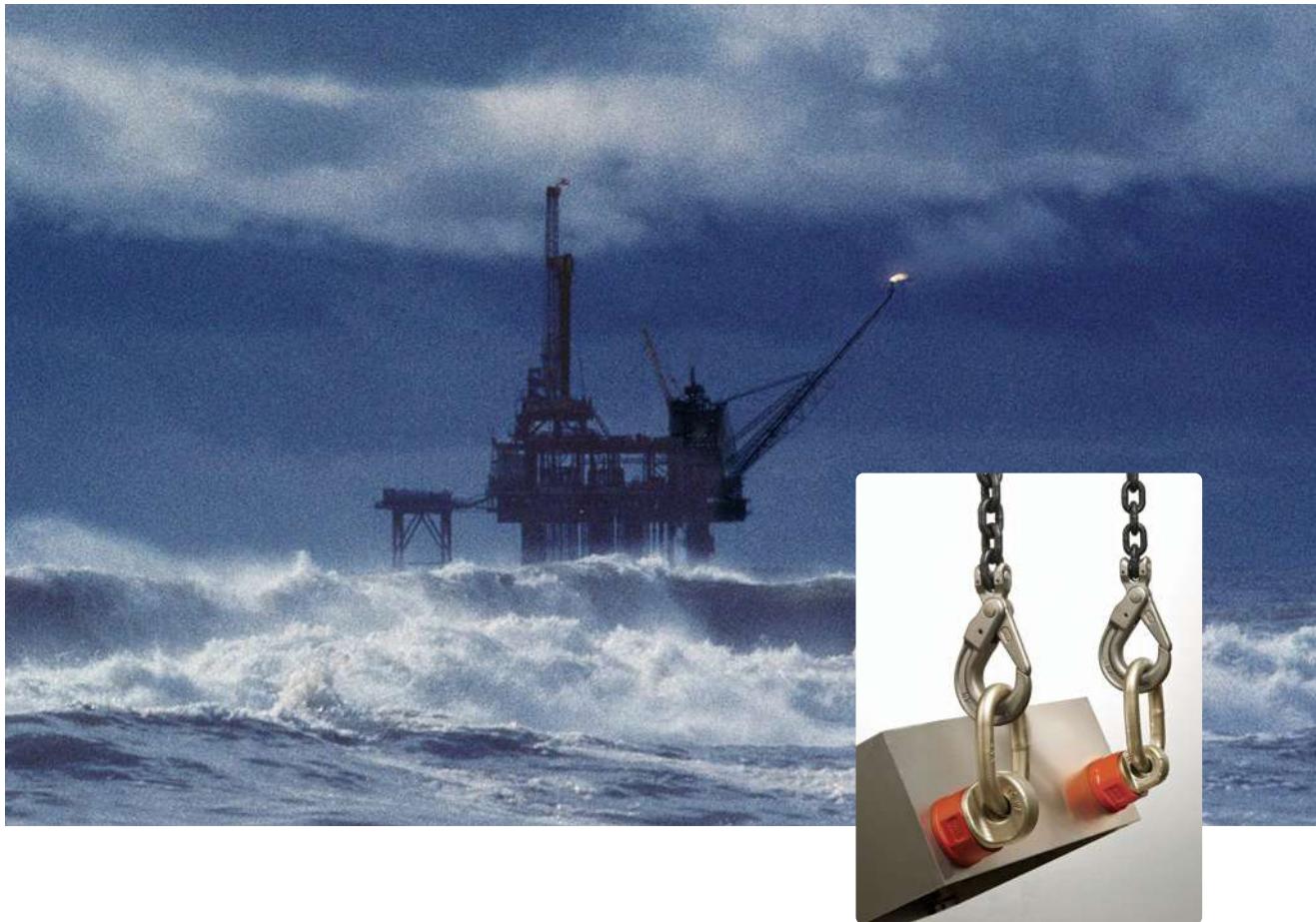
## DA Swivel Point

### UNC Thread (DA-272)

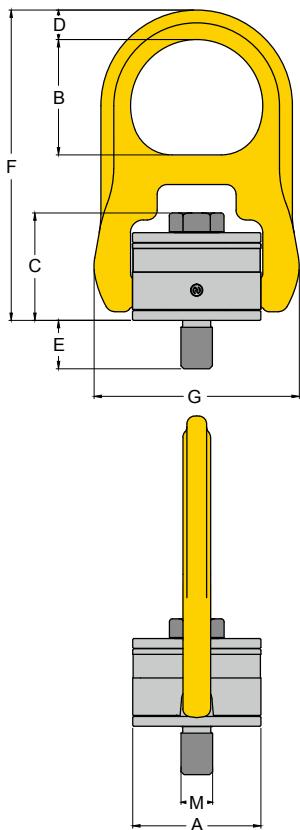
Item No.	Working Load Limit	Thread version				Dimensions (inch)						Torque in N.W.	
		M lbs	E inch	TPI inch	G	C	K	F inch	D	B	A	ft-lbs	lbs
DA-272-006	1550	1/2	0.75	13UNC	1.57	1.77	1.42	3.74	0.39	1.97	1.38	7	0.7
DA-272-013	3300	5/8	0.94	11UNC	1.81	2.13	1.61	4.09	0.51	1.97	1.42	20	1.2
DA-272-018	4400	3/4	1.13	10UNC	1.81	2.68	1.61	4.09	0.51	1.97	1.42	20	1.2
DA-272-020	5500	7/8	1.31	9UNC	2.44	2.68	2.17	4.80	0.51	2.13	1.42	50	2.2
DA-272-035	8800	1	1.50	8UNC	3.07	3.46	2.76	6.06	0.75	2.60	1.61	110	4.8
DA-272-060	13200	1 1/4	1.88	7UNC	3.54	4.72	3.15	8.11	0.87	3.39	1.97	250	9.9
DA-272-080	22000	1 1/2	2.25	6UNC	3.54	4.72	3.15	8.11	0.87	3.39	1.97	300	10.0
DA-272-120	28600	1 3/4	2.63	5UNC	3.86	4.80	3.31	9.25	0.98	4.33	2.64	400	12.1
DA-272-130	30800	2	3.00	4.5UNC	3.86	4.80	3.31	9.25	0.98	4.33	2.64	400	13.5
DA-272-140	44000	2 1/4	3.38	4.5UNC	4.72	5.91	3.70	10.63	1.26	4.72	2.85	550	23.1
DA-272-160	44000	2 1/2	3.75	4UNC	4.72	5.91	3.70	10.63	1.26	4.72	2.85	590	23.5

\* Design Factor 4:1





Kind of attachment											
Number of legs		1	2	1	2	2	2	2	3-4	3-4	3-4
Load direction	Thread	0°	0°	90°	90°	0-45°	45°- 60°	unsymm.	0 - 45°	45°- 60°	unsymm.
Item No.	Inch	WLL(lbs)									
DA-272-006	1/2	2650	5300	1550	3100	2170	1550	1550	3250	2320	1550
DA-272-013	5/8	5720	11440	3300	6600	4620	3300	3300	6930	4950	3300
DA-272-018	3/4	7900	15800	4400	8800	6160	4400	4400	9240	6600	4400
DA-272-020	7/8	8800	17600	5500	11000	7700	5500	5500	11550	8250	5500
DA-272-035	1	15400	30800	8800	17600	12320	8800	8800	18480	13200	8800
DA-272-060	1 1/4	22000	44000	13200	26400	18480	13200	13200	27720	19800	13200
DA-272-080	1 1/2	33000	66000	22000	44000	30800	22000	22000	46200	33000	22000
DA-272-120	1 3/4	37400	74800	28600	57200	40040	28600	28600	60060	42900	28600
DA-272-130	2	39600	79200	30800	61600	43120	30800	30800	64680	46200	30800
DA-272-140	2 1/4	55000	110000	44000	88000	61600	44000	44000	92400	66000	44000
DA-272-160	2 1/2	61600	123200	44000	88000	61600	44000	44000	92400	66000	44000



**UID# serves as the Serial Number(S/N) and Links to the ESPR-compliant Digital Product Passport (DPP).**



- Rotates through 360° and pivots 180°, and simultaneously allows lifting from any direction.
- Manufactured from forged alloy steel, quenched and tempered.
- Manufactured and tested in accordance with EN1677-1.
- Load rated parts are 100% magnaflux crack detected.
- Individual forged parts and cap screw are traceable to Test Certification.
- Bolts are Metric thread.
- Proof tested to 2.5 times the WLL.
- Fatigue rated to 20,000 cycles at 1.5 times the WLL.
- All YOKE Lifting points meet or exceed all the requirements of ASME B30.26.
- Quick and simple assembly, just a tapped hole is required

» United States Patent: 10607128  
 » UK Patent: 3627396  
 » German Patent: 602018032891.2  
 » Italy Patent: 3627396  
 » Japan Patent: 3219858

» China Patent: ZL 2012 1 0131962.1  
 » Taiwan Patent: I468602

## Hoist Ring

Metric Thread (8-203)

**NEW**

Kind of attachment		1	2	1	2	2	2	2	3-4	3-4	3-4
Number of legs		1	2	1	2	2	2	2	3-4	3-4	3-4
Load direction		0°	0°	90°	90°	0-45°	45° - 60°	unsymm.	0 - 45°	45° - 60°	unsymm.
Item No.	Thread	WLL(t)									
8-203-0041	M 8	0.50	1.0	0.50	1.0	0.70	0.50	0.50	1.05	0.75	0.50
8-203-0051	M10	0.55	1.1	0.55	1.1	0.77	0.55	0.55	1.16	0.83	0.55
8-203-0101	M12	1.30	2.6	1.30	2.6	1.82	1.30	1.30	2.73	1.95	1.30
8-203-0191	M16	2.40	4.8	2.40	4.8	3.36	2.40	2.40	5.04	3.60	2.40
8-203-0211	M20	2.70	5.4	2.70	5.4	3.78	2.70	2.70	5.67	4.05	2.70
8-203-0301	M20	3.75	7.5	3.75	7.5	5.25	3.75	3.75	7.88	5.63	3.75
8-203-0421	M24	5.25	10.5	5.25	10.5	7.35	5.25	5.25	11.03	7.88	5.25
8-203-0701	M30	8.75	17.5	8.75	17.5	12.25	8.75	8.75	18.38	13.13	8.75
8-203-0801	M36	10.00	20.0	10.00	20.0	14.00	10.00	10.00	21.00	15.00	10.00
8-203-1001	M36	12.50	25.0	12.50	25.0	17.50	12.50	12.50	26.25	18.75	12.50
8-203-1251	M42	15.60	31.2	15.60	31.2	21.84	15.60	15.60	32.76	23.40	15.60
8-203-1351	M48	16.90	33.8	16.90	33.5	23.66	16.90	16.90	35.49	25.35	16.90



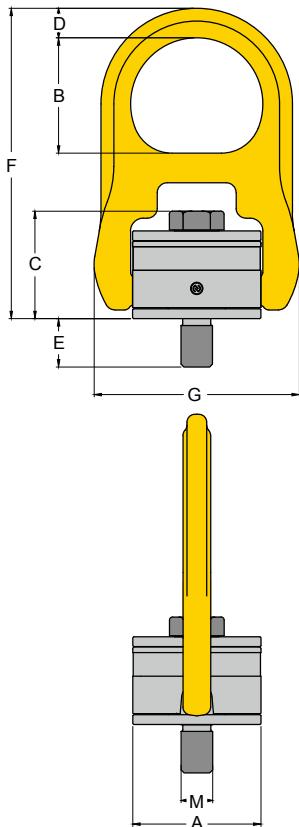
**WARNING**

NEVER EXCEED PUBLISHED WORKING LOAD LIMIT

Item No.	Working Load Limit			Thread version	Dimensions						Torque in N.W.		
	tonnes		M		E	Pitch	A	B	C	D	F		
	5 : 1	4 : 1	mm			DIN13			mm				
8-203-0041	0.40	0.50	M 8	12	1.25	40	41	38	10	101	65	10	0.4
8-203-0051	0.45	0.55	M10	15	1.50	40	41	39	10	101	65	16	0.5
8-203-0101	1.05	1.30	M12	18	1.75	65	59	52	15	157	104	38	1.7
8-203-0191	1.90	2.40	M16	24	2.00	65	59	55	15	157	104	81	1.8
8-203-0211	2.15	2.70	M20	30	2.50	65	59	57	15	157	104	136	1.8
8-203-0301	3.00	3.75	M20	30	2.50	85	74	67	22	203	134	136	4.0
8-203-0421	4.20	5.25	M24	36	3.00	85	74	69	22	203	134	312	4.2
8-203-0701	7.00	8.75	M30	45	3.50	100	80	77	25	216	160	637	6.6
8-203-0801	8.00	10.00	M36	54	4.00	100	80	81	25	216	160	1005	6.9
8-203-1001	10.00	12.50	M36	54	4.00	120	106	108	36	306	220	1005	15.0
8-203-1251	12.50	15.60	M42	63	4.50	120	106	111	36	306	220	1005	16.0
8-203-1351	13.50	16.90	M48	72	5.00	120	106	115	36	306	220	1350	16.0

Item No.	Working Load Limit			Thread version	Dimensions						Torque in N.W.		
	tonnes		M		E	Pitch	A	B	C	D	F		
	5 : 1	4 : 1	mm			DIN13			mm				
8-203-004	0.40	0.50	M 8	17	1.25	40	41	41	10	101	65	10	0.4
§ 8-203-005	0.45	0.55	M10	11	1.50	40	41	43	10	101	65	16	0.5
§ 8-203-005L	0.45	0.55	M10	26	1.50	40	41	43	10	101	65	16	0.5
§ 8-203-010	1.05	1.30	M12	15	1.75	65	59	57	15	157	104	38	1.7
§ 8-203-010L	1.05	1.30	M12	30	1.75	65	59	57	15	157	104	38	1.7
§ 8-203-019	1.90	2.40	M16	20	2.00	65	59	61	15	157	104	81	1.8
§ 8-203-019L	1.90	2.40	M16	35	2.00	65	59	61	15	157	104	81	1.8
§ 8-203-021	2.15	2.70	M20	25	2.50	65	59	65	15	157	104	136	1.8
§ 8-203-021L	2.15	2.70	M20	45	2.50	65	59	65	15	157	104	136	1.9
§ 8-203-030	3.00	3.75	M20	25	2.50	85	74	74	22	203	134	136	4.0
§ 8-203-030L	3.00	3.75	M20	45	2.50	85	74	74	22	203	134	136	5.2
§ 8-203-042	4.20	5.25	M24	26	3.00	85	74	78	22	203	134	312	4.2
§ 8-203-042L	4.20	5.25	M24	56	3.00	85	74	78	22	203	134	312	4.3
8-203-070	7.00	8.75	M30	81	3.50	100	80	77	25	216	160	637	6.6
8-203-110	11.00	13.75	M36	76	4.00	120	106	108	36	306	220	1005	15.0
8-203-125	12.50	15.60	M42	65	4.50	120	106	111	36	306	220	1005	16.0
8-203-135	13.50	16.90	M48	70	5.00	120	106	115	36	306	220	1350	16.0

§ Long Bolts are designed for soft metal work piece.



Digital Chip embedded

**UID#** serves as the Serial Number(S/N)  
and Links to the ESPR-compliant  
Digital Product Passpost (DPP).



- Rotates through 360° and pivots 180°, and simultaneously allows lifting from any direction.
- Manufactured from forged alloy steel, quenched and tempered.
- Manufactured and tested in accordance with EN1677-1.
- Load rated parts are 100% magnaflux crack detected.
- Individual forged parts and cap screw are traceable to Test Certification.
- Bolts are UNC thread.
- Proof tested to 2.5 times the WLL.
- Fatigue rated to 20,000 cycles at 1.5 times the WLL.
- All YOKE Lifting points meet or exceed all the requirements of ASME B30.26.
- Quick and simple assembly, just a tapped hole is required.

- » United States Patent: 10607128
- » UK Patent: 3627396
- » German Patent: 602018032891.2
- » Italy Patent: 3627396
- » Japan Patent: 3219858
- » China Patent: ZL 2012 1 0131962.1
- » Taiwan Patent: I468602

## Hoist Ring

UNC Thread (8-204)

**NEW**

Kind of attachment		G	A G	G	A G	G	B G	G	G	G	G
Number of legs	Load direction	1	2	1	2	2	45° - 60°	2	3-4	3-4	3-4
Item No.	Inch	WLL[lbs]									
8-204-0041	5/16	800	1600	800	1600	1120	800	800	1680	1200	800
8-204-0051	3/8	1000	2000	1000	2000	1400	1000	1000	2100	1500	1000
8-204-0101	1/2	2500	5000	2500	5000	3500	2500	2500	5250	3750	2500
8-204-0191	5/8	4000	8000	4000	8000	5600	4000	4000	8400	6000	4000
8-204-0211	3/4	5000	10000	5000	10000	7000	5000	5000	10500	7500	5000
8-204-0301	3/4	7000	14000	7000	14000	9800	7000	7000	14700	10500	7000
8-204-0421	7/8	8000	16000	8000	16000	11200	8000	8000	16800	12000	8000
8-204-0451	1	10000	20000	10000	20000	14000	10000	10000	21000	15000	10000
8-204-0701	1 1/4	15000	30000	15000	30000	21000	15000	15000	31500	22500	15000
8-204-1251	1 1/2	24000	48000	24000	48000	33600	24000	24000	50400	36000	24000
8-204-1351	2	30000	60000	30000	60000	42000	30000	30000	63000	45000	30000



**WARNING**

NEVER EXCEED PUBLISHED WORKING LOAD LIMIT

Item No.	Working Load Limit		Thread version		Dimensions						Torque in	N.W.	
			M	E	TPI	A	B	C	D	F	G		
	5:1	4:1	inch	inch				inch				ft.lbs	lbs
8-204-0041	800	1000	5/16	0.47	18UNC	1.57	1.61	1.61	0.35	4.02	2.56	7	0.9
8-204-0051	1000	1250	3/8	0.56	16UNC	1.57	1.61	1.69	0.35	4.02	2.56	12	0.9
8-204-0101	2500	3125	1/2	0.75	13UNC	2.56	2.32	2.24	0.59	6.26	4.13	28	3.7
8-204-0191	4000	5000	5/8	0.94	11UNC	2.56	2.32	2.38	0.59	6.26	4.13	60	4.0
8-204-0211	5000	6250	3/4	1.13	10UNC	2.56	2.32	2.51	0.59	6.26	4.13	100	4.0
8-204-0301	7000	8750	3/4	1.13	10UNC	3.35	2.87	2.87	0.87	8.03	5.28	100	8.8
8-204-0421	8000	10000	7/8	1.31	9UNC	3.35	2.87	3.07	0.87	8.03	5.28	160	9.3
8-204-0451	10000	12500	1	1.50	8UNC	3.35	2.87	3.07	0.87	8.03	5.28	230	9.5
8-204-0701	15000	18750	1 1/4	1.88	7UNC	3.95	3.15	3.06	1.00	8.58	6.30	470	14.4
8-204-1251	24000	30000	1 1/2	2.25	6UNC	4.72	4.17	4.29	1.41	12.09	8.66	800	35.1
8-204-1351	30000	37500	2	3.00	4.5UNC	4.72	4.17	4.54	1.41	12.09	8.66	1100	35.2

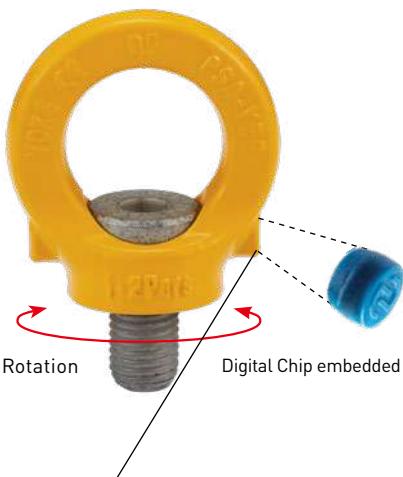
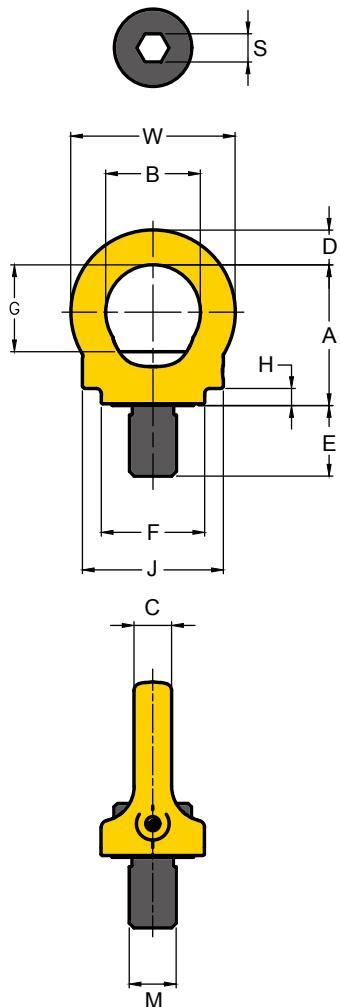
Item No.	Working Load Limit		Thread version		Dimensions						Torque in	N.W.	
			M	E	TPI	A	B	C	D	F	G		
	5:1	4:1	inch	inch				inch				ft.lbs	lbs
8-204-004	800	1000	5/16	0.71	18UNC	1.57	1.61	1.61	0.35	4.02	2.56	7	0.9
8-204-005	1000	1250	3/8	0.71	16UNC	1.57	1.61	1.69	0.35	4.02	2.56	12	0.9
8-204-010	2500	3125	1/2	0.75	13UNC	2.56	2.32	2.24	0.59	6.26	4.13	28	3.7
8-204-010L	2500	3125	1/2	1.26	13UNC	2.56	2.32	2.24	0.59	6.26	4.13	28	3.7
8-204-019	4000	5000	5/8	0.74	11UNC	2.56	2.32	2.38	0.59	6.26	4.13	60	4.0
8-204-019L	4000	5000	5/8	1.75	11UNC	2.56	2.32	2.38	0.59	6.26	4.13	60	4.0
8-204-021	5000	6250	3/4	1.24	10UNC	2.56	2.32	2.51	0.59	6.26	4.13	100	4.0
8-204-021L	5000	6250	3/4	1.73	10UNC	2.56	2.32	2.51	0.59	6.26	4.13	100	4.2
8-204-030	7000	8750	3/4	0.87	10UNC	3.35	2.87	2.87	0.87	8.03	5.28	100	8.8
8-204-030L	7000	8750	3/4	1.87	10UNC	3.35	2.87	2.87	0.87	8.03	5.28	100	9.5
8-204-042	8000	10000	7/8	1.38	9UNC	3.35	2.87	3.07	0.87	8.03	5.28	160	9.3
8-204-042L	8000	10000	7/8	2.37	9UNC	3.35	2.87	3.07	0.87	8.03	5.28	160	9.7
8-204-045	10000	12500	1	1.38	8UNC	3.35	2.87	3.07	0.87	8.03	5.28	230	9.5
8-204-045L	10000	12500	1	2.37	8UNC	3.35	2.87	3.07	0.87	8.03	5.28	230	10.1
8-204-070	15000	18750	1 1/4	2.25	7UNC	3.95	3.15	3.06	1.00	8.58	6.30	470	14.5
8-204-125	24000	30000	1 1/2	2.17	6UNC	4.72	4.17	4.29	1.41	12.09	8.66	800	35.2
8-204-135	30000	37500	2	3.01	4.5UNC	4.72	4.17	4.54	1.41	12.09	8.66	1100	35.2



# Y PSA

Anchor Point for Personal Protective Equipment





**Y** **PSA**

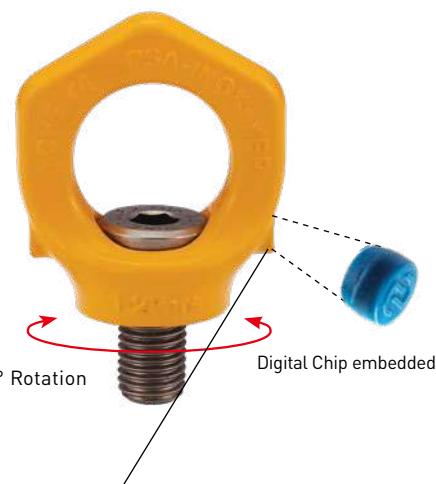
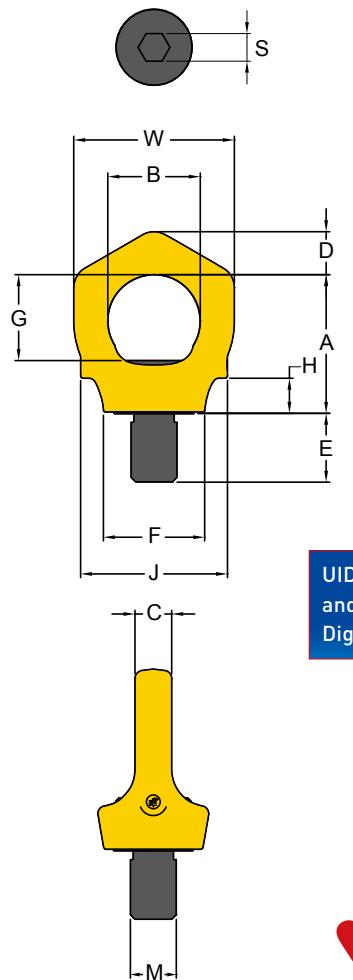
Anchor Point for Personal Protective Equipment

## PSA-YEP

### Metric (8-281)

Item No.	Working Load Limit	Thread version	Dimensions(mm)											Torque in N.W.	
			M	A	B	C	D	E	F	G	H	J	S	W	Nm
8-281-007	1 Pers	M12x1.75	45	30	10	11	18	33	29	5	45	8	52	10	0.2
8-281-015	1-2 Pers	M16x2.0	52	35	14	13	24	35	33	8	52	10	61	30	0.3
8-281-023	1-2 Pers	M20x2.5	60	40	16	15	30	44	37	7	60	12	70	70	0.6





**UID# serves as the Serial Number(S/N)  
and Links to the ESPR-compliant  
Digital Product Passpost (DPP).**



- Rotates through 360° adjustable in the direction of the load.
- Manufactured from forged stainless steel.
- Tested in accordance with EN795 or TS16415.
- Load rated parts are 100% magnaflux crack detected.
- Individual forged parts and cap screw are traceable to Test Certification.
- Passed 22.2KN/person load testing.
- Passed 100kg or 150 kg dynamic fall testing (EU standard is 100 kg).
- Meets all requirements of the German BAU (Employer's insurance association of the building industry).
- Meets all requirements of DIN EN795, DIN EN50308, OSHA1926.502.
- Acc. to DIN EN 365 including statement for the number of load bearing persons is 1-2 persons.
- YOKΕ yellow powder coating for high visibility.
- Suitable for permanently outdoor application.
- PSA-INOX Lifting point to be as an anchor point for personal protective equipment.

- |                  |                     |
|------------------|---------------------|
| » Mexico Patent: | 3423                |
| » Japan Patent:  | 3192016"            |
| » China Patent:  | ZL 2014 2 0228663.4 |
| » China Patent:  | ZL 2012 1 0131962.1 |
| » Taiwan Patent: | I468602             |

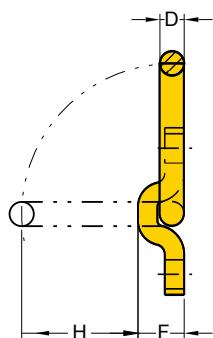
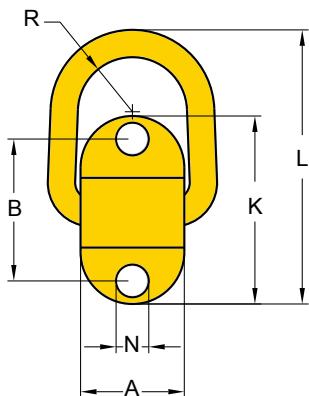
- |                         |                |
|-------------------------|----------------|
| » United States Patent: | 10607128       |
| » UK Patent:            | 3627396        |
| » German Patent:        | 602018032891.2 |
| » Italy Patent:         | 3627396        |
| » Japan Patent:         | 3219858        |

#### Anchor Point for Personal Protective Equipment

## PSA-INOX-YEP

Metric (8-285) stainless steel

Item No.	Working Load Limit	Thread version	Dimensions(mm)											Torque in N.W.	
			M	A	B	C	D	E	F	G	H	J	S	W	Nm
8-285-007	1 Pers	M12x1.75	45	30	10	14	18	33	29	9	48	8	52	10	0.2
8-285-015	1-2 Pers	M16x2.0	52	35	14	16	24	44	33	12	58	10	61	30	0.4
8-285-023	1-2 Pers	M20x2.5	60	40	16	19	30	44	37	15	64	12	70	70	0.6



- Pivots 180° and allows side load lifting.
- Manufactured from forged alloy steel, quenched and tempered.
- Manufactured and tested in accordance with EN1677-1.
- Load rated parts are 100% magnaflux crack detected.
- Individual forged parts are traceable to Test Certification.
- Supplied without bolts; usage of Grade 10.9 or Grade 12.9 bolts is recommended.
- Proof tested to 2.5 times the WLL.
- All YOKE Lifting points meet or exceed all the requirements of ASME B30.26.

## Bolt-on Tie Down.

Designed with spring, stop at any angle supplied without bolt (8-058)

Item No.	Working Load Limit	Dimensions (mm)										Bolt size	N.W.
		tonnes	A	B	D	F	H	K	L	N	R	Thread	
8-058-1T	1.0	50	72	14	27	55	98	139	14	24	M12	0.7	
8-058-3T	3.0	58	84	17	34	53	114	147	18	29	M16	1.1	
8-058-5T	5.0	64	117	22	46	74	160	206	23	33	M20/M22	2.5	

\* Design Factor 5:1



## Weld-on Lifting Points

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Weld-on Point      Classic Weld-on Point      Weld-on Ring      Weld-on Hook      Excavator Hook      Super Weld-on Point

**8-057**      **8-0573**      **8-082**      **8-081**      **8-083**      **8-0575**

Kind of attachment	1	2	1	2	2	2	2	3-4	3-4	3-4
										
Number of legs	1	2	1	2	2	2	3-4	3-4	3-4	3-4
Load direction	0°	0°	90°	90°	0-45°	45°-60°	unsymm.	0-45°	45°-60°	unsymm.
Item No.	WLL[t]									
8-0573-01	1.00	2.0	1.00	2.0	1.40	1.00	1.00	2.10	1.50	1.00
8-0573-03	3.00	6.0	3.00	6.0	4.20	3.00	3.00	6.30	4.50	3.00
8-0573-05	5.00	10.0	5.00	10.0	7.00	5.00	5.00	10.50	7.50	5.00
8-0573-08	8.00	16.0	8.00	16.0	11.20	8.00	8.00	16.80	12.00	8.00
8-0573-10	10.00	20.0	10.00	20.0	14.00	10.00	10.00	21.00	15.00	10.00
8-0573-20	20.00	40.0	20.00	40.0	28.00	20.00	20.00	42.00	30.00	20.00
8-0573-30	30.00	60.0	30.00	60.0	42.00	30.00	30.00	63.00	45.00	30.00
8-057-1T	1.00	2.0	1.00	2.0	1.40	1.00	1.00	2.10	1.50	1.00
8-057-3T	3.00	6.0	3.00	6.0	4.20	3.00	3.00	6.30	4.50	3.00
8-057-5T	5.00	10.0	5.00	10.0	7.00	5.00	5.00	10.50	7.50	5.00
8-057-8T	8.00	16.0	8.00	16.0	11.20	8.00	8.00	16.80	12.00	8.00
8-057-10T	10.00	20.0	10.00	20.0	14.00	10.00	10.00	21.00	15.00	10.00
8-082-04	4.00	8.0	4.00	8.0	5.60	4.00	4.00	8.40	6.00	4.00
8-082-06	6.700	13.4	6.700	13.4	9.40	6.70	6.70	14.10	10.10	6.70
8-082-10	10.00	20.0	10.00	20.0	14.00	10.00	10.00	21.00	15.00	10.00
8-082-16	16.00	32.0	16.00	32.0	22.40	16.00	16.00	33.60	24.00	16.00
8-082-30	31.50	63.0	31.50	63.0	44.10	31.50	31.50	66.20	47.30	31.50
8-083-0075	0.75	1.5	0.75	1.5	1.05	0.75	0.75	1.58	1.13	0.75
8-081-01/8-083-01	1.00	2.0	1.00	2.0	1.40	1.00	1.00	2.10	1.50	1.00
8-081-02/8-083-02	2.00	4.0	2.00	4.0	2.80	2.00	2.00	4.20	3.00	2.00
8-081-03/8-083-03	3.00	6.0	3.00	6.0	4.20	3.00	3.00	6.30	4.50	3.00
8-081-04/8-083-04	4.00	8.0	4.00	8.0	5.60	4.00	4.00	8.40	6.00	4.00
8-081-05/8-083-05	5.00	10.0	5.00	10.0	7.00	5.00	5.00	10.50	7.50	5.00
8-081-08/8-083-08	8.00	16.0	8.00	16.0	11.20	8.00	8.00	16.80	12.00	8.00
8-081-10/8-083-10	10.00	20.0	10.00	20.0	14.00	10.00	10.00	21.00	15.00	10.00
8-081-15/8-083-15	15.00	30.0	15.00	30.0	21.00	15.00	15.00	31.50	22.50	15.00
8-0575-015	1.50	3.0	1.50	3.0	2.10	1.50	1.50	3.20	2.30	1.50
8-0575-025	2.50	5.0	2.50	5.0	3.50	2.50	2.50	5.30	3.80	2.50
8-0575-040	4.00	8.0	4.00	8.0	5.60	4.00	4.00	8.40	6.00	4.00
8-0575-067	6.70	13.4	6.70	13.4	9.40	6.70	6.70	14.10	10.10	6.70
8-0575-100	10.00	20.0	10.00	20.0	14.00	10.00	10.00	21.00	15.00	10.00
8-0575-160	16.00	32.0	16.00	32.0	22.40	16.00	16.00	33.60	24.00	16.00



**WARNING**

NEVER EXCEED PUBLISHED WORKING LOAD LIMIT



## WELDING INSTRUCTIONS

The welding should only be carried out by qualified welder according to Standards, e.g. EN 287 or AWS.

### Support material

- Material of the welding block is S355J2+N (1.0577+N, St 52-3N, B.S. 4360.50D, AISI 1019 etc.).
- Prior to welding, the contact areas must be free from impurities, oil, paint, rust, scale, etc., for example by grinding. If the surface is at all corroded, all rust must be completely removed from the weld area. Painted surface must be prepared in the same way.
- The steel support member must have a carbon content of no more than 0.40%.
- In ambient temperature of 10°C and below, pre-heating of the weld area prior to welding must be carried out.

### Seam welding

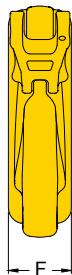
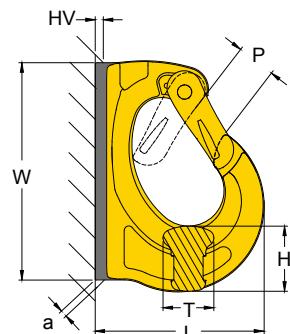
- The welds must be sufficiently strong to take the required loads.
- Before starting the final weld pass, clean well the root pass to avoid inclusions.
- The complete welding operation must be carried out continuously so that the parts do not have time to cool.
- Effects of temperature
  - The complete construction can be annealed stress release at <600°C without reduction of WLL.
  - Do not rapidly cool the weld.
- A thorough inspection of the weld should be performed. No cracks, pitting, inclusions, notches or undercuts are allowed. If doubt exists, use a suitable NDT method, such as magnetic particle or liquid penetrant to verify.
- If repair is required, grind out the defect and re-weld using the original qualified procedure.

### Welding materials

- Weld materials must have a minimum tensile strength of 70,000 PSI (such as AWS A5.1 E-7018), following the electrode manufacturer's recommendations. Reference information as below:

#### MIG arc welding:

- Wire diameter 0.8 - 1.2 as per DIN 8559-SG 3, AWS A 5.18.
- Important: do not weld in the open air during bad weather

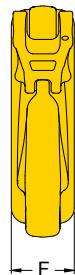
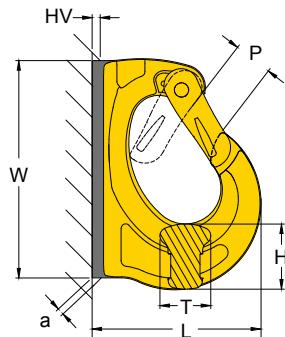


- Manufactured from forged alloy steel, quenched and tempered.
- Tested and certified by DGUV GS-0A-15-03.
- Load rated parts are 100% magnaflux crack detected.
- Individual forged parts are traceable to Test Certification.
- All YOKE Lifting points meet or exceed all the requirements of ASME B30.26.
- WLL forged onto each product for quick and easy identification.
- Lugs designed to assist the welding process.

## Weld-on Hook Metric (8-081)

Item No.	Working Load Limit		Dimensions (inch)							N.W.	
	tonnes	F	H	L	P	T	W	HV	a	lbs	
8-081-01	1.0	0.98	1.06	2.83	0.71	0.71	3.74	0.28	0.16	1.3	
8-081-02	2.0	1.18	1.18	3.35	0.98	0.79	4.53	0.31	0.20	2.2	
8-081-03	3.0	1.38	1.18	4.13	1.10	0.91	5.24	0.35	0.24	3.1	
8-081-04	4.0	1.65	1.50	4.37	1.10	1.18	5.55	0.39	0.28	4.4	
8-081-05	5.0	1.73	1.81	5.20	1.18	1.22	6.57	0.47	0.28	6.6	
8-081-08	8.0	1.97	2.13	5.28	1.26	1.54	6.89	0.47	0.31	8.4	
8-081-10	10.0	2.20	2.20	6.61	1.73	1.65	8.74	0.51	0.31	13.9	
8-081-15	15.0	2.40	2.64	7.24	2.13	1.77	9.49	0.55	0.39	17.4	

\* Design Factor 5:1

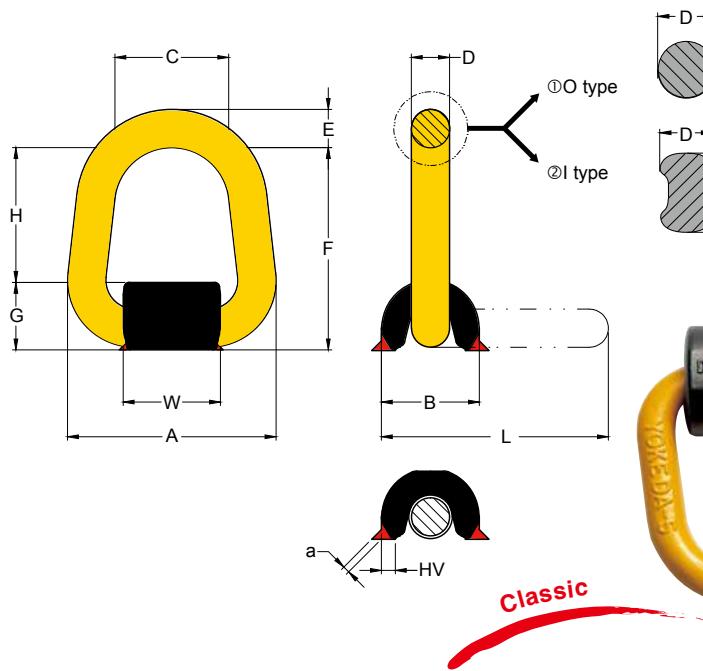


- Manufactured from forged alloy steel, quenched and tempered.
- Tested and certified by DGUV GS-0A-15-03.
- Load rated parts are 100% magnaflux crack detected.
- Individual forged parts are traceable to Test Certification.
- All YOKE Lifting points meet or exceed all the requirements of ASME B30.26.
- WLL forged onto each product for quick and easy identification.
- Lugs designed to assist the welding process.

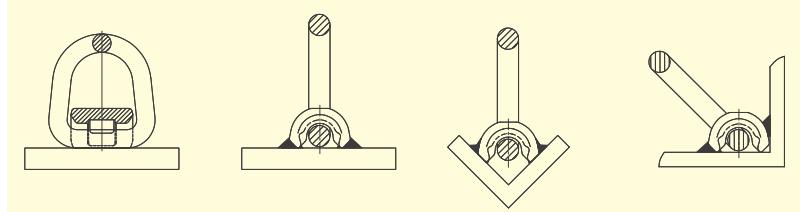
## Excavator Hook Metric (8-083)

Item No.	Working Load Limit		Dimensions (inch)							N.W.	
	tonnes	F	H	L	P	T	W	HV	a	lbs	
8-083-0075	0.75	0.75	0.79	2.20	0.75	0.51	3.21	0.20	0.12	0.6	
8-083-01	1.00	0.98	1.06	2.83	1.06	0.67	3.74	0.24	0.16	1.2	
8-083-02	2.00	1.18	1.18	3.39	1.30	0.79	4.49	0.31	0.20	2.0	
8-083-03	3.00	1.38	1.26	4.13	1.18	0.91	5.20	0.39	0.24	3.1	
8-083-04	4.00	1.65	1.50	4.41	1.18	1.14	5.51	0.43	0.28	4.3	
8-083-05	5.00	1.77	1.85	5.16	1.26	1.18	6.50	0.47	0.31	6.3	
8-083-08	8.00	1.97	2.01	5.24	1.34	1.57	6.77	0.51	0.35	7.7	
8-083-10	10.00	2.17	2.24	6.69	2.01	1.69	8.66	0.55	0.35	14.0	
8-083-15	15.00	2.36	2.64	7.52	2.09	1.97	9.45	0.59	0.47	19.3	

\* Design Factor 5:1



- Pivots through 180°.
- Manufactured from forged alloy steel, quenched and tempered.
- Manufactured and tested in accordance with EN1677-1.
- Load rated parts are 100% magnaflux crack detected.
- Individual forged parts are traceable to Test Certification.
- Proof tested to 2.5 times the WLL.
- All YOKE Lifting points meet or exceed all the requirements of ASME B30.26.
- WLL forged onto each product for quick and easy identification.
- Lugs designed to assist the welding process.
- Never apply load except in the same direction with the pivot direction.



## Classic Weld-on Point

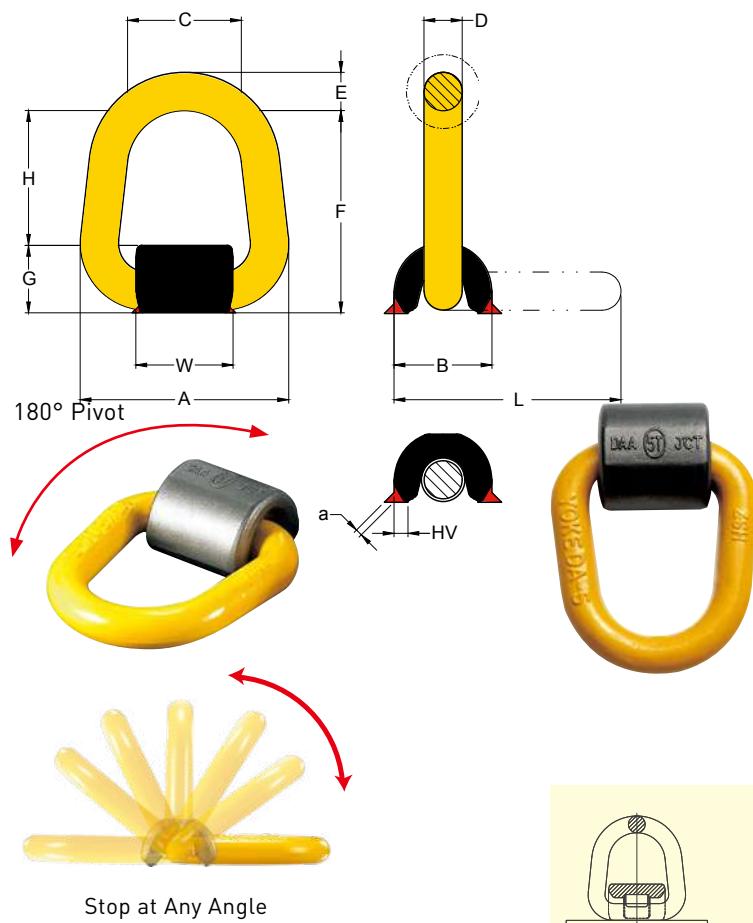
without Spring Designed

Metric (8-0573)

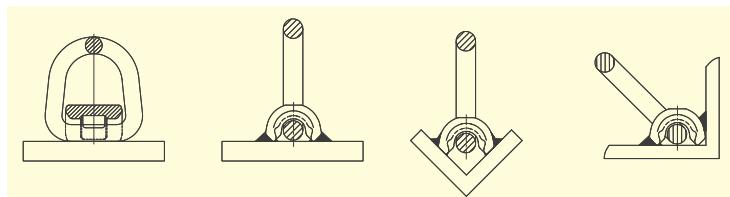
Item No.	Working Load Limit		Dimensions (inch)											N.W.	
	tonnes*	A	B	C	D	E	F	G	H	L	W	HV	a	lbs	
①	8-0573-01	1.0	3.27	1.61	1.89	0.55	0.55	3.39	1.06	2.28	4.29	1.97	0.20	0.12	1.1
	8-0573-03	3.0	3.86	1.89	2.28	0.67	0.67	3.35	1.22	2.13	4.49	2.28	0.24	0.12	2.0
	8-0573-05	5.0	4.72	2.48	2.60	0.87	0.87	4.65	1.61	3.03	6.18	2.52	0.28	0.12	2.9
②	8-0573-08	8.0	4.76	2.87	2.68	1.02	1.02	4.80	2.09	2.72	6.65	2.36	0.39	0.16	5.3
	8-0573-10	10.0	5.75	2.87	3.23	0.79	1.18	5.55	2.09	3.46	7.52	2.95	0.39	0.16	6.2
	8-0573-20	20.0**	7.32	3.66	3.94	0.98	1.46	6.89	2.76	4.13	9.21	3.58	0.79	0.16	14.3
	8-0573-30	30.0**	10.00	4.57	5.91	1.38	1.77	9.49	3.31	6.18	12.48	5.00	0.79	0.16	37.8

\* Design factor 5:1

\*\*Design factor 4:1



- Pivots through 180°.
- Manufactured from forged alloy steel, quenched and tempered.
- Manufactured and tested in accordance with EN1677-1.
- Load rated parts are 100% magnaflux crack detected.
- Individual forged parts are traceable to Test Certification.
- Proof tested to 2.5 times the WLL.
- All YOKE Lifting points meet or exceed all the requirements of ASME B30.26.
- WLL forged onto each product for quick and easy identification.
- Lugs designed to assist the welding process.
- A protected spring keeps the load ring in a required position. The parts are connected in such a way that they remain captive. The spring also reduces noise caused by vibrations.
- Never apply load except in the same direction with the pivot direction.



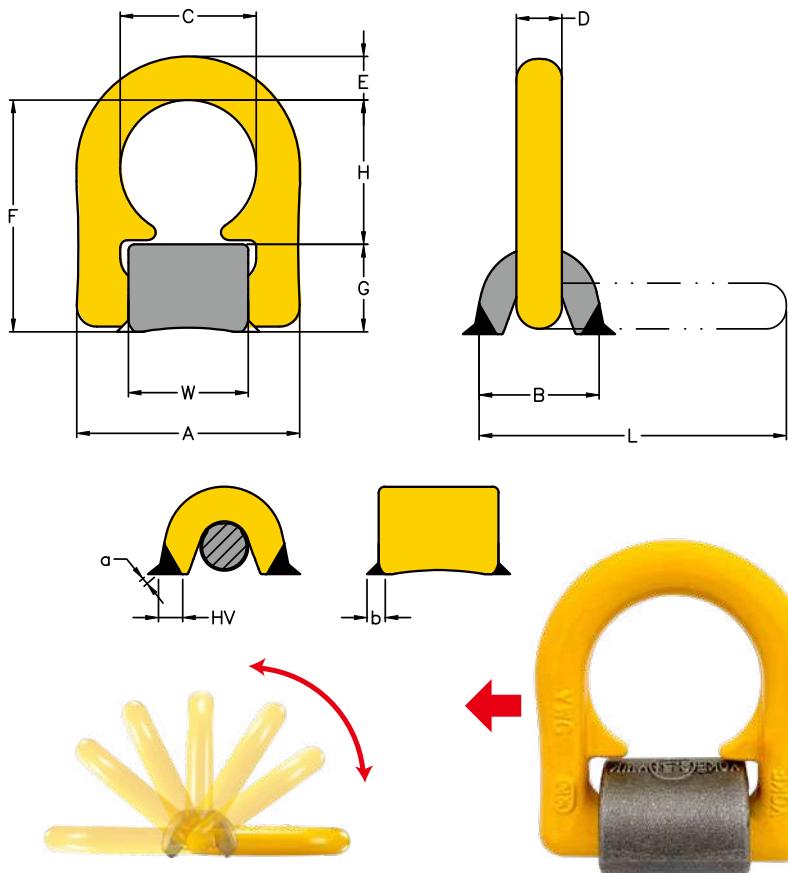
## Weld-on Point

Designed with spring, stop at any angle

Metric (8-057)

Item No.	Working Load Limit		Dimensions (inch)												N.W.	
	tonnes*	A	B	C	D	E	F	G	H	L	W	HV	a	lbs		
8-057-1T	1.0	3.27	1.61	1.89	0.55	0.55	3.39	1.06	2.28	4.29	1.97	0.20	0.12	1.1		
8-057-3T	3.0	3.86	1.89	2.28	0.67	0.67	3.35	1.22	2.13	4.49	2.28	0.24	0.12	2.0		
8-057-5T	5.0	4.72	2.48	2.60	0.87	0.87	4.65	1.61	3.03	6.18	2.52	0.28	0.12	2.9		
8-057-8T	8.0	4.76	2.87	2.68	1.02	1.02	4.80	2.09	2.72	6.65	2.36	0.39	0.16	5.7		
8-057-10T	10.0	5.75	2.87	3.23	0.79	1.18	5.55	2.09	3.46	7.52	2.95	0.39	0.16	6.2		

\* Design factor 5:1



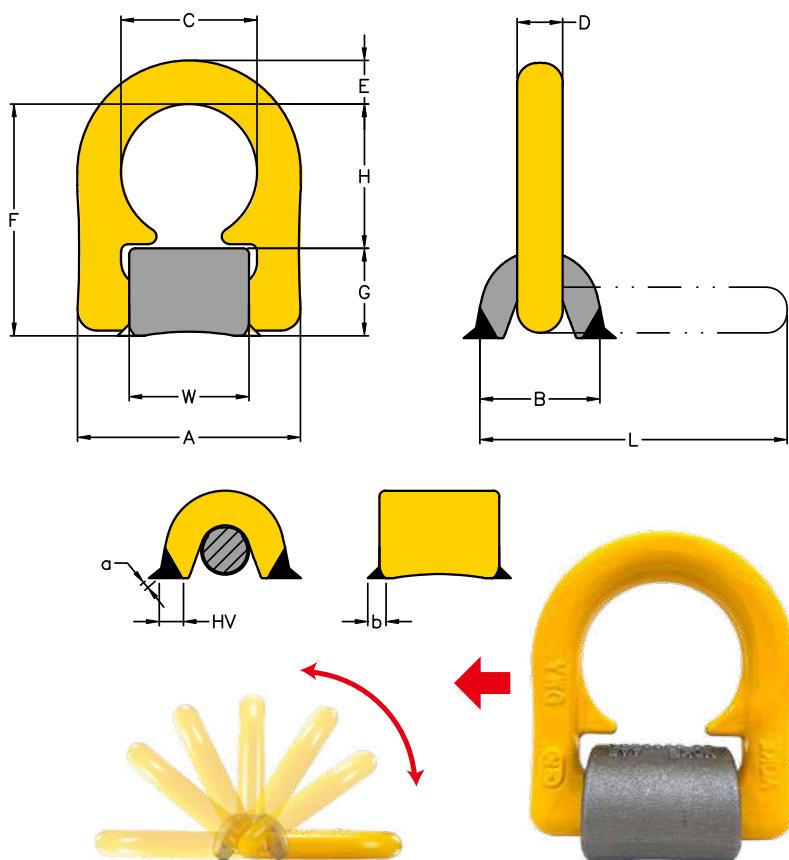
- Load ring pivots 180°.
- Full Loading Capacity in all directions.
- Manufactured from forged alloy steel, quenched and tempered.
- Tested in accordance with EN1677-1.
- 100% magnaflux crack detected.
- Parts individually forged with batch code to ensure full traceability.
- The permitted WLL forged onto each product for quick and easy identification.
- Lugs designed to assist the welding process.
- A protected spring keeps the loading ring in the required position. The parts are connected in such a way that they remain captive. The spring also reduces noise caused by vibrations.

## Super Weld-on Point

Metric (8-0575)

Item No.	Working Load Limit	Dimensions (inch)													N.W.	
		tonnes*	A	B	C	D	E	F	G	H	L	W	HV	a	b	lbs
8-0575-015	1.5	2.52	1.22	1.50	0.51	0.51	2.48	0.95	1.54	3.31	1.26	0.20	0.12	0.12	0.70	
8-0575-025	2.5	2.91	1.54	1.77	0.63	0.59	2.95	1.10	1.85	3.86	1.54	0.32	0.12	0.12	1.08	
8-0575-040	4.0	3.31	1.58	2.01	0.63	0.67	3.19	1.14	2.05	4.25	1.77	0.35	0.12	0.12	1.47	
8-0575-067	6.7	4.33	2.36	2.64	0.91	0.87	4.53	1.69	2.84	5.99	2.32	0.47	0.16	0.16	3.76	
8-0575-100	10.0	4.80	2.76	2.64	1.06	0.87	4.82	2.01	2.79	6.46	2.32	0.67	0.20	0.28	5.39	
8-0575-160	16.0	7.09	3.62	3.94	1.02	1.26	6.77	2.60	4.17	8.98	3.50	0.98	0.24	0.32	13.93	

\*Design factor 4:1



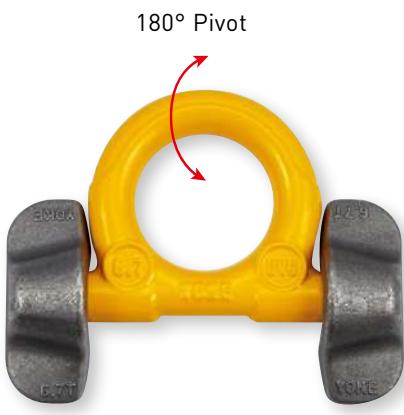
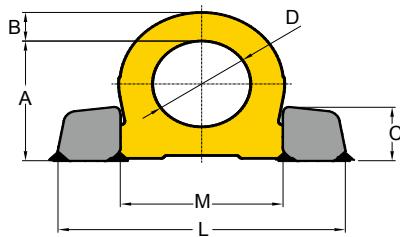
- Lashing ring pivots 180°
- Full Lashing Capacity in all directions.
- Manufactured from forged alloy steel, quenched and tempered.
- Tested in accordance with EN1677-1.
- 100% magnaflux crack detected.
- Parts individually forged with batch code to ensure full traceability.
- The permitted lashing capacity "LC" in daN forged onto each product for quick and easy identification.
- Lugs designed to assist the welding process.
- A protected spring keeps the lashing ring in the required position. The parts are connected in such a way that they remain captive. The spring also reduces noise caused by vibrations.

## Lashing Weld-on Point

Metric (8-0576)

Item No.	Lashing Capacity	Dimensions (inch)													N.W.	
		daN*	A	B	C	D	E	F	G	H	L	W	HV	a	b	lbs
8-0576-030	3000	2.52	1.22	1.50	0.51	0.51	2.48	0.95	1.54	3.31	1.26	0.20	0.12	0.12	0.70	
8-0576-050	5000	2.91	1.54	1.77	0.63	0.59	2.95	1.10	1.85	3.86	1.54	0.32	0.12	0.12	1.08	
8-0576-080	8000	3.31	1.58	2.01	0.63	0.67	3.19	1.14	2.05	4.25	1.77	0.35	0.12	0.12	1.47	
8-0576-134	13400	4.33	2.36	2.64	0.91	0.87	4.53	1.69	2.84	5.99	2.32	0.47	0.16	0.16	3.76	
8-0576-200	20000	4.80	2.76	2.64	1.06	0.87	4.82	2.01	2.79	6.46	2.32	0.67	0.20	0.28	5.39	
8-0576-320	32000	7.09	3.62	3.94	1.02	1.26	6.77	2.60	4.17	8.98	3.50	0.98	0.24	0.32	13.93	

\*Design factor 2:1



- Pivots 180°, designed minimizes head room.
- Manufactured from forged alloy steel, quenched and tempered.
- Tested and certified by DGUV GS-0A-15-04.
- Load rated parts are 100% magnaflux crack detected.
- Individual forged parts are traceable to Test Certification.
- Proof tested to 2.5 times the WLL.
- The two points of attachment facilitate an even and optimal force distribution into the work piece and thus, usage of thinner base plates is possible.
- The welding block is forged out of material with excellent welding properties.
- Low profile design with high strength.
- The ring is stowable thus avoiding the hazards of tripping and snagging.

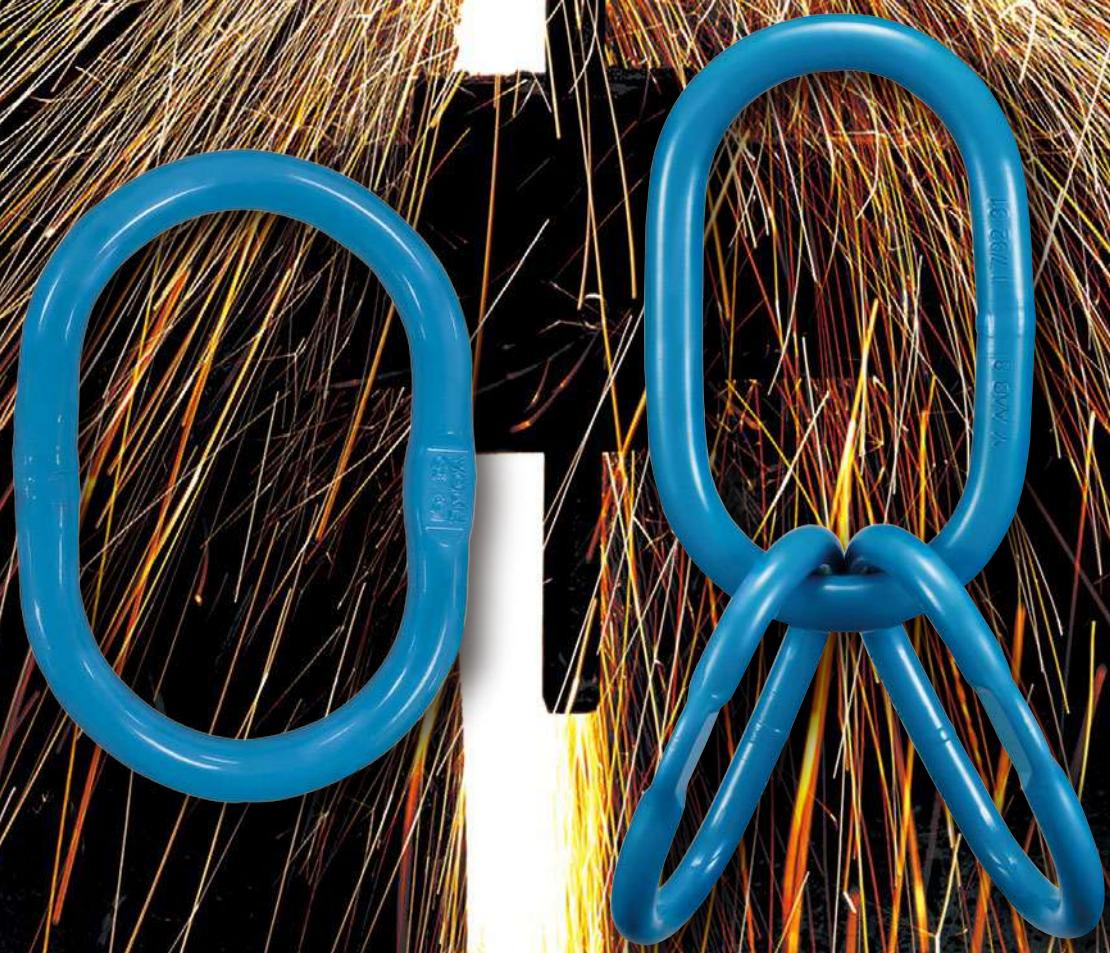


## Weld-on Ring

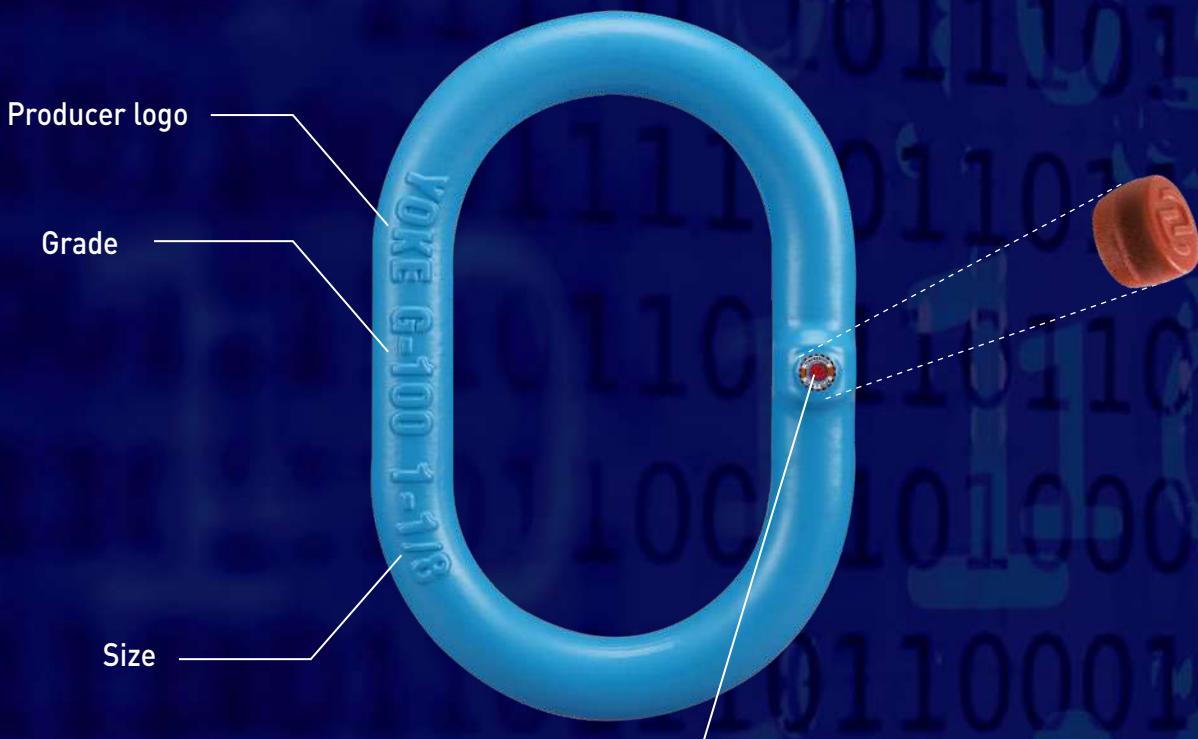
Metric (8-082)

Item No.	Working Load Limit	Dimensions (inch)										N.W.
		tonnes	A	B	C	D	E	F	L	M	HV	a
8-082-04	4.0	2.60	0.55	1.18	1.89	2.56	2.76	5.31	2.99	0.20	0.1	1.3
8-082-06	6.7	3.35	0.79	1.54	2.36	3.50	3.58	6.73	3.86	0.20	0.1	3.3
8-082-10	10.0	3.74	0.83	1.81	2.56	3.94	3.94	7.72	4.17	0.28	0.2	5.3
8-082-16	16.0	5.00	1.18	2.24	3.54	5.12	5.35	10.35	5.87	0.31	0.2	12.1
8-082-30	31.5	7.01	1.65	2.95	5.12	6.30	7.68	14.76	8.39	0.59	0.2	34.8

\* Design factor 4:1



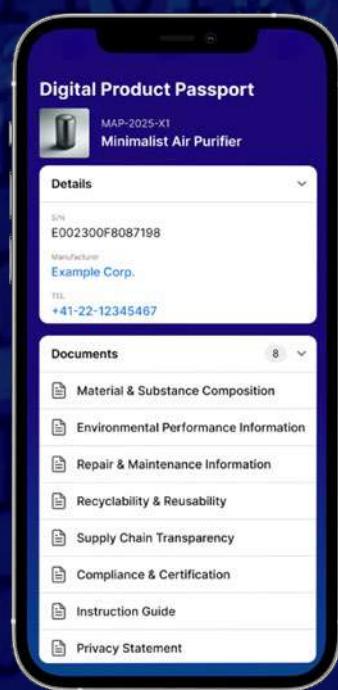
# Master Links



UID# serves as the Serial Number(S/N)  
and Links to the ESPR-compliant  
Digital Product Passport [DPP].



**TECH  
FOR  
SAFETY**



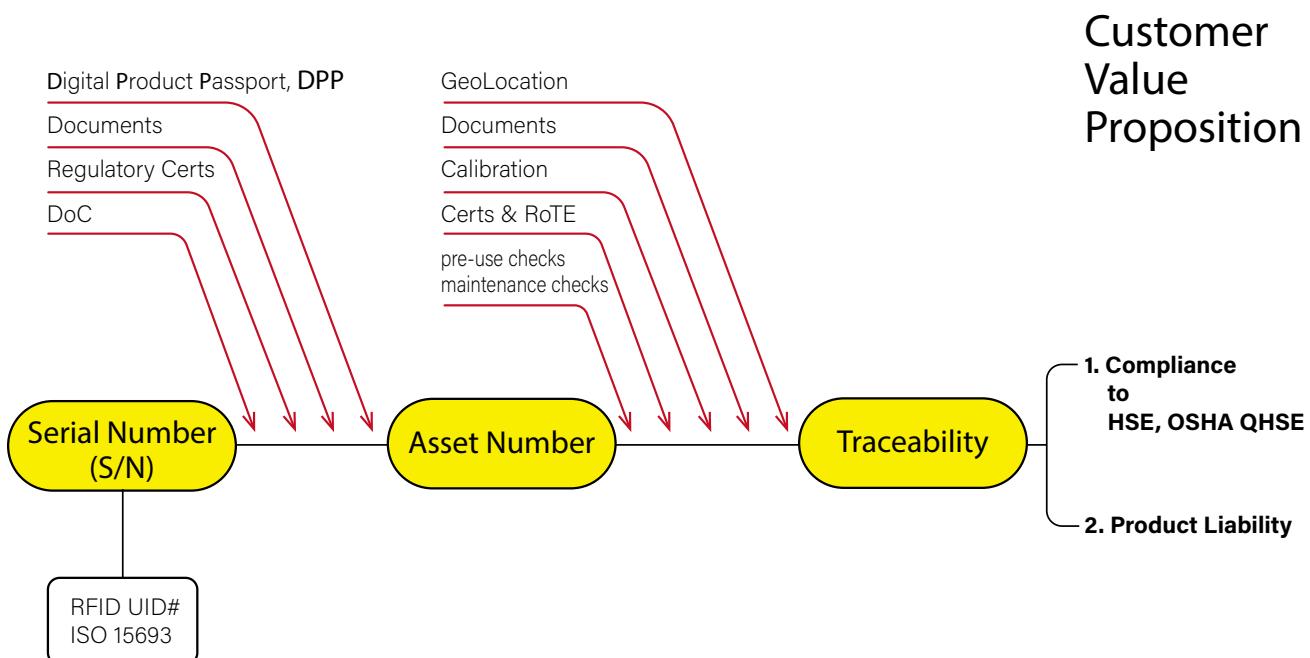
# The Power of Serial Number: Enabling Total Traceability and Compliance

YOKE leverages advanced digital technology to embed a unique Serial Number (S/N) into every individual product. This Serial Number is not just an identifier — it becomes the digital anchor point for the entire asset lifecycle. From the moment of manufacture to the final stages of use, every activity, inspection, and regulatory document can be traced back to this single source of truth.

By structuring traceability around the Serial Number, YOKE delivers an unparalleled customer value proposition:

- Full compliance with global standards such as OSHA, QHSE, and HSE
- Robust product liability control backed by transparent, verifiable records.

This digital-first approach, powered by RiConnect, sets a new benchmark in the global supply chain — transforming how lifting and safety-critical equipment is managed, monitored, and trusted. No other system offers such precise control, risk mitigation, and regulatory visibility — all starting from the Serial Number.





**DANGER:** Overhead lifting presents a very real danger of severe injury or loss of life if lifting equipment is not used properly. Please read and understand all of these instructions prior to using any lifting sling or sling assembly. Sling should only be used by qualified persons who are responsible for the sling selection, inspection and use.

## Grade 100 Chain Sling Components

WORKING LOAD LIMITS IN TONNES acc. to PAS 1061							
Load Factor		1.0	1.4	1.0	2.1	1.5	1.6
ChainSize		-	B 0 - 45° α 0 - 90°	45° - 60° 90° - 120°	B 0 - 45° α 0 - 90°	45° - 60° 90° - 120°	
Working Load Limit (lbs)							
6	7/32	3,200	4,500	3,200	6,800	4,800	5,100
7	1/4 (9/32)	4,300	6,100	4,300	9,100	6,400	6,900
8	5/16	5,700	8,100	5,700	12,100	8,500	9,100
10	3/8	8,800	12,400	8,800	18,700	13,200	14,100
13	1/2	15,000	21,200	15,000	31,800	22,500	24,000
16	5/8	22,600	32,000	22,600	47,900	33,900	36,200
20	3/4	35,300	49,900	35,300	74,900	52,950	56,500
22	7/8	42,700	60,400	42,700	90,600	64,000	68,300
26	1	59,700	84,400	59,700	12,600	89,550	95,500
32	1 - 1/4	90,400	127,800	90,400	191,700	135,600	144,600

\*\*Safety factor 4:1 above limits are valid for standard use and equally loaded slings. Properly use and maintenance of your YOKΕ chain slings will give long life and enable you to carry out your lifting operations efficiently and safely.

**Warning:** Never exceed a vertical sling angle of 60°

## SAFE USE

- Never load in excess of the rated capacity for the application.
- Keep a record of all slings in use.
- User should remove all twists from a chain leg before lifting and, should never knot a chain.
- Always use YOKΕ shortening hook or clutch when chain slings should be shortened.
- Always inspect to insure that chain is free from damage or wear before use.
- Always inspect all sling components prior to each use.
- Ensure that chain is protected from any sharp corners on the load.
- Ensure that the master link articulates freely on the hook of the crane or other lifting appliance.
- Never tip load hooks. The load should always be supported correctly in the bowl of the hook.
- Always use the correct size sling for the load, allowing for the included angle and the possibility of unequal loading.
- Personnel must keep all body parts from between the sling and the load, and from between the sling and the crane/hoist hook. Persons shall never ride the chain sling/rope sling or web sling or the load during lifting or while suspended. Persons must stand clear of all loads while lifting or while suspended. During lifting, with or without the load, personnel must be alert for possible snagging of the load or the chain sling.

## MAINTENANCE

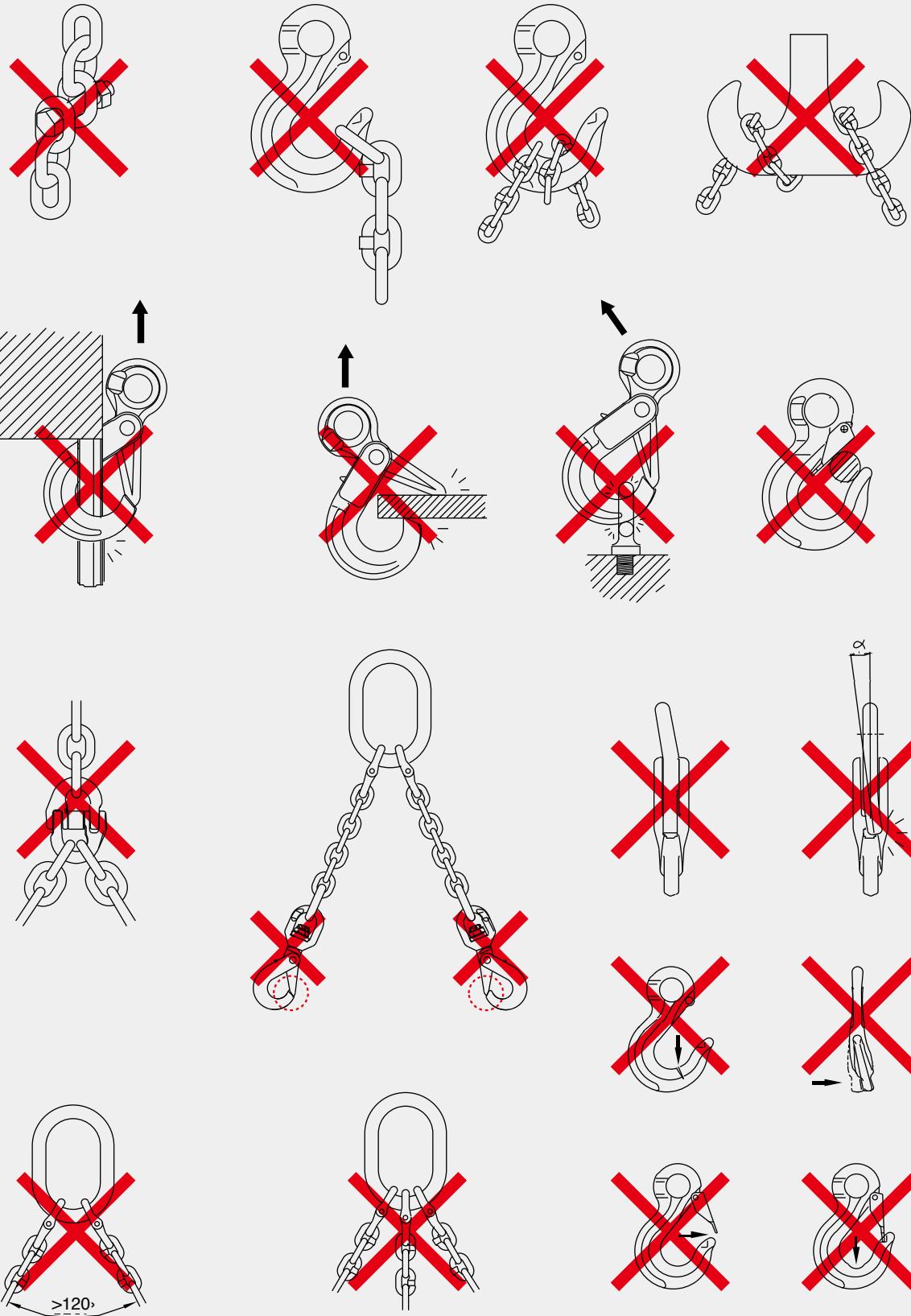
- A thorough examination should be carried out by a competent person at intervals at least every year or more frequently according to statutory regulations, type of use and past records.
- Chains with bent links or with cracks or gouges in the link should be replaced , as should deformed components such as bent master links , deformed hooks and any fittings showing signs of damage.
- Chain and components wear should never exceed 10% of the original dimensions.
- Once a chain sling has been overloaded it must be taken out of service.
- Store chain slings on a properly designed rack. They should not be left lying on the floor where they may suffer mechanical or corrosion damage or may be lost.

## LIMITATION ON USE

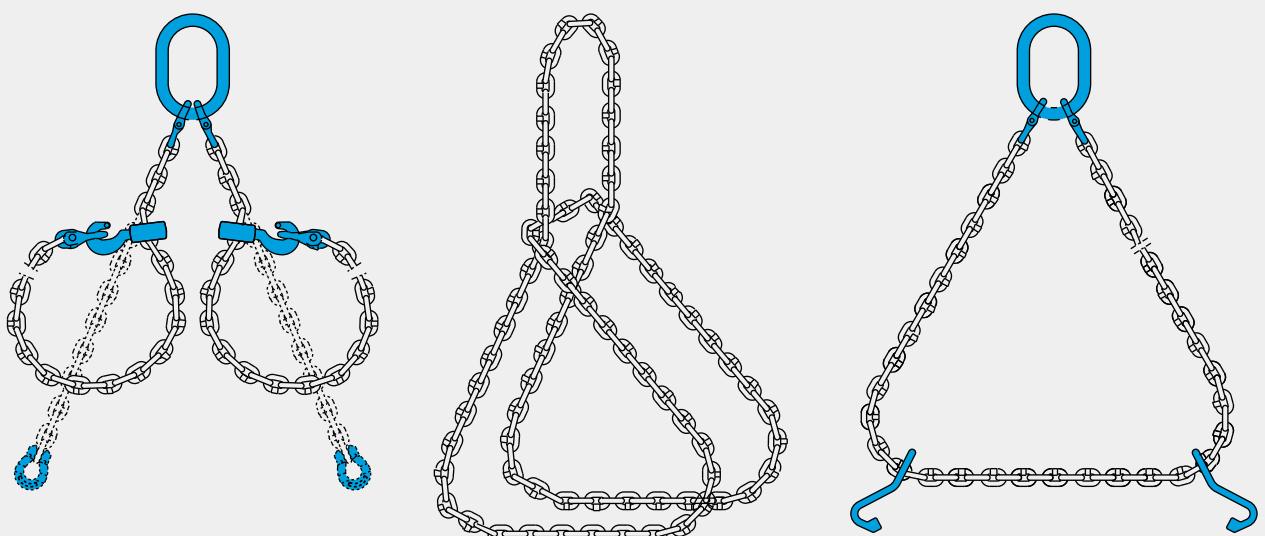
- YOKΕ alloy chain or chain slings should not be used in acid or caustic solutions nor in heavily acidic or caustic laden atmospheres. The high tensile strength of the heat treated alloy material in alloy steel chains and components is susceptible to hydrogen embrittlement when exposed to acids.
- YOKΕ slings must not be heat-treated, galvanized, plated, coated or subject to any process involving heating or pickling. Each of these processes can have dangerous effects and will invalidate the manufacturer certificate.
- YOKΕ slings may be used at temperatures between -40°C to 200°C with no reduction in the working load limit . The use of YOKΕ chain slings within the permissible temperature range in the table below does not require any permanent reduction in working load limit when the chain sling is returned to normal temperatures. A sling accidentally exposed to temperatures in excess of the maximum permissible should be withdrawn form service immediately and returned to the distributor for thorough examination.
- When using YOKΕ slings in exceptionally hazardous conditions, the degree of hazard should be assessed by a competent person and the Working Load Limit adjusted accordingly. Examples are lifting of potentially dangerous loads such as molten metals, corrosive materials or fissile material and including certain offshore activities.

Sling temperature (F)	Sling temperature (C)	Reduction in Working Load Limit
-40°F to 400°F	-40°C to 200°C	None
400°F to 550°F	200°C to 300°C	10%
550°F to 750°F	300°C to 400°C	25%
Above 750°F	Above 400°C	Do not use.

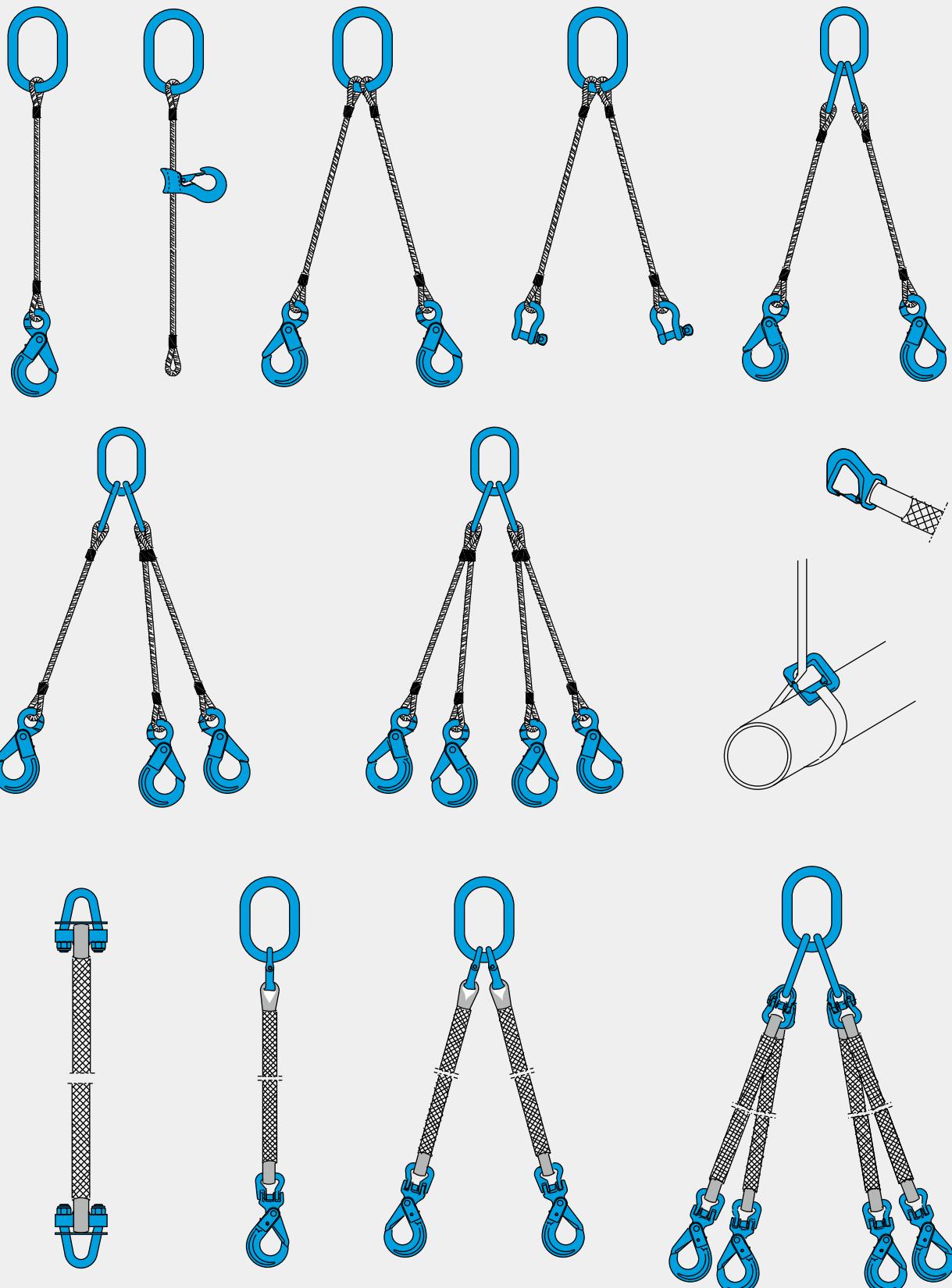
## Incorrect Use



## Examples Of Chain Slings



## Examples Of Wire Rope Sling & Web Sling







- Quenched and Tempered Alloy Steel.
- At least 25% greater WLL than traditional G80 products.
- Manufactured in accordance with ASTM A952/A952M, ASME B30.9, ASME B30.26, EN 1677-4 and OSHA 1910.184.
- Certified by DGUV GS-OA-15-05.
- Proof Load tested at 2.5 times the WLL with certification for each batch manufactured.
- Design Factor 5:1.
- Fatigue rated to 20,000 cycles at 1.5 times the WLL.
- Tempering temperature at a minimum of 400°C.
- Welded Master Link designed for 1-2 legs Chain, Wire Rope and Webbing Slings.
- Each link is marked with batch number that links to the test certificate with full traceability to raw materials.

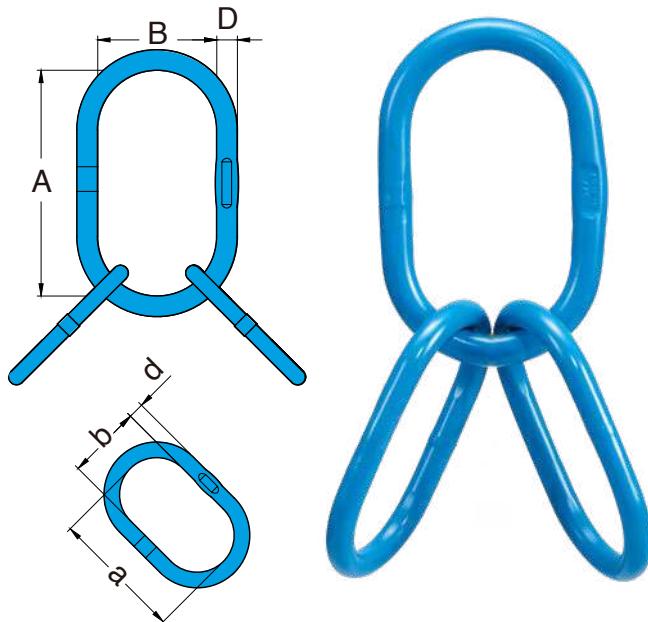
## X-001 Welded Master Link

Item No.	Code No.	For Grade 100 Chain [inch]		WLL B 0-45°	Proof Load	Used to single hook according to DIN 15401 No.	Dimensions [inch]			N.W.
		1-leg	2-leg				lbs	lbs	D	
X-001-13	AD-13	7/32 - 5/16	7/32	6,100	15,250	2.5	0.51	4.72	2.36	0.9
X-001-16	AD-16	3/8	1/4 - 5/16	8,800	22,000	6.0	0.63	6.30	3.54	1.5
X-001-19	AD-19	1/2	3/8	8,800	22,000	6.0	0.75	6.30	3.54	2.4
X-001-22	AD-22	1/2	3/8	14,700	36,750	8.0	0.87	7.09	3.94	3.5
X-001-25	AD-25	5/8	1/2	19,600	49,000	10.0	0.98	8.27	4.53	5.3
X-001-251	AD-251	5/8	1/2	25,300	63,250	16.0	0.98	10.83	5.71	6.8
X-001-28	AD-28	5/8	1/2	25,300	63,250	16.0	1.10	10.83	5.71	8.6
X-001-281	AD-281	5/8	1/2	28,600	71,500	8.0	1.10	7.48	3.94	6.2
X-001-32	AD-32	3/4	5/8	28,600	71,500	16.0	1.26	10.83	5.71	11.2
X-001-36	AD-36	7/8	3/4	37,600	94,000	20.0	1.42	11.22	6.10	15.2
X-001-40	AD-40	1	7/8	52,900	132,250	20.0	1.57	11.81	6.30	19.6
X-001-45	AD-45	1	1	52,900	132,250	25.0	1.77	13.39	7.09	28.2
X-001-50	AD-50	1-1/4	1	61,900	154,750	32.0	1.97	13.78	7.68	36.6

Sub-links SPEC for X-007. Items in grey area are not for sale individually.

X-001-161	AD-161	3/8	1/4 - 5/16	8800	22000	-	0.63	5.51	2.76	1.3
X-001-361	AD-361	7/8	3/4	52900	132250	-	1.42	10.83	5.71	14.5
X-001-401	AD-401	1	7/8	61900	154750	-	1.57	10.24	5.12	17.2
X-001-601	AD-601	1-1/4	1-1/4	143300	358250	-	2.36	16.14	8.66	61.5
X-001-701	AD-701	-	-	187300	468250	-	2.76	15.75	7.87	83.0

\* Design factor 5:1 proof tested and certified.

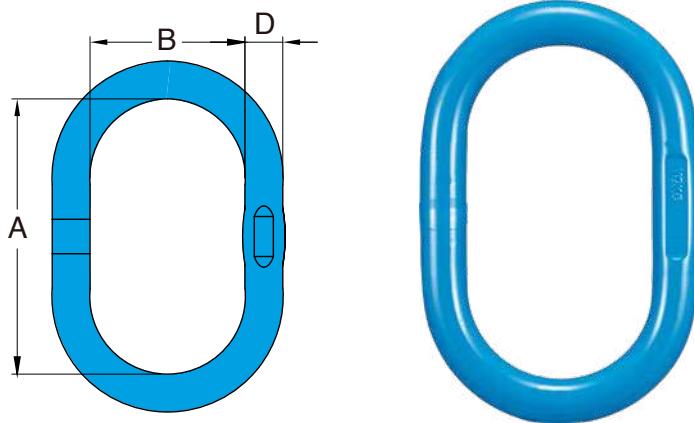


- Quenched and Tempered Alloy Steel.
- At least 25% greater WLL than traditional G80 products.
- Manufactured in accordance with ASTM A952/A952M, ASME B30.9, ASME B30.26, EN 1677-4 and OSHA 1910.184.
- Certified by DGUV GS-0A-15-05.
- Proof Load tested at 2.5 times the WLL with certification for each batch manufactured.
- Design Factor 5:1.
- Fatigue rated to 20,000 cycles at 1.5 times the WLL.
- Tempering temperature at a minimum of 400°C.
- Welded Master Link designed for 3-4 legs Chain, Wire Rope and Webbing Slings.
- Each link is marked with batch number that links to the test certificate with full traceability to raw materials.

## X-007 Welded Master Link Assembly

Item No.	Assembled with	For Grade 100 Chain (inch)	Used to single hook according to DIN 15401 No.		Dimensions (inch)							N.W.
			WLL B 0-45°	Proof Load	D	A	B	d	a	b	lbs	
X-007-19	AD-19 +2 AD-161	1/4 - 5/16	11600	29000	6	0.75	6.30	3.54	0.63	5.51	2.76	5.3
X-007-25	AD-251+2 AD-19	3/8	19600	49000	16	0.98	10.83	5.71	0.75	6.30	3.54	11.5
X-007-28	AD-28 +2 AD-22	3/8	28400	71000	16	1.10	10.83	5.71	0.87	7.09	3.94	15.6
X-007-32	AD-32 +2 AD-25	1/2	37400	93500	16	1.26	10.83	5.71	0.98	8.27	4.53	22.0
X-007-36	AD-361+2 AD-281	5/8	52000	130000	16	1.42	10.83	5.71	1.10	7.48	3.94	26.9
X-007-40	AD-40 +2 AD-32	5/8	61900	154750	20	1.57	11.81	6.30	1.26	10.83	5.71	42.3
X-007-45	AD-45 +2 AD-36	3/4	84400	211000	25	1.77	13.39	7.09	1.42	11.22	6.10	58.4
X-007-50	AD-50 +2 AD-401	7/8	99200	248000	32	1.97	13.78	7.68	1.57	10.24	5.12	74.7

\* Design factor 5:1 proof tested and certified.



- Quenched and Tempered Alloy Steel.
- At least 25% greater WLL than traditional G80 products.
- Manufactured in accordance with ASTM A952/A952M, ASME B30.9, ASME B30.26, EN 1677-4 and OSHA 1910.184.
- Proof Load tested at 2.5 times the WLL with certification for each batch manufactured.
- Design Factor 4:1.
- Fatigue rated to 20,000 cycles at 1.5 times the WLL.
- Tempering temperature at a minimum of 400°C.
- Welded Master Link designed for 1-2 legs Chain, Wire Rope and Webbing Slings.
- Each link is marked with batch number that links to the test certificate with full traceability to raw materials.

## X-002 Welded Master Link

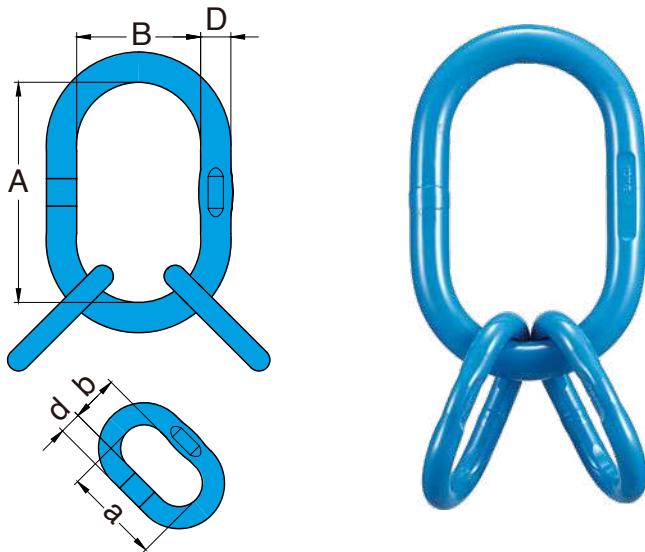
Item No.	Code No.	For Grade 100 Chain (inch)		WLL B 0-45°	Proof Load	Used to single hook according to DIN 15401 No.	Dimensions (inch)			N.W. lbs
		1-leg	2-leg				lbs	lbs	D	
X-002-13	BD-13	1/4 - 5/16	7/32	6,100	15,250	2.5	0.51	4.33	2.36	0.7
X-002-16	BD-16	3/8	1/4 - 5/16	8,800	22,000	2.5	0.63	4.33	2.36	1.1
X-002-19	BD-19	1/2	3/8	14,700	36,750	5.0	0.75	5.31	2.95	2.0
X-002-22	BD-22	1/2	3/8	18,700	46,750	6.0	0.87	6.30	3.54	3.3
X-002-28	BD-28	5/8	1/2	25,300	63,250	8.0	1.10	7.09	3.94	5.9
X-002-32	BD-32	3/4	5/8	37,400	93,500	10.0	1.26	7.87	4.33	8.6
X-002-36	BD-36	7/8	3/4	55,300	138,250	16.0	1.42	10.24	5.51	13.9
X-002-45	BD-45	1	7/8	84,400	211,000	25.0	1.77	11.81	7.09	26.0
X-002-50	BD-50	1-1/4	1	99,200	248,000	32.0	1.97	11.81	7.87	33.5

\* Design factor 4:1 proof tested and certified.



**WARNING**

NEVER EXCEED PUBLISHED WORKING LOAD LIMIT

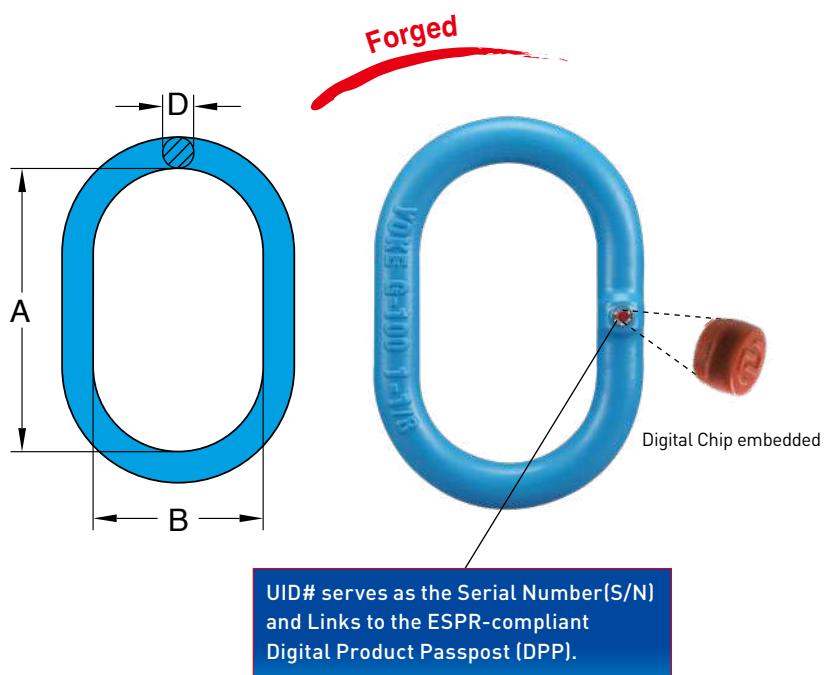


- Quenched and Tempered Alloy Steel.
- At least 25% greater WLL than traditional G80 products.
- Manufactured in accordance with ASTM A952/A952M, ASME B30.9, ASME B30.26, EN 1677-4 and OSHA 1910.184.
- Proof Load tested at 2.5 times the WLL with certification for each batch manufactured.
- Design Factor 4:1.
- Fatigue rated to 20,000 cycles at 1.5 times the WLL.
- Tempering temperature at a minimum of 400°C.
- Welded Master Link designed for 3-4 legs Chain, Wire Rope and Webbing Slings.
- Each link is marked with batch number that links to the test certificate with full traceability to raw materials.

## X-006 Welded Master Link Assembly

Item No.	Assembled with	For Grade 100 Chain (inch)	WLL B 0-45°	Proof Load	Used to single hook according to DIN 15401 No.	Dimensions (inch)						N.W.	
						3 and 4-leg	lbs	lbs	D	A	B	d	
X-006-19	BD-19 +2 DD-13	7/32	9200	23000	5	0.75	5.31	2.95	0.51	2.13	0.98	2.9	
X-006-22	BD-22 +2 DD-16	1/4 - 5/16	18000	45000	6	0.87	6.30	3.54	0.63	2.76	1.34	4.8	
X-006-28	BD-28 +2 DD-19	3/8	23500	58750	8	1.10	7.09	3.94	0.75	3.35	1.57	8.6	
X-006-32	BD-32 +2 DD-22	1/2	34600	86500	10	1.26	7.87	4.33	0.87	4.53	1.97	13.4	
X-006-36	BD-36 +2 DD-28	5/8	48900	122250	16	1.42	10.24	5.51	1.10	5.51	2.56	23.3	
X-006-50	BD-50 +2 DD-32	3/4	75100	187750	32	1.97	11.81	7.87	1.26	5.91	2.76	46.7	
X-006-501	BD-50 +2 DD-36	7/8	88100	220250	32	1.97	11.81	7.87	1.42	6.69	2.95	52.4	

\* Design factor 4:1 proof tested and certified.



- Quenched and Tempered Alloy Steel.
- At least 25% greater WLL than traditional G80 products.
- Manufactured in accordance with ASTM A952/A952M, ASME B30.9, ASME B30.26, EN 1677-4 and OSHA 1910.184.
- Proof Load tested at 2.5 times the WLL with certification for each batch manufactured.
- Design Factor 4:1.
- Fatigue rated to 20,000 cycles at 1.5 times the WLL.
- Tempering temperature at a minimum of 400°C.
- Designed for 1-2 legs Chain, Wire Rope and Webbing Slings.
- Each link is marked with batch number that links to the test certificate with full traceability to raw materials.



## X-003 Forged Oblong Master Link

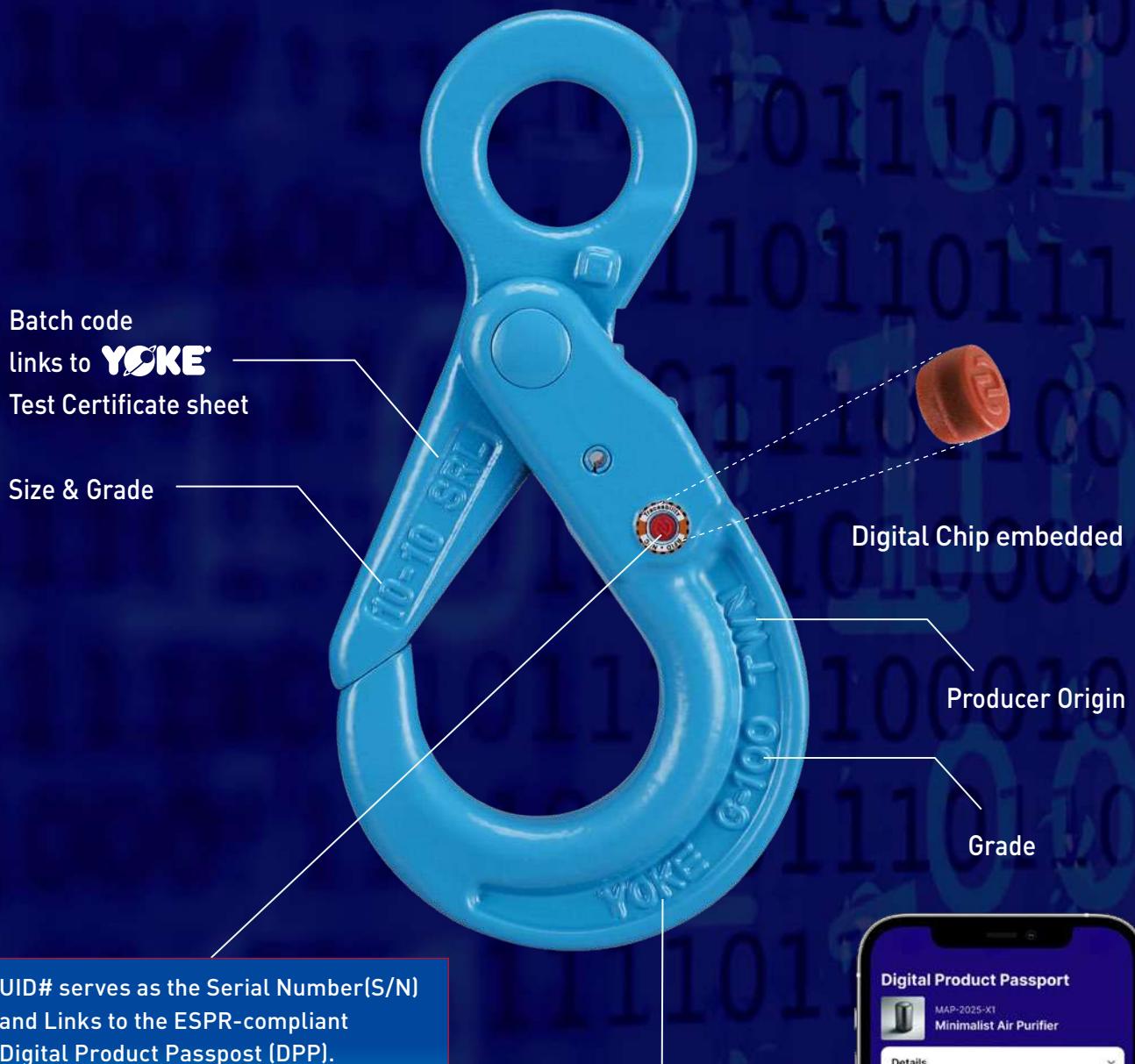


Item No.	For Grade 100 Chain (inch)		WLL B 0-45°	Proof Load	Used to single hook according to DIN 15401 No.	Dimensions (inch)				N.W.
	1-leg	2-leg				lbs*	lbs*	D	A	
X-003-06	7/32	-	3000	7500	2.5	0.43	3.94	2.36	0.4	
X-003-0806	1/4-5/16	7/32	6300	15750	4.0	0.55	4.72	2.76	1.1	
X-003-1008	3/8	1/4-5/16	11600	29000	5.0	0.67	5.51	3.15	1.5	
X-003-13	1/2	-	14700	36750	6.0	0.75	5.91	3.54	2.4	
X-003-1310	1/2	3/8	18500	46250	6.0	0.87	6.30	3.74	3.3	
X-003-16	5/8	-	22000	55000	10.0	0.98	7.48	4.33	5.1	
X-003-1613	5/8	1/2	31000	77500	8.0	1.10	7.09	4.13	5.9	
X-003-19	3/4	-	35200	88000	10.0	1.18	7.87	4.72	7.7	
X-003-2216	7/8	5/8	46200	115500	16.0	1.34	9.45	5.51	11.7	
X-003-26	1	-	58400	146000	16.0	1.50	9.84	5.91	16.3	
X-003-2619	1	3/4	74000	185000	16.0	1.57	9.84	5.91	18.3	
X-003-3222	1-1/4	7/8	87900	219750	25.0	1.77	11.81	7.09	27.1	

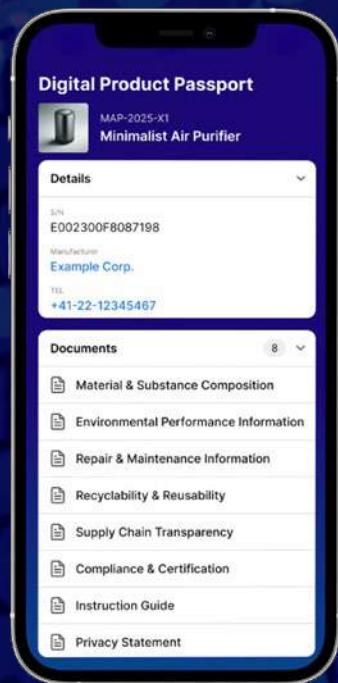
\* Design factor 4:1 proof tested and certified.



# Lifting Chain Fittings & Digital Tags



**TECH  
FOR  
SAFETY**



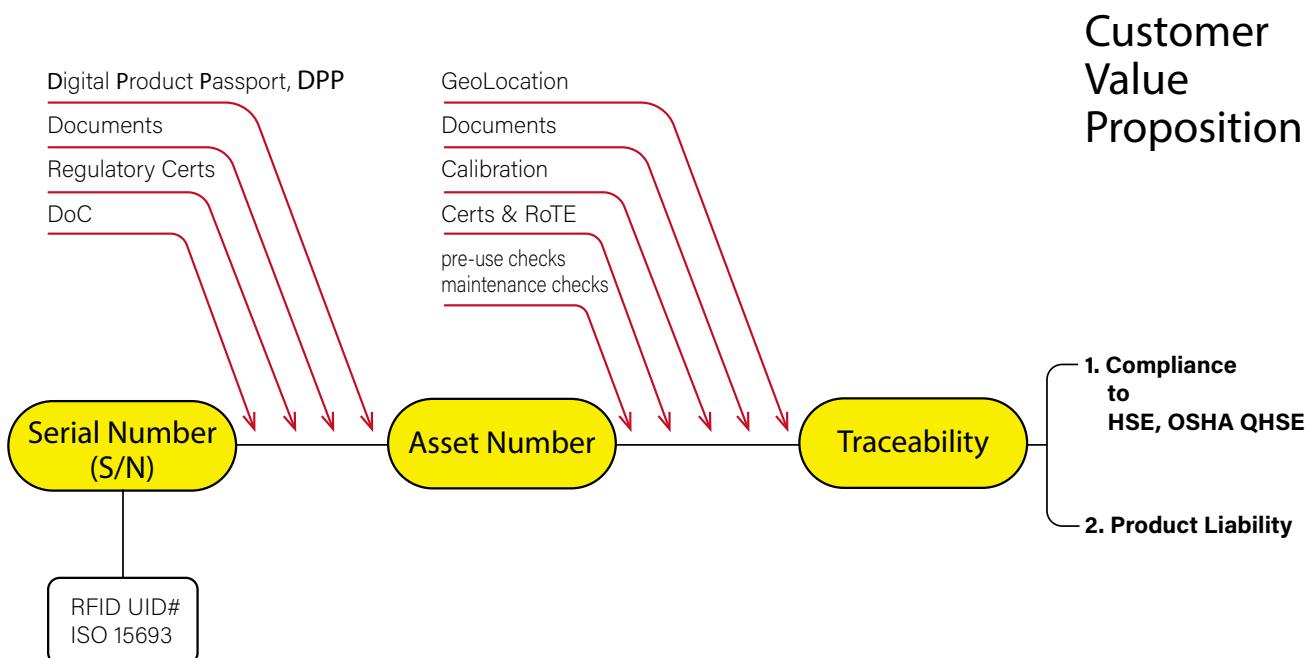
# The Power of Serial Number: Enabling Total Traceability and Compliance

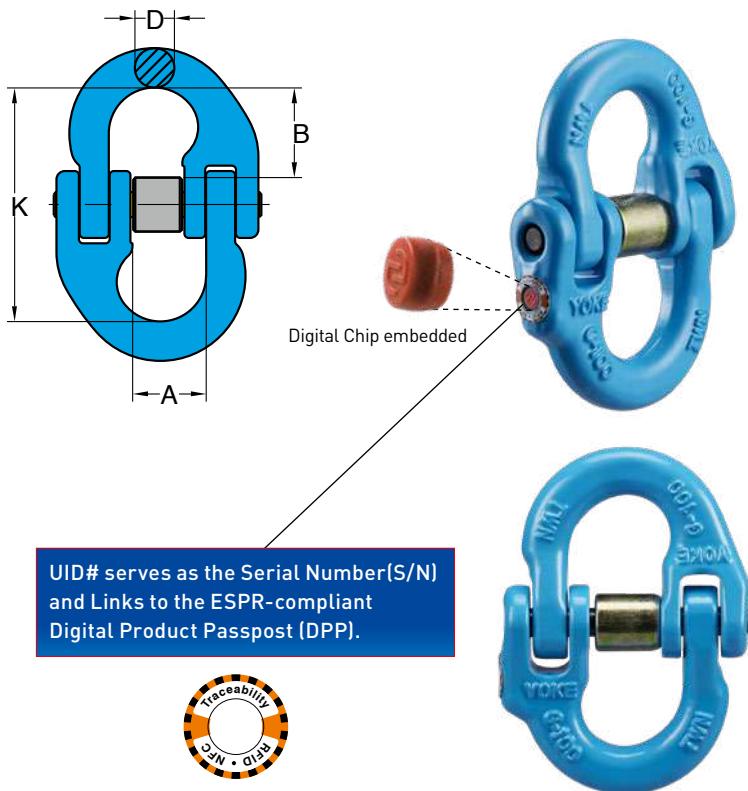
YOKÉ leverages advanced digital technology to embed a unique Serial Number (S/N) into every individual product. This Serial Number is not just an identifier — it becomes the digital anchor point for the entire asset lifecycle. From the moment of manufacture to the final stages of use, every activity, inspection, and regulatory document can be traced back to this single source of truth.

By structuring traceability around the Serial Number, YOKÉ delivers an unparalleled customer value proposition:

- Full compliance with global standards such as OSHA, QHSE, and HSE
- Robust product liability control backed by transparent, verifiable records.

This digital-first approach, powered by RiConnect, sets a new benchmark in the global supply chain — transforming how lifting and safety-critical equipment is managed, monitored, and trusted. No other system offers such precise control, risk mitigation, and regulatory visibility — all starting from the Serial Number.





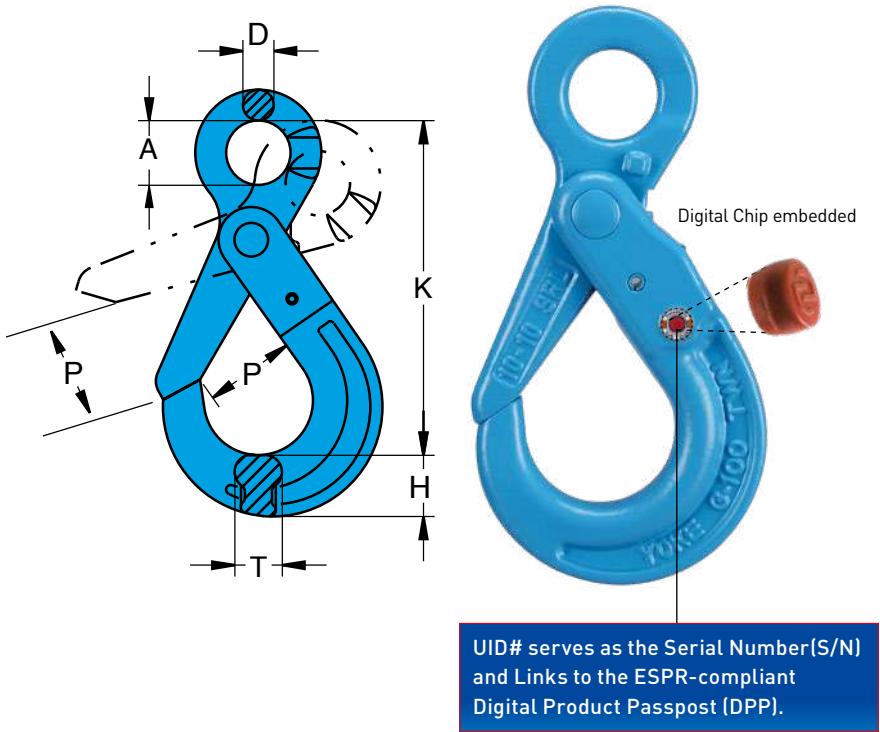
- Quenched and Tempered Alloy Steel.
  - At least 25% greater WLL than traditional G80 products.
  - Manufactured in accordance with EN 1677- 1 and ASTM A952/A952M.
  - Certified by DGUV GS-0A-15-05
  - Proof Load tested at 2.5 times the WLL with certification for each batch manufactured.
  - Design Factor 4:1.
  - Fatigue rated to 20,000 cycles at 1.5 times the WLL.
  - Suitable for use with both Grade 80 and Grade 100 chain.

## G-100 Connecting Link

Item No.	For Grade 100 Chain	WLL	Dimensions (inch)				N.W. lbs
			inch	lbs*	A	B	
X-015-06	7/32	3,200	0.59	0.67	0.28	1.77	0.2
X-015-07	1/4-5/16	5,700	0.71	0.91	0.35	2.32	0.4
X-015-10	3/8	8,800	0.98	1.06	0.43	2.72	0.7
X-015-13	1/2	15,000	1.18	1.46	0.63	3.62	1.5
X-015-16	5/8	22,600	1.42	1.54	0.75	3.98	2.6
X-015-20	3/4	35,300	1.65	1.81	0.91	4.80	4.6
X-015-22	7/8	42,700	1.93	2.32	0.94	5.98	7.7
X-015-26	1	59,700	2.17	2.44	1.18	6.38	10.6
X-015-32	1-1/4	90,400	2.72	3.11	1.42	7.99	19.8

\* Design factor 4:1 proof tested and certified.





- Quenched and Tempered Alloy Steel.
- At least 25% greater WLL than traditional G80 products.
- Manufactured in accordance with EN 1677- 3 and ASME B30.26, ASME B30.10.
- Certified by DGUV GS-0A-15-05.
- Proof Load tested at 2.5 times the WLL with certification for each batch manufactured.
- Design Factor 4:1.
- Fatigue rated to 20,000 cycles at 1.5 times the WLL.
- Tempering temperature minimum 400°C
- Magnaflux crack detection is performed 100% on each batch.



## G-100 Eye Self Locking Hook

Item No.	For Grade 100 Chain	WLL	Dimensions (inch)							N.W. lbs
			inch	lbs*	A	D	H	K	P	
X-025-06	7/32	3,200	0.83	0.39	0.75	4.33	1.10	0.59	1.1	
X-025-07	1/4 - 5/16	5,700	0.98	0.43	0.94	5.35	1.34	0.79	1.8	
X-025-10	3/8	8,800	1.26	0.51	1.18	6.57	1.73	1.02	3.3	
X-025-13	1/2	15,000	1.57	0.63	1.54	8.15	2.01	1.18	6.6	
X-025-16	5/8	22,600	1.97	0.83	1.93	9.92	2.36	1.42	12.8	
X-025-20	3/4	35,300	2.36	0.91	2.56	11.54	2.76	2.09	22.0	
X-025-22	7/8	42,700	2.76	0.94	2.48	12.56	3.15	1.93	27.5	
X-025-26	1	59,700	3.15	0.98	2.72	13.50	3.90	2.20	33.0	
X-025-28	1-1/8	72,300	3.62	1.10	3.19	15.94	4.84	2.72	50.9	

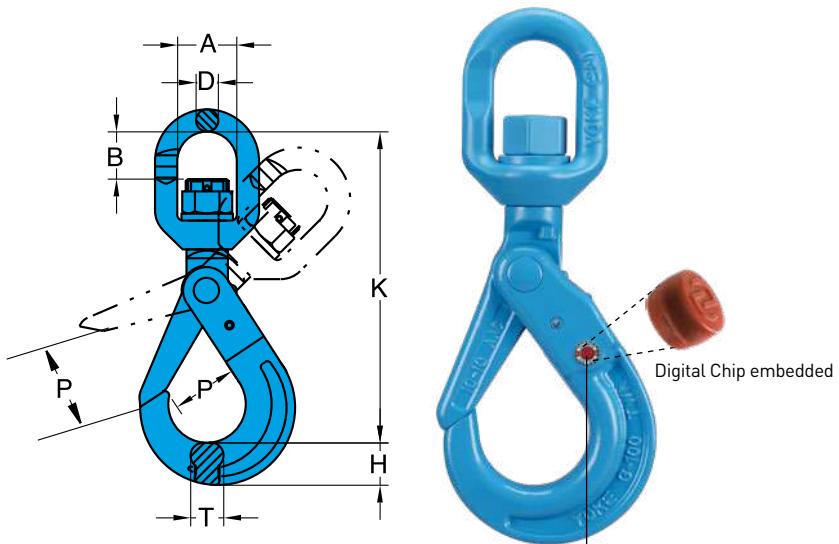
\* Design factor 4:1 proof tested and certified.



## G-100 Clevis Self Locking Hook

Item No.	For Grade 100 Chain	WLL	Dimensions (inch)						N.W. lbs
			inch	lbs*	A	H	K	P	
X-026-06	7/32	3,200	0.28	0.75	3.70	1.10	0.59	0.9	
X-026-07	1/4-5/16	5,700	0.35	0.94	4.69	1.34	0.79	2.0	
X-026-10	3/8	8,800	0.43	1.18	5.59	1.73	1.02	3.1	
X-026-13	1/2	15,000	0.59	1.54	7.01	2.05	1.18	6.6	
X-026-16	5/8	22,600	0.71	1.93	8.39	2.36	1.42	11.0	
X-026-20	3/4	35,300	0.98	2.56	9.88	2.76	2.09	24.2	
X-026-22	7/8	42,700	0.94	2.48	10.75	3.15	1.93	29.7	

\* Design factor 4:1 proof tested and certified.



- Quenched and Tempered Alloy Steel.
- At least 25% greater WLL than traditional G80 products.
- Manufactured in accordance with EN 1677- 3 and ASME B30.26, ASME B30.10, PAS1061.
- Certified by DGUV GS-0A-15-05.
- Proof Load tested at 2.5 times the WLL with certification for each batch manufactured.
- Design Factor 4:1.
- Fatigue rated to 20,000 cycles at 1.5 times the WLL.
- Tempering temperature minimum 400°C
- Magnaflux crack detection is performed 100% on each batch.

UID# serves as the Serial Number(S/N)  
and Links to the ESPR-compliant  
Digital Product Passpost (DPP).



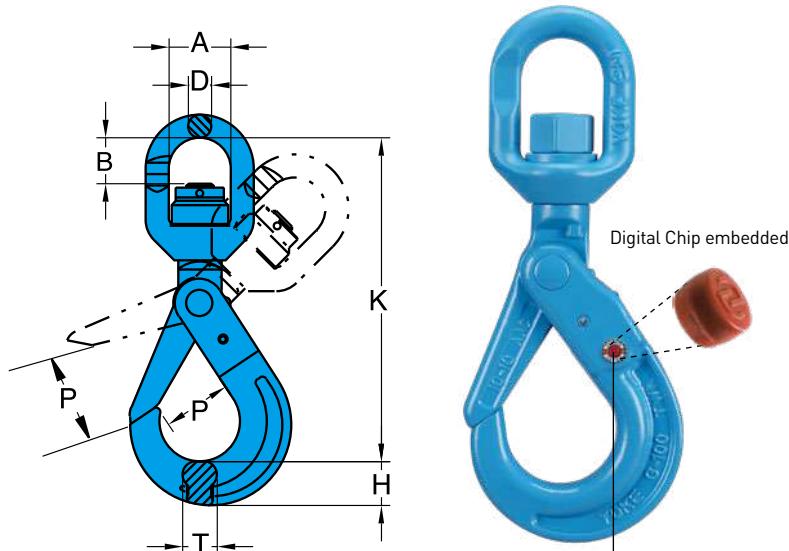
## G-100 Swivel Self Locking Hook

With Brass Bushing

Item No.	For Grade 100 Chain	WLL	Dimensions (inch)								N.W. lbs
			inch	lbs*	A	B	D	H	K	P	T
X-027-06	7/32	3,200	1.26	0.98	0.47	0.75	5.87	1.10	0.59	1.5	
X-027-07	1/4-5/16	5,700	1.42	1.18	0.51	0.94	7.32	1.34	0.79	2.6	
X-027-10	3/8	8,800	1.61	1.50	0.63	1.18	8.58	1.73	1.02	4.4	
X-027-13	1/2	15,000	1.81	1.89	0.83	1.54	10.87	2.01	1.18	9.0	
X-027-16	5/8	22,600	2.40	2.20	0.91	1.93	12.95	2.36	1.42	15.9	
X-027-20	3/4	35,300	2.91	3.39	0.98	2.56	15.87	2.76	2.09	28.6	
X-027-22	7/8	42,700	3.82	3.86	1.30	2.48	17.87	3.15	1.93	44.1	
X-027-26	1	59,700	4.84	4.72	2.01	2.72	21.06	3.90	2.20	72.7	

\* Design factor 4:1 proof tested and certified.

**⚠ WARNING INFORMATION :** This hook is a positioning device and is not intended to rotate under load. For swivel hooks designed to rotate under load, see X-027N.



- Quenched and Tempered Alloy Steel.
- At least 25% greater WLL than traditional G80 products.
- Manufactured in accordance with EN 1677- 3 and ASME B30.26, ASME B30.10, PAS1061.
- Certified by DGUV GS-0A-15-05
- Proof Load tested at 2.5 times the WLL with certification for each batch manufactured.
- Design Factor 4:1.
- Fatigue rated to 20,000 cycles at 1.5 times the WLL.
- Tempering temperature minimum 400°C
- Magnaflux crack detection is performed 100% on each batch.
- Built with ball bearing and enables full swivel feature under load.

**UID# serves as the Serial Number(S/N)  
and Links to the ESPR-compliant  
Digital Product Passport (DPP).**

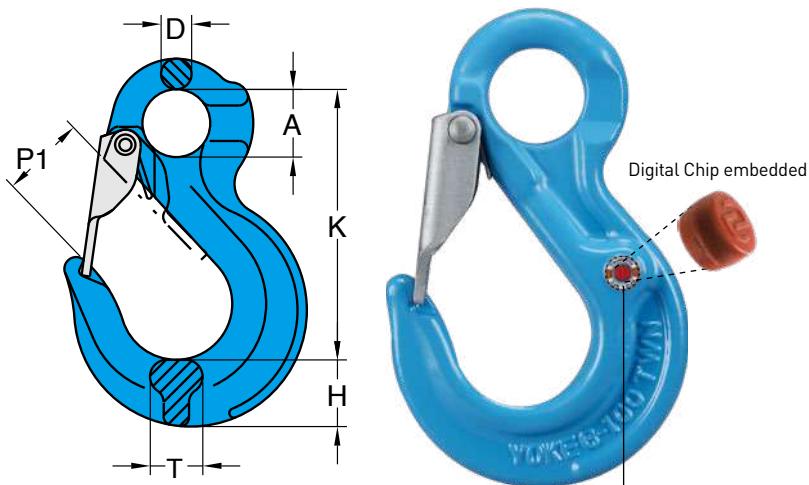


## G-100 Swivel Self Locking Hook

with Ball Bearing, which performs full swivel under load.

Item No.	For Grade 100 Chain	WLL	Dimensions (inch)								N.W. lbs
			inch	lbs*	A	B	D	H	K	P	T
X-027N-06	7/32	3,200	1.26	0.91	0.47	0.75	5.87	1.10	0.59	1.5	
X-027N-07	1/4-5/16	5,700	1.42	1.14	0.51	0.94	7.32	1.34	0.79	2.6	
X-027N-10	3/8	8,800	1.61	1.38	0.63	1.18	8.58	1.73	1.02	4.4	
X-027N-13	1/2	15,000	1.81	1.73	0.83	1.54	10.87	2.01	1.18	9.0	
X-027N-16	5/8	22,600	2.40	1.97	0.91	1.93	12.95	2.36	1.42	15.9	
X-027N-20	3/4	35,300	2.91	3.23	0.98	2.56	15.87	2.76	2.09	28.6	
X-027N-22	7/8	42,700	3.82	3.78	1.30	2.48	17.87	3.15	1.93	44.1	
X-027N-26	1	59,700	4.84	4.57	2.01	2.72	21.06	3.90	2.20	72.7	

\* Design factor 4:1 proof tested and certified.



- Quenched and Tempered Alloy Steel.
- At least 25% greater WLL than traditional G80 products.
- Manufactured in accordance with EN 1677- 2 and ASME B30.26, ASME B30.10, PAS1061.
- Certified by DGUV GS-0A-15-05
- Proof Load tested at 2.5 times the WLL with certification for each batch manufactured.
- Design Factor 4:1.
- Fatigue rated to 20,000 cycles at 1.5 times the WLL.
- Tempering temperature minimum 400°C
- Magnaflux crack detection is performed 100% on each batch.

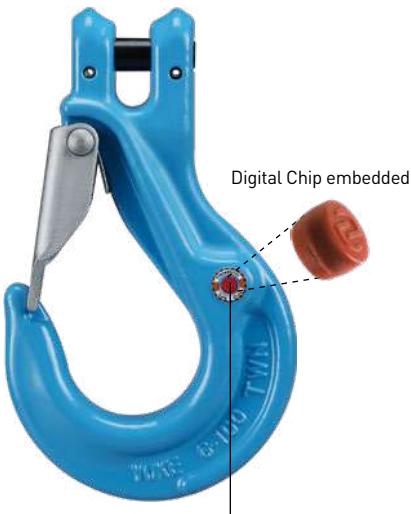
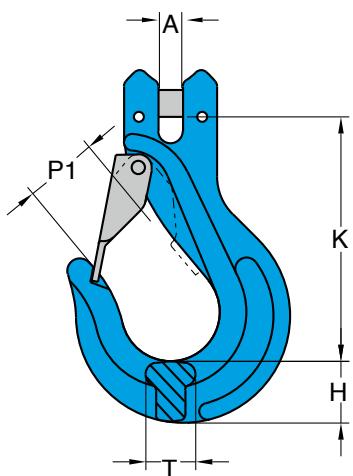
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## G-100 Eye Sling Hook with Latch

Item No.	For Grade 100 Chain	WLL		Dimensions (inch)						N.W. lbs
		inch	lbs*	A	D	H	K	P1	T	
X-044/S-06	7/32	3,200	0.79	0.39	0.75	3.15	0.91	0.67	0.7	
X-044/S-07	1/4-5/16	5,700	0.98	0.47	0.87	3.86	1.10	0.79	1.1	
X-044/S-10	3/8	8,800	1.30	0.59	1.18	4.80	1.42	0.91	2.2	
X-044/S-13	1/2	15,000	1.57	0.71	1.50	5.98	1.57	1.10	4.0	
X-044/S-16	5/8	22,600	2.01	0.87	1.73	7.28	1.73	1.42	7.5	
X-044/S-20	3/4	35,300	2.40	1.06	2.52	9.06	2.13	1.89	16.1	
X-044/S-22	7/8	42,700	2.01	1.22	2.40	9.65	2.99	2.05	20.5	
X-044/S-26	1	59,700	2.56	1.34	3.03	11.22	3.03	2.40	29.7	
X-044/S-32	1-1/4	90,400	3.58	1.61	3.11	14.09	4.49	2.56	48.5	

\* Design factor 4:1 proof tested and certified.



- Quenched and Tempered Alloy Steel.
- At least 25% greater WLL than traditional G80 products.
- Manufactured in accordance with EN 1677-2 and ASME B30.26, ASME B30.10, PAS1061.
- Certified by DGUV GS-0A-15-05
- Proof Load tested at 2.5 times the WLL with certification for each batch manufactured.
- Design Factor 4:1.
- Fatigue rated to 20,000 cycles at 1.5 times the WLL.
- Tempering temperature minimum 400°C
- Magnaflux crack detection is performed 100% on each batch.

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## G-100 Clevis Sling Hook

with Latch

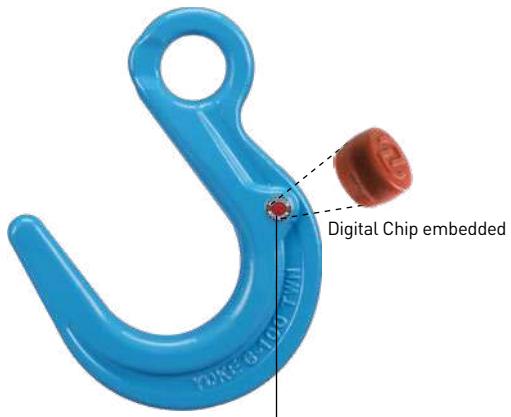
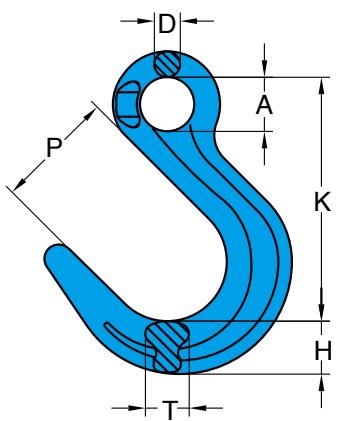
Item No.	For Grade 100 Chain	WLL	Dimensions (inch)						N.W.
			inch	lbs*	A	H	K	P1	
X-043/S-06	7/32	3,200	0.28	0.71	3.11	0.91	0.59	0.7	
X-043/S-07	1/4 - 5/16	5,700	0.35	0.87	3.86	1.06	0.71	1.3	
X-043/S-10	3/8	8,800	0.47	1.18	4.80	1.34	0.94	2.4	
X-043/S-13	1/2	15,000	0.59	1.46	5.79	1.73	1.18	5.1	
X-043/S-16	5/8	22,600	0.67	1.61	6.54	1.89	1.54	8.4	
X-043/S-20	3/4	35,300	0.94	2.52	8.15	2.24	1.89	19.2	
X-043/S-22	7/8	42,700	0.98	2.40	8.54	2.95	2.05	20.9	

\* Design factor 4:1 proof tested and certified.



**WARNING**

NEVER EXCEED PUBLISHED WORKING LOAD LIMIT



- Quenched and Tempered Alloy Steel.
- At least 25% greater WLL than traditional G80 products.
- Manufactured in accordance with DIN PAS 1061 and ASTM A952/A 952M, EN 1677- 1.
- Certified by DGUV GS-OA-15-05
- Proof Load tested at 2.5 times the WLL with certification for each batch manufactured.
- Design Factor 4:1.
- Fatigue rated to 20,000 cycles at 1.5 times the WLL.
- Tempering temperature minimum 400°C
- Designed for the assembly of chain slings where wide throat openings are necessary.
- Before using the hook, check whether hooks without safety latches are allowed to be used for the particular application.

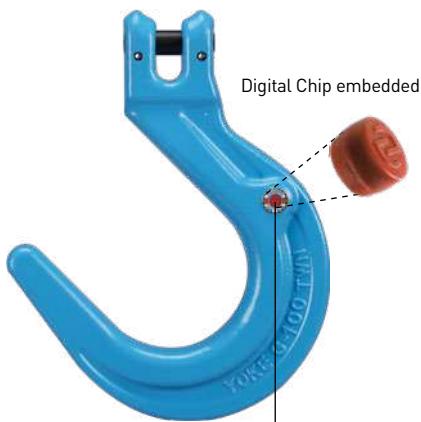
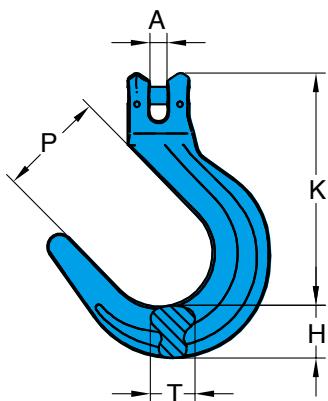
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## G-100 Eye Foundry Hook

Item No.	For Grade 100 Chain	WLL	Dimensions (inch)							N.W.
			inch	lbs*	A	D	H	K	P	
X-047-07	1/4-5/16	5,700	0.94	0.47	1.18	4.84	2.44	0.75	1.8	
X-047-10	3/8	8,800	1.26	0.59	1.38	5.87	2.91	1.14	3.5	
X-047-13	1/2	15,000	1.57	0.75	1.54	7.09	3.46	1.26	5.7	
X-047-16	5/8	22,600	1.97	0.98	1.81	8.46	3.98	1.61	9.9	
X-047-20	3/4	35,300	2.36	1.02	2.32	9.76	4.45	2.28	20.5	

\* Design factor 4:1 proof tested and certified.



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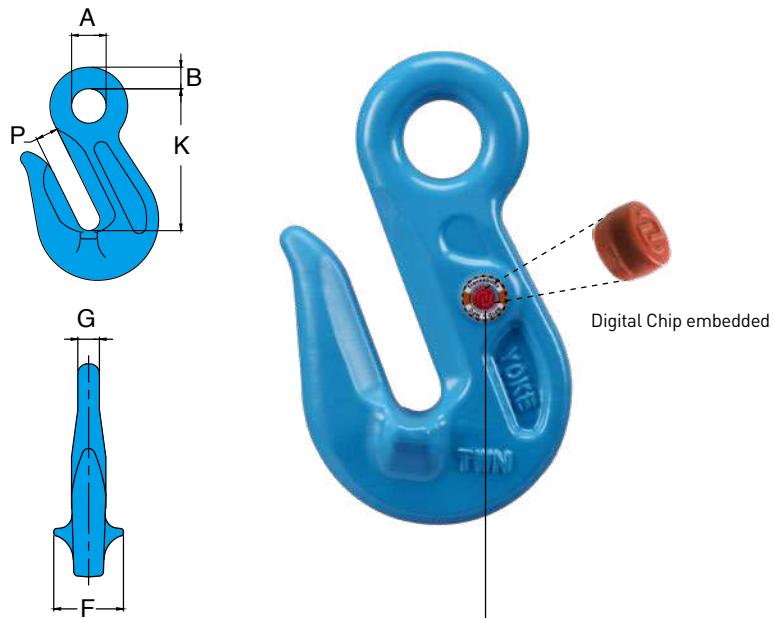
- Quenched and Tempered Alloy Steel.
- At least 25% greater WLL than traditional G80 products.
- Manufactured in accordance with DIN PAS 1061 and ASTM A952/A 952M, EN 1677- 1.
- Certified by DGUV GS-0A-15-05
- Design Factor 4:1.
- Fatigue rated to 20,000 cycles at 1.5 times the WLL.
- Tempering temperature minimum 400°C
- Designed for the assembly of chain slings where wide throat openings are necessary.
- Before using the hook, check whether hooks without safety latches are allowed to be used for the particular application.



## G-100 Clevis Foundry Hook

Item No.	For Grade 100 Chain	WLL	Dimensions (inch)						N.W.
			inch	lbs*	A	H	K	P	
X-046-07	1/4-5/16	5,700	0.39	1.18	5.24	2.44	0.79	2.1	
X-046-10	3/8	8,800	0.47	1.38	6.38	2.91	1.14	4.0	
X-046-13	1/2	15,000	0.59	1.54	7.09	3.46	1.26	7.9	
X-046-16	5/8	22,600	0.71	1.81	8.50	3.98	1.61	14.1	
X-046-20	3/4	35,300	0.94	2.32	10.98	4.57	2.24	24.7	

\* Design factor 4:1 proof tested and certified.



- Quenched and Tempered Alloy Steel.
- At least 25% greater WLL than traditional G80 products.
- Manufactured in accordance with DIN 5692, EN 1677-1 and ASTM A952/A 952M.
- Certified by DGUV GS-MO-15-05.
- Proof Load tested at 2.5 times the WLL with certification for each batch manufactured.
- Design Factor 4:1.
- Fatigue rated to 20,000 cycles at 1.5 times the WLL.
- Tempering temperature minimum 400°C
- Not for use with Omega Link
- Enables full WLL while in use, thanks to supporting wings which prevent chain link deformation.

UID# serves as the Serial Number(S/N)  
and Links to the ESPR-compliant  
Digital Product Passport (DPP).



## G-100 Eye Grab Hook

Item No.	For Grade 100 Chain		WLL	Dimensions (inch)						N.W. lbs
	inch	lbs*		A	B	F	G	K	P	
X-041-06	7/32	3,200	0.51	0.28	1.02	0.31	1.97	0.31	0.4	
X-041-07	1/4 - 5/16	5,700	0.63	0.39	1.18	0.35	2.44	0.39	0.7	
X-041-10	3/8	8,800	0.79	0.51	1.57	0.51	3.23	0.51	1.3	
X-041-13	1/2	15,000	1.02	0.63	2.05	0.63	4.21	0.67	3.1	
X-041-16	5/8	22,600	1.18	0.71	2.76	0.79	5.20	0.83	5.3	
X-041-20	3/4	35,300	1.57	0.87	2.87	0.94	5.83	0.91	8.8	
X-041-22	7/8	42,700	1.65	0.94	3.39	1.02	6.54	1.02	11.0	
X-041-26	1	59,700	1.97	1.18	4.33	1.26	8.15	1.30	22.0	
X-041-32	1-1/4	90,400	2.44	1.46	5.12	1.65	10.47	1.57	52.9	

\* Design factor 4:1 proof tested and certified.



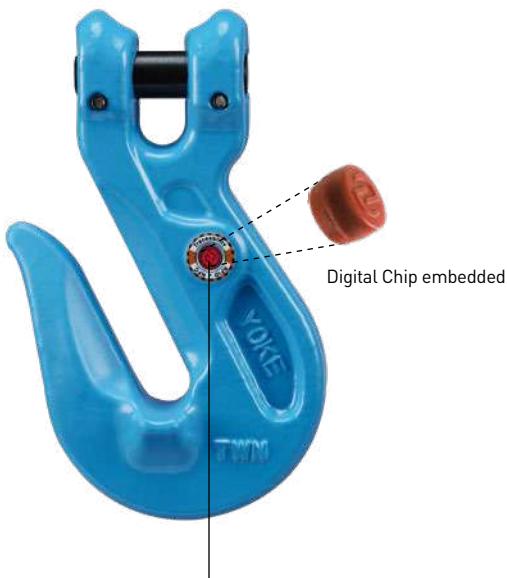
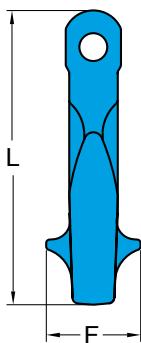
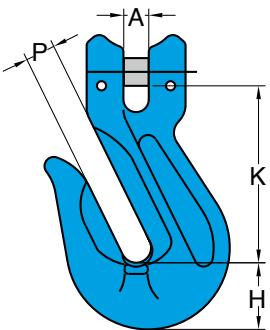
- Quenched and Tempered Alloy Steel.
- At least 25% greater WLL than traditional G80 products.
- Manufactured in accordance with DIN 5692, EN 1677-1 and ASTM A952/A 952M.
- Certified by DGUV GS-0A-15-05.
- Proof Load tested at 2.5 times the WLL with certification for each batch manufactured.
- Design Factor 4:1.
- Fatigue rated to 20,000 cycles at 1.5 times the WLL.
- Tempering temperature minimum 400°C
- Not for use with Omega Link
- Enables full WLL while in use, thanks to supporting wings which prevent chain link deformation.

## G-100 Eye Grab Hook

with Safety Pin

Item No.	For Grade 100 Chain	WLL		Dimensions (inch)						N.W. lbs
		inch	lbs*	A	D	F	K	L	P	
X-0411-07	1/4 - 5/16	5,700	0.63	0.43	1.38	2.56	3.86	0.39	0.9	
X-0411-10	3/8	8,800	0.79	0.55	1.81	3.07	4.65	0.47	1.5	
X-0411-13	1/2	15,000	1.02	0.71	1.85	4.45	6.65	0.71	3.7	

\* Design factor 4:1 proof tested and certified.



**UID# serves as the Serial Number(S/N)  
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Digital Product Passpost (DPP).**

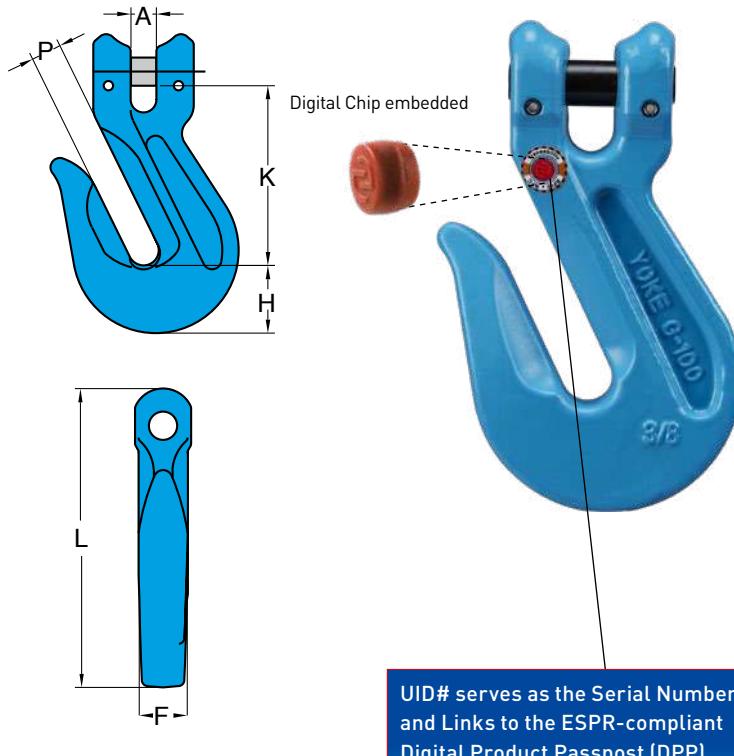


- Quenched and Tempered Alloy Steel.
- At least 25% greater WLL than traditional G80 products.
- Manufactured in accordance with DIN PAS 1061, EN 1677-1 and ASTM A952/A 952M.
- Certified by DGUV GS-OA-15-05.
- Proof Load tested at 2.5 times the WLL with certification for each batch manufactured.
- Design Factor 4:1.
- Fatigue rated to 20,000 cycles at 1.5 times the WLL.
- Tempering temperature minimum 400°C
- Not for use with Omega Link
- Enables full WLL while in use, thanks to supporting wings which prevent chain link deformation.

## G-100 Clevis Grab Hook

Item No.	For Grade 100 Chain		WLL		Dimensions (inch)					N.W. lbs
	inch	lbs*	A	F	H	K	L	P		
X-042-06	7/32	3,200	0.28	0.98	0.71	1.85	3.11	0.31		0.4
X-042-07	1/4-5/16	5,700	0.39	1.18	0.87	2.13	3.66	0.39		0.9
X-042-10	3/8	8,800	0.43	1.61	1.14	3.07	5.04	0.51		1.8
X-042-13	1/2	15,000	0.59	2.05	1.50	3.90	6.50	0.67		3.5
X-042-16	5/8	22,600	0.71	2.24	1.77	4.49	7.68	0.83		5.9
X-042-20	3/4	35,300	0.87	2.87	2.05	5.12	8.74	0.94		10.6
X-042-22	7/8	42,700	0.94	2.76	2.20	5.47	9.72	1.02		14.1

\* Design factor 4:1 proof tested and certified.



- Quenched and Tempered Alloy Steel.
- At least 25% greater WLL than traditional G80 products.
- Manufactured in accordance with DIN PAS 1061, EN 1677-1 and ASTM A952/A 952M.
- Certified by DGUV GS-0A-15-05.
- Proof Load tested at 2.5 times the WLL with certification for each batch manufactured.
- Design Factor 4:1.
- Fatigue rated to 20,000 cycles at 1.5 times the WLL.
- Tempering temperature minimum 400°C
- Not for use with Omega Link
- Enables full WLL while in use, thanks to supporting wings which prevent chain link deformation.
- For towing application only.



## G-100 Clevis Grab Hook

without Cradle

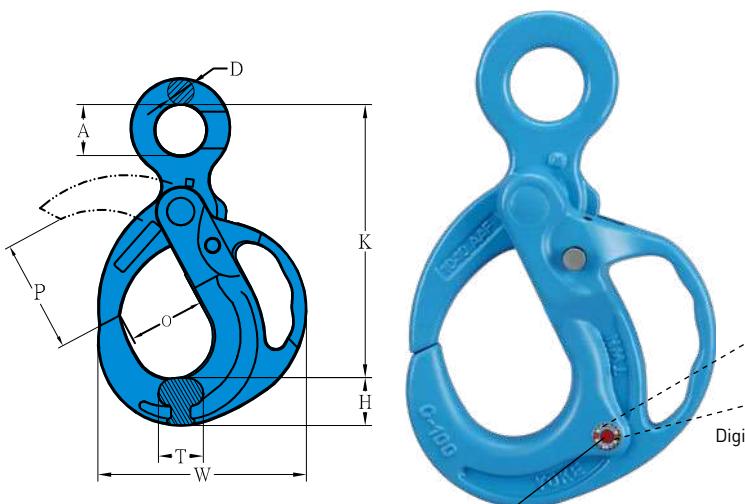
Item No.	For Grade 100 Chain	WLL	Dimensions (inch)							N.W. lbs
			inch	lbs*	A	F	H	K	L	
X-0421-07	1/4 - 5/16	5,700	0.39	0.63	0.87	2.13	3.66	0.39	0.9	
X-0421-10	3/8	8,800	0.47	0.83	1.14	3.03	5.04	0.51	1.8	
X-0421-13	1/2	15,000	0.59	1.02	1.50	3.90	6.50	0.67	3.5	
X-0421-16	5/8	22,600	0.71	1.30	1.77	4.49	7.68	0.83	5.9	

\* Design factor 4:1 proof tested and certified.



**WARNING**

NEVER EXCEED PUBLISHED WORKING LOAD LIMIT



- Quenched and Tempered Alloy Steel.
- Manufactured in accordance with EN 1677-3.
- Manufactured in accordance with ASTM A952/A952M, DIN PAS 1061.
- Proof Load tested at 2.5 times the WLL with certification for each batch manufactured.
- Design Factor 4:1.
- Fatigue rated to 20,000 cycles at 1.5 times the WLL.
- Tempering temperature minimum 400°C
- Magnaflux crack detection is performed 100% on each batch.

UID# serves as the Serial Number(S/N)  
and Links to the ESPR-compliant  
Digital Product Passpost (DPP).



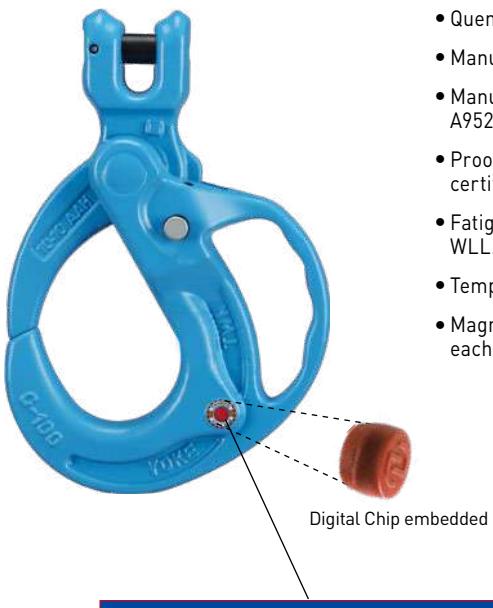
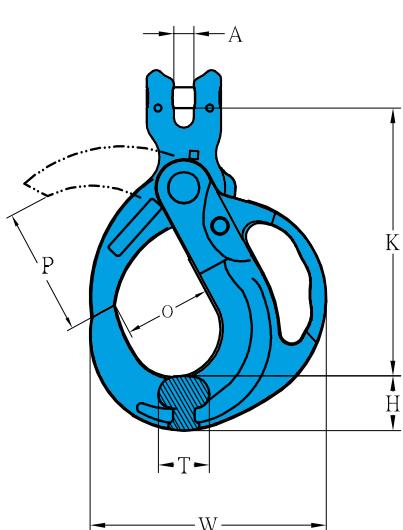
Designed to protect your fingers



## G-100 Eye Grip Safe Locking Hook

Item No.	For Grade 100 Chain	WLL			Dimensions (inch)						N.W. lbs
		inch	lbs*	A	D	H	K	O	P	T	
X-950-10	3/8	8,800	1.30	0.51	1.22	6.93	1.93	1.81	1.06	5.39	4.2
X-950-13	1/2	15,000	1.57	0.63	1.54	8.90	2.52	3.15	1.34	6.85	8.8
X-950-16	5/8	22,600	1.97	0.83	1.85	10.91	3.07	4.49	1.54	8.35	13.9
X-950-20	3/4	35,300	2.44	0.91	2.17	12.95	3.62	5.00	2.13	9.88	27.1
X-950-22	7/8	42,700	2.76	0.94	2.32	13.78	3.86	5.94	2.20	10.16	30.8

\* Design factor 4:1 proof tested and certified



- Quenched and Tempered Alloy Steel.
- Manufactured in accordance with EN 1677- 3.
- Manufactured in accordance with ASTM A952/A952M, DIN PAS 1061.
- Proof Load tested at 2.5 times the WLL with certification for each batch manufactured.
- Fatigue rated to 20,000 cycles at 1.5 times the WLL.
- Tempering temperature minimum 400°C
- Magnaflux crack detection is performed 100% on each batch.

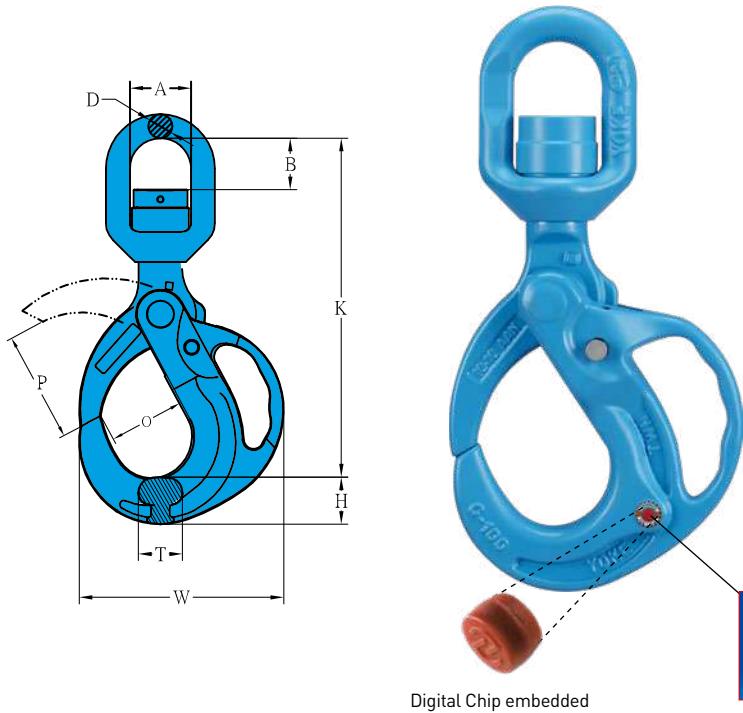
**UID# serves as the Serial Number(S/N)  
and Links to the ESPR-compliant  
Digital Product Passpost (DPP).**



## G-100 Clevis Grip Safe Locking Hook

Item No.	For Grade 100 Chain	WLL		Dimensions (inch)						N.W. lbs
		inch	lbs*	A	H	K	O	P	T	
X-951-10	3/8	8,800	0.48	1.22	6.02	1.93	1.81	1.06	5.39	4.2
X-951-13	1/2	15,000	0.61	1.54	7.99	2.52	3.15	1.34	6.85	9.0
X-951-16	5/8	22,600	0.75	1.85	9.61	3.07	4.49	1.54	8.35	15.6
X-951-20	3/4	35,300	0.94	2.17	12.28	3.62	5.00	2.13	9.88	28.0
X-951-22	7/8	42,700	0.95	2.32	11.97	3.86	5.94	2.20	10.16	31.1

\* Design factor 4:1 proof tested and certified



- Quenched and Tempered Alloy Steel.
- Manufactured in accordance with EN 1677- 3.
- Manufactured in accordance with ASTM A952/A952M, DIN PAS 1061.
- Proof Load tested at 2.5 times the WLL with certification for each batch manufactured.
- Design Factor 4:1.
- Fatigue rated to 20,000 cycles at 1.5 times the WLL.
- Tempering temperature minimum 400°C
- Magnaflux crack detection is performed 100% on each batch.
- Built with ball bearing and enables full swivel feature under load.

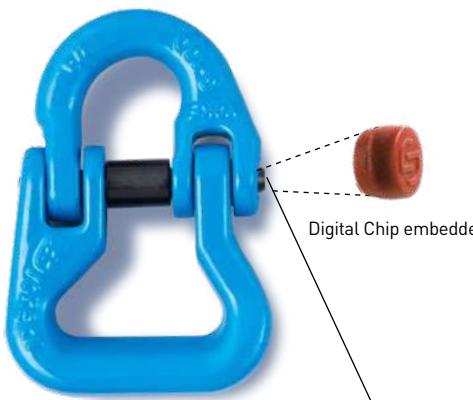
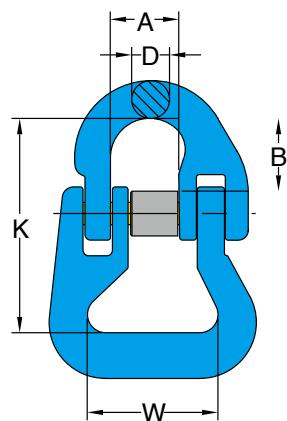
UID# serves as the Serial Number(S/N) and Links to the ESPR-compliant Digital Product Passpost (DPP).



## G-100 Swivel Grip Safe Locking Hook

Item No.	For Grade 100 Chain	WLL	Dimensions (inch)										N.W. lbs
			inch	lbs*	A	B	D	H	K	O	P	T	W
X-952N-10	3/8	8,800	1.61	1.38	0.63	1.22	8.90	1.93	1.81	1.06	5.39	5.3	
X-952N-13	1/2	15,000	1.81	1.73	0.83	1.54	11.14	2.52	3.15	1.34	6.85	11.5	
X-952N-16	5/8	22,600	2.40	1.97	0.91	1.85	13.66	3.07	4.49	1.54	8.35	18.5	
X-952N-20	3/4	35,300	2.91	3.23	0.98	2.17	17.05	3.62	5.00	2.13	9.88	31.9	
X-952N-22	7/8	42,700	3.82	3.78	1.30	2.32	18.74	3.86	5.94	2.20	10.16	44.9	

\* Design factor 4:1 proof tested and certified



- Quenched and Tempered Alloy Steel.
- At least 25% greater WLL than traditional G80 products.
- Manufactured in accordance with EN 1677-1, PAS1061 and ASME B30.26.
- Certified by DGUV GS-OA-15-05.
- Proof Load tested at 2.5 times the WLL with certification for each batch manufactured.
- Design Factor 4:1.
- Fatigue rated to 20,000 cycles at 1.5 times the WLL.
- Tempering temperature minimum 400°C
- Magnaflux crack detection is performed 100% on each batch.

UID# serves as the Serial Number(S/N)  
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Digital Product Passpost (DPP).



## G-100 Web Sling Connector

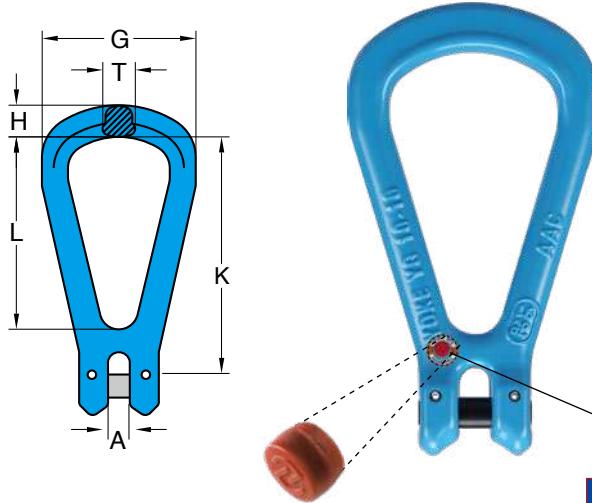
Item No.	For Grade 100 Chain		WLL		Dimensions (inch)				N.W. lbs
	inch	lbs*	A	H	K	O	P		
X-016-06	7/32	3,200	0.59	0.67	0.28	2.20	1.54	0.4	
X-016-07	1/4-5/16	5,700	0.71	0.91	0.35	2.48	1.54	0.7	
X-016-10	3/8	8,800	0.98	1.06	0.43	3.03	1.81	1.3	
X-016-13	1/2	15,000	1.18	1.46	0.63	3.82	2.09	2.4	
X-016-16	5/8	22,600	1.42	1.54	0.75	4.49	2.60	4.4	
X-016-20	3/4	35,300	1.65	1.81	0.91	5.20	3.11	7.0	
X-016-22	7/8	42,700	1.93	2.32	0.94	7.40	4.88	17.0	

\* Design factor 4:1 proof tested and certified



**WARNING**

NEVER EXCEED PUBLISHED WORKING LOAD LIMIT



- Quenched and Tempered Alloy Steel.
- At least 25% greater WLL than traditional G80 products.
- Manufactured in accordance with EN 1677-1 and ASME B30.26.
- Proof Load tested at 2.5 times the WLL with certification for each batch manufactured.
- Design Factor 4:1.
- Fatigue rated to 20,000 cycles at 1.5 times the WLL.
- Tempering temperature minimum 400°C
- Magnaflux crack detection is performed 100% on each batch.

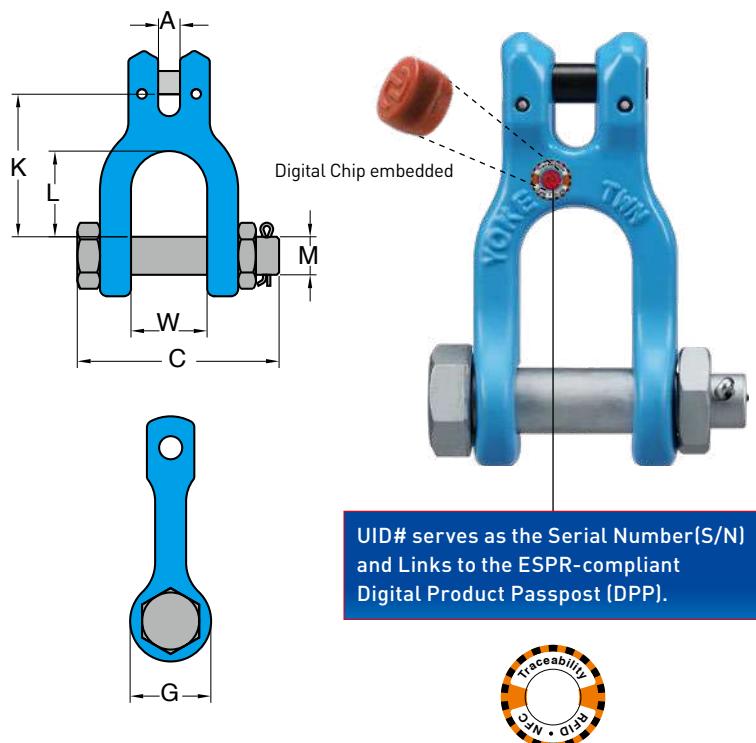
UID# serves as the Serial Number(S/N)  
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Digital Product Passpost (DPP).



## G-100 Single leg Clevis Master Link

Item No.	For Grade 100 Chain		WLL		Dimensions (inch)					N.W. lbs
	inch	lbs*	A	G	H	K	L	T		
X-059-07	1/4-5/16	5,700	0.39	2.56	0.59	4.06	3.27	0.75		0.9
X-059-10	3/8	8,800	0.43	3.78	0.75	5.24	4.25	0.75		1.8
X-059-13	1/2	15,000	0.59	4.25	0.87	6.61	5.35	0.98		3.3
X-059-16	5/8	22,600	0.71	4.88	1.02	7.99	6.50	1.06		5.3

\* Design factor 4:1 proof tested and certified



- Quenched and Tempered Alloy Steel.
- At least 25% greater WLL than traditional G80 products.
- Manufactured in accordance with EN 1677- 1 and ASME B30.26.
- Proof Load tested at 2.5 times the WLL with certification for each batch manufactured.
- Design Factor 4:1.
- Fatigue rated to 20,000 cycles at 1.5 times the WLL.
- Tempering temperature minimum 400°C
- Magnaflux crack detection is performed 100% on each batch.

## G-100 Clevis Shackle

Item No.	For Grade 100 Chain	WLL		Dimensions (inch)							N.W. lbs
		inch	lbs*	A	G	H	K	L	T	T	
X-066-07	1/4-5/16	5,700	0.39	3.19	1.34	2.36	1.42	0.63	1.26	0.9	
X-066-10	3/8	8,800	0.47	3.70	1.57	3.07	1.89	0.79	1.34	1.8	
X-066-13	1/2	15,000	0.59	4.76	1.73	3.86	2.52	0.87	1.97	3.1	
X-066-16	5/8	22,600	0.71	5.51	2.17	4.41	2.64	1.10	2.36	5.5	

\* Design factor 4:1 proof tested and certified

## Repair Kits

**YOKÉ®**

### G-100 Coupling Pin & Sleeve Set.

for X-015



Item No.	Size inch	Working Load Limit
		lbs*
X-P015-06	7/32	3,200
X-P015-07	1/4 - 5/16	5,700
X-P015-10	3/8	8,800
X-P015-13	1/2	15,000
X-P015-16	5/8	22,600
X-P015-20	3/4	35,300
X-P015-22	7/8	42,700
X-P015-26	1	59,700
X-P015-32	1 - 1/4	90,400

### G-100 Load Pin Kits

for X-026 , X-042 , X-043 , X-046



Item No.	Size inch	Working Load Limit
		lbs*
X-P026-06	7/32	3,200
X-P026-07	1/4 - 5/16	5,700
X-P026-10	3/8	8,800
X-P026-13	1/2	15,000
X-P026-16	5/8	22,600
X-P026-20	3/4	35,300
X-P026-22	7/8	42,700

### Trigger Kits for G80 and G100 Self Locking Hooks



Item No.	Size inch
8-P025-06	7/32
8-P025-07	1/4 - 5/16
8-P025-10	3/8
8-P025-13	1/2
8-P025-16	5/8
8-P025-20	3/4
8-P025-22	7/8
8-P025-26	1
8-P025-28	1 - 1/8

\*\*For G100 size 20mm: X-P025-20

### Latch Kits.

for 8-044, 8-043, X-044, X-043



Item No.	Size inch
8-P044-06	7/32
8-P044-07	1/4 - 5/16
8-P044-10	3/8
8-P044-13	1/2
8-P044-16	5/8
8-P044-20	3/4
8-P044-22	7/8
8-P044-26	1
8-P044-32	1 - 1/4

### Trigger Kits For Grip Self Locking Hooks

For X-950, X-951, X-952N



Item No.	Size inch	Working Load Limit
X-P950-10	3/8	8,800
X-P950-13	1/2	15,000
X-P950-16	5/8	22,600
X-P950-20	3/4	35,300

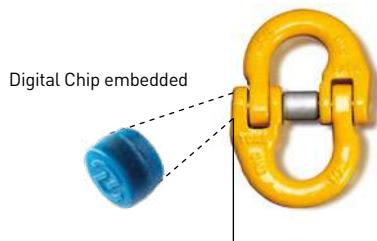
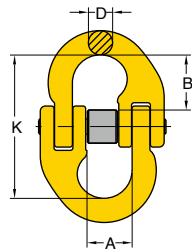
### New Trigger Kits for Self Locking Hooks size 20mm, 26mm, and 28mm after design change



Item No.	Size inch
8-P025T-20	3/4
8-P025T-26	1
8-P025T-28	1 - 1/8

Index by Part No.

Product No.	Repair Kits No.
X-025-06	8-P025-06
X-025-07	8-P025-07
X-025-10	8-P025-10
X-025-13	8-P025-13
X-025-16	8-P025-16
X-025-20	X-P025-20
X-025-22	8-P025-22
X-025-26	8-P025T-26
X-025-28	8-P025-28
8-025-06	8-P025-06
8-025-07	8-P025-07
8-025-10	8-P025-10
8-025-13	8-P025-13
8-025-16	8-P025-16
8-025-20	8-P025T-20
8-025-22	8-P025-22
8-025-26	8-P025T-26
8-025-28	8-P025T-28

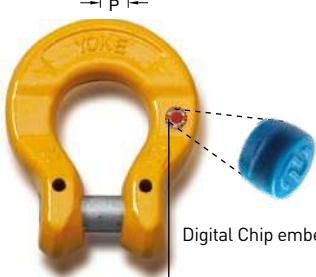
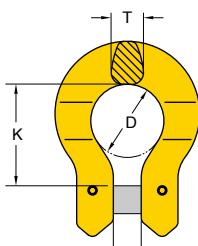


**UID# serves as the Serial Number(S/N) and Links to the ESPR-compliant Digital Product Passpost (DPP).**

Item No.	For Grade 80 Chain inch	Working Load Limit lbs*	Dimensions (inch)				N.W. lbs
			A	B	D	K	
8-015-06	7/32	2,500	0.59	0.67	0.28	1.77	0.2
8-015-07	1/4-5/16	4,500	0.71	0.87	0.35	2.28	0.4
8-015-10	3/8	7,100	1.02	1.06	0.43	2.72	0.7
8-015-13	1/2	12,000	1.18	1.46	0.59	3.58	1.5
8-015-16	5/8	18,100	1.42	1.54	0.75	3.98	2.4
8-015-20	3/4	28,300	1.65	1.81	0.87	4.80	4.2
8-015-22	7/8	34,200	1.93	2.32	0.94	5.98	6.6
8-015-26	1	47,700	2.17	2.48	1.18	6.46	11.0
8-015-32	1-1/4	72,300	2.72	3.11	1.42	7.99	19.8

\* Design factor 4:1 proof tested and certified

Tested acc. to EN 1677



**UID# serves as the Serial Number(S/N) and Links to the ESPR-compliant Digital Product Passpost (DPP).**

## Omega Link.

Item No.	For Grade 80 Chain inch	Working Load Limit lbs*	Dimensions (inch)				N.W. lbs
			D	K	P	T	
8-018-06	7/32	2,500	0.87	1.14	0.28	0.35	0.2
8-018-07	1/4-5/16	4,500	1.06	1.42	0.35	0.43	0.4
8-018-10	3/8	7,100	1.26	1.73	0.47	0.59	0.9
8-018-13	1/2	12,000	1.65	2.17	0.63	0.67	1.8
8-018-16	5/8	18,100	1.97	2.72	0.71	0.87	3.5
8-018-20	3/4	28,300	2.28	3.19	0.87	1.10	4.6

\* Design factor 4:1 proof tested and certified

Tested acc. to EN 1677



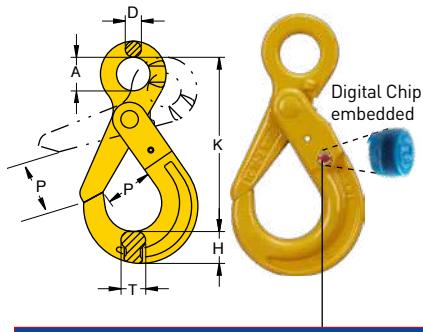
## WARNING

NEVER EXCEED PUBLISHED WORKING LOAD LIMIT

## How to use YOKE Self Locking Hook?



Push trigger to open Hook



UID# serves as the Serial Number(S/N) and Links to the ESPR-compliant Digital Product Passpost (DPP).

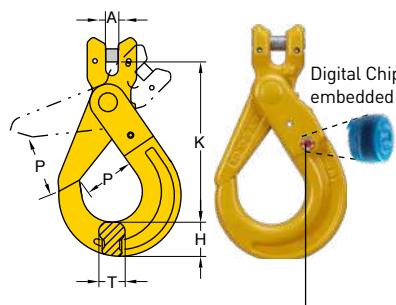


### Eye Self Locking Hook.

Item No.	For Grade 80 Chain	Working Load Limit	Dimensions (inch)						N.W. lbs
			inch	lbs*	A	D	H	K	
8-025-06	7/32	2,500	0.83	0.39	0.75	4.33	1.10	0.59	1.1
8-025-07	1/4-5/16	4,500	0.98	0.43	0.94	5.35	1.34	0.79	1.8
8-025-10	3/8	7,100	1.30	0.51	1.18	6.57	1.73	1.02	3.1
8-025-13	1/2	12,000	1.57	0.63	1.54	8.15	2.01	1.18	6.6
8-025-16	5/8	18,100	1.97	0.83	1.93	9.92	2.40	1.42	12.8
8-025-20	3/4	28,300	2.44	0.91	2.44	11.06	3.58	1.89	18.7
8-025-22	7/8	34,200	2.76	0.94	2.48	12.56	3.15	1.93	27.5
8-025-26	1	47,700	3.15	0.98	2.72	13.50	3.90	2.20	30.8
8-025-28	1-1/8	55,100	3.62	1.10	3.19	15.94	4.84	2.48	57.3

\* Design factor 4:1 proof tested and certified

Tested acc. to EN 1677



UID# serves as the Serial Number(S/N) and Links to the ESPR-compliant Digital Product Passpost (DPP).

### Clevis Self Locking Hook.

Item No.	For Grade 80 Chain	Working Load Limit	Dimensions (inch)						N.W. lbs
			inch	lbs*	A	H	K	P	
8-026-06	7/32	2,500	0.28	0.75	3.66	1.10	0.59	1.1	
8-026-07	1/4-5/16	4,500	0.35	0.94	4.69	1.34	0.79	1.8	
8-026-10	3/8	7,100	0.47	1.18	5.63	1.73	1.02	3.1	
8-026-13	1/2	12,000	0.59	1.54	7.05	2.01	1.18	6.4	
8-026-16	5/8	18,100	0.71	1.93	8.35	2.40	1.42	12.3	
8-026-20	3/4	28,300	0.83	2.44	9.57	3.58	1.89	19.8	
8-026-22	7/8	34,200	0.94	2.48	10.75	3.15	1.93	28.6	

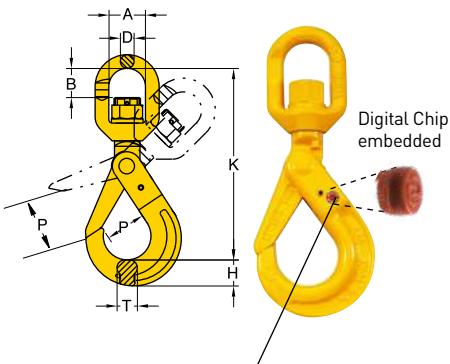
\* Design factor 4:1 proof tested and certified

Tested acc. to EN 1677



## Swivel Self Locking Hook.

with Brass Bushing



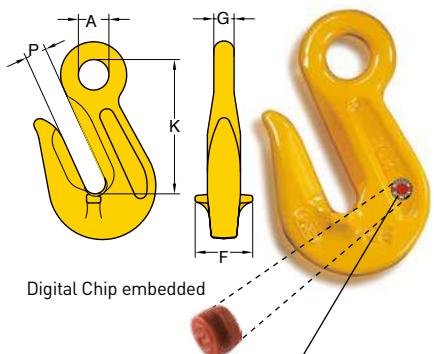
**UID# serves as the Serial Number(S/N) and Links to the ESPR-compliant Digital Product Passpost (DPP).**



\* Design factor 4:1 proof tested and certified

Tested acc. to EN 1677

**⚠ WARNING INFORMATION: WARNING INFORMATION:** This hook is a positioning device and is not intended to rotate under load. For swivel hooks designed to rotate under load, see 8-027N .



**UID# serves as the Serial Number(S/N) and Links to the ESPR-compliant Digital Product Passpost (DPP).**



## Eye Grab Hook.

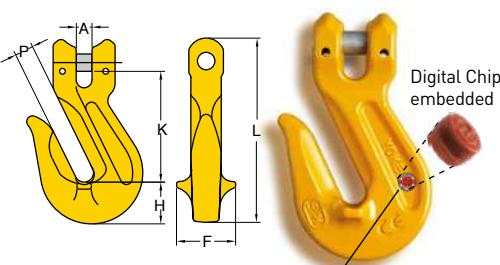
Not for use with Omega Link Item. 8-018

No reduction of working load limit, thanks to supporting wings which prevent chain link deformation.

Item No.	For Grade 80 Chain	Working Load Limit	Dimensions (inch)					N.W. lbs
			inch	lbs*	A	F	G	K
8-041-06	7/32	2,500	0.51	1.02	0.31	2.01	0.31	0.4
8-041-07	1/4-5/16	4,500	0.59	1.18	0.35	2.44	0.39	0.7
8-041-10	3/8	7,100	0.79	1.57	0.51	3.23	0.51	1.3
8-041-13	1/2	12,000	1.02	2.05	0.63	4.21	0.63	3.1
8-041-16	5/8	18,100	1.18	2.76	0.79	5.20	0.87	5.1
8-041-20	3/4	28,300	1.50	2.87	0.94	5.79	0.94	8.6
8-041-22	7/8	34,200	1.65	3.39	1.02	6.54	1.02	10.4
8-041-26	1	47,700	1.97	4.33	1.26	8.15	1.18	21.8
8-041-32	1-1/4	72,300	2.40	5.00	1.61	10.59	1.46	47.1

\* Design factor 4:1 proof tested and certified.

Tested acc. to EN 1677



**UID# serves as the Serial Number(S/N) and Links to the ESPR-compliant Digital Product Passpost (DPP).**



## Clevis Grab Hook.

Item No.	For Grade 80 Chain	Working Load Limit	Dimensions (inch)					N.W. lbs	
			inch	lbs*	A	F	H	K	
8-042-06	7/32	2,500	0.28	0.98	0.67	1.85	3.11	0.31	0.4
8-042-07	1/4-5/16	4,500	0.35	1.18	0.83	2.13	3.66	0.39	0.7
8-042-10	3/8	7,100	0.47	1.61	1.14	3.03	5.04	0.51	1.8
8-042-13	1/2	12,000	0.59	2.05	1.46	3.90	6.50	0.63	3.5
8-042-16	5/8	18,100	0.71	2.24	1.77	4.49	7.68	0.79	6.2
8-042-20	3/4	28,300	0.83	2.87	2.05	5.12	8.74	0.91	10.6

\* Design factor 4:1 proof tested and certified.

Tested acc. to EN 1677

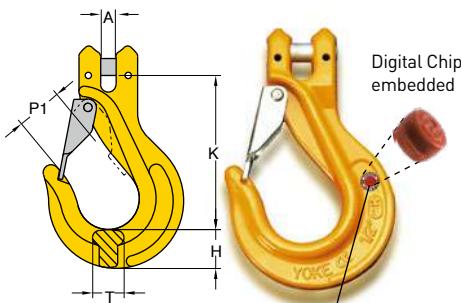


## WARNING

NEVER EXCEED PUBLISHED WORKING LOAD LIMIT

## Clevis Sling Hook.

with Latch



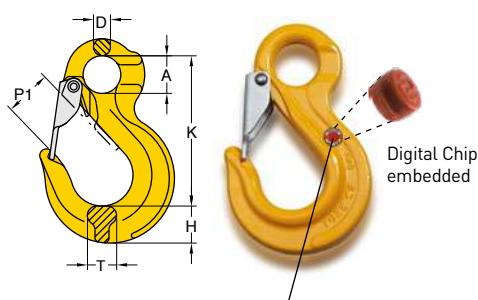
UID# serves as the Serial Number(S/N)  
and Links to the ESPR-compliant  
Digital Product Passpost (DPP).



Item No.	For Grade 80 Chain inch	Working Load Limit lbs*	Dimensions (inch)					N.W. lbs
			A	H	K	P1	T	
8-043/S-06	7/32	2,500	0.28	0.71	3.11	0.91	0.59	0.7
8-043/S-07	1/4-5/16	4,500	0.35	0.87	3.86	1.06	0.71	1.3
8-043/S-10	3/8	7,100	0.47	1.14	4.76	1.34	0.91	2.6
8-043/S-13	1/2	12,000	0.59	1.46	5.79	1.73	1.18	5.1
8-043/S-16	5/8	18,100	0.71	1.65	6.54	1.89	1.54	8.1
8-043/S-20	3/4	28,300	0.83	1.97	7.87	2.20	1.85	14.3

\* Design factor 4:1 proof tested and certified

Tested acc. to EN 1677



UID# serves as the Serial Number(S/N)  
and Links to the ESPR-compliant  
Digital Product Passpost (DPP).



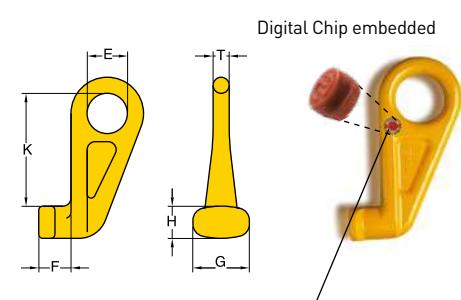
## Eye Sling Hook.

with Latch

Item No.	For Grade 80 Chain inch	Working Load Limit lbs*	Dimensions (inch)					N.W. lbs
			A	D	H	K	P1	
8-044/S-06	7/32	2,500	0.79	0.39	0.75	3.15	0.91	0.67
8-044/S-07	1/4-5/16	4,500	0.98	0.47	0.87	3.86	1.10	0.79
8-044/S-10	3/8	7,100	1.26	0.59	1.18	4.76	1.42	0.91
8-044/S-13	1/2	12,000	1.57	0.71	1.50	5.98	1.57	1.10
8-044/S-16	5/8	18,100	1.97	0.87	1.77	7.28	1.73	1.26
8-044/S-20	3/4	28,300	2.44	1.06	1.93	8.86	1.77	1.81
8-044/S-22	7/8	34,200	2.01	1.22	2.44	9.61	2.87	2.05
8-044/S-26	1	47,700	2.52	1.38	3.03	11.22	3.03	2.40
8-044/S-32	1-1/4	72,300	3.50	1.57	3.15	13.86	4.49	2.56

\* Design factor 4:1 proof tested and certified

Tested acc. to EN 1677



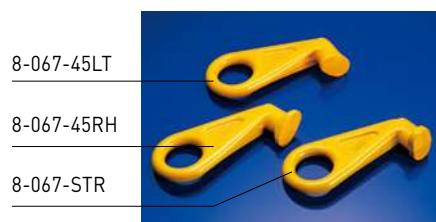
UID# serves as the Serial Number(S/N)  
and Links to the ESPR-compliant  
Digital Product Passpost (DPP).



## Eye Container Hook.

Item No.	Dsc.	Working Load Limit lbs*	Dimensions (inch)					N.W. lbs
			E	F	G	H	K	
8-067-STR	Straight	28,000	2.76	1.77	2.95	1.89	7.56	0.98
8-067-45LT	Left 45°	28,000	2.76	1.77	2.95	1.89	7.56	0.98
8-067-45RH	Right 45°	28,000	2.76	1.77	2.95	1.89	7.56	0.98

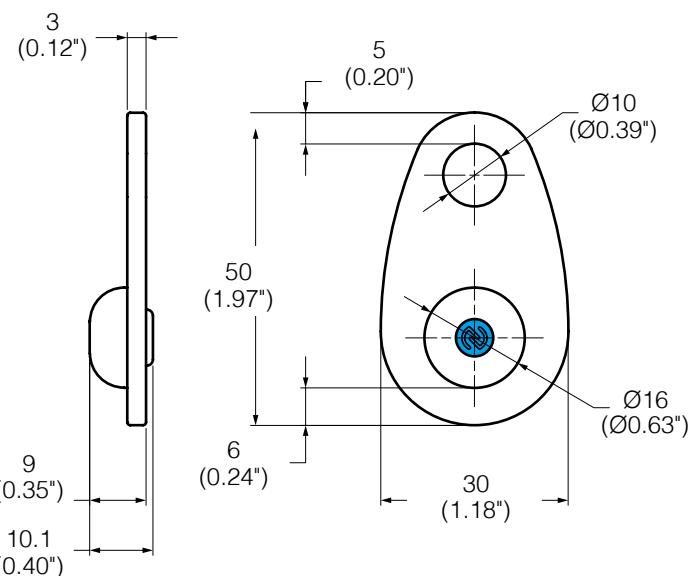
\* Design factor 4:1 proof tested and certified





# Item No. 13243

## SupraTag



mm (inch)  
weight: 33g (1.16oz)



**NFC Enabled**

### Features:

- By using the Supra Digital Chips with a third-party asset management application to achieve product traceability, manufacturer authentication and digitized product information.
- NFC enabled mobile device or smart phone (iOS 14 or greater required/ Android 12 or greater required) can be used as reader.
- Unique design of proprietary wafer-antenna chip construction.

Functionality	
RF Protocol	ISO 15693
Operating Frequency	HF - 13.56 MHz
Memory Configuration	UID 16 bits, User 2K bits
R/W Capability	Read / Write
Performance	
Read Range	Maximum to 5 mm ( 0.2" )
Quality Guarantee	100 %
Orientation	Front Face Read
Physical	
Materials	Stainless Steel (Polish)
Mounting System	Universal Use
Operational	
Max Temperature Exposure	125 °C / 257 °F
Min Temperature Exposure	-40 °C / -22 °F
Continuous Max Service Temperature	125 °C / 257 °F
Continuous Min Service Temperature	-40 °C / -22 °F
Water and Ice Proof	Yes

### Application:

Universal

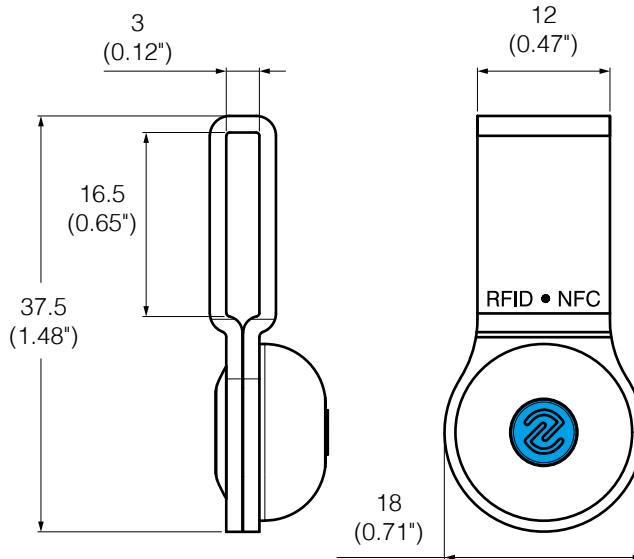


### Patent Number

- » Taiwan Patent: M573545
- » China Patent: ZL 201821589819.6
- » Japan Patent: 3219858
- » United States Patent: 10607128
- » German Patent: 602018032891.2
- » Italy Patent: 3627396
- » UK Patent: 3627396
- » Taiwan Patent: I638765
- » China Patent: ZL 201710821524.0
- » United States Patent: 10235617
- » United States Patent: 11305844
- » Japan Patent: 3220091



**Item No. 13273**  
**SupraHoseTag, 16mm**



mm (inch)  
 weight: 18.8g (0.66oz)



**NFC Enabled**

**Features:**

- By using the Supra Digital Chips with a third-party asset management application to achieve product traceability, manufacturer authentication and digitized product information.
- NFC enabled mobile device or smart phone (iOS 14 or greater required/ Android 12 or greater required) can be used as reader.
- Unique design of proprietary wafer-antenna chip construction.

Functionality	
RF Protocol	ISO 15693
Operating Frequency	HF - 13.56 MHz
Memory Configuration	UID 16 bits, User 2K bits
R/W Capability	Read / Write
Performance	
Read Range	Maximum to 5 mm ( 0.2" )
Quality Guarantee	100 %
Orientation	Front Face Read
Physical	
Materials	Stainless Steel (Polish)
Mounting System	Universal Use
Operational	
Max Temperature Exposure	125 °C / 260 °F
Min Temperature Exposure	-40 °C / -40 °F
Continuous Max Service Temperature	125 °C / 260 °F
Continuous Min Service Temperature	-40 °C / -40 °F
Water and Ice Proof	Yes

**Application:**

Pipeline, Hose, Valve, Wire Rope Sling

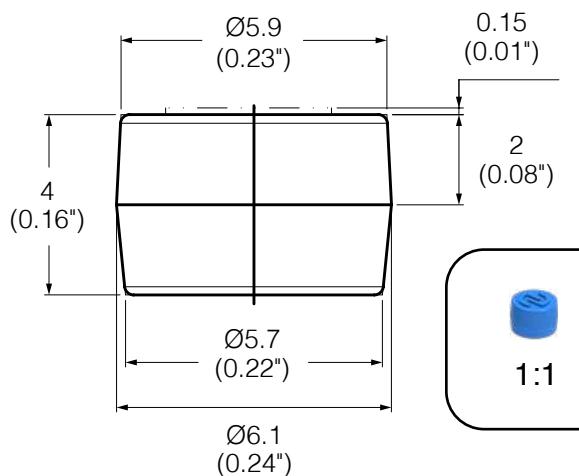


**Patent Number**

- |                         |                   |
|-------------------------|-------------------|
| » Taiwan Patent:        | M573545           |
| » China Patent:         | ZL 201821589819.6 |
| » Japan Patent:         | 3219858           |
| » United States Patent: | 10607128          |
| » German Patent:        | 602018032891.2    |
| » Italy Patent:         | 3627396           |
| » UK Patent:            | 3627396           |
| » Taiwan Patent:        | I638765           |
| » China Patent:         | ZL 201710821524.0 |
| » United States Patent: | 10235617          |
| » United States Patent: | 11305844          |
| » Japan Patent:         | 3220091           |

Item No. 13227

## SupraNano, Embedded Digital Chip



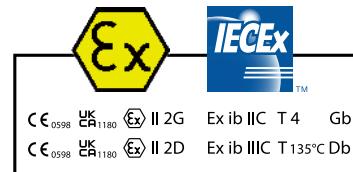
mm (inch)  
weight: 0.2g (0.01oz)



**NFC Enabled**

### Features:

- Embedded Digital Chip
- NFC enabled mobile device or smart phone (iOS 14 or greater required/ Android 12 or greater required) can be used as reader.
- Patents in several countries.
- By using the Supra Digital Chips with a third-party asset management application to achieve product traceability, manufacturer authentication and digitized product information.



### Functionality

RF Protocol	ISO 15693
Operating Frequency	HF - 13.56 MHz
Memory Configuration	UID 16 bits, User 2K bits
R/W Capability	Read / Write

### Performance

Read Range	Maximum to 5 mm ( 0.2" )
Quality Guarantee	100 %
Orientation	Front Face Read
IP Rating	IP68

### Physical

Materials	PA 6 + 30 GF
Mounting System	Universal Use
Color	Turquoise Blue

### Operational

Max Temperature Exposure	125 °C / 260 °F
Min Temperature Exposure	-40 °C / -40 °F
Continuous Max Service Temperature	125 °C / 260 °F
Continuous Min Service Temperature	-40 °C / -40 °F
Water and Ice Proof	Yes

### Patent Number

- » Taiwan Patent: M573545
- » China Patent: ZL 201821589819.6
- » Japan Patent: 3219858
- » United States Patent: 10607128
- » German Patent: 602018032891.2
- » Italy Patent: 3627396
- » UK Patent: 3627396
- » Taiwan Patent: I638765
- » China Patent: ZL 201710821524.0
- » United States Patent: 10235617



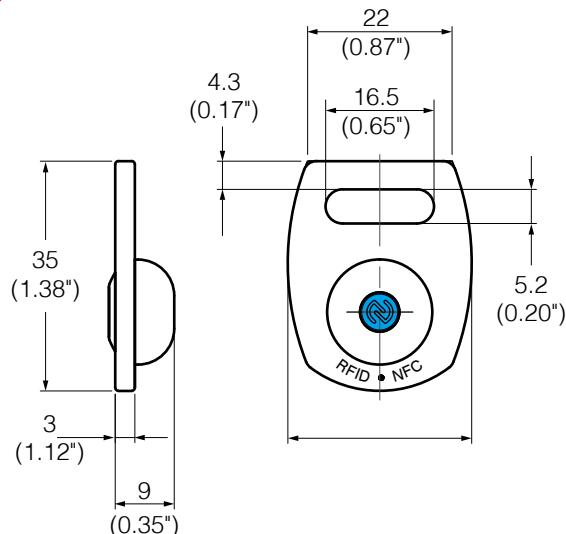
**WARNING**

NEVER EXCEED PUBLISHED WORKING LOAD LIMIT

Item No. 13236

**SupraWeb, Web Sling Tag****NEW**

(SUS304)



mm (inch)

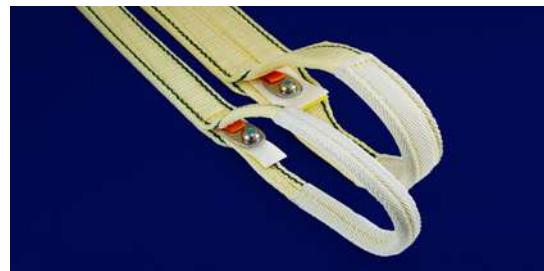
weight: 24.9g (0.88oz)

**NFC Enabled****Features:**

- By using the Supra Digital Chips with a third-party asset management application to achieve product traceability, manufacturer authentication and digitized product information.
- NFC enabled mobile device or smart phone (iOS 14 or greater required/ Android 12 or greater required) can be used as reader.
- Unique design of proprietary wafer-antenna chip construction.

**Application:**

Lifting Sling



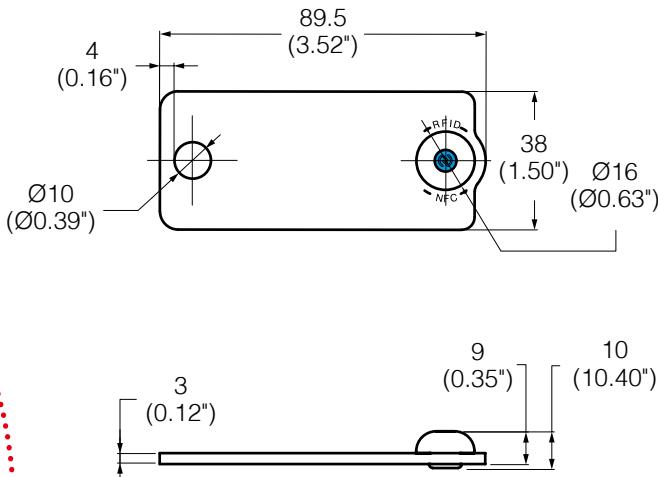
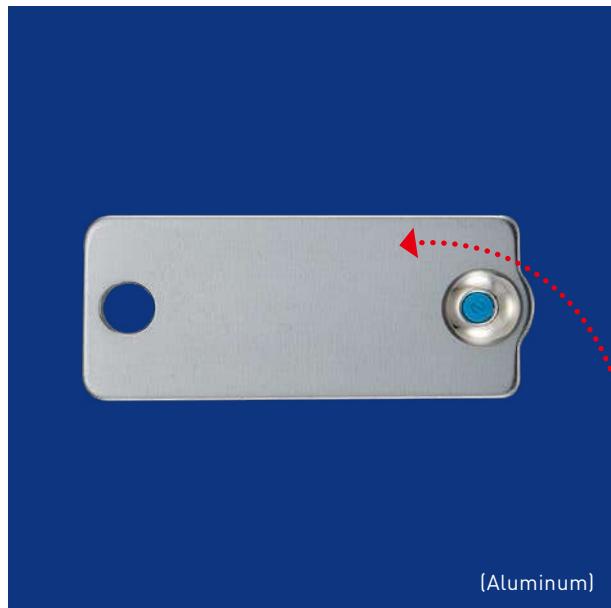
Functionality	
RF Protocol	ISO 15693
Operating Frequency	HF - 13.56 MHz
Memory Configuration	UID 16 bits, User 2K bits
R/W Capability	Read / Write
Performance	
Read Range	Maximum to 5 mm ( 0.2" )
Quality Guarantee	100 %
Orientation	Front Face Read
Physical	
Materials	Stainless Steel (Polish)
Mounting System	Universal Use
Operational	
Max Temperature Exposure	125 °C / 260 °F
Min Temperature Exposure	-40 °C / -40 °F
Continuous Max Service Temperature	125 °C / 260 °F
Continuous Min Service Temperature	-40 °C / -40 °F
Water and Ice Proof	Yes

**Patent Number**

- » Taiwan Patent: M573545
- » China Patent: ZL 201821589819.6
- » Japan Patent: 3219858
- » United States Patent: 10607128
- » German Patent: 602018032891.2
- » Italy Patent: 3627396
- » UK Patent: 3627396
- » Taiwan Patent: I638765
- » China Patent: ZL 2017 1 0821524.0
- » United States Patent: 10235617
- » United States Patent: 11305844
- » Japan Patent: 3220091

Item No. 13287

## SupraWireTag, Wire Rope Sling Tag



mm (inch)  
weight: 33.4g (1.18oz)

Custom Logo, Custom Content



NFC Enabled

### Features:

- By using the Supra Digital Chips with a third-party asset management application to achieve product traceability, manufacturer authentication and digitized product information.
- NFC enabled mobile device or smart phone (iOS 14 or greater required/ Android 12 or greater required) can be used as reader.
- Unique design of proprietary wafer-antenna chip construction.

### Application:

Lifting Sling

Functionality	
RF Protocol	ISO 15693
Operating Frequency	HF - 13.56 MHz
Memory Configuration	UID 16 bits, User 2K bits
R/W Capability	Read / Write
Performance	
Read Range	Maximum to 5 mm ( 0.2" )
Quality Guarantee	100 %
Orientation	Front Face Read
Physical	
Materials	Aluminum (Anodizing)
Mounting System	Universal Use
Operational	
Max Temperature Exposure	125 °C / 260 °F
Min Temperature Exposure	-40 °C / -40 °F
Continuous Max Service Temperature	125 °C / 260 °F
Continuous Min Service Temperature	-40 °C / -40 °F
Water and Ice Proof	Yes



### Patent Number

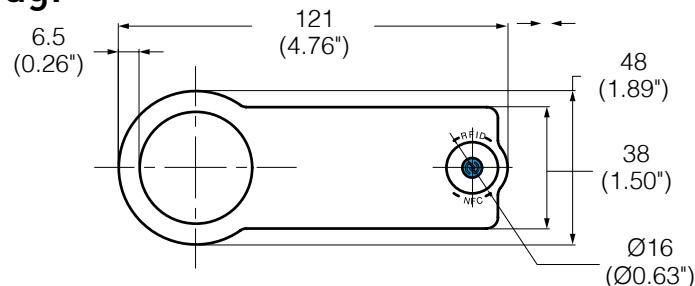
- » Taiwan Patent: M573545
- » China Patent: ZL 201821589819.6
- » Japan Patent: 3219858
- » United States Patent: 10607128
- » German Patent: 602018032891.2
- » Italy Patent: 3627396
- » UK Patent: 3627396
- » Taiwan Patent: I638765
- » China Patent: ZL 201710821524.0
- » United States Patent: 10235617
- » United States Patent: 11305844
- » Japan Patent: 3220091



NEVER EXCEED PUBLISHED WORKING LOAD LIMIT

Item No. 13281

## Supra ChainTag, Chain Sling Tag.



mm (inch)  
weight: 35.8g (1.26oz)

**Custom Logo, Custom Content**



**NFC Enabled**

### Features:

- By using the Supra Digital Chips with a third-party asset management application to achieve product traceability, manufacturer authentication and digitized product information.
- NFC enabled mobile device or smart phone (iOS 14 or greater required/ Android 12 or greater required) can be used as reader.
- Unique design of proprietary wafer-antenna chip construction.

### Application:

Lifting Chain Sling

#### Functionality

RF Protocol	ISO 15693
Operating Frequency	HF - 13.56 MHz
Memory Configuration	UID 16 bits, User 2K bits
R/W Capability	Read / Write



#### Performance

Read Range	Maximum to 5 mm [ 0.2" ]
Quality Guarantee	100 %
Orientation	Front Face Read

#### Patent Number

» Taiwan Patent: M573545  
 » China Patent: ZL 201821589819.6  
 » Japan Patent: 3219858  
 » United States Patent: 10607128

» German Patent: 602018032891.2  
 » Italy Patent: 3627396  
 » UK Patent: 3627396

» Taiwan Patent: I638765  
 » China Patent: ZL 2017 1 0821524.0  
 » United States Patent: 10235617

» United States Patent: 11305844  
 » Japan Patent: 3220091

#### Physical

Materials	Aluminum (Anodizing)
Mounting System	Universal Use

#### Operational

Max Temperature Exposure	125 °C / 260 °F
Min Temperature Exposure	-40 °C / -40 °F
Continuous Max Service Temperature	125 °C / 260 °F
Continuous Min Service Temperature	-40 °C / -40 °F
Water and Ice Proof	Yes

# Offshore Container Lifting Fittings & RoV

**DNV 2.7-1  
TYPE APPROVAL**

Offshore Container Lifting Operation







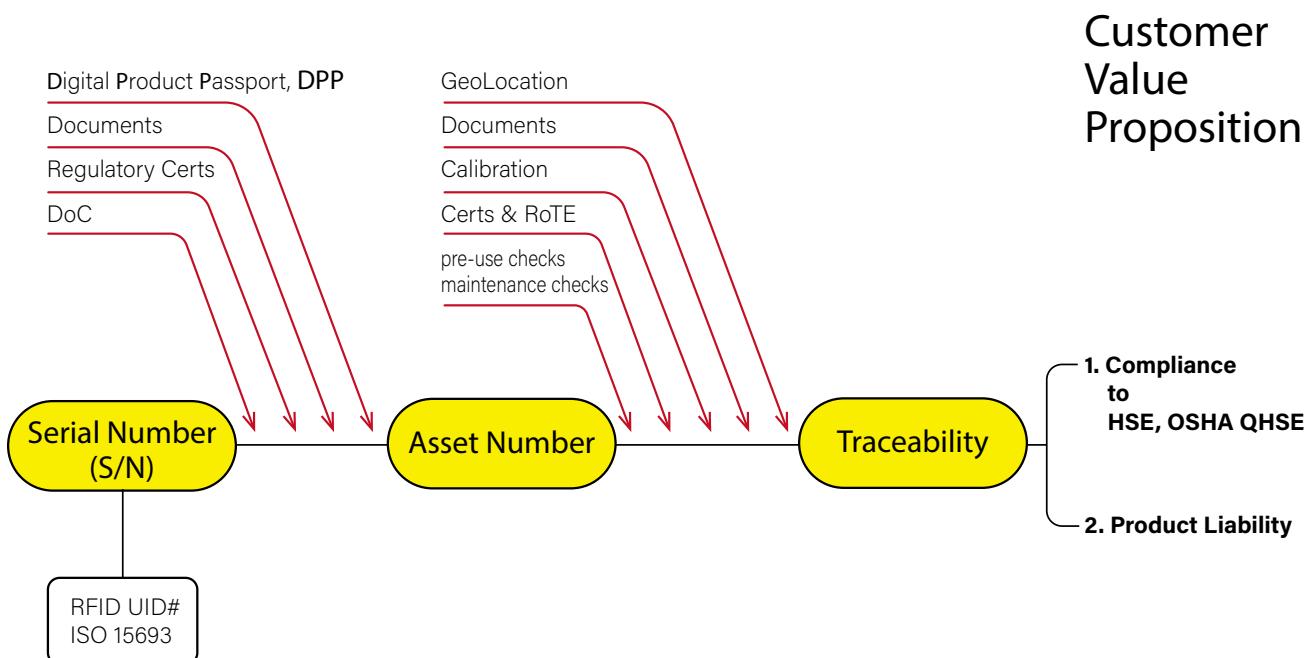
# The Power of Serial Number: Enabling Total Traceability and Compliance

YOKÉ leverages advanced digital technology to embed a unique Serial Number (S/N) into every individual product. This Serial Number is not just an identifier — it becomes the digital anchor point for the entire asset lifecycle. From the moment of manufacture to the final stages of use, every activity, inspection, and regulatory document can be traced back to this single source of truth.

By structuring traceability around the Serial Number, YOKÉ delivers an unparalleled customer value proposition:

- Full compliance with global standards such as OSHA, QHSE, and HSE
- Robust product liability control backed by transparent, verifiable records.

This digital-first approach, powered by RiConnect, sets a new benchmark in the global supply chain — transforming how lifting and safety-critical equipment is managed, monitored, and trusted. No other system offers such precise control, risk mitigation, and regulatory visibility — all starting from the Serial Number.





## Offshore Container Lifting Operation.

### The Features of YOKE DA<sup>TM</sup> Offshore Container Lifting Series

YOKE DA<sup>TM</sup> Series are manufactured to meet the requirements of DNV 2.7-1 for offshore container lifting to fulfill the need for the critical requirements of charpy impact, strength and ductility.

#### Lower Temperature Demand

YOKE DA<sup>TM</sup> Series are designed to withstand impacts in extreme environments down to maximum -40° C.

#### Higher Safety Factors

YOKE DA<sup>TM</sup> Shackles have a design factor of 6 for Grade 6 Shackles and a design factor of 8 for Grade 8 shackles, and YOKE DA<sup>TM</sup> Master Link & Assembly have a design factor of 5 to enable them to operate in the harshest environments.

#### DNV 2.7-1 Specified Test Certificate

Test certificate with material and manufacturing process specified in DNV 2.7-1 for complete traceability.

To perform in the harshest weather and roughest sea conditions,

YOKE DA<sup>TM</sup> Series are specially designed, manufactured and tested for the operating in the offshore container industry.



**WARNING**

NEVER EXCEED PUBLISHED WORKING LOAD LIMIT

## Determination of Working Load Limit

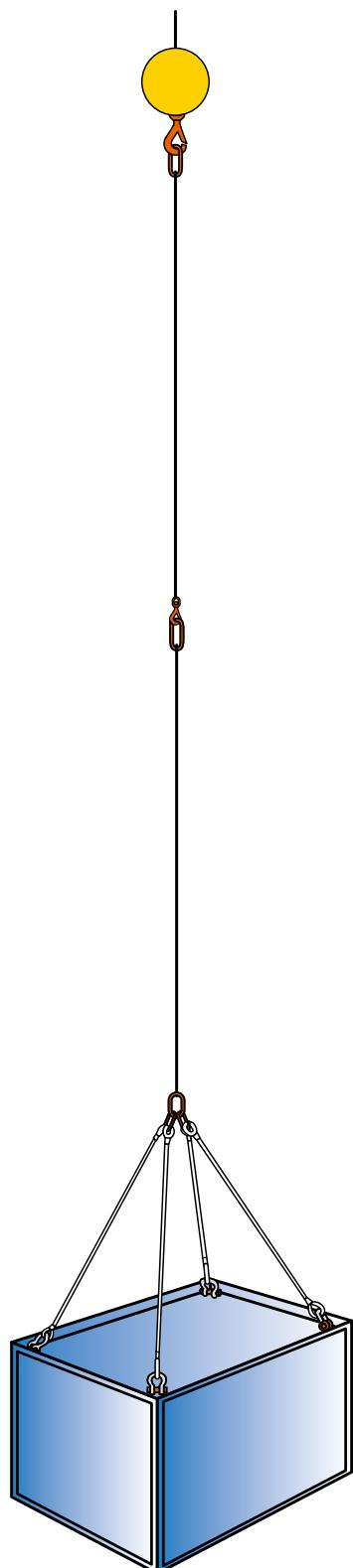
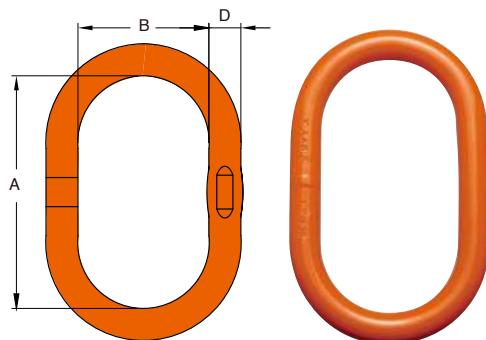


Table 8-1 Determination of Working Load Limit		
Rating(kg)	Enhancement factor	Minimum required Working Load Limit(WLLmin)(t)
500	-	7.00
1000	-	7.00
1500	-	7.00
2000	3.500	7.00
2500	2.880	7.20
3000	2.600	7.80
3500	2.403	8.41
4000	2.207	8.83
4500	2.067	9.30
5000	1.960	9.80
5500	1.873	10.30
6000	1.766	10.60
6500	1.733	11.26
7000	1.700	11.90
7500	1.666	12.50
8000	1.633	13.07
8500	1.600	13.60
9000	1.567	14.10
9500	1.543	14.57
10000	1.501	15.01
10500	1.479	15.53
11000	1.457	16.02
11500	1.435	16.50
12000	1.413	16.95
12500	1.931	17.38
13000	1.368	17.79
13500	1.346	18.18
14000	1.324	18.54
14500	1.302	18.88
15000	1.280	19.20
15500	1.267	19.64
16000	1.254	20.06
16500	1.240	20.47
17000	1.227	20.86
17500	1.214	21.24
18000	1.201	21.61
18500	1.188	21.97
19000	1.174	22.31
19500	1.161	22.64
20000	1.148	22.96
20500	1.143	23.44
21000	1.139	23.92
21500	1.135	24.39
22000	1.130	24.86
22500	1.126	25.33
23000	1.121	25.79
23500	1.117	26.25
24000	1.112	26.70
24500	1.108	27.15
25000	1.104	27.59



- Welded alloy steel, quenched and tempered.
- Tested and manufactured in accordance with DNV GL ST-2.7-1, EN 1677-4, ASME B30.26.
- Certified by DNV GL ST-2.7-1.
- Fatigue rated to 20,000 cycles at 1.5 times the Working Load Limit (WLL).
- Charpy tested in accordance with DNV GL ST-2.7-1.
- Proof Load tested to 2.5 times the Working Load Limit (WLL).
- Design factor 5:1.
- Charpy test of 42 joules (31ft. lbs.) at -40°C (-40°F) for normal section.
- Charpy test of 27 joules (20ft. lbs.) at -40°C (-40°F) for welded section.

## DA Master Link

### DNV GL ST-2.7-1 (Offshore Containers)

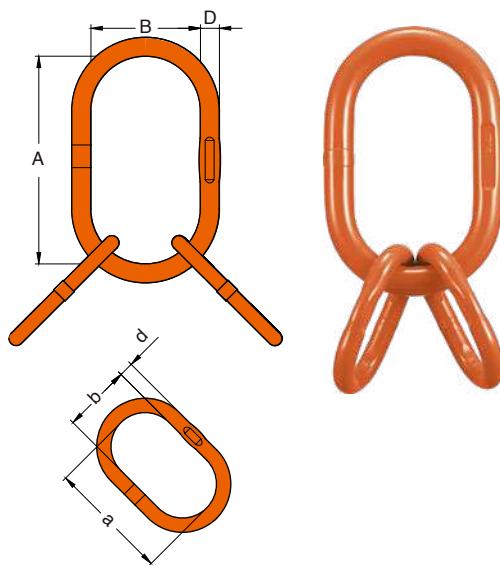
Item No.	Code No.	WLL B 0-45°	Proof Load	can be used to single hook according to DIN 15401 NO.				Dimensions (inch)	N.W. lbs
				D	A	B	lbs		
DA-001-13	FD-13	6,100	15,250	2.5	0.51	4.72	2.36	0.8	
DA-001-16	FD-16	8,800	22,000	6.0	0.63	6.30	3.54	1.6	
DA-001-19	FD-19	14,700	36,750	6.0	0.75	6.30	3.54	2.4	
DA-001-22	FD-22	19,600	49,000	8.0	0.87	7.09	3.94	3.6	
DA-001-223	FD-223	13,800	34,500	10.0	0.87	10.63	5.51	5.0	
DA-001-25	FD-25	25,300	63,250	16.0	0.98	8.27	4.53	5.3	
DA-001-251	FD-251	25,300	63,250	16.0	0.98	10.83	5.71	6.7	
DA-001-28	FD-28	28,600	71,500	8.0	1.10	10.83	5.71	8.5	
DA-001-32	FD-32	37,600	94,000	16.0	1.26	10.83	5.71	11.3	
DA-001-36	FD-36	52,900	132,250	20.0	1.42	11.22	6.10	15.1	
DA-001-40	FD-40	61,900	154,750	20.0	1.57	11.81	6.30	19.7	
DA-001-45	FD-45	84,400	211,000	25.0	1.77	13.39	7.09	28.2	
DA-001-50	FD-50	99,200	248,000	32.0	1.97	13.78	7.68	36.6	

\*Welded Master Link \*Design Factor 5:1 \*Proof tested at 2.5 times the WLL



**WARNING**

NEVER EXCEED PUBLISHED WORKING LOAD LIMIT



- Welded alloy steel, quenched and tempered.
- Tested and manufactured in accordance with DNV GL ST-2.7-1, EN 1677-4, ASME B30.26.
- Certified by DNV GL ST-2.7-1.
- Fatigue rated to 20,000 cycles at 1.5 times the Working Load Limit (WLL).
- Charpy tested in accordance with DNV GL ST-2.7-1.
- Proof Load tested to 2.5 times the Working Load Limit (WLL).
- Design factor 5:1.
- Charpy test of 42 joules (31ft. lbs.) at -40°C (-40°F) for normal section.
- Charpy test of 27 joules (20ft. lbs.) at -40°C (-40°F) for welded section.

## DA Master Link Assembly

**DNV GL ST-2.7-1  
(Offshore Containers)**

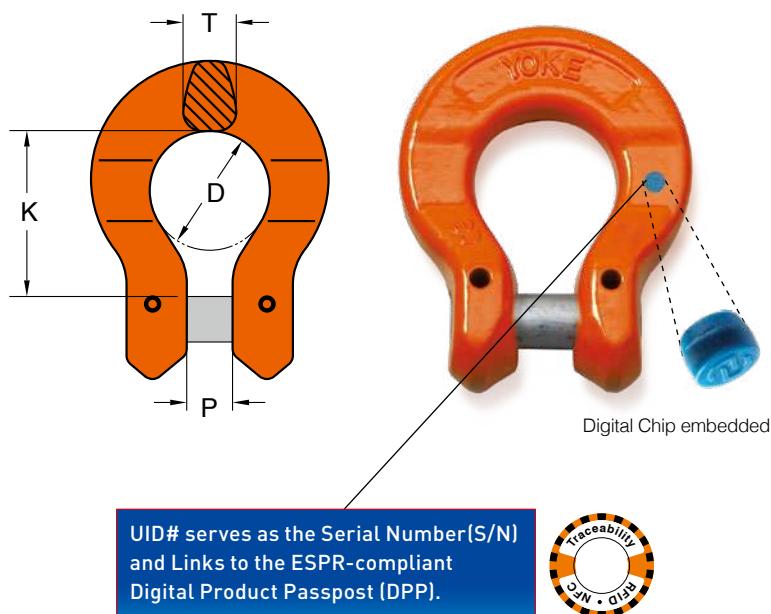


Item No.	Assembled with.			can be used to single hook according to DIN 15401 NO.	Dimensions (inch)						N.W. lbs
		WLL B 0-45° lbs	Proof Load lbs		D	A	B	d	a	b	
DA-007-16	FD-161 +2 FD-131	9,000	22,500	4	0.63	5.51	2.76	0.51	3.54	1.97	2.7
DA-007-22	FD-222 +2 FD-191	19,600	49,000	6	0.87	6.38	3.54	0.75	5.51	2.76	7.4
DA-007-221	FD-223 +2 FD-161	13,800	34,500	16	0.87	10.63	5.51	0.63	5.51	2.76	7.9
DA-007-25	FD-251 +2 FD-19	19,600	49,000	16	0.98	10.83	5.71	0.75	6.30	3.54	11.5
DA-007-28	FD-28 +2 FD-22	28,400	71,000	16	1.10	10.83	5.71	0.87	7.09	3.94	15.7
DA-007-281	FD-282 +2 FD-221	31,900	79,750	10	1.10	7.87	4.33	0.87	5.51	2.76	12.2
DA-007-32	FD-32 +2 FD-25	37,400	93,500	16	1.26	10.83	5.71	0.98	8.27	4.53	22.0
DA-007-36	FD-361 +2 FD-281	52,000	130,000	16	1.42	10.83	5.71	1.10	7.48	3.94	26.9
DA-007-40	FD-40 +2 FD-32	61,900	154,750	20	1.57	11.81	6.30	1.26	10.83	5.71	42.4
DA-007-45	FD-45 +2 FD-36	84,400	211,000	25	1.77	13.39	7.09	1.42	11.22	6.10	58.4
DA-007-50	FD-50 +2 FD-401	99,200	248,000	32	1.97	13.78	7.68	1.57	10.24	5.12	71.1

\*Welded Master Link

\*Design Factor 5:1

\*Proof tested at 2.5 times the WLL



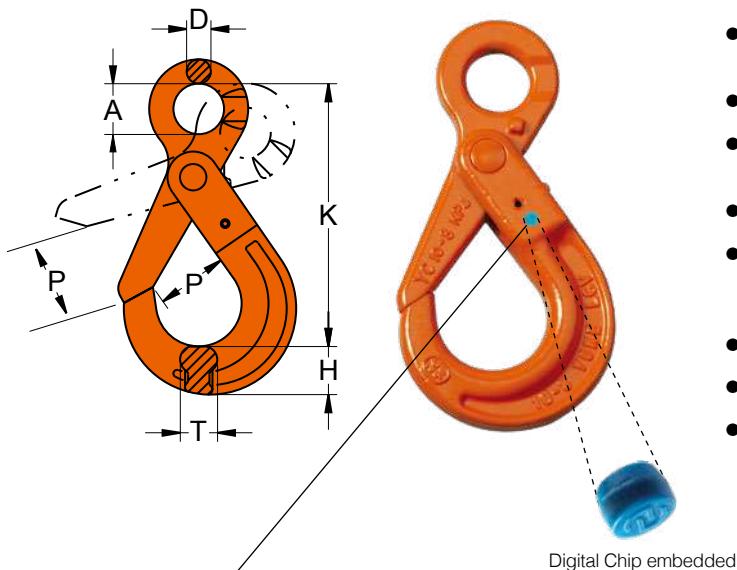
- Forged alloy steel, quenched and tempered.
- Tested and manufactured in accordance with EN 1677-1, DNVGL-ST-E271 and DNV GL-ST-E273.
- Certified by DNV GL-ST-E271 and DNV GL-ST-E273.
- Fatigue rated to 20,000 cycles at 1.5 times the Working Load Limit (WLL).
- Charpy tested in accordance with DNV GL-ST-E271.
- Design factor 4:1.
- Charpy test of 42 joules (31ft. lbs.) at -20°C (-4°F)

## DA Omega Link

**DNV GL ST-2.7-1  
(Offshore Containers)**



Item No.	For Grade 80 Chain inch	Working Load Limit lbs	D	K	P	T	N.W. lbs
DA-018-06	7/32	2,500	0.83	1.15	0.26	0.35	0.2
DA-018-07	1/4-5/16	4,500	1.04	1.41	0.37	0.43	0.4
DA-018-10	3/8	7,100	1.26	1.73	0.46	0.57	0.9
DA-018-13	1/2	12,000	1.65	2.18	0.61	0.67	1.8
DA-018-16	5/8	18,100	1.97	2.73	0.71	0.87	3.5
DA-018-20	3/4	28,300	2.28	3.27	0.85	1.08	4.6



**UID#** serves as the Serial Number[S/N] and Links to the ESPR-compliant Digital Product Passpost [DPP].

- Forged alloy steel, quenched and tempered.
- Tested and manufactured in accordance with EN 1677 and Norsok R002.
- Certified by DNV GL-ST-0378.
- Fatigue rated to 20,000 cycles at 1.5 times the Working Load Limit (WLL).
- Charpy tested in accordance with DNV GL-ST-0378.
- Designed with recessed trigger, providing the locking mechanism being protected against inadvertent opening due to entanglement with any obstruction during lifting.
- Design factor 4:1 and 5:1.
- Latch mechanism is self locking under loading.
- Charpy test of 42 joules (31ft. lbs.) at -20°C (-4°F).

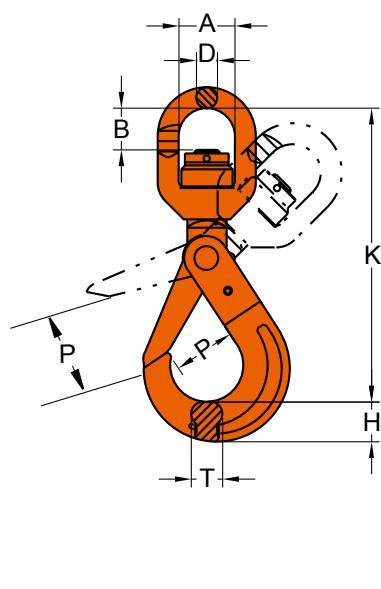


## DA Eye Self Locking Hook

**DNV GL-ST-0378**  
(Offshore and Platform Lifting Appliance)



Item No.	Working Load Limit		Dimensions (inch)						N.W. lbs
	5:1 lbs	4:1 lbs	A	D	H	K	P	T	
DA-025-13	12,000	15,000	1.57	0.63	1.54	8.15	2.05	1.18	6.6
DA-025-16	18,080	22,600	1.97	0.83	1.93	9.92	2.36	1.42	12.8
DA-025-20	28,240	35,300	2.40	0.91	2.56	11.54	2.76	1.89	22.0
DA-025-22	34,160	42,700	2.76	0.94	2.48	12.56	3.15	1.93	27.5
DA-025-26	47,760	59,700	3.15	0.98	2.72	13.50	3.90	2.20	32.3
DA-025-32	57,840	72,300	3.54	1.10	3.19	15.79	4.72	2.48	57.3



- Forged alloy steel, quenched and tempered.
- Tested and manufactured in accordance with EN 1677 and Norsok R002.
- Certified by DNV GL-ST-0378.
- Fatigue rated to 20,000 cycles at 1.5 times the Working Load Limit (WLL).
- Charpy tested in accordance with DNV GL-ST-0378.
- Designed with recessed trigger and ball bearing, providing the locking mechanism being protected against inadvertent opening due to entanglement with any obstruction during lifting.
- Design factor 4:1 and 5:1.
- Latch mechanism is self locking under loading.
- Charpy test of 42 joules (31ft. lbs.) at -20°C (-4°F).

Digital Chip embedded

**UID# serves as the Serial Number[S/N]**  
and Links to the ESPR-compliant  
Digital Product Passpost (DPP).



## DA Swivel Self Locking Hook

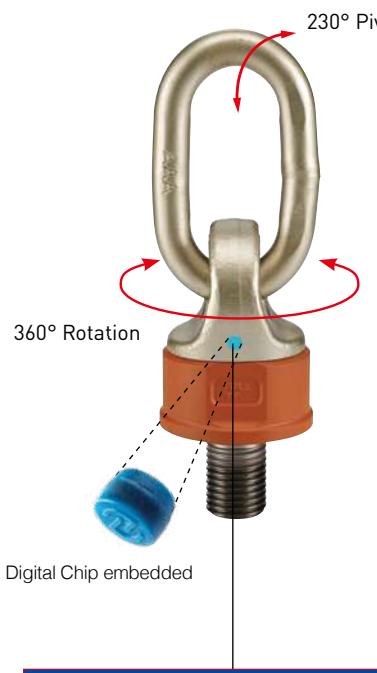
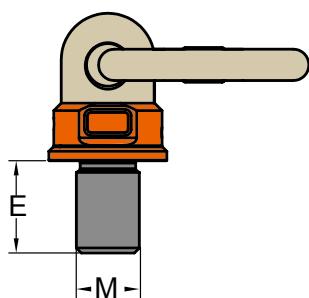
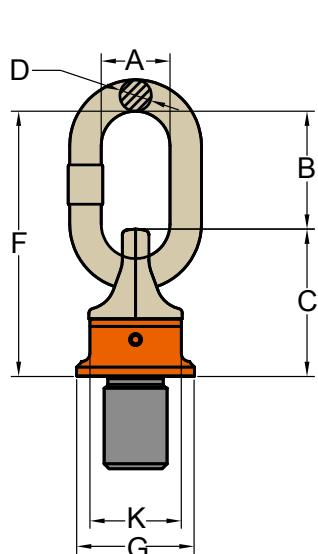
With Ball Bearing, which performs full swivel under load

**DNV GL-ST-0378**  
**(Offshore and Platform Lifting Appliance)**



Item No.	Working Load Limit		Dimensions (inch)							N.W. lbs
	5:1 lbs	4:1 lbs	A	B	D	H	K	P	T	
DA-027N-13W	12,000	15,000	2.40	2.52	0.91	1.54	11.61	2.01	1.18	11
DA-027N-16W	18,080	22,600	2.91	3.66	0.98	1.93	14.53	2.36	1.42	18
DA-027N-20	28,240	35,300	2.91	3.23	0.98	2.56	15.24	2.76	2.09	29
DA-027N-22	34,160	42,700	3.82	3.74	1.30	2.48	17.99	3.15	1.93	44
DA-027N-26	47,760	59,700	4.84	4.53	1.65	2.72	21.06	3.90	2.20	72
DA-027N-32	57,840	72,300	4.84	4.53	1.65	3.19	22.95	4.72	2.48	90





**UID# serves as the Serial Number(S/N) and Links to the ESPR-compliant Digital Product Passpost (DPP).**



- Pivots to 230°, rotates through 360° due to its unique ball bearing design.
- Manufactured from forged alloy steel, quenched and tempered.
- Tested in accordance with DNV GL-ST-0378.
- Load rated parts are 100% magnaflux crack detected.
- Individual forged parts and batch code links to Test Certificate sheet.
- Bolts are Metric thread.
- Proof tested to 2.5 times the WLL.
- Fatigue rated to 20,000 cycles at 1.5 times the WLL.
- All YOKE Lifting points meet or exceed all the requirements of ASME B30.26.
- Easy to attach or dismantle due to the forged hexagon shaped body of the DA Swivel Point.
- Capable of rotating under load. Do not turn continuously in 90 degree direction at full load.

- » United States Patent: 10607128
- » UK Patent: 3627396
- » German Patent: 602018032891.2
- » Italy Patent: 3627396
- » Japan Patent: 3219858

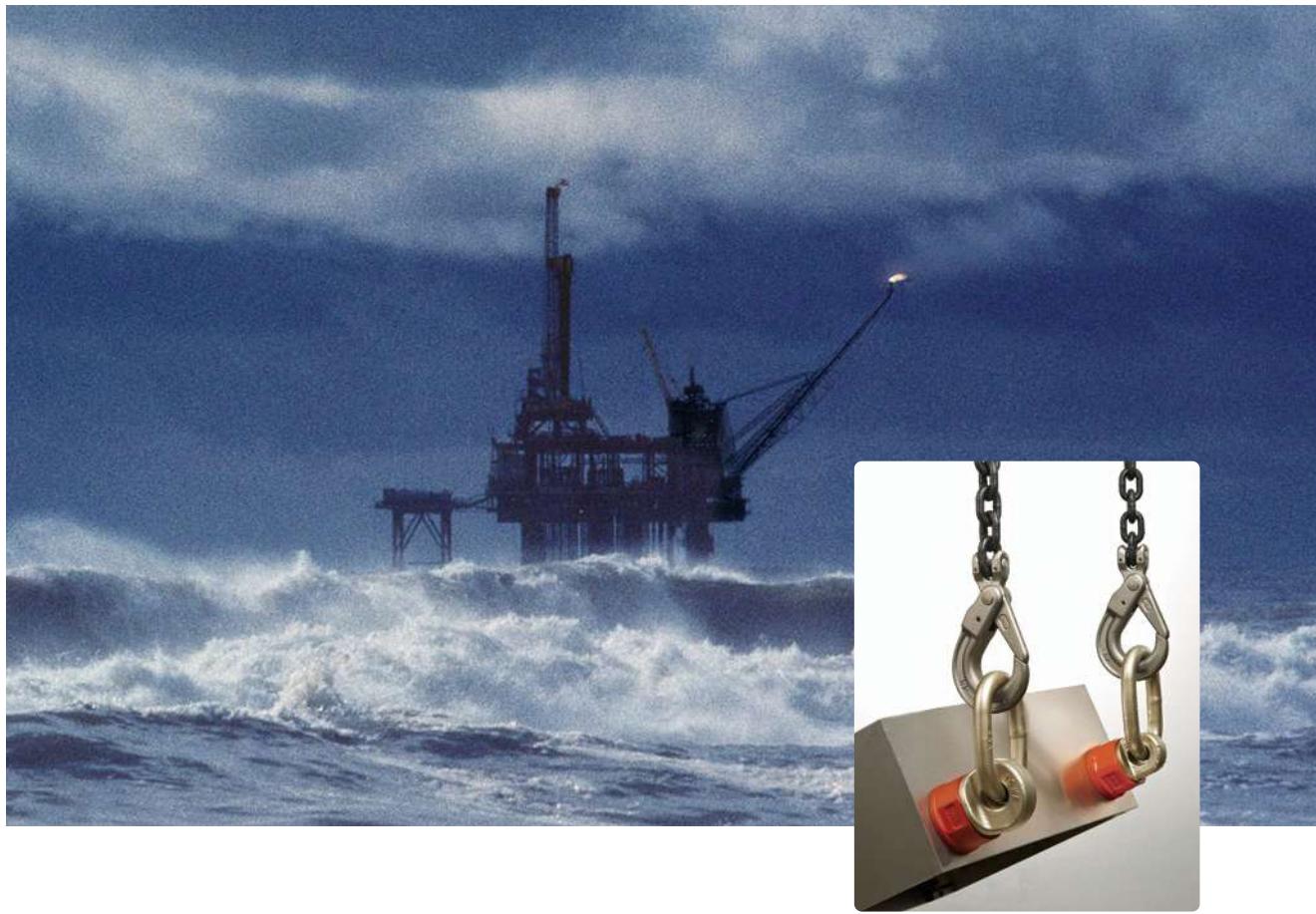
## Digital DA Swivel Point

Metric Thread (DA-271)



Item No.	Working Load Limit	Thread version				Dimensions						Torque in N.W.		
		M		E	Pitch	G	C	K	F	D	B	A	Nm	kg
		tonnes	mm	mm	DIN13			mm						
DA-271-003	0.4	M 8	12	1.25	35	40	30	72	8	32	29	10	0.2	
DA-271-004	0.6	M 10	15	1.50	35	40	30	72	8	32	29	10	0.2	
DA-271-006	0.7	M 12	18	1.75	40	45	36	95	10	50	35	10	0.3	
DA-271-013	1.5	M 16	24	2.00	46	54	41	104	13	50	36	30	0.5	
DA-271-020	2.5	M 20	30	2.50	62	68	55	122	13	54	36	70	1.0	
DA-271-035	4.0	M 24	36	3.00	78	88	70	154	19	66	41	150	2.2	
DA-271-060	6.0	M 30	45	3.50	90	120	80	206	22	86	50	350	4.5	
DA-271-080	10.0	M 36	54	4.00	90	120	80	206	22	86	50	410	4.6	
DA-271-120	13.0	M 42	63	4.50	98	122	84	235	25	110	67	550	5.5	
DA-271-130	14.0	M 48	72	5.00	98	122	84	235	25	110	67	550	6.1	
DA-271-140	20.0	M 52	78	5.00	120	150	94	270	32	120	72	750	10.5	
DA-271-160	20.0	M 56	84	5.50	120	150	94	270	32	120	72	800	10.7	
DA-271-161	20.0	M 64	96	6.00	120	150	94	270	32	120	72	800	11.6	

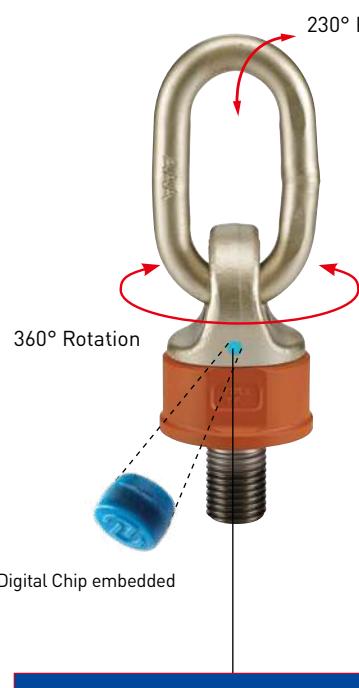
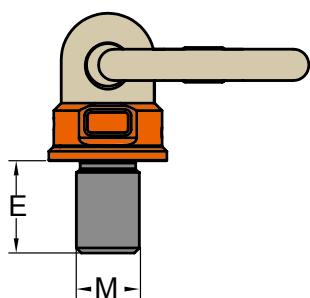
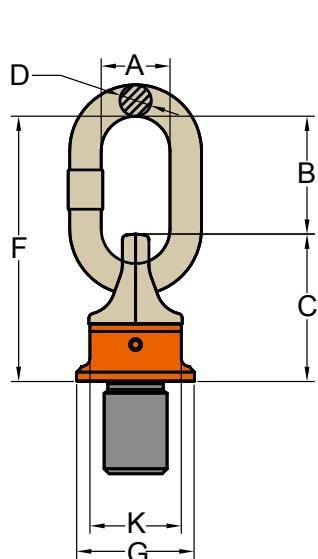
\* Design Factor 4:1



Kind of attachment			A		A						
Number of legs	1	2	1	2	2	2	2	3-4	3-4	3-4	
Load direction	0°	0°	90°	90°	0-45°	45°- 60°	unsymm.	0 - 45°	45°- 60°	unsymm.	
<b>Item No.</b> <b>Thread</b> <b>WLL(t)</b>											
DA-271-003	M 8	0.6	1.2	0.4	0.8	0.56	0.4	0.4	0.84	0.60	0.4
DA-271-004	M10	0.9	1.8	0.6	1.2	0.84	0.6	0.6	1.26	0.90	0.6
DA-271-006	M12	1.2	2.4	0.7	1.4	0.98	0.7	0.7	1.47	1.05	0.7
DA-271-013	M16	2.6	5.2	1.5	3.0	2.10	1.5	1.5	3.15	2.25	1.5
DA-271-020	M20	4.0	8.0	2.5	5.0	3.50	2.5	2.5	5.25	3.75	2.5
DA-271-035	M24	7.0	14.0	4.0	8.0	5.60	4.0	4.0	8.40	6.00	4.0
DA-271-060	M30	10.0	20.0	6.0	12.0	8.40	6.0	6.0	12.60	9.00	6.0
DA-271-080	M36	15.0	30.0	10.0	20.0	14.00	10.0	10.0	21.00	15.00	10.0
DA-271-120	M42	17.0	34.0	13.0	26.0	18.20	13.0	13.0	27.30	19.50	13.0
DA-271-130	M48	18.0	36.0	14.0	28.0	19.60	14.0	14.0	29.40	21.00	14.0
DA-271-140	M52	25.0	50.0	20.0	40.0	28.00	20.0	20.0	42.00	30.00	20.0
DA-271-160	M56	28.0	56.0	20.0	40.0	28.00	20.0	20.0	42.00	30.00	20.0
DA-271-161	M64	28.0	56.0	20.0	40.0	28.00	20.0	20.0	42.00	30.00	20.0

**WARNING**

NEVER EXCEED PUBLISHED WORKING LOAD LIMIT



**UID# serves as the Serial Number(S/N) and Links to the ESPR-compliant Digital Product Passport (DPP).**



- Pivots to 230°, rotates through 360° due to its unique ball bearing design.
- Manufactured from forged alloy steel, quenched and tempered.
- Tested in accordance with DNV GL-ST-0378.
- Load rated parts are 100% magnaflux crack detected.
- Individual forged parts and batch code links to Test Certificate sheet.
- Bolts are UNC thread.
- Proof tested to 2.5 times the WLL.
- Fatigue rated to 20,000 cycles at 1.5 times the WLL.
- All YOKE Lifting points meet or exceed all the requirements of ASME B30.26.
- Easy to attach or dismantle due to the forged hexagon shaped body of the DA Swivel Point.
- Capable of rotating under load. Do not turn continuously in 90 degree direction at full load.

- » United States Patent: 10607128
- » UK Patent: 3627396
- » German Patent: 602018032891.2
- » Italy Patent: 3627396
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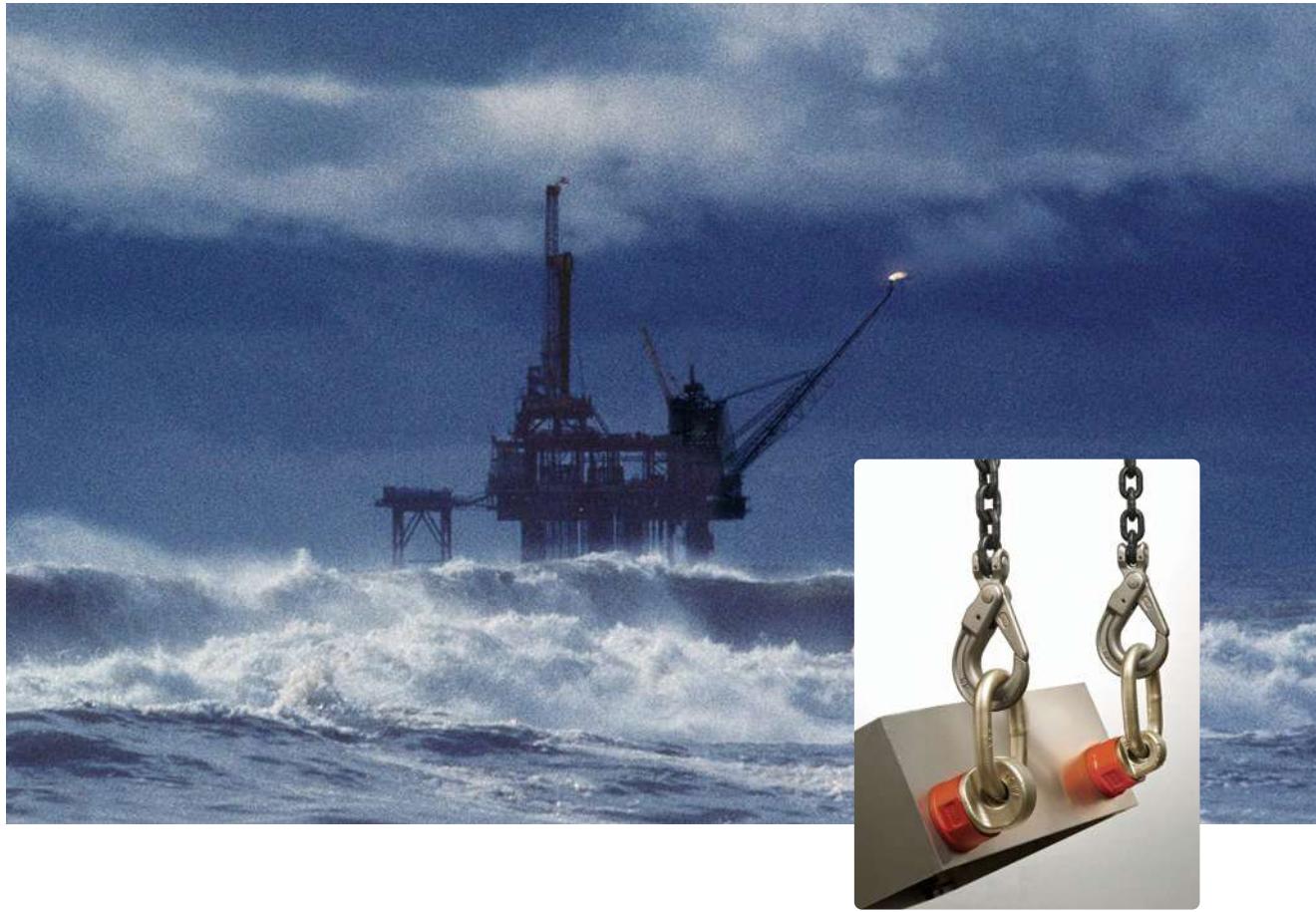
## Digital DA Swivel Point

UNC Thread (DA-272)



Item No.	Working Load Limit	Thread version				Dimensions						Torque in N.W.	
		M lbs	E inch	TPI inch	G	C	K	F inch	D	B	A	ft-lbs	lbs
DA-272-006	1550	1/2	0.75	13UNC	1.57	1.77	1.42	3.74	0.39	1.97	1.38	7	0.7
DA-272-013	3300	5/8	0.94	11UNC	1.81	2.13	1.61	4.09	0.51	1.97	1.42	20	1.2
DA-272-018	4400	3/4	1.13	10UNC	1.81	2.68	1.61	4.09	0.51	1.97	1.42	20	1.2
DA-272-020	5500	7/8	1.31	9UNC	2.44	2.68	2.17	4.80	0.51	2.13	1.42	50	2.2
DA-272-035	8800	1	1.50	8UNC	3.07	3.46	2.76	6.06	0.75	2.60	1.61	110	4.8
DA-272-060	13200	1 1/4	1.88	7UNC	3.54	4.72	3.15	8.11	0.87	3.39	1.97	250	9.9
DA-272-080	22000	1 1/2	2.25	6UNC	3.54	4.72	3.15	8.11	0.87	3.39	1.97	300	10.0
DA-272-120	28600	1 3/4	2.63	5UNC	3.86	4.80	3.31	9.25	0.98	4.33	2.64	400	12.1
DA-272-130	30800	2	3.00	4.5UNC	3.86	4.80	3.31	9.25	0.98	4.33	2.64	400	13.5
DA-272-140	44000	2 1/4	3.38	4.5UNC	4.72	5.91	3.70	10.63	1.26	4.72	2.83	550	23.1
DA-272-160	44000	2 1/2	3.75	4UNC	4.72	5.91	3.70	10.63	1.26	4.72	2.83	590	23.5

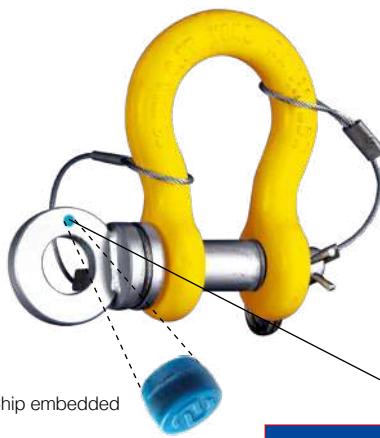
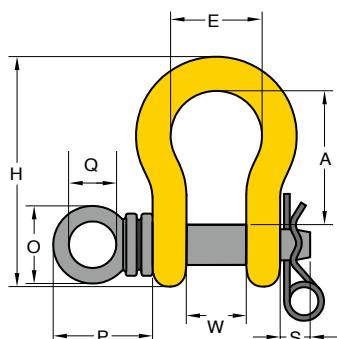
\* Design Factor 4:1



Kind of attachment											
Number of legs		1	2	1	2	2	2	2	3-4	3-4	3-4
Load direction	Thread	0°	0°	90°	90°	0-45°	45°- 60°	unsymm.	0 - 45°	45°- 60°	unsymm.
Item No.	Inch	WLL(lbs)									
DA-272-006	1/2	2650	5300	1550	3100	2170	1550	1550	3250	2320	1550
DA-272-013	5/8	5720	11440	3300	6600	4620	3300	3300	6930	4950	3300
DA-272-018	3/4	7900	15800	4400	8800	6160	4400	4400	9240	6600	4400
DA-272-020	7/8	8800	17600	5500	11000	7700	5500	5500	11550	8250	5500
DA-272-035	1	15400	30800	8800	17600	12320	8800	8800	18480	13200	8800
DA-272-060	1 1/4	22000	44000	13200	26400	18480	13200	13200	27720	19800	13200
DA-272-080	1 1/2	33000	66000	22000	44000	30800	22000	22000	46200	33000	22000
DA-272-120	1 3/4	37400	74800	28600	57200	40040	28600	28600	60060	42900	28600
DA-272-130	2	39600	79200	30800	61600	43120	30800	30800	64680	46200	30800
DA-272-140	2 1/4	55000	110000	44000	88000	61600	44000	44000	92400	66000	44000
DA-272-160	2 1/2	61600	123200	44000	88000	61600	44000	44000	92400	66000	44000

**WARNING**

NEVER EXCEED PUBLISHED WORKING LOAD LIMIT



Digital Chip embedded

ROV: Remotely Operated Vehicle

- Forged alloy steel, quenched and tempered.
- Designed specifically for ROV application.
- Individually stamped with the Working Load Limit.
- Shackle Bows are painted yellow to ensure ease of sight in water.

**UID# serves as the Serial Number(S/N)  
and Links to the ESPR-compliant  
Digital Product Passpost (DPP).**



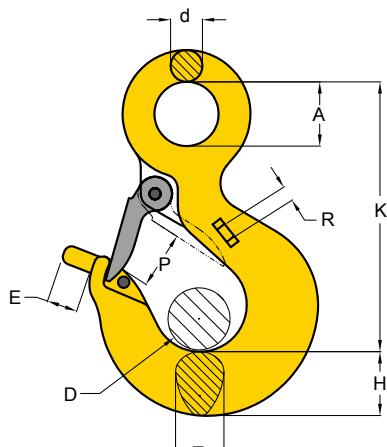
## ROV Anchor Shackle

with Safety Pin  
(ROV: Remotely Operated Vehicle)

Item No.	Nominal Size	Working Load Limit	Dimensions (inch)										N.W. lbs
	inch	tonnes*	A	E	H	O	P	Q	S	T	W		
8-911-22	7/8	6.5	3.39	2.28	5.91	1.96	2.36	1.18	0.87	0.39	1.50	4.0	
8-911-26	1	8.5	3.78	2.68	6.57	1.96	2.48	1.18	0.91	0.39	1.73	5.5	
8-911-28	1 1/8	9.5	4.37	2.91	7.52	2.75	3.35	1.38	0.94	0.47	1.81	7.9	
8-911-32	1 1/4	12.0	4.76	3.30	8.07	2.75	3.35	1.38	1.14	0.47	2.12	10.6	
8-911-36	1 3/8	13.5	5.28	3.62	9.13	2.95	3.66	1.57	1.22	0.59	2.32	15.0	
8-911-38	1 1/2	17.0	5.75	3.90	10.00	2.95	3.74	1.57	1.22	0.59	2.36	18.3	
8-911-45	1 3/4	25.0	7.00	5.00	12.32	3.54	4.48	1.97	1.38	0.71	2.87	36.5	
8-911-50	2	35.0	7.76	5.75	13.66	4.17	5.19	2.36	1.57	0.78	3.27	51.5	

\* Minimum Ultimate Load is 5 times the Working Load Limit.

Maximum Proof Load is 2 times the Working Load Limit.



ROV: Remotely Operated Vehicle

- Forged alloy steel, quenched and tempered.
- Designed specifically for ROV application.
- Individually stamped with the Working Load Limit.
- Shackle Bows are painted yellow to ensure ease of sight in water.

**UID# serves as the Serial Number(S/N) and Links to the ESPR-compliant Digital Product Passport (DPP).**



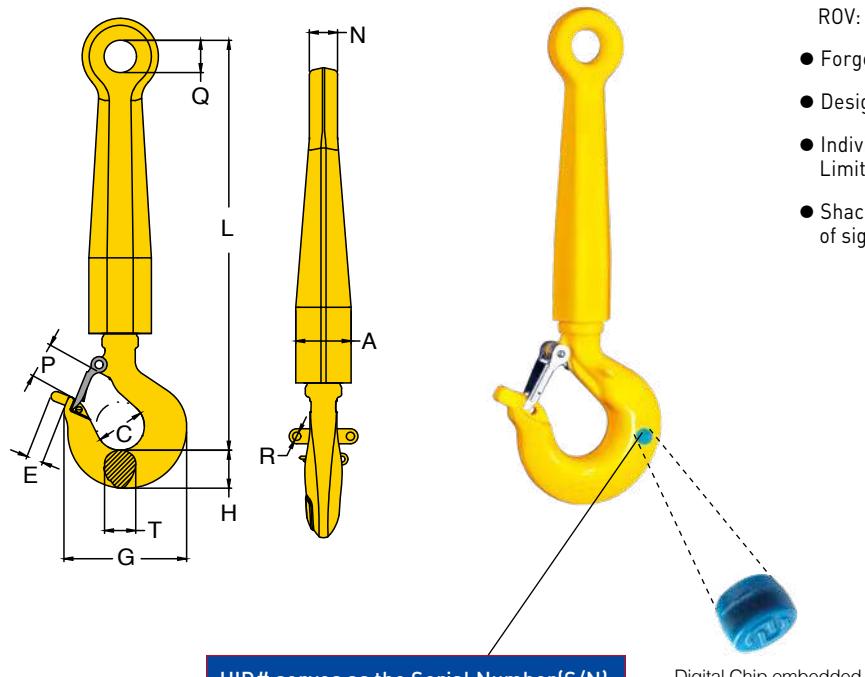
## ROV Eye Sling Hook

(ROV: Remotely Operated Vehicle)

Item No.	Working Load Limit	Dimensions (inch)										N.W. lbs
		tonnes*	A	D	d	E	H	K	P	R	T	
8-921-03	3.0	1.26	0.98	0.59	0.78	1.14	4.80	0.98	0.31	0.95	2.2	
8-921-05	5.0	1.57	1.22	0.71	0.78	1.46	5.87	1.22	0.31	1.22	4.6	
8-921-07	7.0	2.00	1.54	0.95	0.78	1.89	7.56	1.54	0.31	1.42	8.8	
8-921-11	11.0	2.48	2.24	1.10	1.18	2.20	9.13	2.24	0.31	1.85	15.4	
8-921-15	15.0	2.84	2.44	1.30	1.18	2.52	10.24	2.44	0.31	2.05	20.7	
8-921-22	22.0	3.58	3.19	1.57	1.96	2.91	12.50	3.19	0.39	2.68	40.9	
8-921-30	30.0	3.58	3.27	1.77	1.96	3.62	13.66	3.27	0.39	2.99	68.6	

\* Minimum Ultimate Load is 4 times the Working Load Limit.

Maximum Proof Load is 2 times the Working Load Limit.



ROV: Remotely Operated Vehicle

- Forged alloy steel, quenched and tempered.
- Designed specifically for ROV application.
- Individually stamped with the Working Load Limit.
- Shackle Bows are painted yellow to ensure ease of sight in water.



## ROV Shank Hook

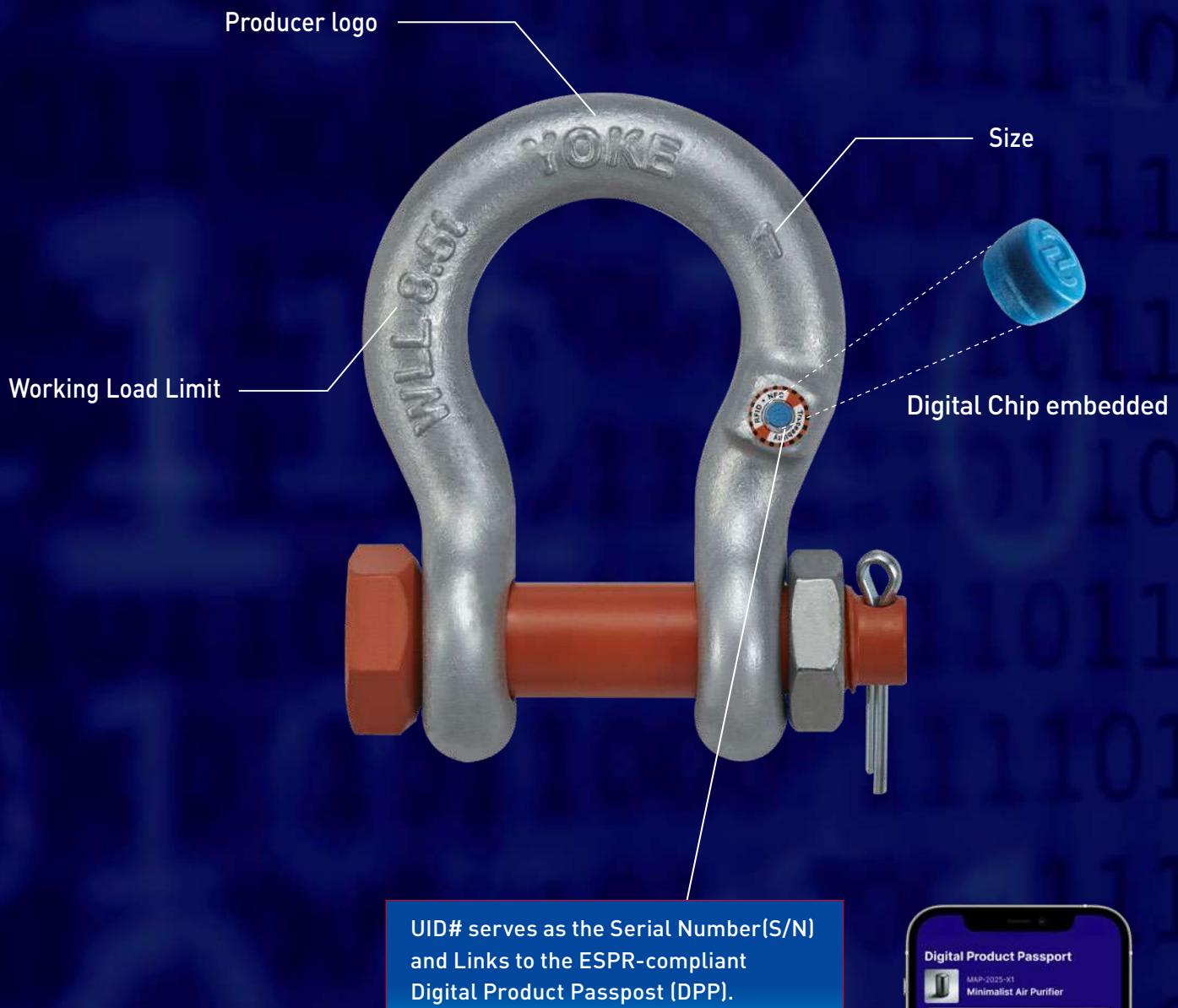
(ROV: Remotely Operated Vehicle)

Item No.	Working Load Limit	Dimensions (inch)												N.W. lbs
		tonnes*	A	C	E	G	H	L	N	P	Q	R	T	
8-931-05	5.4	2.17	1.89	0.79	4.80	1.50	16.03	1.10	1.38	1.26	0.32	1.22	13.2	
8-931-08	8.0	2.17	2.44	0.79	6.30	1.89	16.97	1.10	1.69	1.26	0.32	1.38	16.7	
8-931-11	11.5	2.56	3.03	1.18	7.72	2.21	19.18	1.58	2.40	1.97	0.32	1.85	30.6	
8-931-16	16.0	2.56	3.27	1.18	8.70	2.52	19.41	1.58	2.84	1.97	0.32	2.21	35.0	
8-931-22	22.0	3.35	4.29	1.97	10.91	2.99	22.25	2.05	3.47	2.56	0.39	2.68	68.2	
8-931-32	31.5	3.35	5.00	1.97	13.90	3.58	23.47	2.05	3.50	2.56	0.39	2.99	98.1	

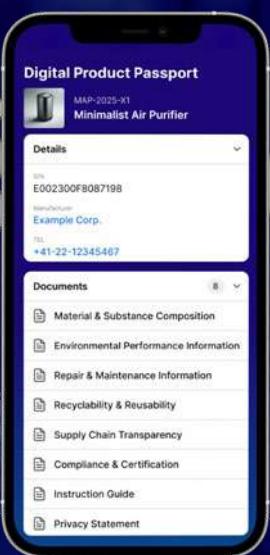
\* Minimum Ultimate Load is 4 times the Working Load Limit.

Maximum Proof Load is 2 times the Working Load Limit.

# Shackles



**TECH  
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SAFETY**



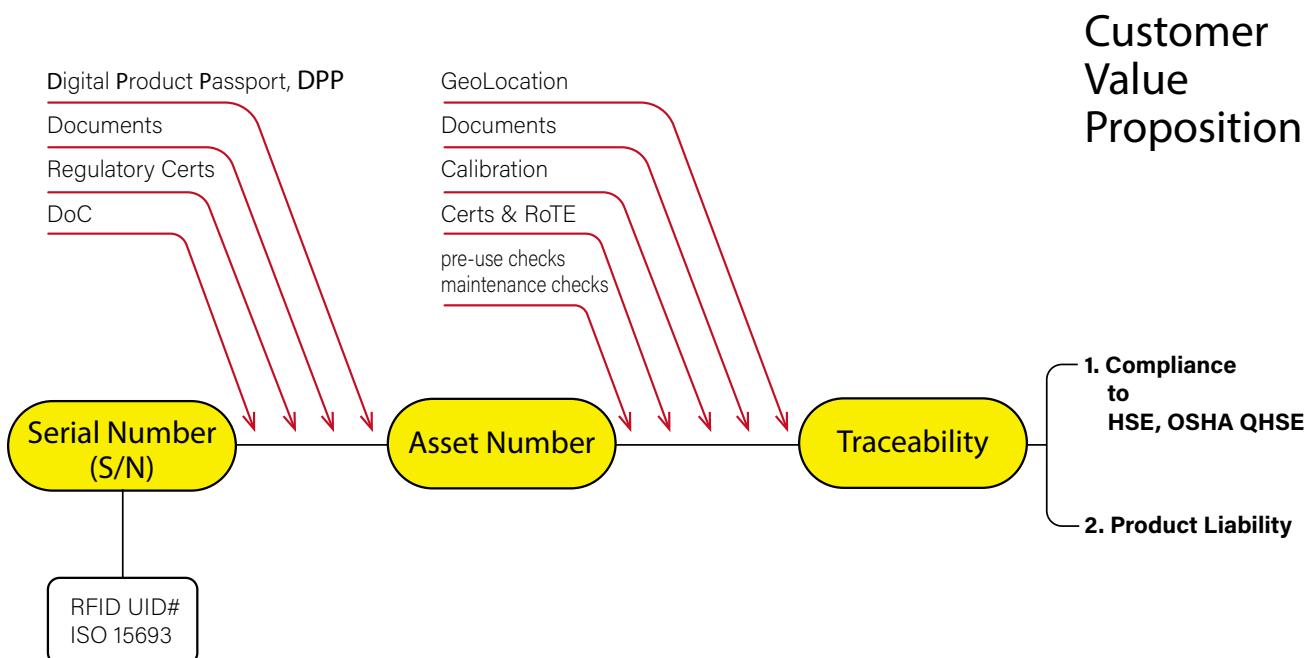
# The Power of Serial Number: Enabling Total Traceability and Compliance

YOKÉ leverages advanced digital technology to embed a unique Serial Number (S/N) into every individual product. This Serial Number is not just an identifier — it becomes the digital anchor point for the entire asset lifecycle. From the moment of manufacture to the final stages of use, every activity, inspection, and regulatory document can be traced back to this single source of truth.

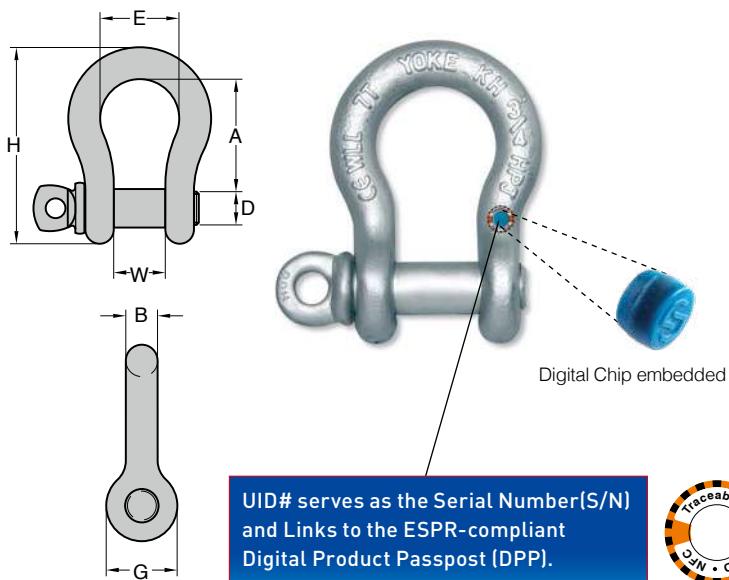
By structuring traceability around the Serial Number, YOKÉ delivers an unparalleled customer value proposition:

- Full compliance with global standards such as OSHA, QHSE, and HSE
- Robust product liability control backed by transparent, verifiable records.

This digital-first approach, powered by RiConnect, sets a new benchmark in the global supply chain — transforming how lifting and safety-critical equipment is managed, monitored, and trusted. No other system offers such precise control, risk mitigation, and regulatory visibility — all starting from the Serial Number.







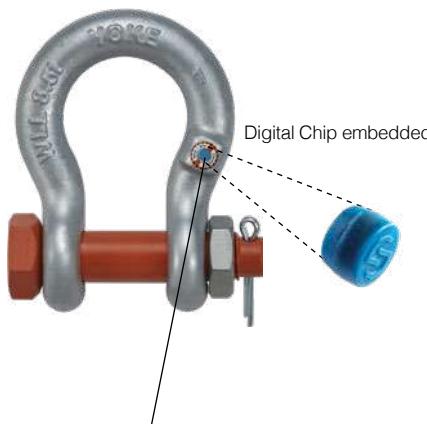
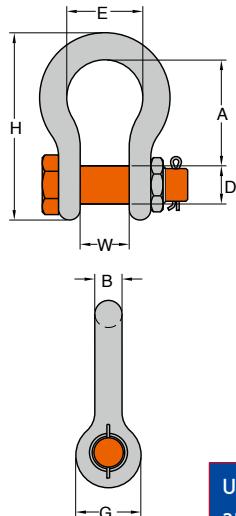
- Shackles are Type Approved by CE & UKCA & DNV.
- Shackles are forged carbon steel with alloy pin.
- Size and the Working Load Limit permanently shown on each shackle.
- All shackles with Batch Code which links to Test Certificate and quality traceability.
- 100% magnaflux crack detection during manufacturing.
- 20,000 cycle fatigue rated to 1.5 times Working Load Limit.
- Galvanized finish.
- Digital Chip embedded with Certificate.

YOKE 8-838 Carbon Bolt Type Anchor Shackles meet the performance requirements of US Federal Specification RR-C-271, Type 4A, Grade A, Class 3.

## Forged Anchor Shackle

with Screw Pin. Carbon Steel

Item No.	Nominal Size	Working Load Limit	Dimensions (inch)							N.W.
	inch	tonnes*	A	B	D	E	G	H	W	lbs
8-837-05	3/16	0.30	0.87	0.2	0.25	0.69	0.57	1.48	0.38	0.05
8-837-06	1/4	0.50	1.10	0.26	0.32	0.80	0.63	1.85	0.47	0.10
8-837-08	5/16	0.75	1.22	0.31	0.37	0.82	0.75	2.13	0.47	0.20
8-837-10	3/8	1.00	1.42	0.39	0.43	1.02	0.91	2.56	0.63	0.20
8-837-11	7/16	1.50	1.70	0.43	0.51	1.18	1.06	2.95	0.75	0.40
8-837-13	1/2	2.00	1.85	0.52	0.63	1.30	1.18	3.34	0.79	0.70
8-837-16	5/8	3.25	2.40	0.63	0.75	1.70	1.50	4.17	1.06	1.30
8-837-19	3/4	4.75	2.83	0.75	0.87	1.96	1.81	5.04	1.30	2.20
8-837-22	7/8	6.50	3.39	0.87	1.02	2.28	2.08	5.91	1.50	3.30
8-837-26	1	8.50	3.78	1.02	1.10	2.68	2.67	6.57	1.73	5.10
8-837-28	1 1/8	9.50	4.37	1.10	1.26	2.91	2.68	7.52	1.81	7.00
8-837-32	1 1/4	12.00	4.76	1.26	1.42	3.30	2.99	8.07	2.12	9.90
8-837-36	1 3/8	13.50	5.28	1.42	1.50	3.62	3.30	9.13	2.32	13.90
8-837-38	1 1/2	17.00	5.75	1.50	1.77	3.90	3.62	10.00	2.36	17.80
8-837-45	1 3/4	25.00	7.00	1.85	2.00	5.00	4.17	12.32	2.87	35.90
8-837-50	2	35.00	7.76	2.09	2.24	5.75	4.80	13.66	3.27	51.00



**UID# serves as the Serial Number(S/N) and Links to the ESPR-compliant Digital Product Passpost (DPP).**



- Forged alloy steel, quenched and tempered.
- Tested and manufactured in accordance with DNV GL ST-2.7-1, DNV GL-ST-0378, EN 13889, ASME B30.26, U.S. Fed. Spec. RR-C-271F Type IVA, Grade A, Class 3.
- Certified by DNV GL ST-2.7-1.
- Fatigue rated to 20,000 cycles at 1.5 times the Working Load Limit (WLL).
- Charpy tested in accordance with DNV GL ST-2.7-1.
- Hot dip galvanized.
- Charpy test of 42 joules (31ft. lbs.) at -40°C (-40°F) for normal section.

## DA 838 Shackle Grade 6

**DNV GL ST-2.7-1  
(Offshore Containers)**



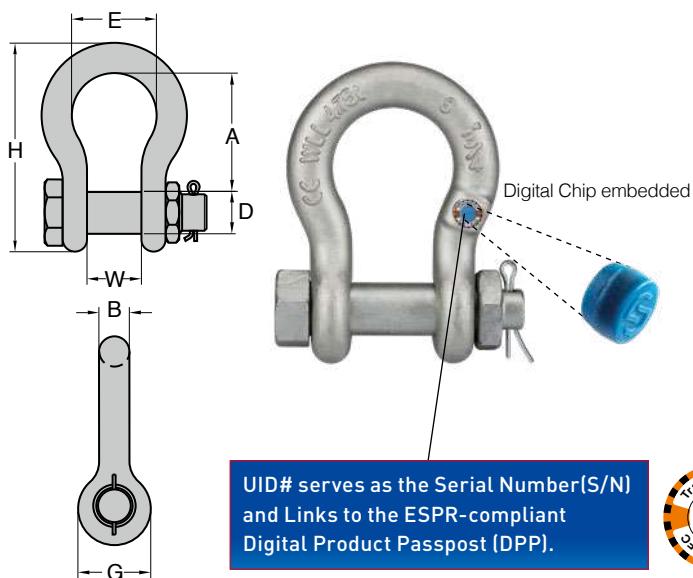
Item No.	Nominal Size	Working Load Limit	Dimensions (inch)							N.W.
	inch	tonnes*	A	B	D	E	G	H	W	lbs
DA-838-13	1/2	2.00	1.93	0.52	0.63	1.30	1.18	3.34	0.79	0.9
DA-838-16	5/8	3.25	2.40	0.63	0.75	1.70	1.50	4.17	1.06	1.5
DA-838-19	3/4	4.75	2.83	0.75	0.87	1.97	1.81	5.04	1.30	2.2
DA-838-22	7/8	6.50	3.39	0.87	0.98	2.28	2.09	5.91	1.50	3.7
DA-838-26	1	8.50	3.78	1.02	1.10	2.68	2.40	6.57	1.73	5.3
DA-838-28	1 1/8	9.50	4.37	1.10	1.26	2.91	2.68	7.52	1.81	7.5
DA-838-32	1 1/4	12.00	4.84	1.26	1.42	3.30	2.99	8.07	2.12	10.6
DA-838-36	1 3/8	13.50	5.28	1.42	1.50	3.62	3.31	9.13	2.32	14.3
DA-838-38	1 1/2	17.00	5.57	1.50	1.69	3.90	3.62	10.00	2.36	19.4
DA-838-45	1 3/4	25.00	7.00	1.85	2.00	5.00	4.17	12.32	2.87	38.5
DA-838-50	2	35.00	7.76	2.09	2.24	5.75	4.80	13.66	3.27	53.2

\*2t to 35t are type approved of DNV 2.7-1. Minimum Ultimate Load is 6 times the Working Load Limit.



**WARNING**

NEVER EXCEED PUBLISHED WORKING LOAD LIMIT



- Forged alloy steel, quenched and tempered.
- Tested and manufactured in accordance with DNV GL ST-2.7-1, DNV GL-ST-0378, EN 13889, ASME B30.26, U.S. Fed. Spec. RR-C-271F Type IVA, Grade A, Class 3.
- Certified by DNV GL ST-2.7-1.
- Fatigue rated to 20,000 cycles at 1.5 times the Working Load Limit (WLL).
- Charpy tested in accordance with DNV GL ST-2.7-1.
- Hot dip galvanized.
- Charpy test of 42 joules (31ft. lbs.) at -40°C (-40°F) for normal section.



## DA 808 Shackle

Grade 8

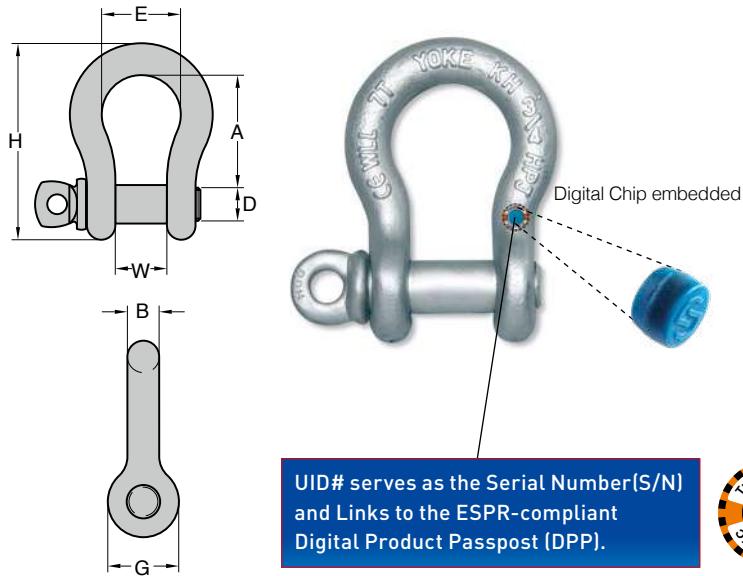
DNV GL ST-2.7-1  
(Offshore Containers)



Item No.	Nominal Size	Working Load Limit	Dimensions (inch)							N.W.	
	inch	tonnes*	A	B	D	E	G	H	W	lbs	
DA-808-13	1/2	2.00	1.93	0.52	0.63	1.30	1.18	3.34	0.79	0.9	
DA-808-16	5/8	3.25	2.40	0.63	0.75	1.70	1.50	4.17	1.06	1.5	
DA-808-19	3/4	4.75	2.83	0.75	0.87	1.97	1.81	5.04	1.30	2.2	
DA-808-22	7/8	6.50	3.39	0.87	0.98	2.28	2.09	5.91	1.50	3.7	
DA-808-26	2	8.50	3.78	1.02	1.10	2.68	2.40	6.57	1.73	5.3	
DA-808-28	1 1/8	9.50	4.37	1.10	1.26	2.91	2.68	7.52	1.81	7.5	
DA-808-32	1 1/4	12.00	4.84	1.26	1.42	3.30	2.99	8.07	2.12	10.6	
DA-808-36	1 3/8	13.50	5.28	1.42	1.50	3.62	3.31	9.13	2.32	14.3	
DA-808-38	1 1/2	17.00	5.57	1.50	1.69	3.90	3.62	10.00	2.36	19.4	
DA-808-45	1 3/4	25.00	7.00	1.85	2.00	5.00	4.17	12.32	2.87	38.5	
DA-808-50	2	35.00	7.76	2.09	2.24	5.75	4.80	13.66	3.27	53.2	

\*2t to 35t are type approved of DNV 2.7-1. Minimum Ultimate Load is 8 times the Working Load Limit.

\*\*85t to 175t meet all requirements of DNV 2.7-1. Minimum Ultimate Load is 5.4 times the Working Load Limit.



- Shackles are Type Approved by DNV & ABS.
- Shackles are forged alloy steel with alloy pin.
- Size and the Working Load Limit permanently shown on each shackle.
- All shackles with Batch Code which links to Test Certificate and quality traceability.
- 100% magnaflux crack detection during manufacturing.
- 20,000 cycle fatigue rated to 1.5 times Working Load Limit.
- Galvanized finish.

YOKE 8-808 Bolt Type Anchor Shackles meet the performance requirements of Federal Specification RR-C-271F, Type 4A , Grade B, Class 3.

## Forged Alloy Anchor shackle

with Screw Pin

Item No.	Nominal Size	Working Load Limit	Dimensions (inch)							N.W. lbs
	inch	tonnes*	A	B	D	E	G	H	W	
8-807-08	5/16	1.2	1.22	0.31	0.37	0.83	0.75	2.13	0.47	0.2
8-807-10	3/8	2.0	1.42	0.39	0.43	1.02	0.91	2.56	0.63	0.2
8-807-11	7/16	2.7	1.70	0.43	0.51	1.18	1.06	2.95	0.75	0.4
8-807-13	1/2	3.3	1.85	0.52	0.63	1.30	1.18	3.34	0.79	0.7
8-807-16	5/8	5.0	2.40	0.63	0.75	1.77	1.53	4.21	1.06	1.3
8-807-19	3/4	7.0	2.83	0.75	0.87	1.97	1.81	4.96	1.30	2.2
8-807-22	7/8	9.5	3.39	0.87	1.02	2.28	2.09	5.82	1.50	3.3
8-807-26	1	12.5	3.78	1.02	1.10	2.68	2.36	6.53	1.73	5.1
8-807-28	1 1/8	15.0	4.37	1.10	1.26	2.91	2.68	7.48	1.81	7.0
8-807-32	1 1/4	18.0	4.76	1.26	1.42	3.22	2.99	8.26	2.12	9.7
8-807-36	1 3/8	21.0	5.28	1.42	1.50	3.62	3.31	9.13	2.32	13.2

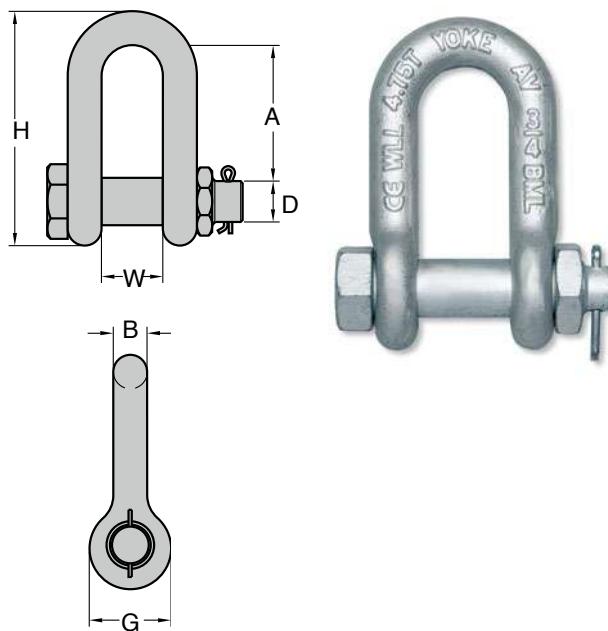
\* Minimum Ultimate Load is 5 times the Working Load Limit.

Maximun Proof Load is 2 times the Working Load Limit.



**WARNING**

NEVER EXCEED PUBLISHED WORKING LOAD LIMIT



- Shackles are Type Approved by ABS.
- Shackles are forged carbon steel with alloy pin.
- Size and the Working Load Limit permanently shown on each shackle.
- All shackles with Batch Code which links to Test Certificate and quality traceability.
- 100% magnaflux crack detection during manufacturing.
- 20,000 cycle fatigue rated to 1.5 times Working Load Limit.

YOKE 8-835 Bolt Type Anchor Shackles meet the performance requirements of Federal Specification RR-C-271F, Type 4B, Grade A, Class 3.

#### Type Approval



Type Approval

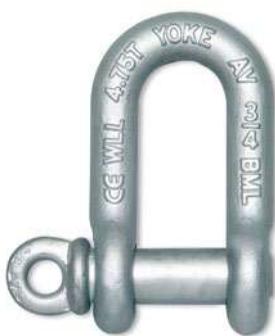
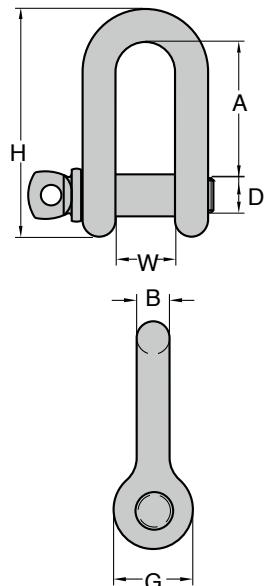
## Forged Chain Shackle

with Bolt Pin

Item No.	Nominal Size	Working Load Limit	Dimensions (inch)						N.W.
	inch	tonnes*	A	B	D	G	H	W	lbs
8-835-08	5/16	0.75	1.22	0.31	0.37	0.75	2.05	0.51	0.2
8-835-10	3/8	1.00	1.42	0.39	0.43	0.91	2.48	0.63	0.2
8-835-11	7/16	1.50	1.69	0.43	0.51	1.06	2.91	0.75	0.4
8-835-13	1/2	2.00	2.24	0.51	0.63	1.18	3.27	0.79	0.7
8-835-16	5/8	3.25	2.36	0.63	0.75	1.50	4.17	1.06	1.3
8-835-19	3/4	4.75	2.80	0.75	0.87	1.81	4.96	1.30	2.2
8-835-22	7/8	6.50	3.43	0.87	1.02	2.09	5.83	1.50	3.5
8-835-26	1	8.50	3.74	1.02	1.10	2.36	6.54	1.73	5.3
8-835-28	1 - 1/8	9.50	4.25	1.10	1.26	2.68	7.48	1.81	7.1
8-835-32	1 - 1/4	12.00	4.69	1.26	1.42	2.99	8.27	2.05	9.9
8-835-36	1 - 3/8	13.50	5.24	1.42	1.50	3.31	9.13	2.24	13.4

\* Minimum Ultimate Load is 6 times the Working Load Limit.

Maximum Proof Load is 2 times the Working Load Limit.



- Shackles are Type Approved by ABS.
- Shackles are forged carbon steel with alloy pin.
- Size and the Working Load Limit permanently shown on each shackle.
- All shackles with Batch Code which links to Test Certificate and quality traceability.
- 100% magnaflux crack detection during manufacturing.
- 20,000 cycle fatigue rated to 1.5 times Working Load Limit.

YOKE 8-834 Screw Pin Chain Shackles  
meet the performance requirements of  
Federal Specification RR-C-271F, Type  
4B, Grade A, Class 2.

#### Type Approval

**ABS**

Type Approval

## Forged Chain Shackle

with Screw Pin

Item No.	Nominal Size	Working Load Limit	Dimensions (inch)						N.W.
	inch	tonnes*	A	B	D	G	H	W	lbs
8-834-08	5/16	0.75	1.22	0.31	0.37	0.75	2.05	0.51	0.2
8-834-10	3/8	1.00	1.42	0.39	0.43	0.91	2.48	0.63	0.2
8-834-11	7/16	1.50	1.69	0.43	0.51	1.06	2.91	0.75	0.4
8-834-13	1/2	2.00	2.24	0.51	0.63	1.18	3.27	0.79	0.7
8-834-16	5/8	3.25	2.36	0.63	0.75	1.50	4.17	1.06	1.3
8-834-19	3/4	4.75	2.80	0.75	0.87	1.81	4.96	1.30	2.2
8-834-22	7/8	6.50	3.43	0.87	1.02	2.09	5.83	1.50	3.3
8-834-26	1	8.50	3.74	1.02	1.10	2.36	6.54	1.73	4.9
8-834-28	1 - 1/8	9.50	4.25	1.10	1.26	2.68	7.48	1.81	6.6
8-834-32	1 - 1/4	12.00	4.69	1.26	1.42	2.99	8.27	2.05	9.3
8-834-36	1 - 3/8	13.50	5.24	1.42	1.50	3.31	9.13	2.24	12.6

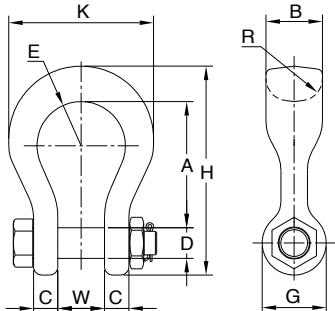
\* Minimum Ultimate Load is 6 times the Working Load Limit.

Maximum Proof Load is 2 times the Working Load Limit.

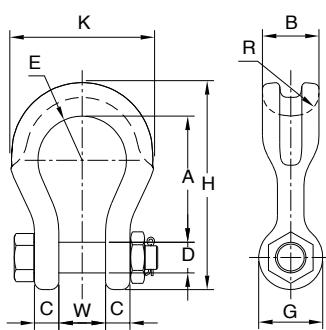


**WARNING**

NEVER EXCEED PUBLISHED WORKING LOAD LIMIT



- Shackles are forged alloy steel with alloy pin.
- Size and the Working Load Limit permanently shown on each shackle.
- All shackles with Batch Code which links to Test Certificate and quality traceability.
- 100% magnaflux crack detection during manufacturing.
- 20,000 cycle fatigue rated to 1.5 times Working Load Limit.
- Galvanized finish.
- Digital Chip embedded with Certificate.



**UID# serves as the Serial Number(S/N)  
and Links to the ESPR-compliant  
Digital Product Passpost (DPP).**

Digital Chip embedded



## Forged Alloy Wide Body Shackle

with Bolt Pin

Item No.	Nominal Size	Working Load Limit		Dimensions (inch)										N.W. lbs
		inch	tonnes*	A	B	C	D	E	G	H	K	R	W	
8-809-19	3/4	7	3.58	1.61	0.70	0.87	1.26	1.81	5.90	4.09	1.26	1.30	3.7	
8-809-26	1	12.5	4.64	2.12	0.91	1.14	1.61	2.40	7.64	5.51	1.38	1.73	8.4	
8-809-32	1 1/4	18	5.83	2.52	1.18	1.42	2.00	2.68	9.37	6.77	1.50	2.13	14.7	
8-809-38	1 1/2	30	6.93	3.15	1.38	1.77	2.50	3.50	11.38	8.50	1.77	2.36	27.5	

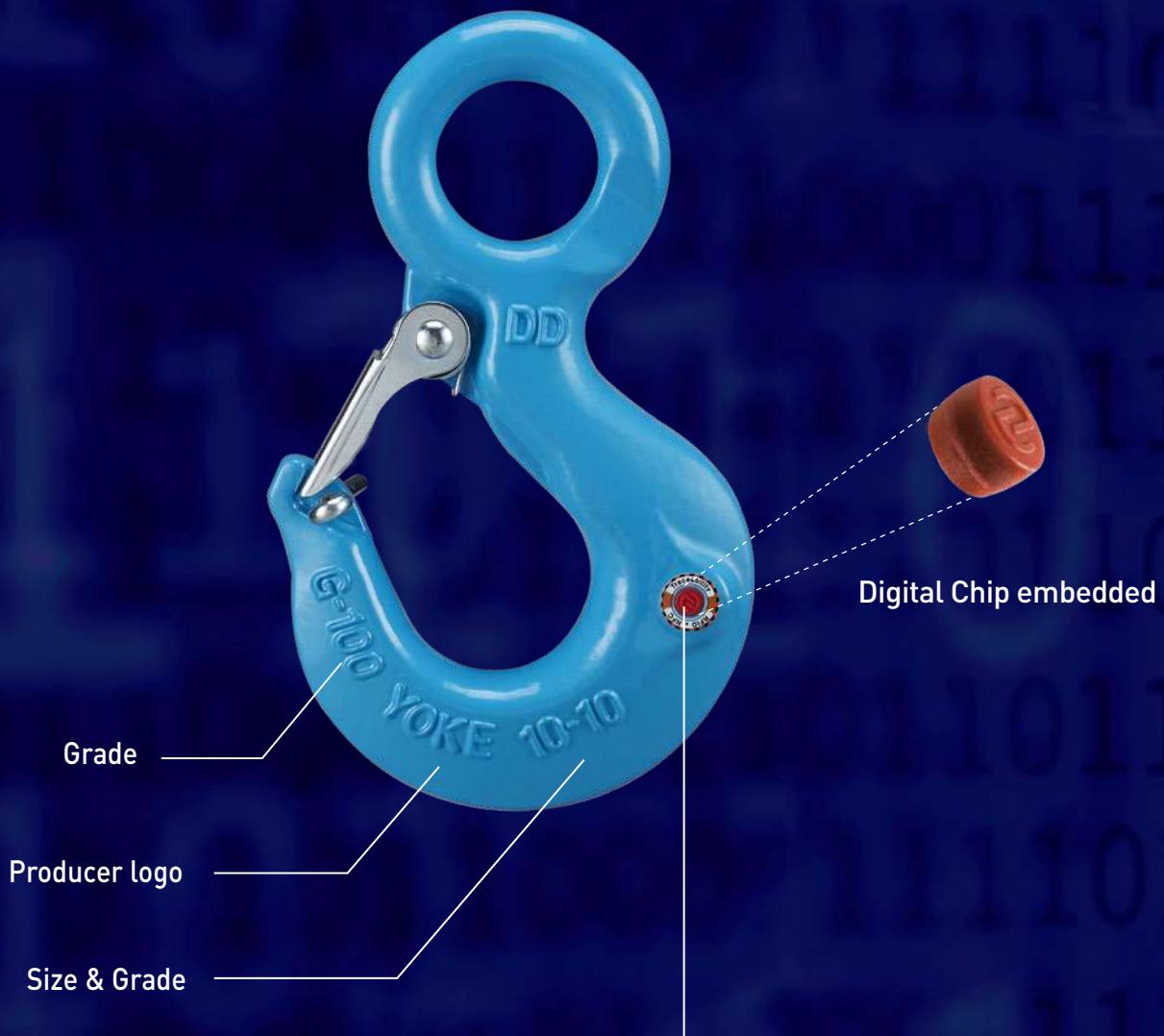
\* Minimum Ultimate Load is 5 times the Working Load Limit.

Maximun Proof Load is 2 times the Working Load Limit.

\* 8-809-19/-26 See Figure 1

\* 8-809-32/-38 See Figure 2

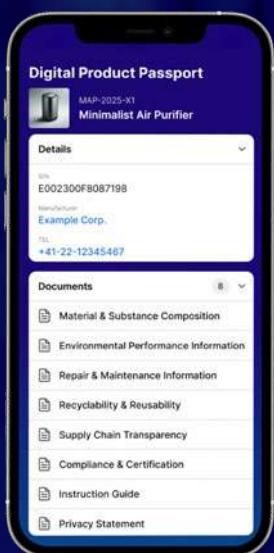
# Hoist Hooks



UID# serves as the Serial Number(S/N) and Links to the ESPR-compliant Digital Product Passport (DPP).



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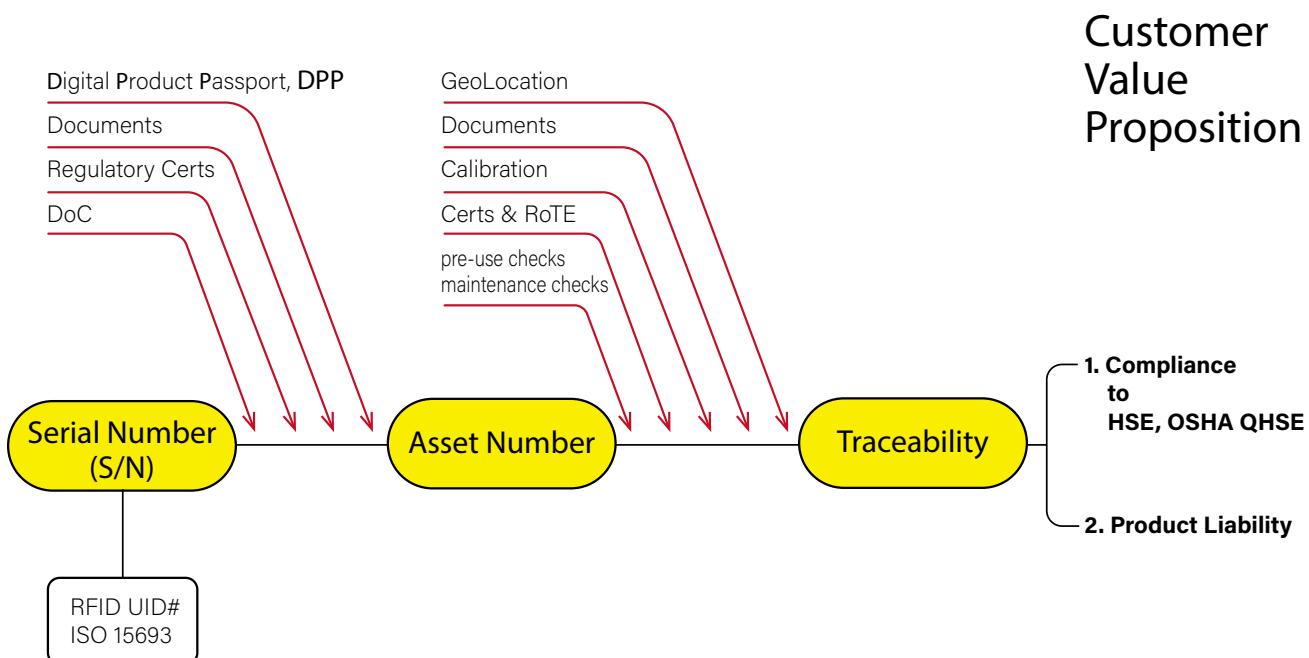
# The Power of Serial Number: Enabling Total Traceability and Compliance

YOKÉ leverages advanced digital technology to embed a unique Serial Number (S/N) into every individual product. This Serial Number is not just an identifier — it becomes the digital anchor point for the entire asset lifecycle. From the moment of manufacture to the final stages of use, every activity, inspection, and regulatory document can be traced back to this single source of truth.

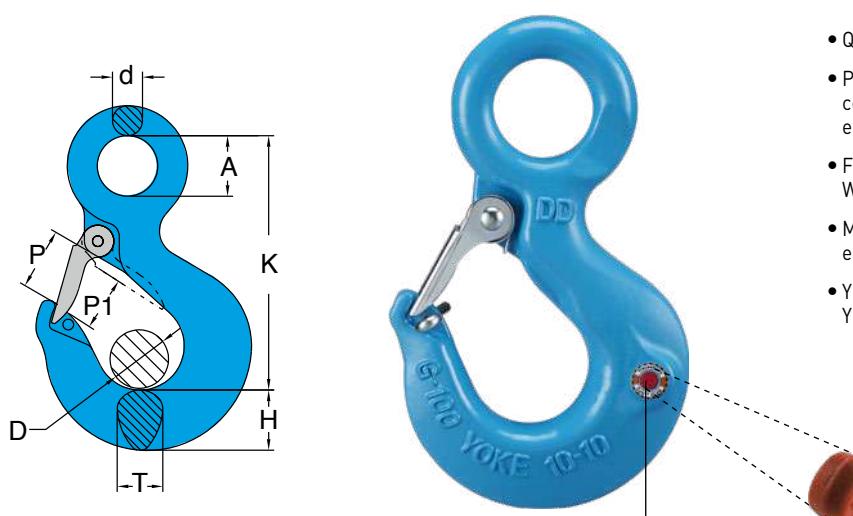
By structuring traceability around the Serial Number, YOKÉ delivers an unparalleled customer value proposition:

- Full compliance with global standards such as OSHA, QHSE, and HSE
- Robust product liability control backed by transparent, verifiable records.

This digital-first approach, powered by RiConnect, sets a new benchmark in the global supply chain — transforming how lifting and safety-critical equipment is managed, monitored, and trusted. No other system offers such precise control, risk mitigation, and regulatory visibility — all starting from the Serial Number.







- Quenched and Tempered Alloy Steel.
- Proof Load tested at 2 times of 5:1 WLL with certification for each batch manufactured.
- Fatigue rated to 20,000 cycles at 1.5 times of 5:1 WLL.
- Magnaflux crack detection is performed 100% on each batch.
- YOKΕ Eye Hoist Hooks are Predrilled to accept a YOKΕ latch kits.

Digital Chip embedded

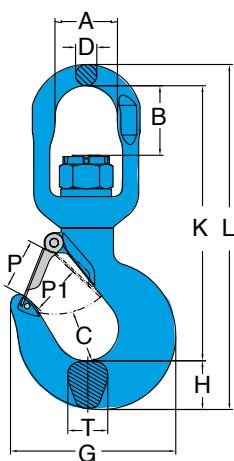
**UID# serves as the Serial Number[S/N] and Links to the ESPR-compliant Digital Product Passpost [DPP].**



## Alloy Eye Hoist Hook with Latch

Item No.	Hook Feature Code	Working Load Limit	Dimensions (inch)								N.W. lbs	
			tonnes*	A	D	d	H	K	P	P1	T	
8-173-01	AA	1.0	0.91	0.87	0.39	0.75	3.27	1.02	0.87	0.59	0.59	0.7
8-173-015	BB	1.5	0.91	0.75	0.43	0.87	3.74	0.91	0.75	0.67	0.67	0.9
8-173-02	CC	2.0	1.14	0.79	0.51	1.06	4.17	0.94	0.79	0.87	0.87	1.5
8-173-03	DD	3.0	1.26	0.98	0.59	1.14	4.80	1.10	0.98	0.94	0.94	2.0
8-173-05	EE	5.0	1.61	1.22	0.71	1.46	5.87	1.42	1.22	1.22	1.22	4.4
8-173-07	FF	7.0	2.01	1.50	0.94	1.89	7.56	1.65	1.54	1.46	1.46	8.8
8-173-11	GG	11.0	2.48	2.24	1.10	2.20	9.17	2.40	2.36	1.85	1.85	15.4
8-173-15	HH	15.0	2.87	2.44	1.26	2.52	10.24	2.68	2.44	2.05	2.05	20.7
8-173-22	JJ	22.0	3.54	3.19	1.57	2.91	12.52	3.62	3.19	2.68	2.68	41.1
8-173-30	KK	30.0	3.54	3.27	1.77	3.66	14.06	3.50	3.27	2.99	2.99	68.9

\* Design factor 5:1 proof tested and certified.



Digital Chip embedded

**UID# serves as the Serial Number(S/N)  
and Links to the ESPR-compliant  
Digital Product Passpost (DPP).**



- Quenched and Tempered Alloy Steel.
- Proof Load tested at 2 times of 5:1 WLL with certification for each batch manufactured.
- Fatigue rated to 20,000 cycles at 1.5 times of 5:1 WLL.
- Magnaflux crack detection is performed 100% on each batch.
- YOKΕ Swivel Hoist Hooks are Predrilled to accept a YOKΕ latch kits.

**⚠ WARNING INFORMATION:** This hook is a positioning device and is not intended to rotate under load. For swivel hooks designed to rotate under load, see 8-175N.

## Alloy Swivel Hoist Hook

with Brass Washer

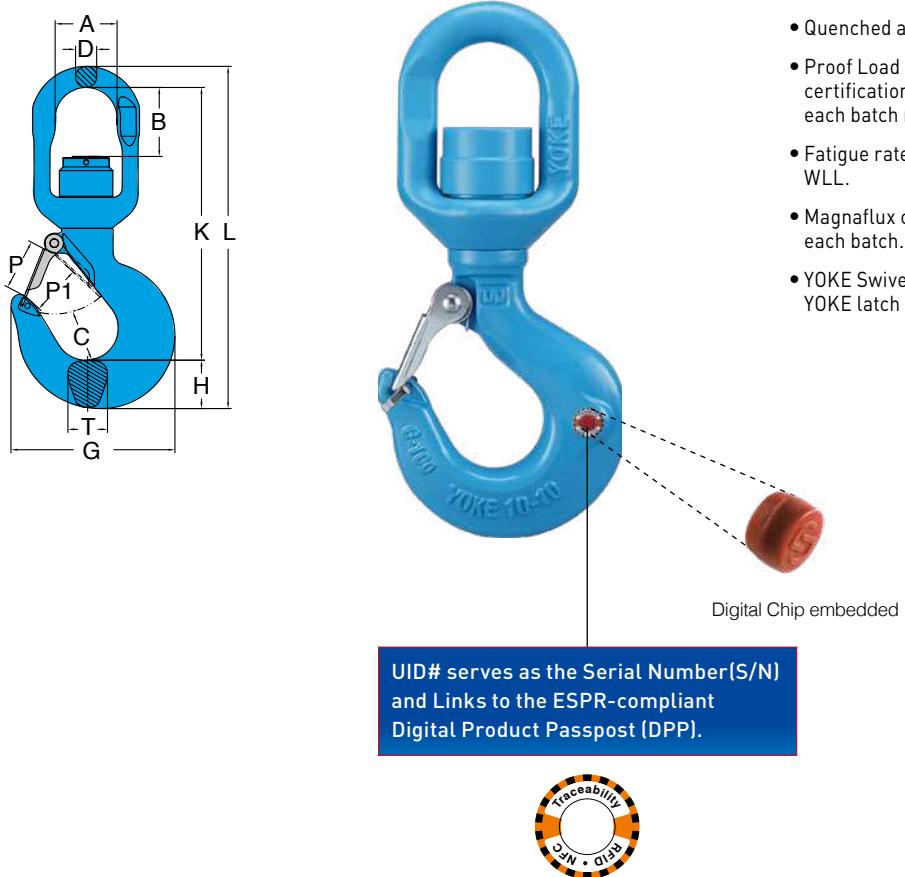
Item No.	Hook Feature Code	Working Load Limit	Dimensions (inch)												N.W.
			tonnes*	A	B	C	D	G	H	K	L	P	P1	T	lbs
8-175-01	AA	1.0	1.26	0.91	0.98	0.47	3.07	0.75	4.84	6.06	1.02	0.87	0.63	1.3	
8-175-015	BB	1.5	1.26	0.98	0.98	0.47	3.19	0.91	5.16	6.50	0.94	0.75	0.67	1.5	
8-175-02	CC	2.0	1.42	1.18	1.02	0.51	3.54	1.06	5.71	7.24	0.94	0.79	0.87	2.0	
8-175-03	DD	3.0	1.61	1.50	1.14	0.63	4.02	1.14	6.77	8.54	1.10	0.98	0.94	3.3	
8-175-05	EE	5.0	1.81	1.89	1.50	0.83	4.80	1.50	8.58	10.91	1.38	1.22	1.22	7.0	
8-175-07	FF	7.0	2.40	2.20	1.93	0.91	6.30	1.89	10.28	13.07	1.69	1.54	1.38	12.5	
8-175-11	GG	11.0	2.91	3.39	2.44	0.98	7.72	2.20	12.87	16.14	2.40	2.24	1.85	20.9	
8-175-15	HH	15.0	3.82	3.86	2.56	1.30	8.70	2.52	14.65	18.54	2.83	2.44	2.20	36.3	
8-175-22	JJ	22.0	4.84	4.57	2.80	2.01	10.91	2.99	18.46	23.58	3.39	3.19	2.68	73.5	
8-175-30	KK	30.0	4.84	4.57	3.43	2.01	13.90	3.66	19.80	25.63	3.50	3.27	2.99	101.0	

\* Design factor 5:1 proof tested and certified.



### WARNING

NEVER EXCEED PUBLISHED WORKING LOAD LIMIT

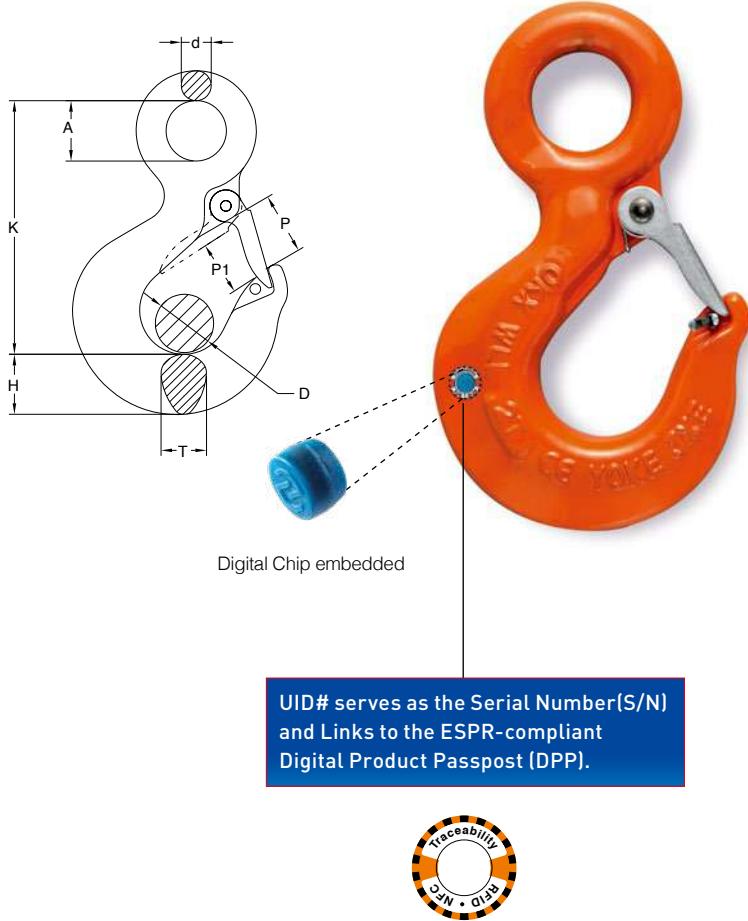


## Alloy Swivel Bearing Hoist Hook

with Ball Bearing, which performs full swivel under load.

Item No.	Hook Feature Code	Working Load Limit	Dimensions (inch)											N.W. lbs
			tonnes*	A	B	C	D	G	H	K	L	P	P1	T
8-175N-01	AA	1.0	1.26	0.91	0.98	0.47	3.07	0.75	4.84	6.06	1.02	0.87	0.63	1.3
8-175N-015	BB	1.5	1.26	0.91	0.98	0.47	3.19	0.91	5.16	6.50	0.94	0.75	0.67	1.5
8-175N-02	CC	2.0	1.42	1.14	1.02	0.51	3.54	1.06	5.71	7.24	0.94	0.79	0.87	2.0
8-175N-03	DD	3.0	1.61	1.38	1.14	0.63	4.02	1.14	6.77	8.54	1.10	0.98	0.94	3.5
8-175N-05	EE	5.0	1.81	1.73	1.50	0.83	4.80	1.50	8.58	10.91	1.38	1.22	1.22	7.0
8-175N-07	FF	7.0	2.40	1.97	1.93	0.91	6.30	1.89	10.28	13.07	1.69	1.54	1.38	12.5
8-175N-11	GG	11.0	2.91	3.23	2.44	0.98	7.72	2.20	12.87	16.14	2.40	2.24	1.85	20.9
8-175N-15	HH	15.0	3.82	3.78	2.56	1.30	8.70	2.52	14.65	18.54	2.83	2.44	2.20	35.2
8-175N-22	JJ	22.0	4.84	4.57	2.80	2.01	10.91	2.99	18.46	23.58	3.39	3.19	2.68	73.7
8-175N-30	KK	30.0	4.84	4.57	3.43	2.01	13.90	3.66	19.80	25.63	3.50	3.27	2.99	99.0

\* Design factor 5:1 proof tested and certified.



- YOKE carbon eye hoist hook are manufactured from the finest quality carbon steel.
- YOKE eye hoist hook are quenched and tempered.
- 20,000 cycle fatigue rate to 1.5 times working load limit.
- All eye hoist hooks are 100% magnaflux crack detected.
- All parts with batch number for quality certified and traceability.
- YOKE Eye Hoist Hooks are proof tested to 2 times the working load limit.
- YOKE Eye Hoist Hooks are Predrilled to accept a YOKE latch kits.
- YOKE Eye Hoist Hooks are supplied with certification.



## Carbon Eye Hoist Hook

Item No.	Hook Feature Code	Working Load Limit	Dimensions (inch)								N.W. lbs	
			tonnes*	A	D	d	H	K	P	P1	T	
8-193-0075	AA	0.75	0.91	0.87	0.39	0.75	3.27	1.02	0.87	0.59	0.59	0.7
8-193-01	BB	1.00	0.91	0.75	0.43	0.83	3.74	1.02	0.75	0.67	0.67	0.9
8-193-015	CC	1.50	1.14	0.79	0.51	1.02	4.17	1.10	0.79	0.83	0.83	1.5
8-193-02	DD	2.00	1.26	0.98	0.59	1.14	4.80	1.22	0.98	0.95	0.95	2.0
8-193-03	EE	3.00	1.57	1.22	0.71	1.46	5.87	1.45	1.22	1.22	1.22	4.4
8-193-05	FF	5.00	2.00	1.54	0.95	1.85	7.56	1.81	1.54	1.46	1.46	8.8
8-193-075	GG	7.50	2.44	2.24	1.10	2.28	9.13	2.40	2.24	1.89	1.89	15.4
8-193-10	HH	10.00	2.84	2.44	1.26	2.60	10.10	2.68	2.44	2.20	2.20	19.8
8-193-15	JJ	15.00	3.54	3.19	1.57	3.00	12.50	3.62	3.19	2.68	2.68	40.8
8-193-20	KK	20.00	3.54	3.27	1.77	3.66	14.10	3.50	3.27	2.99	2.99	68.1

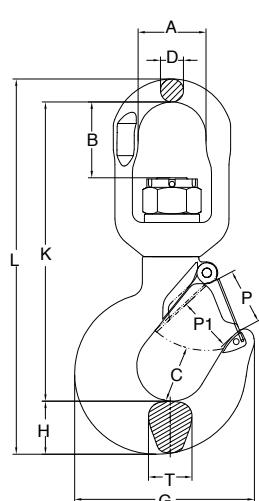
\* Minimum Ultimate Load is 5 times the Working Load Limit.

Maximun Proof Load is 2 times the Working Load Limit.



### WARNING

NEVER EXCEED PUBLISHED WORKING LOAD LIMIT



- YOKE carbon swivel hoist hook are manufactured from the finest quality carbon steel.
- YOKE swivel hoist hook are quenched and tempered.
- 20,000 cycle fatigue rate to 1.5 times working load limit.
- All swivel hoist hooks are 100% magnaflux crack detected.
- All parts with batch number for quality certified and traceability.
- YOKE Swivel Hoist Hooks are proof tested to 2 times the working load limit.
- YOKE Swivel Hoist Hooks are Predrilled to accept a YOKE latch kits.

**UID# serves as the Serial Number[S/N] and Links to the ESPR-compliant Digital Product Passport [DPP].**



## Carbon Swivel Hoist Hook

### with Brass Washer

Item No. with latch	Working Load Limit tonnes*	Hook Feature Code	Dimensions (inch)										N.W. lbs	
			A	B	C	D	G	H	K	L	P	P1	T	
8-195-0075	0.75	AA	1.26	0.91	0.97	0.45	3.07	0.75	4.86	6.06	1.02	0.87	0.63	1.3
8-195-01	1	BB	1.26	0.91	0.97	0.45	3.15	0.84	4.96	6.23	0.95	0.75	0.71	1.5
8-195-015	1.5	CC	1.42	1.14	1.03	0.49	3.58	1.00	5.63	7.15	1.06	0.79	0.88	2.2
8-195-02	2	DD	1.62	1.38	1.16	0.63	4.02	1.13	7.73	8.36	1.22	0.98	0.95	3.3
8-195-03	3	EE	1.83	1.73	1.53	0.83	5.12	1.41	8.32	10.58	1.42	1.22	1.22	7.0
8-195-05	5	FF	2.40	1.99	1.94	0.89	6.54	1.82	10.18	12.92	1.77	1.54	1.42	12.3
8-195-075	7.5	GG	2.92	3.25	2.46	0.99	7.72	2.28	12.84	16.11	2.40	2.24	1.89	20.9
8-195-10	10	HH	3.83	3.78	2.59	1.30	8.70	2.53	14.64	18.55	2.83	2.44	2.20	35.2
8-195-15	15	JJ	4.83	4.55	2.81	2.01	10.91	3.00	18.42	23.05	3.39	3.39	2.69	73.3

\* Minimum Ultimate Load is 5 times the Working Load Limit.

Maximum Proof Load is 2 times the Working Load Limit.

**WARNING INFORMATION:** This hook is a positioning device and is not intended to rotate under load. For swivel hooks designed to rotate under load, see pages 76-8-195N.



**8-173**  
Alloy  
Eye Hoist Hook



**8-193**  
Carbon  
Eye Hoist Hook



**8-175**  
Alloy  
Swivel Hoist  
Hook  
brass washer



**8-175N**  
Alloy  
Swivel Hoist  
Hook  
ball bearing



**8-195**  
Carbon  
Swivel Hoist  
Hook  
brass washer

Hook Feature	Working Load Limit		Replacement
	tonnes*		
Code	Alloy	Carbon	Latch kitf
AA	1.0	0.75	8-P801-AA
BB	1.5	1.00	8-P801-BB
CC	2.0	1.50	8-P801-CC
DD	3.0	2.00	8-P801-DD
EE	5.0	3.00	8-P801-EE
FF	7.0	5.00	8-P801-FF
GG	11.0	7.50	8-P801-GG
HH	15.0	10.00	8-P801-HH
JJ	22.0	15.00	8-P801-JJ
KK	30.0	20.00	8-P801-KK



Latch kits

# **Swivels:**

- Insulated Bearing Swivels
- Thrust Ball Bearing Swivels
- Angular Contact Bearing Swivels



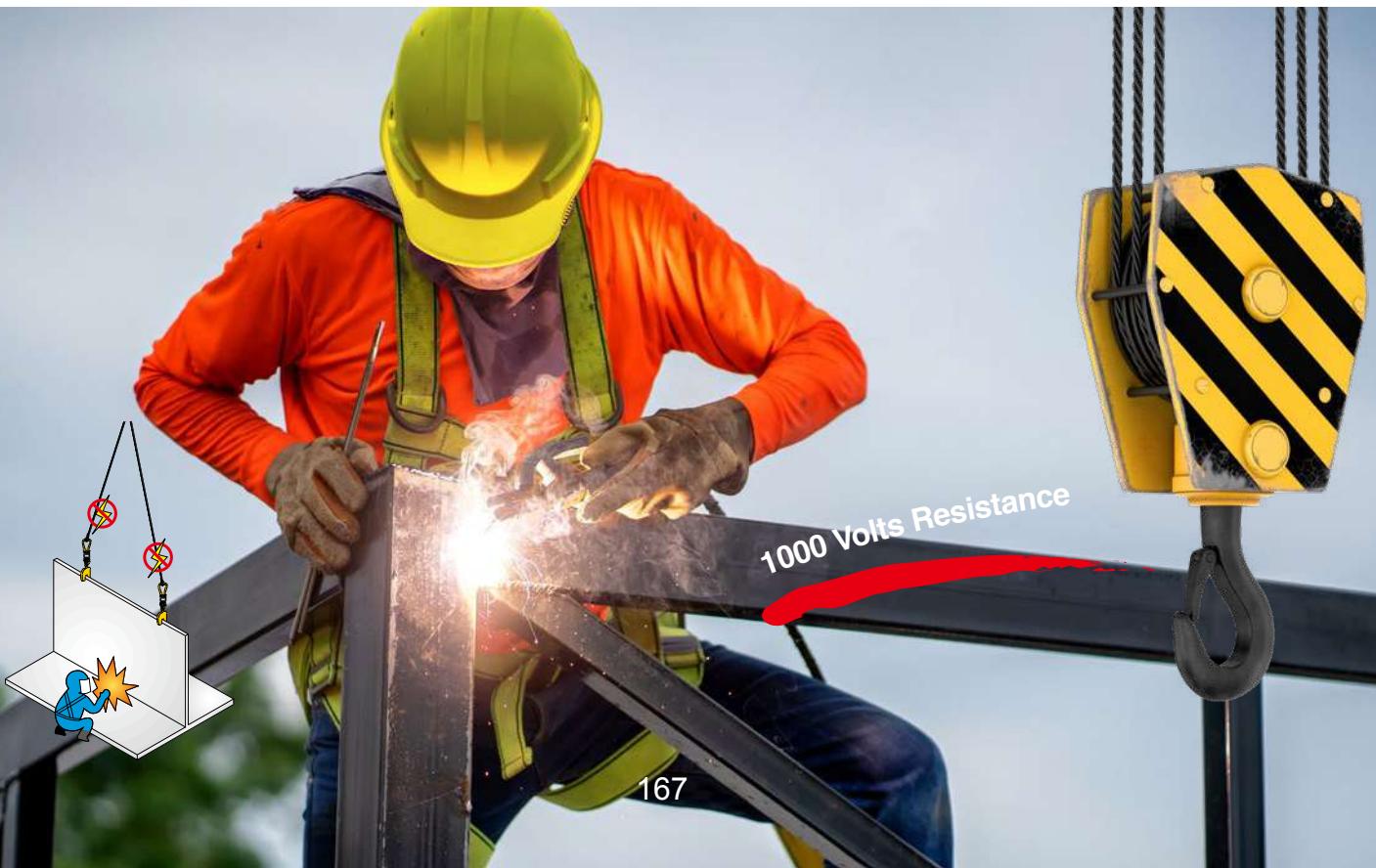
# Introduction to YOKE Insulation Solution

The YOKE Insulated Swivel is particularly suitable for providing electrical insulation during lifting operations, preventing current from traveling through the sling or chain to the lifting equipment or operators, ensuring safety. It is commonly used in overhead and welding operations where the load needs to be lifted while welding is performed simultaneously.

Key features of the YOKE Insulated Swivel include:

- Rugged yet lightweight design, suitable for heavy lifting.
- All components are 100% proof-tested to a minimum of 2.5 times the working load limit for safety assurance.
- Each swivel is individually tested before shipment to ensure it meets the 1000 volts insulation requirement, with a test certificate included.
- Built-in ball bearing ensures smooth swiveling even under load.
- Certified by DGUV (Deutsche Gesetzliche Unfallversicherung) to meet high safety standards.
- Each swivel is embedded RFID digital chip with certificate.

The image on the next page shows the product and its application scenario, avoiding the danger of arc current passing through the sling during welding. This product not only protects equipment and personnel but also improves operational efficiency.



# Insulated Bearing Swivels



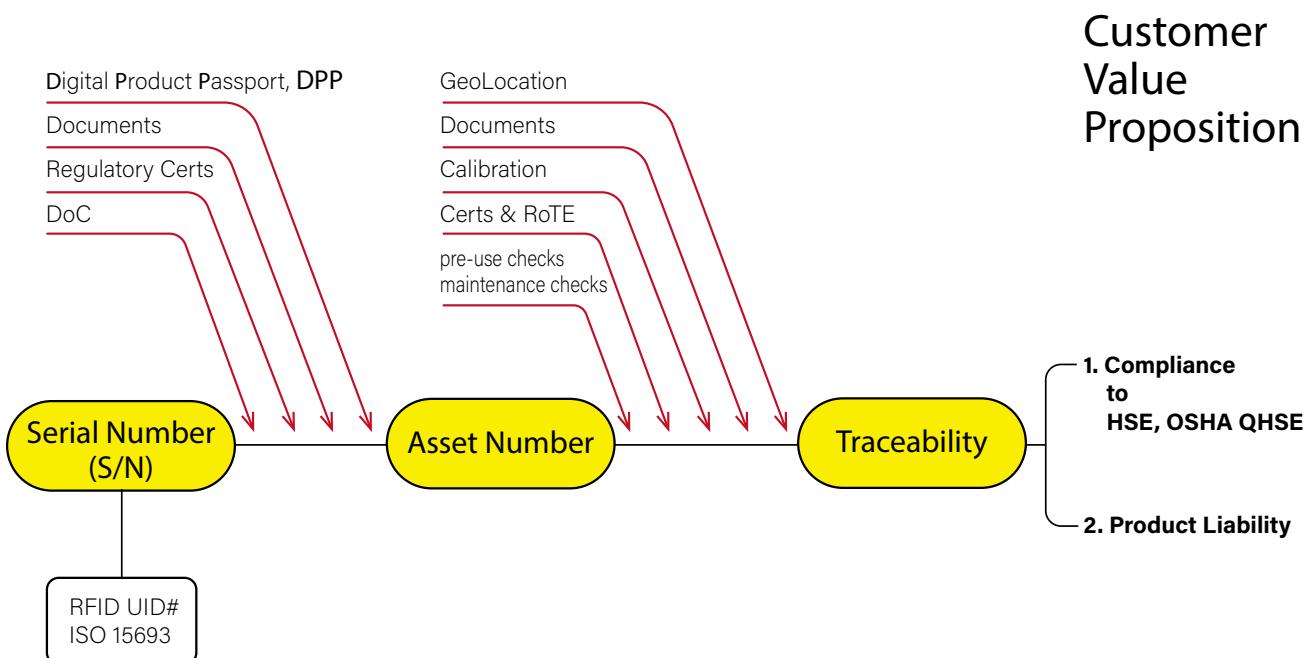
# The Power of Serial Number: Enabling Total Traceability and Compliance

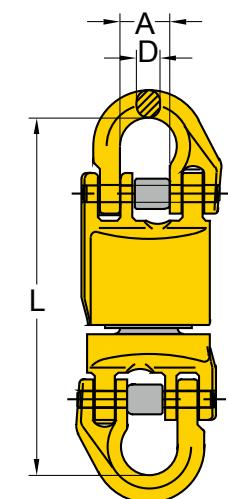
YOKÉ leverages advanced digital technology to embed a unique Serial Number (S/N) into every individual product. This Serial Number is not just an identifier — it becomes the digital anchor point for the entire asset lifecycle. From the moment of manufacture to the final stages of use, every activity, inspection, and regulatory document can be traced back to this single source of truth.

By structuring traceability around the Serial Number, YOKÉ delivers an unparalleled customer value proposition:

- Full compliance with global standards such as OSHA, QHSE, and HSE
- Robust product liability control backed by transparent, verifiable records.

This digital-first approach, powered by RiConnect, sets a new benchmark in the global supply chain — transforming how lifting and safety-critical equipment is managed, monitored, and trusted. No other system offers such precise control, risk mitigation, and regulatory visibility — all starting from the Serial Number.





**1000 Volts Resistance**



- Individually tested to resist 1000 Volts insulated with Test Certificate.
- Design for protection Winch of overhead crane during welding operations on suspended loads.

UID# serves as the Serial Number(S/N)  
and Links to the ESPR-compliant  
Digital Product Passpost (DPP).



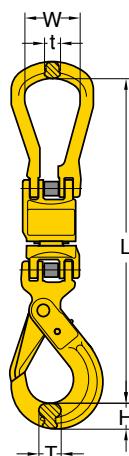
## Insulated Swivel Connectors

Item No.	Working Load Limit	For Grade 80 Chain	Dimensions (inch)				N.W. lbs
			A	D	L		
8-123-07	4,500	1/4-5/16	0.71	0.35	5.16		1.5
8-123-10	7,100	3/8	0.99	0.50	6.38		3.3
8-123-13	12,000	1/2	1.19	0.62	8.43		7.3
8-123-16	18,100	5/8	1.42	0.75	9.57		12.8
8-123-20	28,300	3/4	1.65	0.87	11.22		20.3

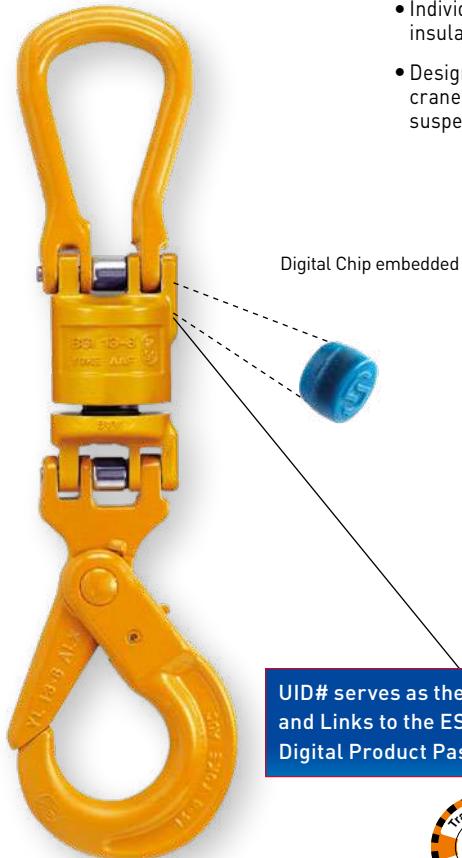
\* Design factor 4:1 proof tested and certified  
Tested acc. to EN 1677

# Insulated Bearing Swivels

**YOKÉ**



**1000 Volts Resistance**



- Individually tested to resist 1000 Volts insulated with Test Certificate.

- Design for protection Winch of overhead crane during welding operations on suspended loads.

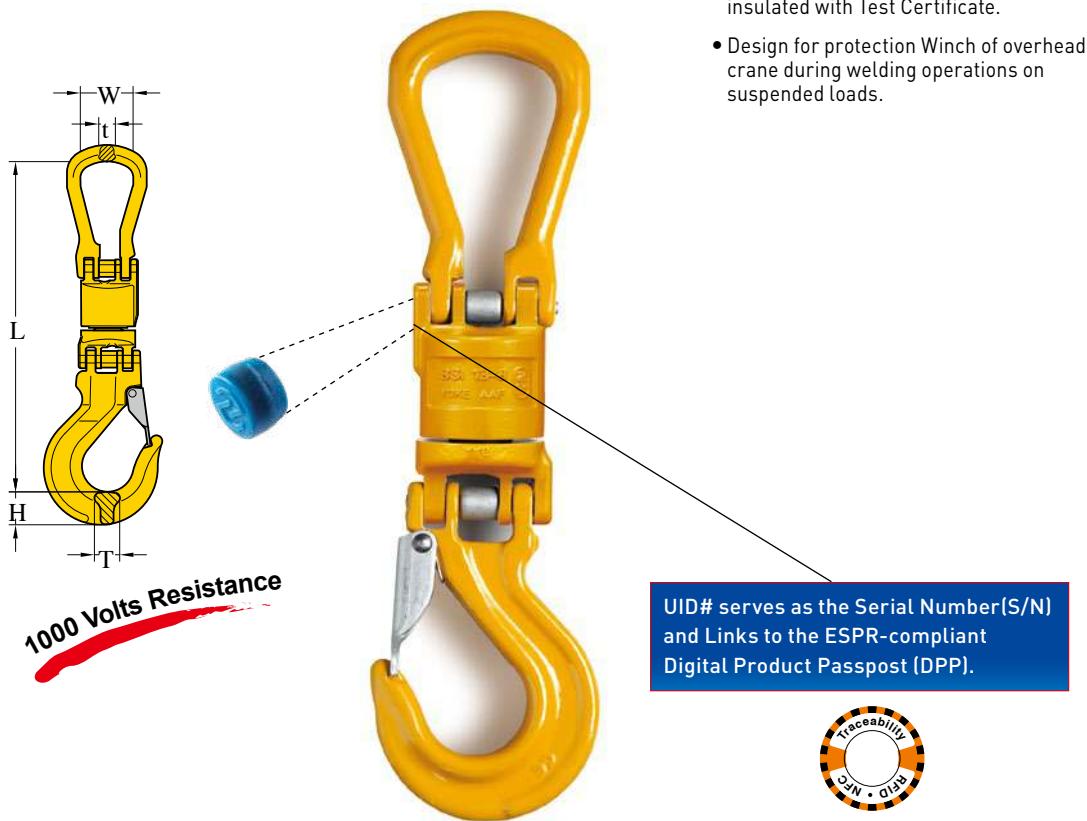
**UID# serves as the Serial Number(S/N)  
and Links to the ESPR-compliant  
Digital Product Passpost (DPP).**



## Insulated Sling Swivel Hook

Item No.	Working Load Limit	For Grade 80 Chain	Dimensions (inch)						N.W.
			lbs*	inch	H	L	T	W	
8-124-07	4,500	1/4-5/16	0.94	12.20	0.79	0.59	1.97	4.6	
8-124-10	7,100	3/8	1.19	14.72	1.02	0.75	2.56	7.3	
8-124-13	12,000	1/2	1.57	18.54	1.19	0.91	2.83	14.6	
8-124-16	18,100	5/8	1.93	22.05	1.42	0.98	3.15	25.6	
8-124-20	28,300	3/4	2.44	24.57	1.91	1.22	4.09	41.7	

\* Design factor 4:1 proof tested and certified  
Tested acc. to EN 1677



## Insulated Swivels

with Open Master Link & Sling Hook

Item No.	Working Load Limit	For Grade 80 Chain	Dimensions (inch)						N.W. lbs
			lbs*	inch	H	L	T	t	
8-125-07	4,500	1/4-5/16	0.91	10.51	0.75	0.59	1.97	3.5	
8-125-10	7,100	3/8	1.22	13.19	0.91	0.75	2.56	6.2	
8-125-13	12,000	1/2	1.42	16.14	1.1	0.91	2.83	11.9	
8-125-16	18,100	5/8	1.77	19.06	1.26	0.98	3.15	20.3	
8-125-20	28,300	3/4	1.89	21.97	1.69	1.22	4.09	33.1	

\* Design factor 4:1 proof tested and certified

Tested acc. to EN 1677

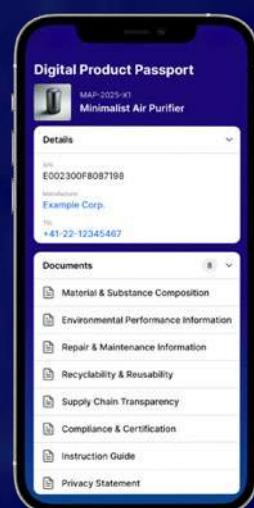


# Thrust Roller Bearing Swivels

UID# serves as the Serial Number(S/N) and Links to the ESPR-compliant Digital Product Passport (DPP).



Digital Chip embedded  
Links to certificate



**TECH  
FOR  
SAFETY**

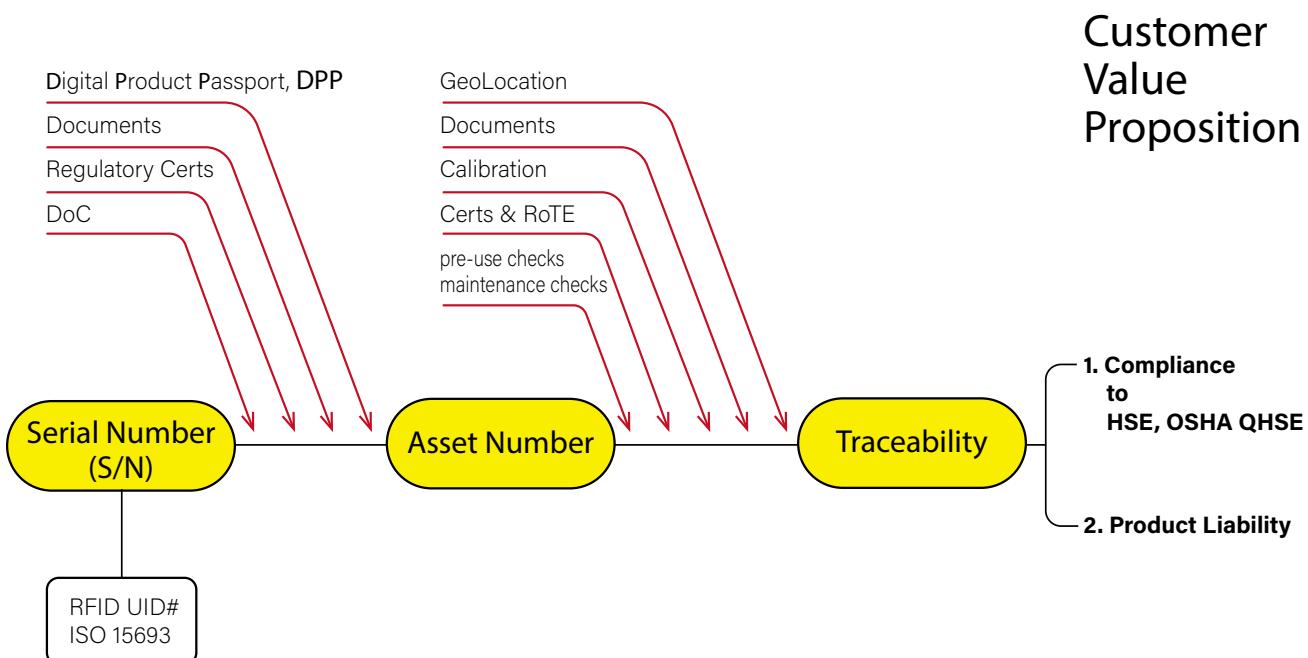
# The Power of Serial Number: Enabling Total Traceability and Compliance

YOKE leverages advanced digital technology to embed a unique Serial Number (S/N) into every individual product. This Serial Number is not just an identifier — it becomes the digital anchor point for the entire asset lifecycle. From the moment of manufacture to the final stages of use, every activity, inspection, and regulatory document can be traced back to this single source of truth.

By structuring traceability around the Serial Number, YOKE delivers an unparalleled customer value proposition:

- Full compliance with global standards such as OSHA, QHSE, and HSE
- Robust product liability control backed by transparent, verifiable records.

This digital-first approach, powered by RiConnect, sets a new benchmark in the global supply chain — transforming how lifting and safety-critical equipment is managed, monitored, and trusted. No other system offers such precise control, risk mitigation, and regulatory visibility — all starting from the Serial Number.



# Advantages and Features of Thrust Roller Bearings in Heavy Lifting Applications

In the heavy lifting industry, equipment must withstand extreme axial loads while maintaining stable performance. Thrust Roller Bearings play a crucial role in ensuring the efficiency and reliability of heavy lifting machinery, such as cranes and industrial presses. With their high load capacity, low friction loss, and exceptional durability, these bearings are an essential component in demanding applications.



## 1. High Load Capacity

Heavy lifting machinery often operates under extreme axial forces. Thrust roller bearings are designed to support large loads efficiently, ensuring stability and durability. Their structure distributes stress evenly, preventing localized overload and deformation.

## 2. Low Friction Loss

Reducing friction is essential in heavy-duty applications, as excessive friction can cause energy loss, heat buildup, and premature wear. Thrust roller bearings utilize advanced lubrication technology and precision engineering to improve operational efficiency and performance.

### Key Benefits:

- Energy Efficiency: Lower friction results in reduced power consumption, optimizing overall machinery performance.
- Extended Maintenance Intervals: Reduced wear means longer operating cycles between maintenance, lowering operational costs.

By ensuring smooth and efficient rotation, thrust roller bearings contribute to long-term cost savings and enhanced productivity in heavy lifting operations.

## 3. Durability & Long Lifespan

Heavy lifting equipment requires components that can withstand prolonged high-intensity use. Thrust roller bearings are often treated with heat and surface hardening technologies to resist fatigue, impact loads, and harsh environments.

### Practical Benefits:

- Longer Equipment Lifespan: Bearings with high durability enhance machinery reliability, reducing downtime and replacement frequency.
- Adaptability to Harsh Environments: Whether in port cranes or mining machinery, these bearings are designed to perform under challenging conditions such as high temperatures, humidity, and heavy vibrations.

With superior resistance to wear and tear, thrust roller bearings ensure that heavy lifting machinery remains operational and efficient for extended periods.

Thrust roller bearings are essential in heavy lifting applications due to their high load capacity, low friction loss, and exceptional durability. These features enhance equipment performance, reduce maintenance costs, and improve operational efficiency. Whether in construction, industrial manufacturing, or logistics, these bearings play a vital role in ensuring the safety and reliability of heavy lifting machinery.

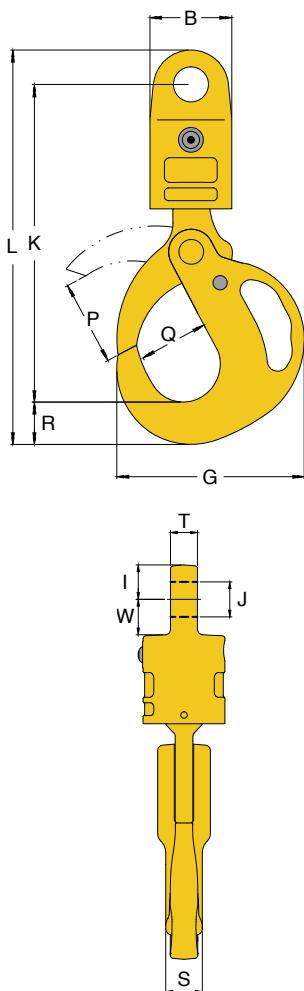


**WARNING**

NEVER EXCEED PUBLISHED WORKING LOAD LIMIT

# Thrust Bearing Swivels

YOKΕ<sup>®</sup>



**UID# serves as the Serial Number[S/N] and Links to the ESPR-compliant Digital Product Passpost (DPP).**



- YOKE's Thrust Roller Bearing Swivels are manufactured using the highest grade of material available.
- YOKE's Thrust Roller Bearing Swivels are designed with a safety factor of 5:1.
- YOKE's Thrust Roller Bearing Swivels are available in sizes from 3 to 10 tons.
- YOKE's Thrust Roller Bearing Swivels are available for wire lines  $\frac{1}{2}$ " to  $\frac{7}{8}$ ".
- YOKE's Thrust Roller Bearing Swivels are zinc plated for corrosion resistance and longer life.
- YOKE's Thrust Roller Bearing Swivels are manufactured with grease fitting for superior performance.
- YOKE's Thrust Roller Bearing Swivels are designed for low starting torque and high rotation speed.
- All parts of YOKE's Thrust Roller Bearing Swivels are 100% magnaflux crack detected.
- 20,000 cycle fatigue rate to 1.5 times the working load limit.
- All parts of YOKE's Thrust Roller Bearing Swivels come with a batch number for quality certification and traceability.

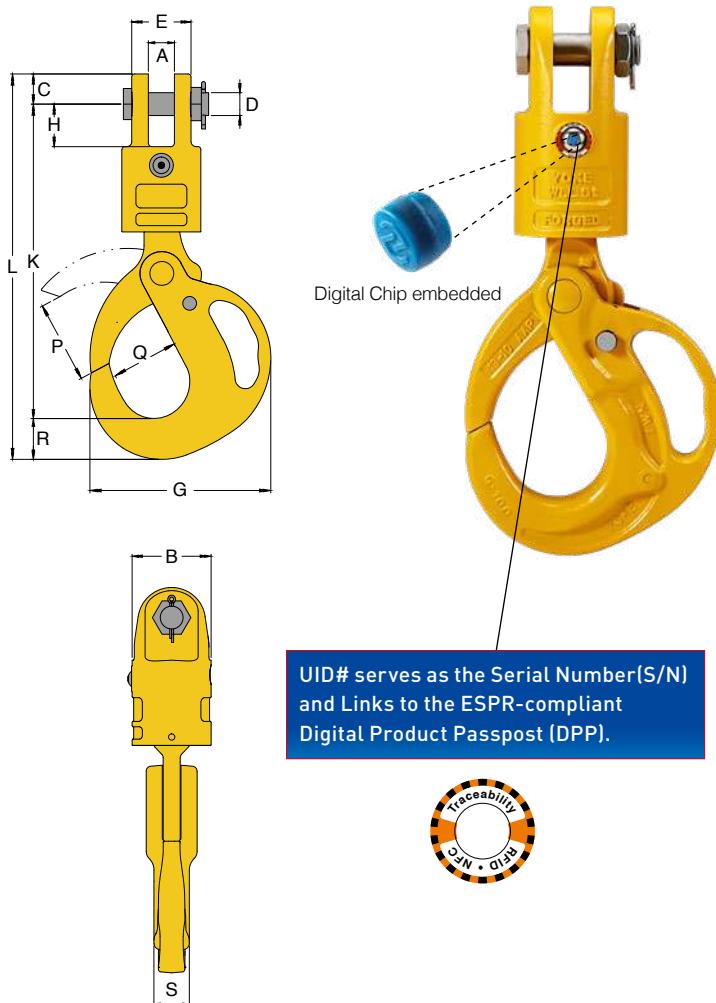
## 8-321 Eye & Safe Locking Hook

### Thrust Bearing Swivels

Item No.	Nominal Size	Working Load Limit	Dimensions (inch)												N.W. lbs
	inch	tonnes*	A	B	C	J	K	M	N	P	Q	R	S	T	
8-321-03	1/2	3.0	2.76	5.39	1.26	1.02	9.43	11.92	2.80	1.93	1.22	1.06	0.75	1.18	8.8
8-321-05	5/8	5.0	2.99	6.85	1.26	1.28	11.61	14.42	3.15	2.52	1.54	1.34	0.98	1.30	15.3
8-321-085	3/4	8.5	4.02	8.35	1.50	1.41	14.25	17.62	4.49	3.07	1.85	1.54	1.26	1.68	28.0
8-321-10	7/8	10.0	4.49	9.88	1.89	1.69	17.70	21.81	5.00	3.62	2.17	2.13	1.69	2.83	47.5

\*Design factor 5:1

Proof load is 2 times the WLL.



- YOKE's Thrust Roller Bearing Swivels are manufactured using the highest grade of material available.
- YOKE's Thrust Roller Bearing Swivels are designed with a safety factor of 5:1.
- YOKE's Thrust Roller Bearing Swivels are available in sizes from 3 to 10 tons.
- YOKE's Thrust Roller Bearing Swivels are available for wire lines  $\frac{1}{2}''$  to  $\frac{7}{8}''$ .
- YOKE's Thrust Roller Bearing Swivels are zinc plated for corrosion resistance and longer life.
- YOKE's Thrust Roller Bearing Swivels are manufactured with grease fitting for superior performance.
- YOKE's Thrust Roller Bearing Swivels are designed for low starting torque and high rotation speed.
- All parts of YOKE's Thrust Roller Bearing Swivels are 100% magnaflux crack detected.
- 20,000 cycle fatigue rate to 1.5 times the working load limit.
- All parts of YOKE's Thrust Roller Bearing Swivels come with a batch number for quality certification and traceability.

## 8-322 Jaw & Safe Locking Hook

### Thrust Bearing Swivels

Item No.	Nominal Size	Working Load Limit	Dimensions (inch)												N.W. lbs	
	inch	tonnes*	A	B	C	D	E	G	H	K	L	P	Q	R	S	
8-322-03	1/2	3.0	0.89	2.76	1.00	0.75	1.63	5.39	1.32	9.59	11.82	2.80	1.93	1.22	1.06	9.1
8-322-05	5/8	5.0	0.98	2.99	1.14	0.87	2.24	6.85	1.61	11.91	14.60	3.15	2.52	1.54	1.34	16.4
8-322-085	3/4	8.5	1.57	4.02	1.38	1.00	2.83	8.35	2.13	14.66	17.92	4.49	3.07	1.85	1.54	29.1
8-322-10	7/8	10.0	1.73	4.49	1.73	1.50	3.39	9.88	3.50	18.29	22.24	5.00	3.62	2.17	2.13	50.6

\* Minimum Ultimate Load is 6 times the Working Load Limit.

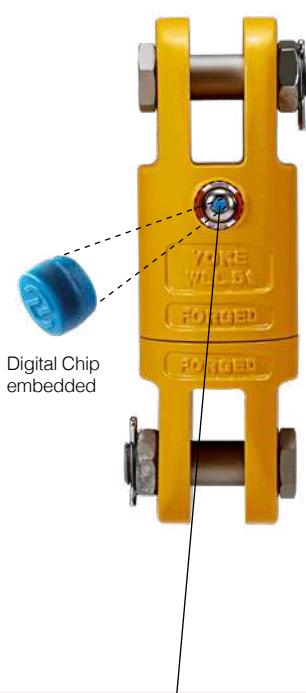
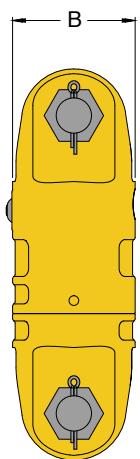
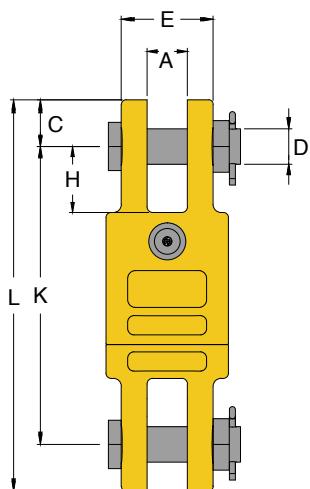
Maximum Proof Load is 2 times the Working Load Limit.

\* Design factor 5:1

Proof load is 2 times the WLL.

# Thrust Bearing Swivels

YOKΕ<sup>®</sup>



**UID# serves as the Serial Number(S/N) and Links to the ESPR-compliant Digital Product Passpost (DPP).**



- YOKE's Thrust Roller Bearing Swivels are manufactured using the highest grade of material available.
- YOKE's Thrust Roller Bearing Swivels are designed with a safety factor of 5:1.
- YOKE's Thrust Roller Bearing Swivels are available in sizes from 3 to 10 tons.
- YOKE's Thrust Roller Bearing Swivels are available for wire lines  $\frac{1}{2}''$  to  $\frac{7}{8}''$ .
- YOKE's Thrust Roller Bearing Swivels are zinc plated for corrosion resistance and longer life.
- YOKE's Thrust Roller Bearing Swivels are manufactured with grease fitting for superior performance.
- YOKE's Thrust Roller Bearing Swivels are designed for low starting torque and high rotation speed.
- All parts of YOKE's Thrust Roller Bearing Swivels are 100% magnaflux crack detected.
- 20,000 cycle fatigue rate to 1.5 times the working load limit.
- All parts of YOKE's Thrust Roller Bearing Swivels come with a batch number for quality certification and traceability.

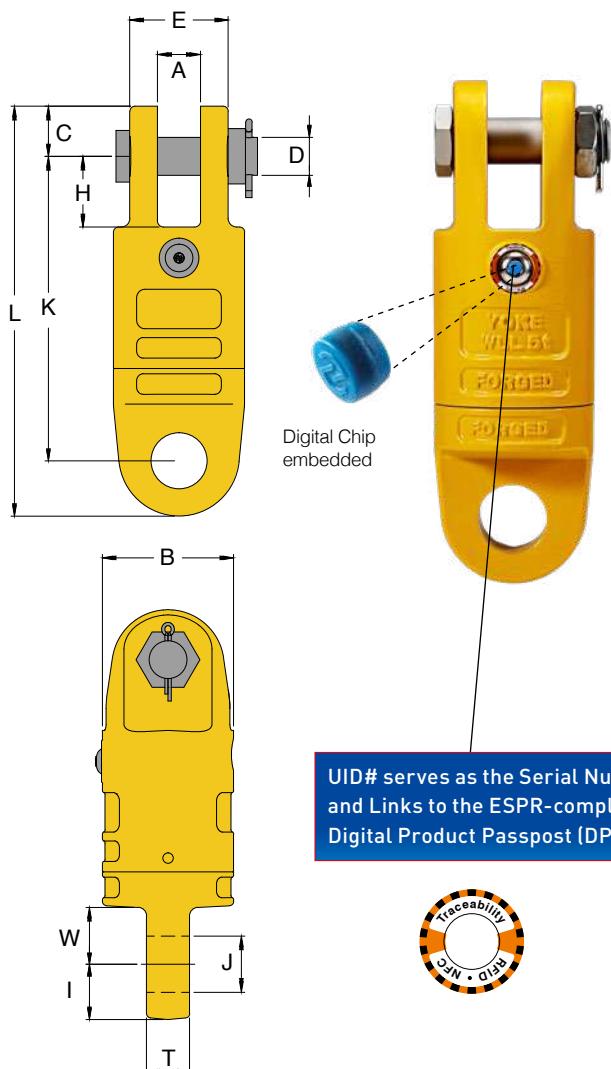
## 8-323 Jaw & Jaw

### Thrust Bearing Swivels

Item No.	Nominal Size	Working Load Limit	Dimensions (inch)									N.W. lbs
	inch	tonnes*	A	B	C	D	E	H	K	L		
8-323-03	1/2	3.0	0.89	2.76	1.00	0.75	1.63	1.32	6.14	8.15		8.1
8-323-05	5/8	5.0	0.98	2.99	1.14	0.87	2.24	1.61	7.28	9.57		12.5
8-323-085	3/4	8.5	1.57	4.02	1.38	1.00	2.83	2.13	8.90	11.65		23.6
8-323-10	7/8	10.0	1.73	4.49	1.73	1.50	3.39	3.50	12.36	15.83		43.3

\*Design factor 5:1

Proof load is 2 times the WLL.



- YOKE's Thrust Roller Bearing Swivels are manufactured using the highest grade of material available.
- YOKE's Thrust Roller Bearing Swivels are designed with a safety factor of 5:1.
- YOKE's Thrust Roller Bearing Swivels are available in sizes from 3 to 10 tons.
- YOKE's Thrust Roller Bearing Swivels are available for wire lines  $\frac{1}{2}''$  to  $\frac{7}{8}''$ .
- YOKE's Thrust Roller Bearing Swivels are zinc plated for corrosion resistance and longer life.
- YOKE's Thrust Roller Bearing Swivels are manufactured with grease fitting for superior performance.
- YOKE's Thrust Roller Bearing Swivels are designed for low starting torque and high rotation speed.
- All parts of YOKE's Thrust Roller Bearing Swivels are 100% magnaflux crack detected.
- 20,000 cycle fatigue rate to 1.5 times the working load limit.
- All parts of YOKE's Thrust Roller Bearing Swivels come with a batch number for quality certification and traceability.

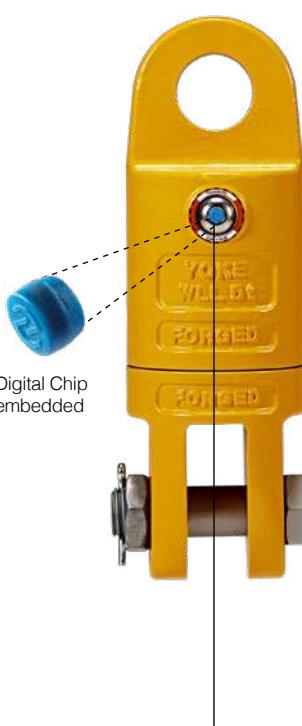
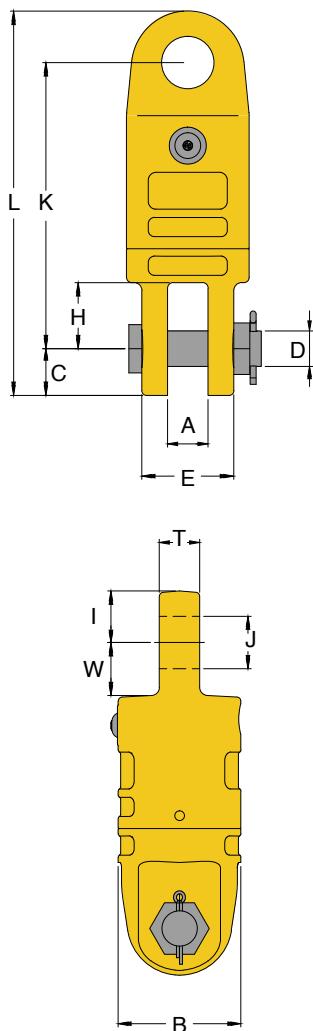
## 8-324 Jaw & Eye

### Thrust Bearing Swivels

Item No.	Nominal Size	Working Load Limit	Dimensions (inch)												N.W.	
			inch	tonnes*	A	B	C	D	E	H	I	J	K	L	T	W
8-324-03	1/2	3.0	0.89	2.76	1.00	0.75	1.63	1.32	1.26	1.02	5.98	8.25	0.75	1.18	7.8	
8-324-05	5/8	5.0	0.98	2.99	1.14	0.87	2.24	1.61	1.26	1.28	6.95	9.35	0.98	1.30	11.4	
8-324-085	3/4	8.5	1.57	4.02	1.38	1.00	2.83	2.13	1.50	1.41	8.54	11.42	1.26	1.68	22.6	
8-324-10	7/8	10.0	1.73	4.49	1.73	1.50	3.39	3.50	1.89	1.69	11.81	15.43	1.69	2.83	40.3	

\*Design factor 5:1

Proof load is 2 times the WLL.



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and Links to the ESPR-compliant  
Digital Product Passpost (DPP).**



- YOKE's Thrust Roller Bearing Swivels are manufactured using the highest grade of material available.
- YOKE's Thrust Roller Bearing Swivels are designed with a safety factor of 5:1.
- YOKE's Thrust Roller Bearing Swivels are available in sizes from 3 to 10 tons.
- YOKE's Thrust Roller Bearing Swivels are available for wire lines  $\frac{1}{2}$ " to  $\frac{7}{8}$ ".
- YOKE's Thrust Roller Bearing Swivels are zinc plated for corrosion resistance and longer life.
- YOKE's Thrust Roller Bearing Swivels are manufactured with grease fitting for superior performance.
- YOKE's Thrust Roller Bearing Swivels are designed for low starting torque and high rotation speed.
- All parts of YOKE's Thrust Roller Bearing Swivels are 100% magnaflux crack detected.
- 20,000 cycle fatigue rate to 1.5 times the working load limit.
- All parts of YOKE's Thrust Roller Bearing Swivels come with a batch number for quality certification and traceability.

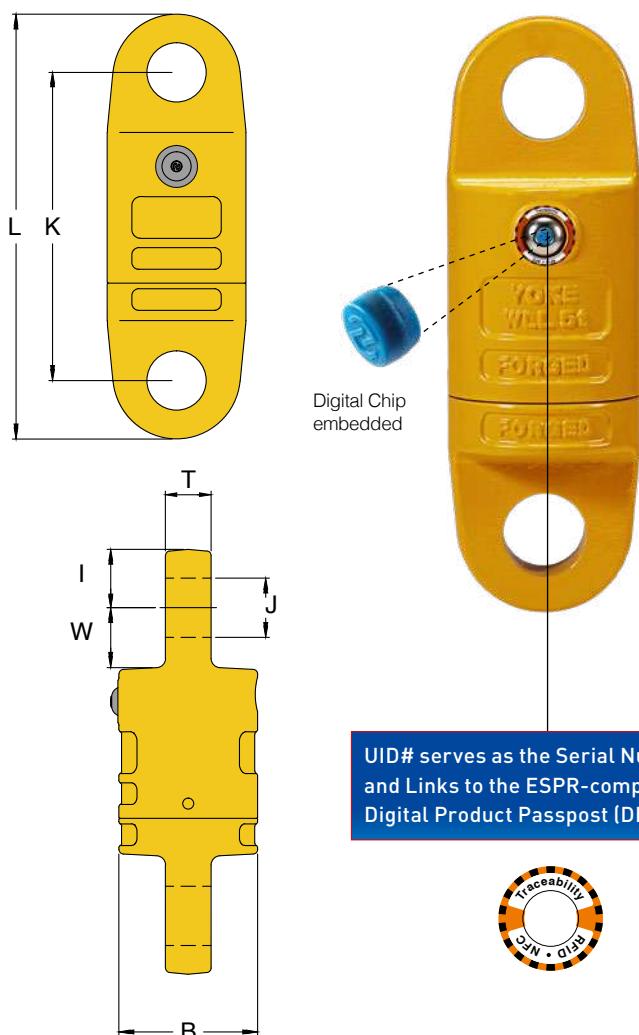
## 8-325 Eye & Jaw

### Thrust Bearing Swivels

Item No.	Nominal Size	Working Load Limit	Dimensions (inch)												N.W. lbs
	inch	tonnes*	A	B	C	D	E	H	I	J	K	L	T	W	
8-325-03	1/2	3.0	0.89	2.76	1.00	0.75	1.63	1.32	1.26	1.02	5.98	8.25	0.75	1.18	7.8
8-325-05	5/8	5.0	0.98	2.99	1.14	0.87	2.24	1.61	1.26	1.28	6.99	9.39	0.98	1.30	11.4
8-325-085	3/4	8.5	1.57	4.02	1.38	1.00	2.83	2.13	1.50	1.41	8.48	11.36	1.26	1.68	22.5
8-325-10	7/8	10.0	1.73	4.49	1.73	1.50	3.39	3.50	1.89	1.69	11.77	15.39	1.69	2.83	40.2

\*Design factor 5:1

Proof load is 2 times the WLL.



- YOKE's Thrust Roller Bearing Swivels are manufactured using the highest grade of material available.
- YOKE's Thrust Roller Bearing Swivels are designed with a safety factor of 5:1.
- YOKE's Thrust Roller Bearing Swivels are available in sizes from 3 to 10 tons.
- YOKE's Thrust Roller Bearing Swivels are available for wire lines  $\frac{1}{2}$ " to  $\frac{7}{8}$ ".
- YOKE's Thrust Roller Bearing Swivels are zinc plated for corrosion resistance and longer life.
- YOKE's Thrust Roller Bearing Swivels are manufactured with grease fitting for superior performance.
- YOKE's Thrust Roller Bearing Swivels are designed for low starting torque and high rotation speed.
- All parts of YOKE's Thrust Roller Bearing Swivels are 100% magnaflux crack detected.
- 20,000 cycle fatigue rate to 1.5 times the working load limit.
- All parts of YOKE's Thrust Roller Bearing Swivels come with a batch number for quality certification and traceability.

## 8-326 Eye & Eye

### Thrust Bearing Swivels

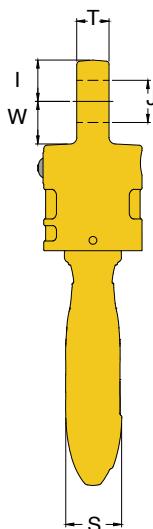
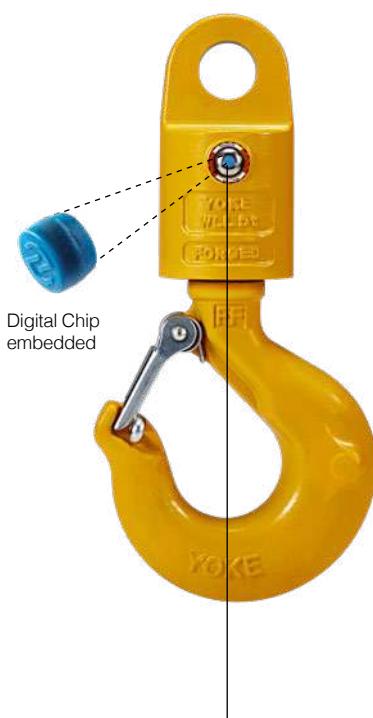
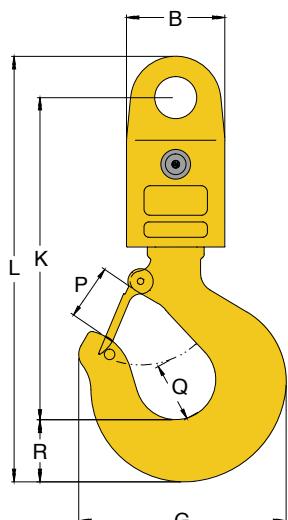
Item No.	Nominal Size	Working Load Limit	Dimensions (inch)								N.W. lbs
	inch	tonnes*	B	I	J	K	L	T	W		
8-326-03	1/2	3.0	2.76	1.26	1.02	5.83	8.35	0.75	1.18		7.5
8-326-05	5/8	5.0	2.99	1.26	1.28	6.65	9.17	0.98	1.30		10.1
8-326-085	3/4	8.5	4.02	1.50	1.41	8.11	11.10	1.26	1.68		21.5
8-326-10	7/8	10.0	4.49	1.89	1.69	11.22	15.00	1.69	2.83		37.2

\*Design factor 5:1

Proof load is 2 times the WLL.

# Thrust Bearing Swivels

**YOKÉ**



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and Links to the ESPR-compliant  
Digital Product Passport (DPP).



- YOKE's Thrust Roller Bearing Swivels are manufactured using the highest grade of material available.
- YOKE's Thrust Roller Bearing Swivels are designed with a safety factor of 5:1.
- YOKE's Thrust Roller Bearing Swivels are available in sizes from 3 to 10 tons.
- YOKE's Thrust Roller Bearing Swivels are available for wire lines  $\frac{1}{2}$ " to  $\frac{7}{8}$ ".
- YOKE's Thrust Roller Bearing Swivels are zinc plated for corrosion resistance and longer life.
- YOKE's Thrust Roller Bearing Swivels are manufactured with grease fitting for superior performance.
- YOKE's Thrust Roller Bearing Swivels are designed for low starting torque and high rotation speed.
- All parts of YOKE's Thrust Roller Bearing Swivels are 100% magnaflux crack detected.
- 20,000 cycle fatigue rate to 1.5 times the working load limit.
- All parts of YOKE's Thrust Roller Bearing Swivels come with a batch number for quality certification and traceability.

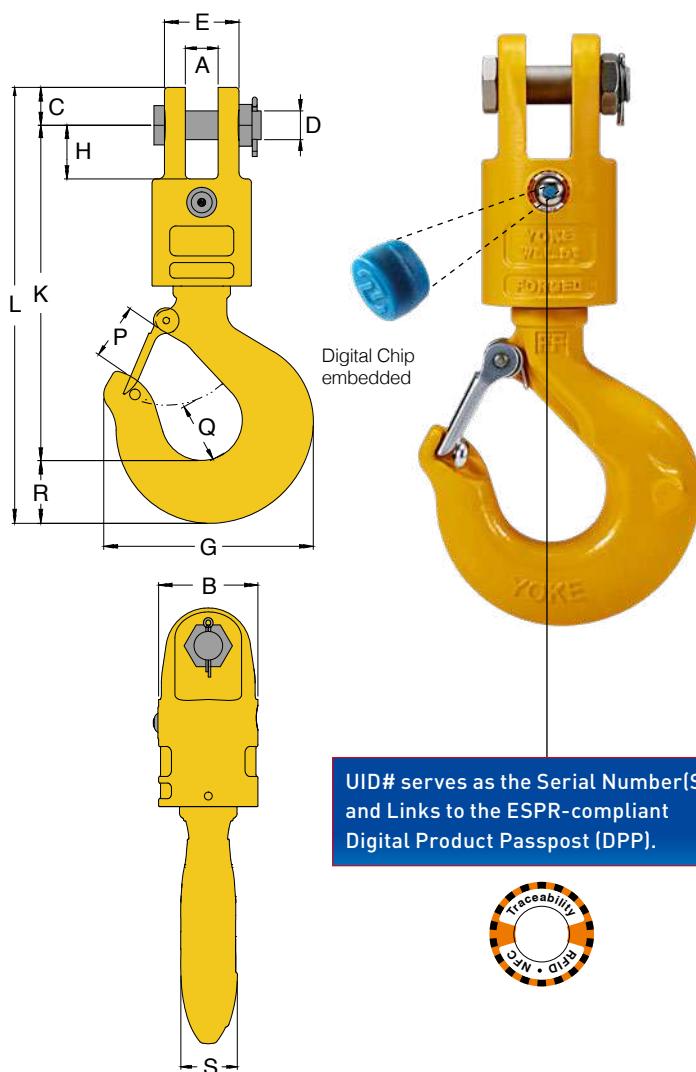
## 8-327 Eye & Hook

### Thrust Bearing Swivels

Item No.	Nominal Size	Working Load Limit	Dimensions (inch)													N.W. lbs
	inch	tonnes*	B	G	I	J	K	L	P	Q	R	S	T	W		
8-327-03	1/2	3.0	2.76	4.80	1.26	1.02	8.17	10.92	1.34	1.46	1.50	1.26	0.75	1.18	8.7	
8-327-05	5/8	5.0	2.99	6.30	1.26	1.28	9.80	12.95	1.69	1.81	1.89	1.38	0.98	1.30	14.7	
8-327-085	3/4	8.5	4.02	7.72	1.50	1.41	11.82	15.59	2.40	2.44	2.28	1.85	1.26	1.68	27.7	
8-327-10	7/8	10.0	4.49	8.70	1.89	1.69	13.76	18.26	2.83	2.40	2.60	2.24	1.69	2.83	42.8	

\*Design factor 5:1

Proof load is 2 times the WLL.



- YOKE's Thrust Roller Bearing Swivels are manufactured using the highest grade of material available.
- YOKE's Thrust Roller Bearing Swivels are designed with a safety factor of 5:1.
- YOKE's Thrust Roller Bearing Swivels are available in sizes from 3 to 10 tons.
- YOKE's Thrust Roller Bearing Swivels are available for wire lines  $\frac{1}{2}''$  to  $\frac{7}{8}''$ .
- YOKE's Thrust Roller Bearing Swivels are zinc plated for corrosion resistance and longer life.
- YOKE's Thrust Roller Bearing Swivels are manufactured with grease fitting for superior performance.
- YOKE's Thrust Roller Bearing Swivels are designed for low starting torque and high rotation speed.
- All parts of YOKE's Thrust Roller Bearing Swivels are 100% magnaflux crack detected.
- 20,000 cycle fatigue rate to 1.5 times the working load limit.
- All parts of YOKE's Thrust Roller Bearing Swivels come with a batch number for quality certification and traceability.

## 8-328 Jaw & Hook

### Thrust Bearing Swivels

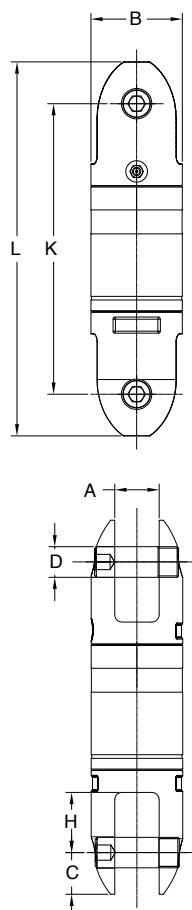
Item No.	Nominal Size	Working Load Limit	Dimensions (inch)													N.W.	
	inch	tonnes*	A	B	C	D	E	G	H	K	L	P	Q	R	S	lbs	
8-328-03	1/2	3.0	0.89	2.76	1.00	0.75	1.63	4.80	1.32	8.33	10.82	1.34	1.46	1.50	1.26	9.0	
8-328-05	5/8	5.0	0.98	2.99	1.14	0.87	2.24	6.30	1.61	10.10	13.13	1.69	1.81	1.89	1.38	15.8	
8-328-085	3/4	8.5	1.57	4.02	1.38	1.00	2.83	7.72	2.13	12.23	15.89	2.40	2.44	2.28	1.85	28.8	
8-328-10	7/8	10.0	1.73	4.49	1.73	1.50	3.39	8.70	3.50	14.35	18.69	2.83	2.40	2.60	2.24	46.0	

\*Design factor 5:1

Proof load is 2 times the WLL.

# Angular Contact Bearing Swivels

**YOKΕ<sup>®</sup>**



UID# serves as the Serial Number[S/N]  
and Links to the ESPR-compliant  
Digital Product Passpost (DPP).

- YOKΕ Swivels are manufactured using the highest grade of material available.
- YOKΕ Swivels are designed with a safety factor of 5:1.
- YOKΕ Swivels are available in sizes from 3/4 Tons to 35 Tons.
- YOKΕ Swivels are available for wire lines 1/4" to 1-1/2".
- YOKΕ Swivels are zinc plated for corrosion resistance and longer life.
- YOKΕ Swivels are manufactured with grease fittings for superior performance.
- YOKΕ Swivels are designed for low starting torque and high rotation speed.
- All Swivels parts are 100% magnaflux crack detected.
- 20,000 cycle fatigue rate to 1.5 times working load limit.
- All parts with batch number for quality certified and traceability.
- Digital Chip embedded with Certificate.

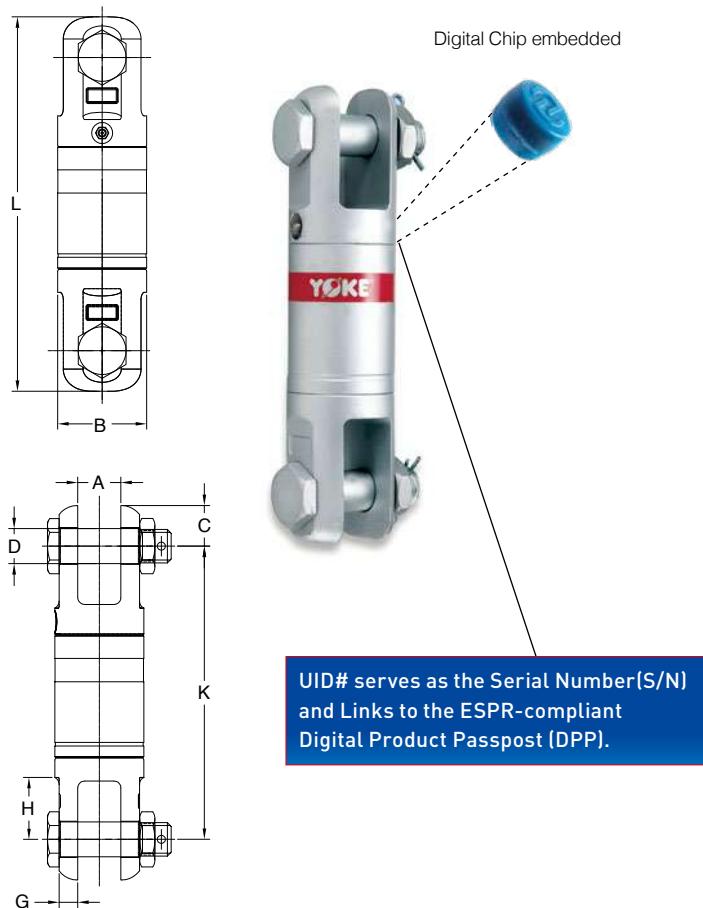


## Angular Contact Bearing Swivels - Bullet Style

Item No.	Wire Line Size	Working Load Limit	Dimensions (inch)							N.W. lbs
			inch	tonnes*	A	B	C	D	H	
8-301-0075	1/4	0.75	0.59	1.26	0.47	0.39	0.87	4.06	4.96	1.1
8-301-015	3/8	1.50	0.51	1.61	0.55	0.43	0.83	4.06	5.20	1.8
8-301-03	1/2	3.00	0.75	2.01	0.83	0.63	0.94	5.43	7.05	3.7
8-301-05	5/8	5.00	0.98	2.52	1.14	0.87	1.57	7.87	10.20	8.8
8-301-085	3/4	8.50	1.30	2.99	1.26	0.98	2.13	9.80	12.32	13.2
8-301-10	7/8	10.00	1.73	4.02	1.73	1.50	3.27	13.27	16.73	40.1
8-301-15	1	15.00	1.89	4.25	1.81	1.50	2.20	12.48	16.06	46.3
8-301-25	1 1/4	25.00	2.44	5.20	2.40	2.01	2.72	14.72	19.49	80.4

\* Minimum Ultimate Load is 5 times the Working Load Limit.

Maximum Proof Load is 2 times the Working Load Limit.



- YOKE Swivels are manufactured using the highest grade of material available.
- YOKE Swivels are designed with a safety factor of 5:1.
- YOKE Swivels are available in sizes from 3/4 Tons to 35 Tons.
- YOKE Swivels are available for wire lines 1/4" to 1-1/2".
- YOKE Swivels are zinc plated for corrosion resistance and longer life.
- YOKE Swivels are manufactured with grease fittings for superior performance.
- YOKE Swivels are designed for low starting torque and high rotation speed.
- All Swivels parts are 100% magnaflux crack detected.
- 20,000 cycle fatigue rate to 1.5 times working load limit.
- All parts with batch number for quality certified and traceability.

## Angular Contact Bearing Swivels - Jaw + Jaw

Item No.	Wire Line Size inch	Working Load Limit tonnes*	Dimensions (inch)								N.W. lbs
			A	B	C	D	G	H	K	L	
8-303-0075	6	0.75	0.59	1.26	0.51	0.39	0.24	0.87	4.06	5.04	1.1
8-303-015	3/8	1.50	0.51	1.61	0.69	0.50	0.30	0.79	4.06	5.43	2.0
8-303-03	1/2	3.00	0.75	2.01	0.94	0.75	0.38	1.18	6.24	8.11	4.8
8-303-05	5/8	5.00	0.98	2.52	1.14	0.87	0.55	1.57	7.87	10.20	9.6
8-303-085	3/4	8.50	1.57	2.99	1.34	1.18	0.55	2.13	9.80	12.48	15.9
8-303-10	7/8	10.00	1.73	4.02	1.75	1.50	0.83	3.50	14.02	17.52	39.6
8-303-15	1	15.00	1.89	4.25	2.05	1.50	0.98	2.24	12.44	16.54	47.8
8-303-25	1 1/4	25.00	2.44	5.20	2.56	2.01	1.18	2.76	14.72	19.80	87.0
8-303-35	1 1/2	35.00	2.44	5.20	2.56	2.01	1.18	2.76	14.72	19.80	101.8

\* Minimum Ultimate Load is 5 times the Working Load Limit.

Maximum Proof Load is 2 times the Working Load Limit.

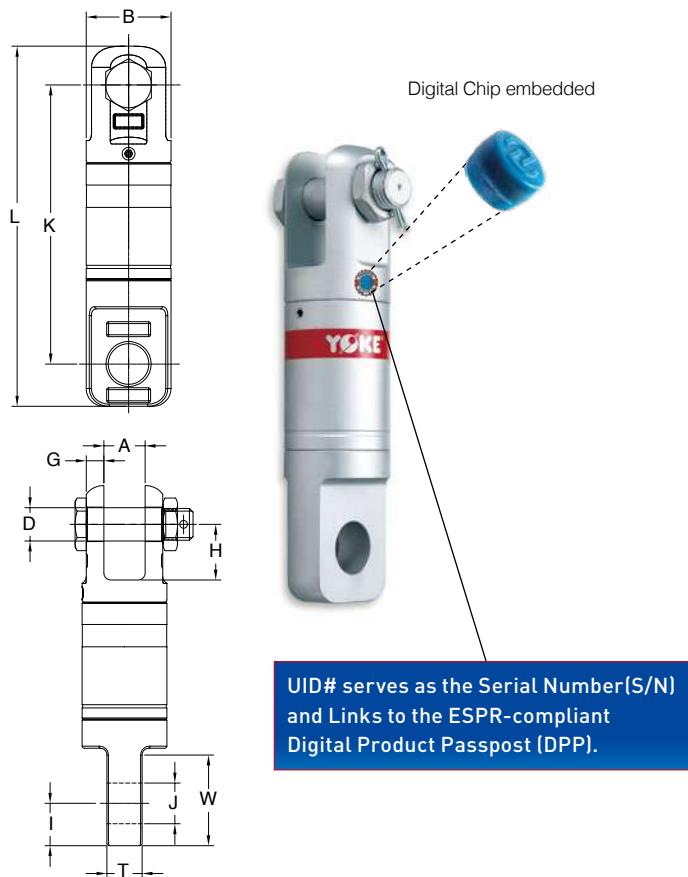


**WARNING**

NEVER EXCEED PUBLISHED WORKING LOAD LIMIT

# Angular Contact Bearing Swivels

**YOKΕ<sup>®</sup>**



- YOKE Swivels are manufactured using the highest grade of material available.
- YOKE Swivels are designed with a safety factor of 5:1.
- YOKE Swivels are available in sizes from 3/4 Tons to 35 Tons.
- YOKE Swivels are available for wire lines 1/4" to 1-1/2".
- YOKE Swivels are zinc plated for corrosion resistance and longer life.
- YOKE Swivels are manufactured with grease fittings for superior performance.
- YOKE Swivels are designed for low starting torque and high rotation speed.
- All Swivels parts are 100% magnaflux crack detected.
- 20,000 cycle fatigue rate to 1.5 times working load limit.
- All parts with batch number for quality certified and traceability.

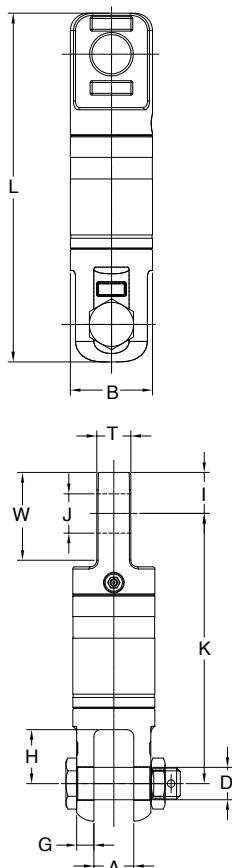


## Angular Contact Bearing Swivels - Jaw + Eye

Item No.	Wire Line Size	Working Load Limit		Dimensions (inch)										N.W.	
		inch	tonnes*	A	B	D	G	H	I	J	K	L	T	W	lbs
8-304-0075	1/4	0.75	0.59	1.26	0.39	0.24	0.87	0.71	0.75	4.06	5.28	0.47	1.46	1.1	
8-304-015	3/8	1.50	0.51	1.61	0.50	0.30	0.79	0.63	0.66	4.09	5.43	0.50	1.32	2.0	
8-304-03	1/2	3.00	0.75	2.01	0.75	0.38	1.18	1.00	0.91	6.19	8.11	0.75	1.85	4.6	
8-304-05	5/8	5.00	0.98	2.52	0.87	0.55	1.57	1.19	1.28	7.83	10.20	1.00	2.42	9.0	
8-304-085	3/4	8.50	1.57	2.99	1.18	0.55	2.13	1.50	1.41	9.56	12.39	1.25	3.06	15.6	
8-304-10	7/8	10.00	1.73	4.02	1.50	0.83	3.50	1.81	1.65	13.94	17.52	1.73	4.76	38.8	
8-304-15	1	15.00	1.89	4.25	1.50	0.98	2.24	2.52	2.13	12.48	17.09	1.93	4.33	47.6	
8-304-25	1 1/4	25.00	2.44	5.20	2.01	1.18	2.76	2.76	2.60	15.35	20.63	2.36	5.12	87.4	
8-304-35	1 1/2	35.00	2.44	5.20	2.01	1.18	2.76	2.76	2.60	15.35	20.63	2.36	5.12	102.2	

\* Minimum Ultimate Load is 5 times the Working Load Limit.

Maximum Proof Load is 2 times the Working Load Limit.



**UID# serves as the Serial Number(S/N) and Links to the ESPR-compliant Digital Product Passpost (DPP).**



- YOKΕ Swivels are manufactured using the highest grade of material available.
- YOKΕ Swivels are designed with a safety factor of 5:1.
- YOKΕ Swivels are available in sizes from 3/4 Tons to 35 Tons.
- YOKΕ Swivels are available for wire lines 1/4" to 1-1/2".
- YOKΕ Swivels are zinc plated for corrosion resistance and longer life.
- YOKΕ Swivels are manufactured with grease fittings for superior performance.
- YOKΕ Swivels are designed for low starting torque and high rotation speed.
- All Swivels parts are 100% magnaflux crack detected.
- 20,000 cycle fatigue rate to 1.5 times working load limit.
- All parts with batch number for quality certified and traceability.

## Angular Contact Bearing Swivels - Eye + Jaw

Item No.	Wire Line Size	Working Load Limit	Dimensions (inch)										N.W.	
			inch	tonnes*	A	B	D	G	H	I	J	K	L	T
8-305-0075	1/4	0.75	0.59	1.26	0.39	0.24	0.87	0.71	0.75	4.06	5.28	0.47	1.46	1.1
8-305-015	3/8	1.5	0.51	1.61	0.50	0.30	0.79	0.63	0.66	4.09	5.43	0.50	1.32	1.9
8-305-03	1/2	3	0.75	2.01	0.75	0.38	1.18	1.00	0.91	6.19	8.13	0.75	1.85	4.6
8-305-05	5/8	5	0.98	2.52	0.87	0.55	1.57	1.19	1.28	7.83	10.20	1.00	2.42	9.3
8-305-085	3/4	8.5	1.57	2.99	1.18	0.55	2.13	1.50	1.41	9.56	12.39	1.25	3.06	15.8
8-305-10	7/8	10	1.73	4.02	1.50	0.83	3.50	1.81	1.66	13.96	17.52	1.73	4.76	38.8
8-305-15	1	15	1.89	4.25	1.50	0.98	2.24	2.52	2.13	12.36	16.93	1.93	4.33	46.7
8-305-25	1 1/4	25	2.44	5.20	2.01	1.18	2.76	2.76	2.60	15.39	20.71	2.36	5.12	88.1
8-305-35	1 1/2	35	2.44	5.20	2.01	1.18	2.76	2.76	2.60	15.39	20.71	2.36	5.12	102.9

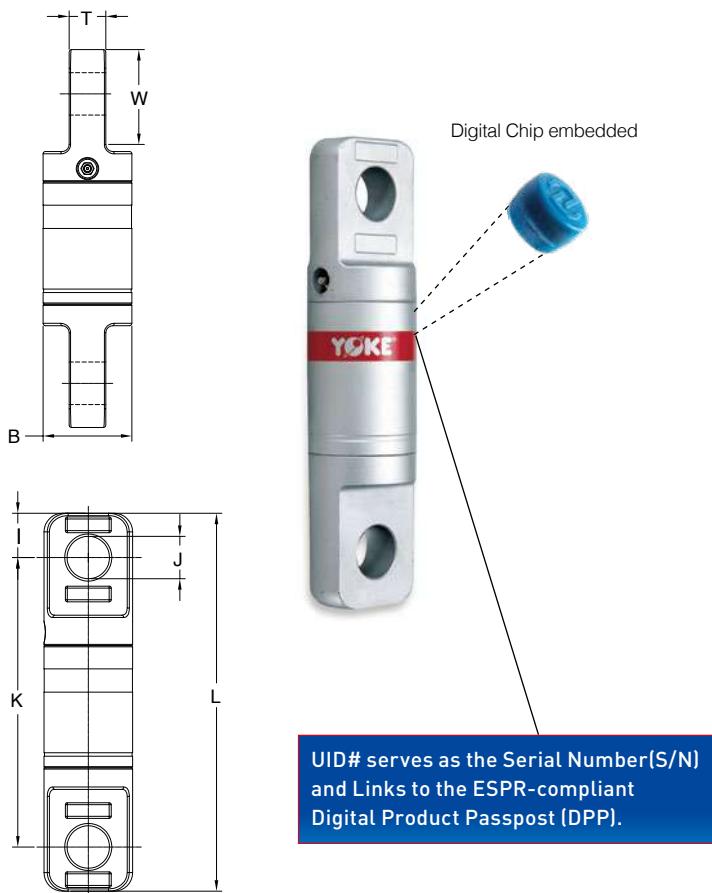
\* Minimum Ultimate Load is 5 times the Working Load Limit.

Maximun Proof Load is 2 times the Working Load Limit.



**WARNING**

NEVER EXCEED PUBLISHED WORKING LOAD LIMIT



- YOKE Swivels are manufactured using the highest grade of material available.
- YOKE Swivels are designed with a safety factor of 5:1.
- YOKE Swivels are available in sizes from 3/4 Tons to 35 Tons.
- YOKE Swivels are available for wire lines 1/4" to 1-1/2".
- YOKE Swivels are zinc plated for corrosion resistance and longer life.
- YOKE Swivels are manufactured with grease fittings for superior performance.
- YOKE Swivels are designed for low starting torque and high rotation speed.
- All Swivels parts are 100% magnaflux crack detected.
- 20,000 cycle fatigue rate to 1.5 times working load limit.
- All parts with batch number for quality certified and traceability.

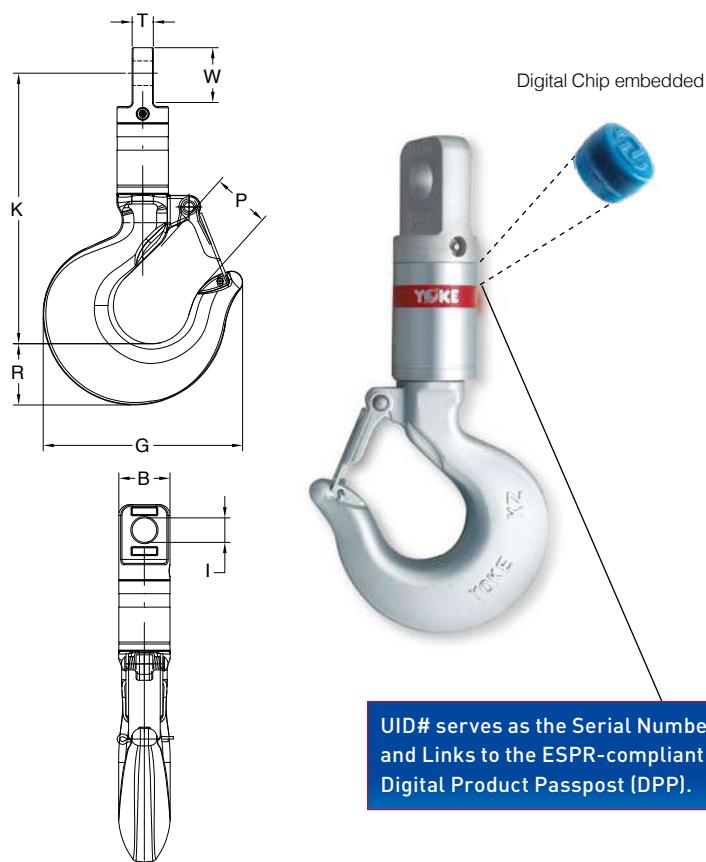


## Angular Contact Bearing Swivels - Eye + Eye

Item No.	Wire Line Size inch	Working Load Limit tonnes*	Dimensions (inch)							N.W. lbs
			B	I	J	K	L	T	W	
8-306-0075	1/4	0.75	1.26	0.71	0.75	4.06	5.47	0.47	1.46	1.1
8-306-015	3/8	1.50	1.61	0.63	0.66	4.15	5.41	0.50	1.32	1.9
8-306-03	1/2	3.00	2.01	1.00	0.91	6.14	8.15	0.75	1.85	4.4
8-306-05	5/8	5.00	2.52	1.19	1.28	7.81	10.20	1.00	2.42	8.4
8-306-085	3/4	8.50	2.99	1.50	1.41	9.31	12.31	1.25	3.06	15.6
8-306-10	7/8	10.00	4.02	1.81	1.66	13.90	17.52	1.73	4.76	36.3
8-306-15	1	15.00	4.25	2.52	2.13	12.44	17.44	1.93	4.33	46.3
8-306-25	1 1/4	25.00	5.20	2.76	2.60	16.02	21.54	2.36	5.12	85.9
8-306-35	1 1/2	35.00	5.20	2.76	2.60	16.02	21.54	2.36	5.12	100.9

\* Minimum Ultimate Load is 5 times the Working Load Limit.

Maximum Proof Load is 2 times the Working Load Limit.



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- YOKE Swivels are designed for low starting torque and high rotation speed.
- All Swivels parts are 100% magnaflux crack detected.
- 20,000 cycle fatigue rate to 1.5 times working load limit.
- All parts with batch number for quality certified and traceability.



## Angular Contact Bearing Swivels - Eye + Hook

Item No.	Wire Line Size inch	Working Load Limit tonnes*	Dimensions (inch)								N.W. lbs
			B	G	I	K	P	R	T	T	
8-306-0075	1/4	0.75	1.26	0.71	0.75	4.06	5.47	0.47	1.46	1.57	1.5
8-306-015	3/8	1.50	1.61	0.63	0.66	4.15	5.41	0.50	1.32	1.32	2.9
8-306-03	1/2	3.00	2.01	1.00	0.91	6.14	8.15	0.75	1.85	1.85	6.4
8-306-05	5/8	5.00	2.52	1.19	1.28	7.81	10.20	1.00	2.42	2.42	12.6
8-306-085	3/4	8.50	2.99	1.50	1.41	9.31	12.31	1.25	3.06	3.06	23.3
8-306-10	7/8	10.00	4.02	1.81	1.66	13.90	17.52	1.73	4.76	4.76	51.8
8-306-15	1	15.00	4.25	2.52	2.13	12.44	17.44	1.93	4.33	4.88	63.7
8-306-25	1 1/4	25.00	5.20	2.76	2.60	16.02	21.54	2.36	5.12	5.71	120.0
8-306-35	1 1/2	35.00	5.20	2.76	2.60	16.02	21.54	2.36	5.12	5.12	100.9

\* Minimum Ultimate Load is 5 times the Working Load Limit.

Maximum Proof Load is 2 times the Working Load Limit.

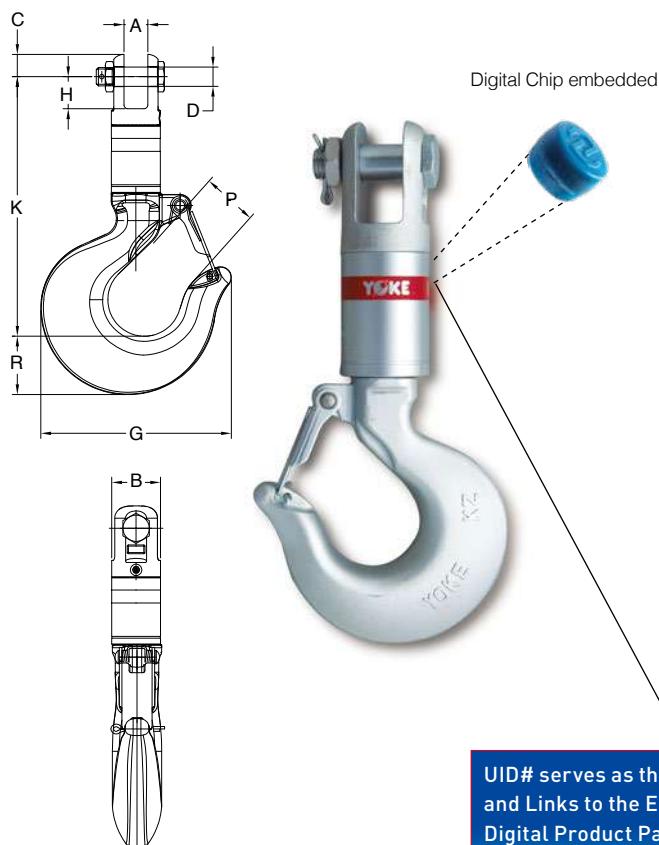


**WARNING**

NEVER EXCEED PUBLISHED WORKING LOAD LIMIT

# Angular Contact Bearing Swivels

**YOKΕ<sup>®</sup>**



- YOKE Swivels are manufactured using the highest grade of material available.
- YOKE Swivels are designed with a safety factor of 5:1.
- YOKE Swivels are available in sizes from 3/4 Tons to 35 Tons.
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- YOKE Swivels are manufactured with grease fittings for superior performance.
- YOKE Swivels are designed for low starting torque and high rotation speed.
- All Swivels parts are 100% magnaflux crack detected.
- 20,000 cycle fatigue rate to 1.5 times working load limit.
- All parts with batch number for quality certified and traceability.



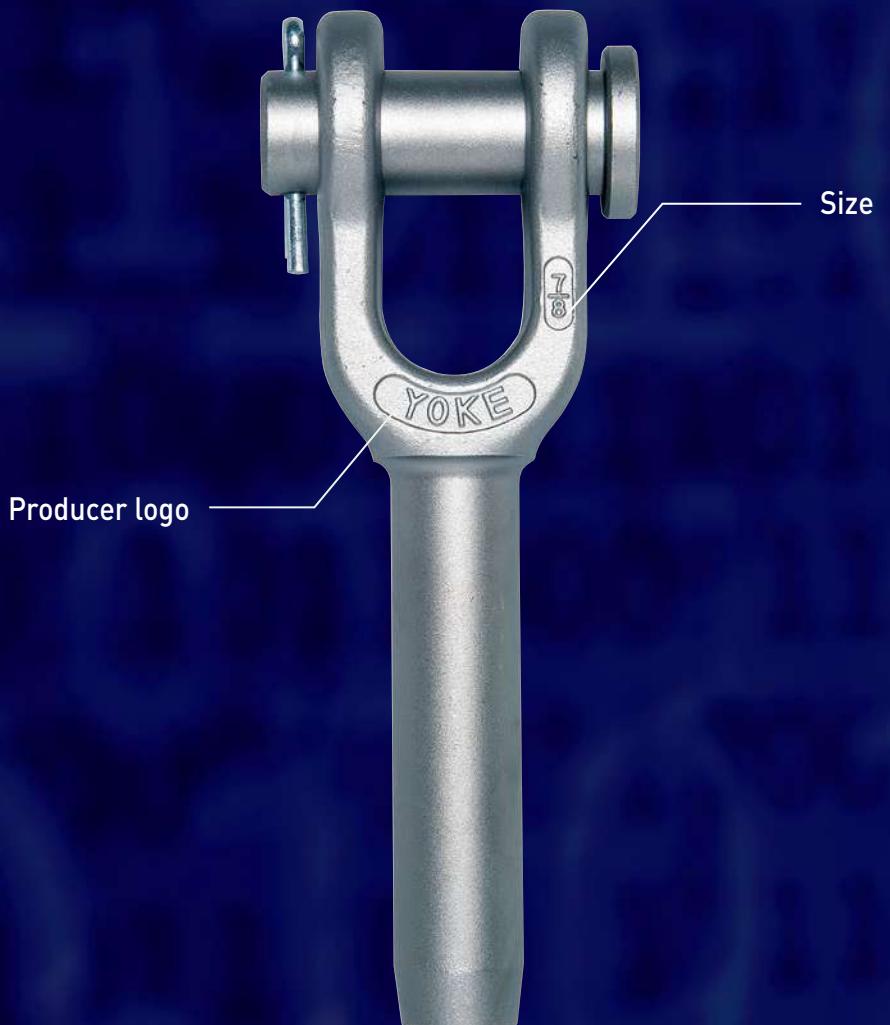
## Angular Contact Bearing Swivels - Jaw + Hook

Item No.	Wire Line Size inch	Working Load Limit tonnes*	Dimensions (inch)									N.W. lbs
			A	B	C	D	G	H	K	P	R	
8-308-0075	1/4	0.75	0.59	1.26	0.51	0.39	3.15	0.87	5.47	0.98	0.83	1.5
8-308-015	3/8	1.50	0.51	1.61	0.69	0.50	4.02	0.79	6.38	1.18	1.14	2.4
8-308-03	1/2	3.00	0.75	2.01	0.94	0.75	4.80	1.18	8.85	1.42	1.42	6.6
8-308-05	5/8	5.00	0.98	2.52	1.14	0.87	6.31	1.57	10.98	1.69	1.85	12.6
8-308-085	3/4	8.50	1.57	2.99	1.34	1.18	8.70	2.13	13.28	2.44	2.60	26.7
8-308-10	7/8	10.00	1.73	4.02	1.75	1.50	10.91	3.50	17.40	3.19	2.99	53.5
8-308-15	1	15.00	1.89	4.25	2.05	1.50	10.91	2.20	16.57	3.19	2.99	63.7
8-308-25	1 1/4	25.00	2.44	5.20	2.56	2.01	13.90	2.72	19.53	3.27	3.62	124.7

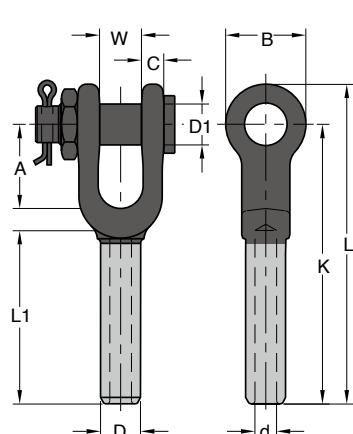
\* Minimum Ultimate Load is 5 times the Working Load Limit.

Maximum Proof Load is 2 times the Working Load Limit.

# Wire Rope End Fittings







- YOKE 8-730 Opened Swage Sockets are forged from special bar quality carbon steel with very finest hardness controlled by spheroidize annealing.

- YOKE Swage Sockets properly applied have an efficiency rating of 100% based on the catalog strength of wire rope.

- YOKE Swage Sockets are recommended for use with 6x19, 6x37, and IWRC wire rope. They are approved for use with galvanized bridge rope.

- YOKE Swage Sockets are not recommended for use on fiber core or lang lay rope.

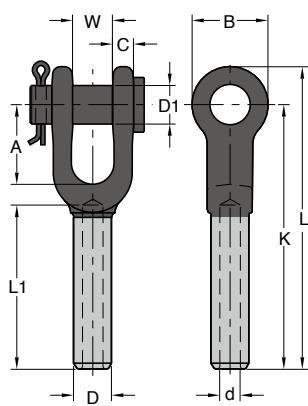
All slings swaged with sockets shall be proof loaded in accordance with ASME B30.9

## Forged Open Swage Wire Rope Socket

with Safety Bolt Pin

Item No.	Rope Size	Before Swage Dimensions (inch)										Max. After Swage Dim.	N.W.	
		A	B	C	D	D1	d	K	L	L1	W			
S.C.*	Galvanized	inch												
8-730-06	8-730-06G	1/4	1.5	1.38	0.35	0.5	0.67	0.27	4.02	4.8	2.17	0.67	0.46	0.7
8-730-08	8-730-08G	5/16	1.77	1.65	0.47	0.77	0.79	0.34	5.31	6.26	3.15	0.79	0.71	1.3
8-730-10	8-730-10G	3/8	1.77	1.65	0.47	0.77	0.79	0.41	5.31	6.26	3.15	0.79	0.71	1.5
8-730-11	8-730-11G	7/16	1.96	2.00	0.55	0.98	0.98	0.48	6.85	7.83	4.33	1.00	0.91	2.4
8-730-13	8-730-13G	1/2	1.96	2.00	0.55	0.98	1.19	0.55	6.85	7.83	4.33	1.00	0.91	2.4
8-730-14	8-730-14G	9/16	2.25	2.36	0.68	1.25	1.19	0.62	8.27	9.45	5.31	1.22	1.16	5.3
8-730-16	8-730-16G	5/8	2.25	2.36	0.68	1.25	1.19	0.67	8.27	9.45	5.31	1.22	1.16	5.1
8-730-19	8-730-19G	3/4	2.75	2.75	0.79	1.55	1.38	0.82	10.07	11.61	6.34	1.5	1.42	8.8
8-730-22	8-730-22G	7/8	3.23	3.15	0.94	1.7	1.63	0.94	11.81	13.39	7.44	1.77	1.55	13
8-730-26	8-730-26G	1	3.86	3.94	1.02	1.98	2	1.06	13.58	15.55	8.5	2.00	1.8	20.2
8-730-28	8-730-28G	1 1/8	4.26	4.06	1.19	2.25	2.2	1.19	15.08	17.4	9.37	2.25	2.05	28.2
8-730-32	8-730-32G	1 1/4	4.72	4.45	1.34	2.53	2.48	1.33	16.5	19.06	10.59	2.48	2.3	39.2
8-730-36	8-730-36G	1 3/8	5.2	5.00	1.38	2.8	2.44	1.45	18.23	21.02	11.69	2.52	2.56	48
8-730-38	8-730-38G	1 1/2	5.75	5.51	1.69	3.08	2.52	1.61	19.75	22.88	12.4	3.00	2.81	63.6
8-730-45	8-730-45G	1 3/4	6.75	6.7	2.11	3.39	3.5	1.86	23	26.53	14.88	3.5	3.06	96.8
8-730-50	8-730-50G	2	8.00	8.00	2.37	3.94	3.75	2.11	26.88	31.44	16.96	4.00	3.56	160.8

\* S.C. = Self Colored.



- YOKE 8-731 Opened Swage Sockets are forged from special bar quality carbon steel with very finest hardness controlled by spheroidize annealing.

- YOKE Swage Sockets properly applied have an efficiency rating of 100% based on the catalog strength of wire rope.

- YOKE Swage Sockets are recommended for use with 6x19, 6x37, and IWRC wire rope. They are approved for use with galvanized bridge rope.

- YOKE Swage Sockets are not recommended for use on fiber core or lang lay rope.

- Galvanized finish.

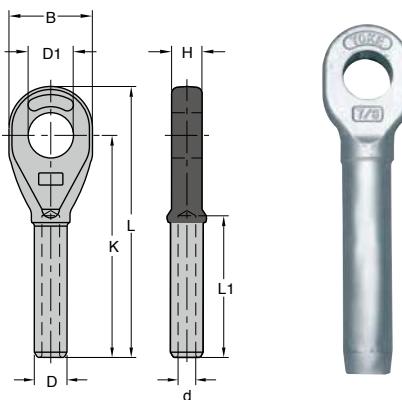
All slings swaged with sockets shall be proof loaded in accordance with ASME B30.9

## Forged Open Swage Socket

with Round Pin

Item No.	Rope Size	Before Swage Dimensions (inch)										Max. After Swage Dim.	N.W.	
		A	B	C	D	D1	d	K	L	L1	W			
S.C.*	Galvanized	inch												
8-731-06	8-731-06G	1/4	1.50	1.38	0.35	0.50	0.69	0.27	4.02	4.80	2.17	0.67	0.46	0.7
8-731-08	8-731-08G	5/16	1.77	1.65	0.47	0.77	0.81	0.34	5.31	6.26	3.15	0.79	0.71	1.5
8-731-10	8-731-10G	3/8	1.77	1.65	0.47	0.77	0.81	0.41	5.31	6.26	3.15	0.79	0.71	1.3
8-731-11	8-731-11G	7/16	1.96	2.00	0.55	0.98	1.00	0.48	6.85	7.83	4.33	1.00	0.91	2.6
8-731-13	8-731-13G	1/2	1.96	2.00	0.55	0.98	1.00	0.55	6.85	7.83	4.33	1.00	0.91	2.4
8-731-14	8-731-14G	9/16	2.25	2.36	0.68	1.25	1.19	0.62	8.27	9.45	5.31	1.22	1.16	4.6
8-731-16	8-731-16G	5/8	2.25	2.36	0.68	1.25	1.19	0.67	8.27	9.45	5.31	1.22	1.16	4.6
8-731-19	8-731-19G	3/4	2.75	2.75	0.79	1.55	1.38	0.82	10.07	11.61	6.34	1.50	1.42	8.4
8-731-22	8-731-22G	7/8	3.23	3.15	0.94	1.70	1.63	0.94	11.81	13.39	7.44	1.77	1.55	11.9
8-731-26	8-731-26G	1	3.86	3.94	1.02	1.98	2.00	1.06	13.58	15.55	8.50	2.00	1.80	17.8
8-731-28	8-731-28G	1 1/8	4.26	4.06	1.19	2.25	2.20	1.19	15.08	17.40	9.37	2.25	2.05	27.5
8-731-32	8-731-32G	1 1/4	4.72	4.45	1.34	2.53	2.25	1.33	16.50	19.06	10.59	2.48	2.30	38.5
8-731-36	8-731-36G	1 3/8	5.20	5.00	1.38	2.80	2.50	1.45	18.23	21.02	11.69	2.52	2.56	46.0
8-731-38	8-731-38G	1 1/2	5.75	5.51	1.69	3.08	2.52	1.61	19.75	22.88	12.40	3.00	2.81	66.0
8-731-45	8-731-45G	1 3/4	6.75	6.70	2.11	3.39	3.50	1.86	23.00	26.53	14.88	3.50	3.06	88.7
8-731-50	8-731-50G	2	8.00	8.00	2.37	3.94	3.75	2.11	26.88	31.44	16.96	4.00	3.56	146.1

\* S.C. = Self Colored.



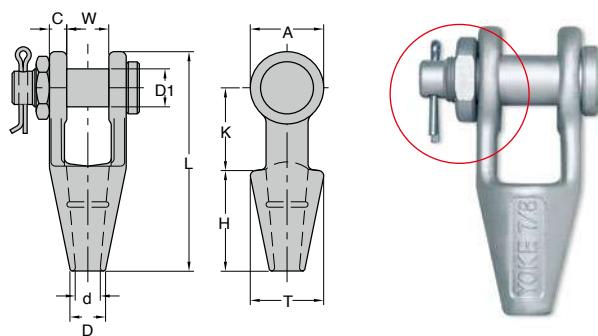
- YOKE 8-732 Closed Swage are forged from special bar quality carbon steel with very finest hardness controlled by spheroidize annealing.
- YOKE Swage properly applied have an efficiency rating of 100% based on the catalog strength of wire rope.
- YOKE Swage are recommended for use with 6x19, 6x36, and IWRC wire rope. They are approved for use with galvanized bridge rope.
- YOKE Swage sockets are not recommended for use on fiber core or lang lay rope.
- Galvanized finish.

All slings swaged with sockets shall be proof loaded in accordance with ASME B30.9

## Forged Closed Swage Wire Rope Socket

Item No.	Rope Size	Before Swage Dimensions (inch)										Max. After Swage Dim.	N.W.
		S.C.*	Galvanized	inch	B	D	D1	d	H	K	L	L1	
8-732-06	8-732-06G	1/4	1.38	0.50	0.75	0.27	0.50	3.50	4.33	2.13	0.46	0.4	
8-732-08	8-732-08G	5/16	1.63	0.77	0.89	0.34	0.67	4.50	5.50	3.15	0.71	0.7	
8-732-10	8-732-10G	3/8	1.63	0.77	0.89	0.41	0.67	4.50	5.50	3.15	0.71	0.7	
8-732-11	8-732-11G	7/16	2.00	0.98	1.06	0.48	0.89	5.75	6.93	4.25	0.91	1.5	
8-732-13	8-732-13G	1/2	2.00	0.98	1.06	0.55	0.89	5.75	6.93	4.25	0.91	1.3	
8-732-14	8-732-14G	9/16	2.40	1.25	1.26	0.62	1.14	7.28	8.70	5.31	1.16	3.1	
8-732-16	8-732-16G	5/8	2.40	1.25	1.26	0.67	1.14	7.28	8.70	5.31	1.16	2.9	
8-732-19	8-732-19G	3/4	2.87	1.55	1.44	0.82	1.31	8.54	10.20	6.38	1.42	5.1	
8-732-22	8-732-22G	7/8	3.11	1.70	1.70	0.94	1.50	10.16	11.97	7.44	1.55	6.8	
8-732-26	8-732-26G	1	3.62	1.98	2.05	1.06	1.77	11.54	13.46	8.50	1.80	10.6	
8-732-28	8-732-28G	1 1/8	4.02	2.25	2.32	1.19	2.00	12.72	15.04	9.57	2.05	14.7	
8-732-32	8-732-32G	1 1/4	4.50	2.53	2.56	1.33	2.25	14.33	16.97	10.63	2.30	21.6	
8-732-36	8-732-36G	1 3/8	5.00	2.80	2.56	1.45	2.25	15.83	18.70	11.69	2.56	28.6	
8-732-38	8-732-38G	1 1/2	5.50	3.08	2.81	1.61	2.52	17.01	20.12	12.75	2.81	38.1	
8-732-45	8-732-45G	1 3/4	6.26	3.39	3.54	1.86	3.00	20.00	23.54	14.88	3.06	52.8	
8-732-50	8-732-50G	2	7.24	3.94	3.82	2.13	3.27	23.00	27.64	17.01	3.56	89.1	

\* S.C. = Self Colored.



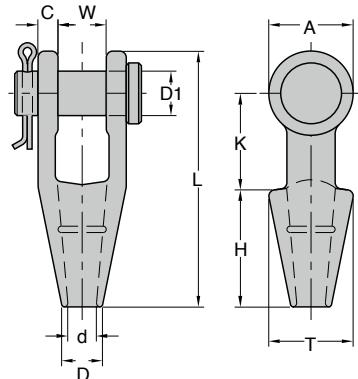
- YOKE Spelter Sockets are forged from special bar quality carbon steel with very finest hardness controlled.
- YOKE Spelter Sockets properly applied have an efficiency rating of 100% based on the catalog strength of wire rope.
- Socket size 1/4" thru 3/4" use one groove, 7/8" thru 1-1/2" use 2 grooves.
- Open Spelter sockets meet the performance requirements of Federal Specification RR-S-550E, Type A.

In accordance with ASME B30.9, all assembly slings with poured Spelter shall be proof loaded.

## Open Spelter Wire Rope Socket

Item No.		Rope Size	Structural Strand Dia.	Ultimate Load	Before Swage Dimensions (inch)											N.W.
S.C.*	Galvanized	inch		tonnes	A	C	D	D1	d	H	K	L	T	W	lbs	
8-733-06	8-733-06G	1/4	-	8	1.31	0.35	0.71	0.67	0.43	2.25	1.56	4.65	1.54	0.91	1.5	
8-733-10	8-733-10G	5/16 - 3/8	-	12	1.50	0.44	0.83	0.79	0.51	2.25	1.77	4.84	1.73	0.83	2.0	
8-733-13	8-733-13G	7/16 - 1/2	-	20	1.91	0.50	0.98	0.98	0.56	2.48	2.13	5.62	1.96	1.00	3.5	
8-733-16	8-733-16G	9/16 - 5/8	1/2	27	2.28	0.55	1.14	1.19	0.70	2.99	2.52	6.77	2.25	1.26	4.9	
8-733-19	8-733-19G	3/4	9/16 - 5/8	43	2.64	0.62	1.26	1.38	0.81	3.62	3.00	7.96	2.64	1.50	7.5	
8-733-22	8-733-22G	7/8	11/16 - 3/4	55	3.17	0.80	1.50	1.63	0.94	4.02	3.50	9.25	3.35	1.77	11.9	
8-733-26	8-733-26G	1	13/16 - 7/8	76	3.78	0.91	1.75	2.00	1.14	4.48	4.02	10.55	3.75	2.05	18.7	
8-733-28	8-733-28G	1 1/8	15/16 - 1	92	4.12	1.00	2.00	2.25	1.26	5.00	4.62	11.81	4.12	2.25	25.6	
8-733-36	8-733-36G	1 1/4 - 1 3/8	1 1/16 - 1 1/8	136	4.75	1.14	2.25	2.50	1.50	5.51	5.00	13.20	4.72	2.52	35.2	
8-733-38	8-733-38G	1 1/2	1 3/16 - 1 1/4	170	5.38	1.19	2.75	2.75	1.63	5.98	5.98	15.12	5.25	2.99	52.9	

\* S.C. = Self Colored.



- YOKE Spelter Sockets are forged from special bar quality carbon steel with very finest hardness controlled.
- YOKE Spelter Sockets properly applied have an efficiency rating of 100% based on the catalog strength of wire rope.
- Socket size 1/4" thru 3/4" use one groove, 7/8" thru 1-1/2" use 2 grooves.
- Open Spelter sockets meet the performance requirements of Federal Specification RR-S-550E, Type A.
- Galvanized finish.

In accordance with ASME B30.9, all assembly slings with poured Spelter shall be proof loaded.

## Forged Open Spelter Wire Rope Socket with Round Pin

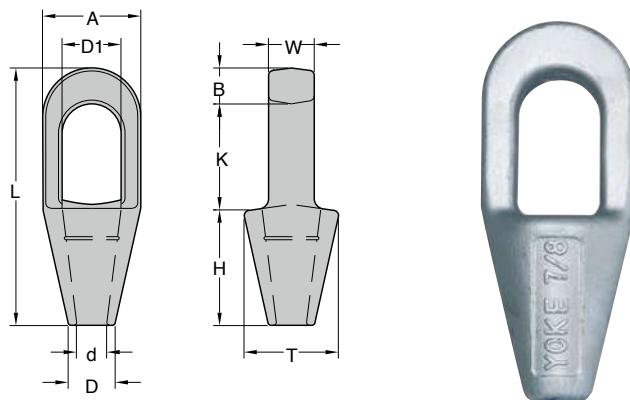
Item No.	Rope Dia.	Structural Strand Dia.	Ultimate Load	Dimensions (inch)												N.W.
				A	C	D	D1	d	H	K	L	T	W	lbs		
8-734-06	8-734-06G	1/4	-	8	1.31	0.35	0.71	0.67	0.43	2.25	1.56	4.65	1.54	0.91	1.1	
8-734-10	8-734-10G	5/16 - 3/8	-	12	1.50	0.44	0.83	0.79	0.51	2.25	1.77	4.84	1.73	0.83	1.3	
8-734-13	8-734-13G	7/16 - 1/2	-	20	1.91	0.50	0.98	0.98	0.56	2.48	2.13	5.62	1.96	1.00	2.4	
8-734-16	8-734-16G	9/16 - 5/8	1/2	27	2.28	0.55	1.14	1.19	0.70	3.00	2.52	6.77	2.25	1.26	4.0	
8-734-19	8-734-19G	3/4	9/16 - 5/8	43	2.64	0.62	1.26	1.38	0.81	3.62	3.00	7.96	2.64	1.50	5.7	
8-734-22	8-734-22G	7/8	11/16 - 3/4	55	3.17	0.80	1.50	1.63	0.94	4.02	3.50	9.25	3.35	1.77	10.3	
8-734-26	8-734-26G	1	13/16 - 7/8	76	3.78	0.91	1.75	2.00	1.14	4.48	4.02	10.55	3.75	2.05	16.3	
8-734-28	8-734-28G	1 1/8	15/16 - 1	92	4.12	1.00	2.00	2.25	1.26	5.00	4.62	11.81	4.12	2.25	22.2	
8-734-36	8-734-36G	1 1/4 - 1 3/8	1 1/16 - 1 1/8	136	4.75	1.14	2.25	2.50	1.50	5.51	5.00	13.20	4.72	2.52	32.8	
8-734-38	8-734-38G	1 1/2	1 3/16 - 1 1/4	170	5.38	1.19	2.75	2.75	1.63	6.00	6.00	15.12	5.25	3.00	45.5	

\*S.C. = Self Colored.



**WARNING**

NEVER EXCEED PUBLISHED WORKING LOAD LIMIT



- YOKE Spelter Sockets are forged steel socket through 1-1/2", cast steel 1-5/8" up to 3-3/4".
- YOKE Spelter Sockets properly applied have an efficiency rating of 100% based on the catalog strength of wire rope.
- Socket size 1/4" thru 3/4" use one groove, 7/8" thru 1-1/2" use 2 grooves.
- Closed Spelter sockets meet the performance requirements of Federal Specification RR-S-550E, Type B.

In accordance with ASME B30.9, all assembly slings with poured spelter shall be proof loaded.

## Forged Closed Spelter Wire Rope Socket

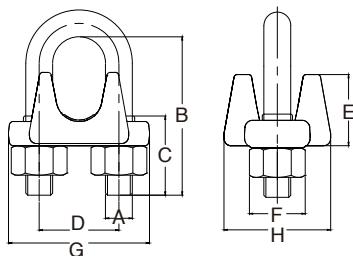
Item No.		Rope Dia.	Structural Strand Dia.	Ultimate Load	Dimensions (inch)										N.W.	
S.C.*	Galvanized	inch	inch	tonnes	A	B	D	D1	d	H	K	L	T	W	lbs	
8-735-06	8-735-06G	1/4	-	8	1.50	0.50	0.71	0.88	0.43	2.25	1.73	4.50	1.50	0.50	0.7	
8-735-10	8-735-10G	5/16 - 3/8	-	12	1.69	0.62	0.83	0.98	0.50	2.25	2.00	4.88	1.70	0.71	0.9	
8-735-13	8-735-13G	7/16 - 1/2	-	20	2.00	0.71	0.98	1.19	0.55	2.52	2.25	5.43	1.96	0.87	1.5	
8-735-16	8-735-16G	9/16 - 5/8	1/2	30.8	2.63	0.83	1.12	1.41	0.71	3.00	2.52	6.31	2.50	0.98	2.6	
8-735-19	8-735-19G	3/4	9/16 - 5/8	43.5	3.00	1.06	1.26	1.61	0.81	3.50	3.00	7.58	2.75	1.26	4.4	
8-735-22	8-735-22G	7/8	11/16 - 3/4	65.3	3.63	1.26	1.50	1.89	0.94	3.98	3.50	8.75	3.46	1.50	7.9	
8-735-26	8-735-26G	1	13/16 - 7/8	81.6	4.13	1.38	1.77	2.28	1.14	4.50	4.02	9.88	3.78	1.77	10.8	
8-735-28	8-735-28G	1 1/8	15/16 - 1	100	4.50	1.50	2.00	2.56	1.26	5.00	4.50	10.98	4.12	2.00	15.8	
8-735-36	8-735-36G	1 1/4 - 1 3/8	1 1/16 - 1 1/8	136	5.31	1.63	2.25	2.80	1.50	5.50	5.00	12.31	4.75	2.25	23.1	
8-735-38	8-735-38G	1 1/2	1 3/16 - 1 1/4	170	5.31	1.93	2.75	3.19	1.63	6.00	6.00	13.94	5.25	2.52	31.5	

\*S.C. = Self Colored.



- Galvanized finish.
- Forged base for full range of sizes.
- According to the breaking load of the wire rope, YOKΕ wire rope clips have an efficiency rating of 80% for 1/8" - 7/8" sizes, and 90% for sizes 1" up to 3".
- Manufactured with or exceeds all requirements of ASME B30.26 and EN13411 -2003.

Yoke Wire Rope Clip in accordance with FF-C-450 TYPE 1 CLASS 1 and EN13411-2003.



## Wire Rope Clip

Item No.	Size		Dimensions (inch)								N.W lbs
	mm	inch	A	B	C	D	E	F	G	H	
8-762-03	3-4	1/8	0.20	0.98	0.47	0.47	0.39	0.35	1.02	0.83	0.06
8-762-05	5	3/16	0.20	1.18	0.55	0.59	0.51	0.51	1.22	0.98	0.09
8-762-06	6-7	1/4	0.28	1.30	0.59	0.75	0.67	0.55	1.46	1.22	0.19
8-762-08	8	5/16	0.31	1.38	0.75	0.87	0.75	0.67	1.69	1.34	0.31
8-762-10	9-10	3/8	0.35	1.50	0.75	0.98	0.94	0.75	2.01	1.65	0.51
8-762-11	11	7/16	0.43	1.89	0.98	1.18	1.14	0.87	2.32	1.93	0.81
8-762-13	12-13	1/2	0.43	1.89	0.98	1.18	1.14	0.87	2.28	1.93	0.81
8-762-14	14-15	9/16	0.51	2.40	1.26	1.30	1.22	0.94	2.52	2.09	1.06
8-762-16	16	5/8	0.51	2.40	1.26	1.30	1.38	0.94	2.52	2.05	1.06
8-762-19	18-20	3/4	0.55	2.76	1.46	1.50	1.38	1.06	2.83	2.24	1.50
8-762-22	22	7/8	0.67	3.11	1.61	1.77	1.50	1.26	3.19	2.44	2.20
8-762-26	24-26	1	0.67	3.50	1.81	1.89	1.69	1.26	3.50	2.64	2.66
8-762-28	28-30	1 1/8	0.67	3.90	2.01	2.01	1.97	1.26	3.62	2.83	2.99
8-762-32	32-34	1 1/4	0.79	4.25	2.13	2.32	2.17	1.46	4.13	3.15	4.58
8-762-36	36	1 3/8	0.79	4.25	2.13	2.32	2.28	1.46	4.17	3.11	4.91
8-762-38	38	1 1/2	0.79	4.92	2.40	2.64	2.40	1.46	4.45	3.39	5.46
8-762-42	41-42	1 5/8	0.87	5.31	2.64	2.76	2.68	1.61	4.80	3.58	7.22
8-762-45	44-46	1 3/4	0.94	5.75	2.76	3.07	2.99	1.81	5.28	3.86	9.42
8-762-50	48-52	2	1.26	6.46	2.99	3.39	3.07	2.01	5.91	4.45	13.75
8-762-57	56-58	2 1/4	1.26	7.05	3.66	3.90	3.23	2.01	6.54	4.53	15.62
8-762-64	62-65	2 1/2	1.26	7.60	3.74	4.13	3.66	2.01	6.69	4.72	17.34
8-762-70	68-72	2 3/4	1.26	8.19	3.82	4.37	4.13	2.01	7.01	4.88	21.03
8-762-75	75-78	3	1.50	9.13	4.09	4.72	4.53	2.40	7.64	5.31	32.56



WARNING  
NEVER EXCEED PUBLISHED WORKING LOAD LIMIT

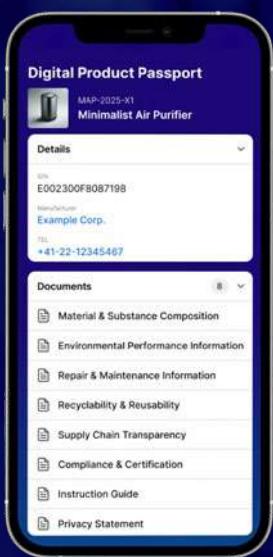


# Snatch Blocks



# TECH FOR SAFETY

UID# serves as the Serial Number(S/N) and Links to the ESPR-compliant Digital Product Passport (DPP).



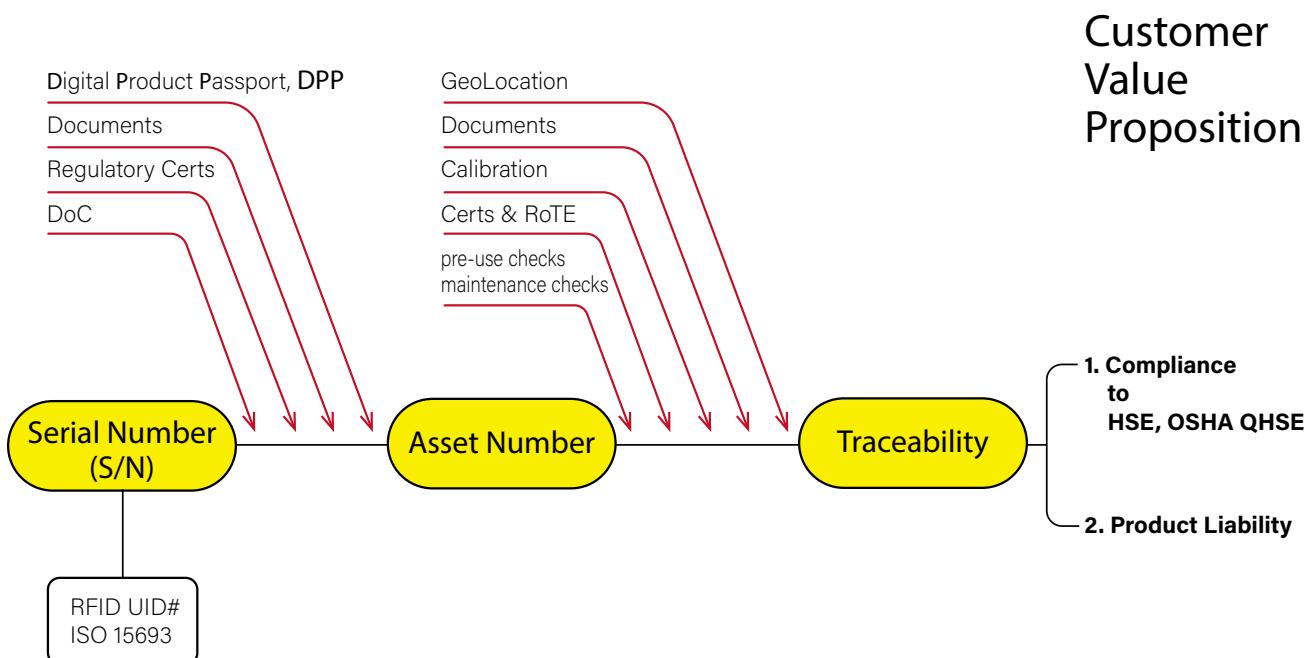
# The Power of Serial Number: Enabling Total Traceability and Compliance

YOKE leverages advanced digital technology to embed a unique Serial Number (S/N) into every individual product. This Serial Number is not just an identifier — it becomes the digital anchor point for the entire asset lifecycle. From the moment of manufacture to the final stages of use, every activity, inspection, and regulatory document can be traced back to this single source of truth.

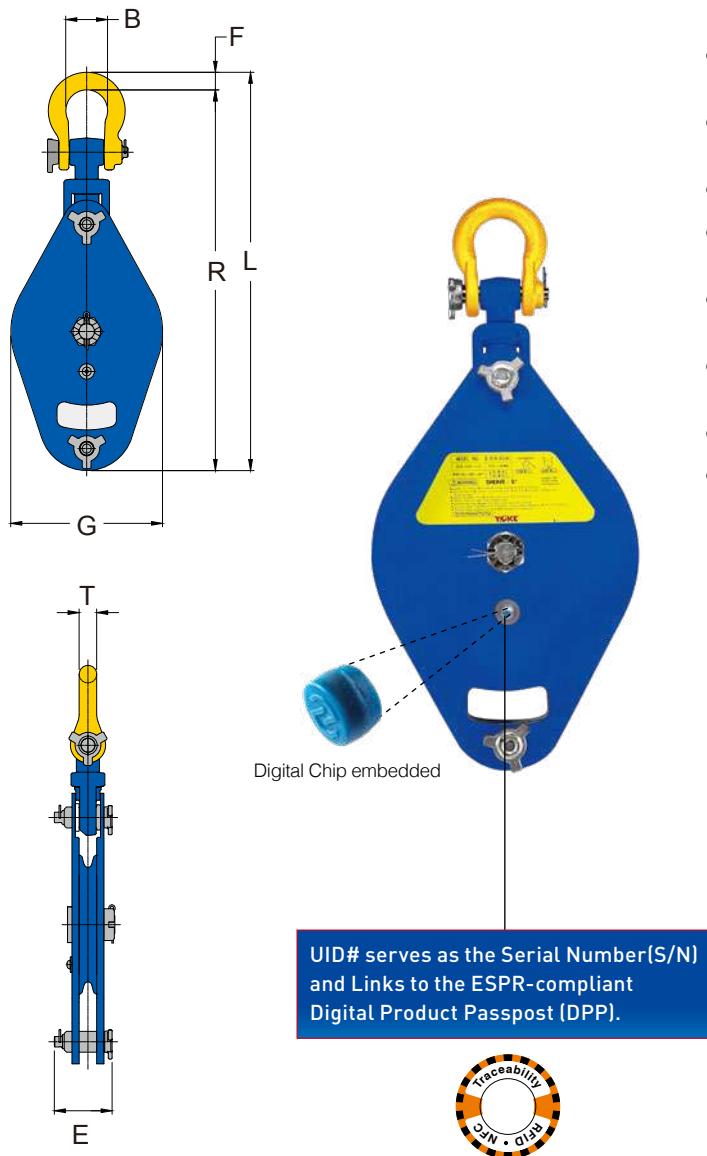
By structuring traceability around the Serial Number, YOKE delivers an unparalleled customer value proposition:

- Full compliance with global standards such as OSHA, QHSE, and HSE
- Robust product liability control backed by transparent, verifiable records.

This digital-first approach, powered by RiConnect, sets a new benchmark in the global supply chain — transforming how lifting and safety-critical equipment is managed, monitored, and trusted. No other system offers such precise control, risk mitigation, and regulatory visibility — all starting from the Serial Number.







- YOKE Oilfield Hoist Blocks are manufactured of the highest quality alloy steel.
- Available from 4 tonnes to 15 tonnes for wire rope sizes 10mm to 26mm.
- Certified by ABS Type Approval.
- Part number, wire rope size and working load limit are marked on each block.
- Permanent batch codes link to test certificates for easy traceability.
- Supplied with sealed tapered bearings for extended product life and faster line speeds.
- Safety factor 4:1
- Manufactured by an API Q1 Certified facility.

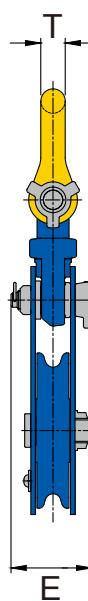
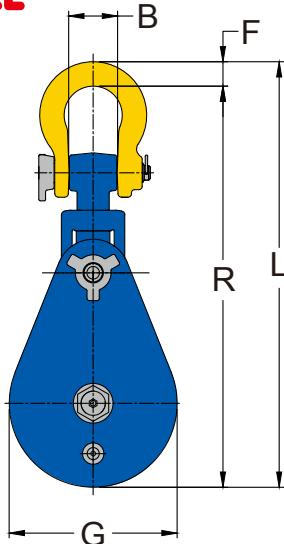
## Oilfield Derrick Block

Item No.	Item No.	Sheave Dia. inch	Bearing Type	Wire Rope Size inch	Working Load Limit tonnes	Dimensions							
						B	E	F	G	L	R	T	N.W. lbs
8-591-0408	8-591-0408G	8	**TB	3/8-1/2	4	1.34	3.23	0.75	8.90	21.65	20.91	0.75	35
8-591-0810-13	8-591-0810-13G	10	TB	3/8-1/2	8	2.52	4.13	1.26	10.87	28.54	27.28	1.26	55
8-591-0810-15	8-591-0810-15G	10	TB	1/2-5/8	8	2.52	4.13	1.26	10.87	28.54	27.28	1.26	55
8-591-1214-16	8-591-1214-16G	14	TB	5/8	12	2.52	4.13	1.26	14.88	32.40	31.14	1.26	95
8-591-1214-19	8-591-1214-19G	14	TB	3/4	12	2.52	4.13	1.26	14.88	32.40	31.14	1.26	95
8-591-1516-22	8-591-1516-22G	16	TB	7/8	15	3.15	5.39	1.73	17.05	36.65	38.39	1.54	150
8-591-1516-26	8-591-1516-26G	16	TB	1	15	3.15	5.39	1.73	17.05	36.65	38.39	1.54	150

\*Minimum Ultimate Load is 4 times the Working Load Limit.

\*\*TB: Tapered Bearings

**YOKÉ**



Digital Chip embedded

**8-501-08 and up**

**UID# serves as the Serial Number(S/N) and Links to the ESPR-compliant Digital Product Passpost (DPP).**



- YOKÉ Light Snatch Blocks are manufactured of the highest quality tensile steel.
- Available from 2 tonnes to 8 tonnes, for wire rope sizes 8mm to 19mm.
- Certified by CCS, UKCA Type Approval.
- Part number, wire rope size and working load limit are marked on each block.
- Permanent batch codes link to test certificates for easy traceability.
- Supplied with bronze bushings and 3.0"-14" with pressure lube fittings.
- Meets or exceeds all requirements of ASME B30.26.
- Safety factor 4:1
- Fatigue rated



**8-501-02  
8-501-04**

Digital Chip embedded

## Light Snatch Block with Shackle

Item No.	Sheave Dia. inch	Bearing Type	Wire Rope Size inch	Working Load Limit tonnes	Dimensions								Replacement Sheave
					B	E	F	G	L	R	T	N.W. lbs	
8-501-02	3.0	**BB	5/16-3/8	2	0.75	2.52	0.43	2.95	8.98	8.54	0.43	4	8-500-02
8-501-04	4.5	BB	3/8-1/2	4	1.34	3.23	0.75	4.25	13.98	13.23	0.75	13	8-500-04
8-501-08	6.0	BB	5/8-3/4	8	2.52	4.41	1.26	5.98	19.02	17.76	1.26	29	8-500-08
8-501-0808	8.0	BB	5/8-3/4	8	2.52	4.41	1.26	8.66	21.93	20.67	1.26	44	8-500-0808
8-501-0810	10.0	BB	5/8-3/4	8	2.52	4.41	1.26	10.39	23.54	22.28	1.26	46	8-500-0810
8-501-0812-16	12.0	BB	5/8	8	2.52	4.41	1.26	12.20	25.91	24.65	1.26	49	8-500-0812-16
8-501-0812-19	12.0	BB	3/4	8	2.52	4.41	1.26	12.20	25.91	24.65	1.26	49	8-500-0812-19
8-501-0814-16	14.0	BB	5/8	8	2.52	4.41	1.26	14.02	27.40	26.14	1.26	56	8-500-0814-16
8-501-0814-19	14.0	BB	3/4	8	2.52	4.41	1.26	14.02	27.40	26.14	1.26	56	8-500-0814-19

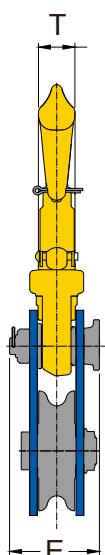
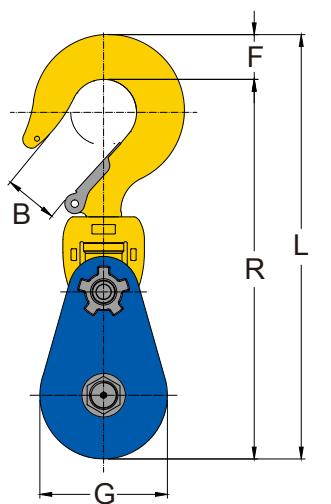
\*Minimum Ultimate Load is 4 times the Working Load Limit.

\*\*BB: Bronze Bushing



**WARNING**

NEVER EXCEED PUBLISHED WORKING LOAD LIMIT



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and Links to the ESPR-compliant  
Digital Product Passport (DPP).**



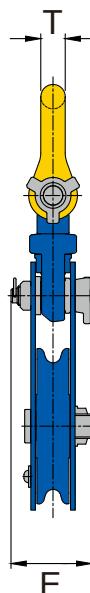
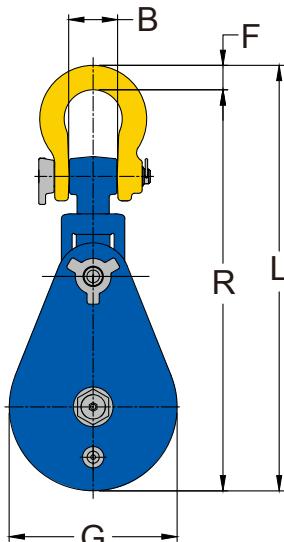
- YOKE Light Snatch Blocks are manufactured of the highest quality tensile steel.
- Available from 2 tonnes to 8 tonnes, for wire rope sizes 8mm to 19mm.
- Certified by ABS Type Approval.
- Part number, wire rope size and working load limit are marked on each block.
- Permanent batch codes link to test certificates for easy traceability.
- Supplied with bronze bushings and 3.0"-14" with pressure lube fittings.
- Meets or exceeds all requirements of ASME B30.26.
- Safety factor 4:1
- Fatigue rated

## Light Snatch Block with Hook

Item No.	Sheave Dia. inch	Bearing Type	Wire Rope Size inch	Working Load Limit tonnes	Dimensions								Replacement Sheave
					B	E	F	G	L	R	T	N.W. lbs	
8-502-02	3.0	**BB	5/16-3/8	2	1.06	2.52	1.02	2.95	9.84	8.82	0.79	7	8-500-02
8-502-04	4.5	BB	3/8-1/2	4	1.34	3.23	1.38	4.21	13.98	12.60	1.22	13	8-500-04
8-502-08	6.0	BB	5/8-3/4	8	1.89	4.41	2.40	5.98	19.21	16.81	1.57	29	8-500-08
8-502-0808	8.0	BB	5/8-3/4	8	1.89	4.41	2.40	8.66	22.17	19.76	1.57	42	8-500-0808
8-502-0810	10.0	BB	5/8-3/4	8	1.89	4.41	2.40	10.39	23.74	21.34	1.57	45	8-500-0810
8-502-0812-16	12.0	BB	5/8	8	1.89	4.41	2.40	12.20	26.22	23.82	1.57	48	8-500-0812-16
8-502-0812-19	12.0	BB	3/4	8	1.89	4.41	2.40	12.20	26.22	23.82	1.57	48	8-500-0812-19
8-502-0814-16	14.0	BB	5/8	8	1.89	4.41	2.40	14.02	27.60	25.20	1.57	55	8-500-0814-16
8-502-0814-19	14.0	BB	3/4	8	1.89	4.41	2.40	14.02	27.60	25.20	1.57	55	8-500-0814-19

\*Minimum Ultimate Load is 4 times the Working Load Limit.

\*\*BB: Bronze Bushing



Digital Chip embedded



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and Links to the ESPR-compliant  
Digital Product Passpost (DPP).**



## Forged Snatch Block with Shackle

Item No.	Sheave Dia. inch	Bearing Type	Wire Rope Size	Working Load Limit tonnes	Dimensions								Replacement Sheave
					B	E	F	G	L	R	T	N.W. lbs	
8-541-12	6	**BB	3/4-7/8	12	3.15	5.51	1.73	6.54	21.26	19.53	1.73	52	8-500-12
8-541-15	8	BB	3/4-7/8	15	3.15	5.55	1.73	8.66	23.19	21.46	1.73	61	8-500-15
8-541-1510	10	BB	3/4-7/8	15	3.15	5.55	1.73	11.02	28.11	26.38	1.73	90	8-500-1510

\*Minimum Ultimate Load is 4 times the Working Load Limit.

\*\*BB: Bronze Bushing



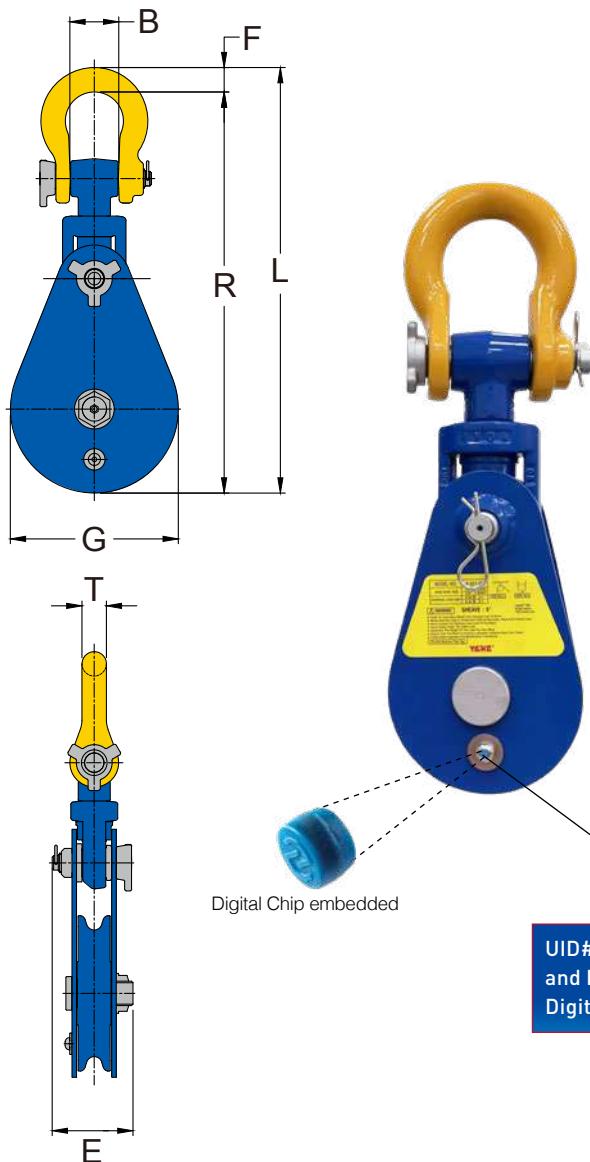
- YOKE Forged Snatch Blocks are manufactured of the highest quality forged alloy steel.
- Available from 12 tonnes to 15 tonnes, for wire rope sizes 19mm to 22mm.
- Part number, wire rope size and working load limit are marked on each block.
- Permanent batch codes link to test certificates for easy traceability.
- Supplied with bronze bushings and pressure lube fittings.
- Meets or exceeds all requirements of ASME B30.26.
- Safety factor 4:1
- Fatigue rated

## Forged Snatch Block with Hook

Item No.	Sheave Dia. inch	Bearing Type	Wire Rope Size inch	Working Load Limit tonnes	Dimensions inch								N.W. lbs	Replacement Sheave
					B	E	F	G	L	R	T			
8-542-12	6	**BB	3/4-7/8	12	2.36	5.51	2.64	6.54	22.24	19.53	1.97	52	8-500-12	
8-542-15	8	BB	3/4-7/8	15	2.36	5.51	2.64	8.66	24.17	21.54	1.97	61	8-500-15	
8-542-1510	10	BB	3/4-7/8	15	2.36	5.51	2.64	11.02	29.09	26.46	1.97	90	8-500-1510	

\*Minimum Ultimate Load is 4 times the Working Load Limit.

\*\*BB: Bronze Bushing



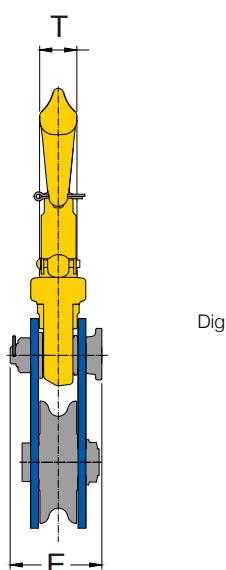
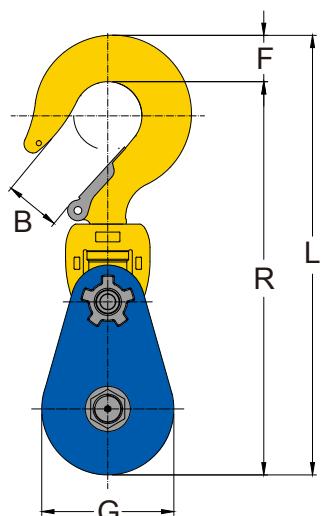
- YOKΕ Super Snatch Blocks are manufactured of the highest quality tensile steel.
- Available for 20 tonnes, for wire rope sizes 25mm to 29mm.
- Certified by ABS, UKCA Type Approval.
- Part number, wire rope size and working load limit are marked on each block.
- Permanent batch codes link to test certificates for easy traceability.
- Supplied with bronze bushings and pressure lube fittings.
- Meets or exceeds all requirements of ASME B30.26.
- Safety factor 4:1
- Fatigue rated

## Super Snatch Block with Shackle

Item No.	Sheave Dia. inch	Bearing Type	Wire Rope Size	Working Load Limit tonnes	Dimensions								N.W. lbs	Replacement Sheave
					B	E	F	G	L	R	T	inch		
8-551-20	8	**BB	1-1 1/8	20	3.66	5.75	2.17	8.50	26.42	24.25	2.01	92	8-500-20	
8-551-2010	10	BB	1-1 1/8	20	3.66	5.75	2.17	11.02	30.63	28.46	2.01	119	8-500-2010	
8-551-2012-25	12	BB	1	20	3.66	5.75	2.17	12.99	32.80	30.63	2.01	139	8-500-2012-25	
8-551-2012-29	12	BB	1 1/8	20	3.66	5.75	2.17	12.99	32.80	30.63	2.01	139	8-500-2012-29	

\*Minimum Ultimate Load is 4 times the Working Load Limit.

\*\*BB: Bronze Bushing



Digital Chip embedded

**UID# serves as the Serial Number(S/N)  
and Links to the ESPR-compliant  
Digital Product Passpost (DPP).**

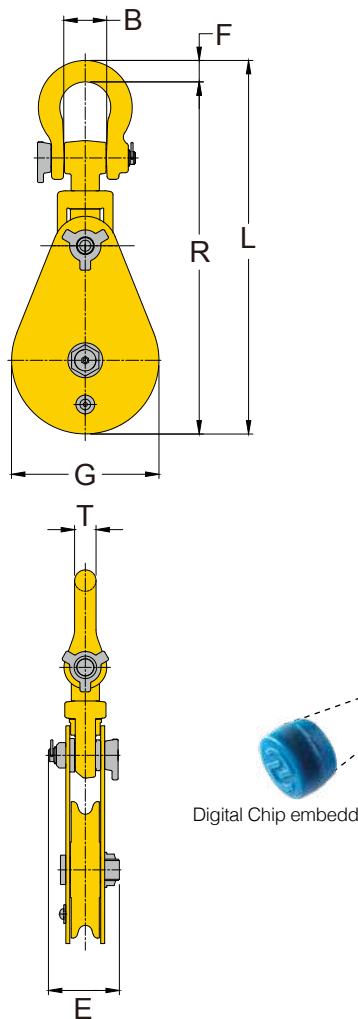


## Super Snatch Block with Hook

Item No.	Sheave Dia. inch	Bearing Type	Wire Rope Size	Working Load Limit tonnes	Dimensions inch								N.W. lbs	Replacement Sheave
					B	E	F	G	L	R	T			
8-552-20	8	**BB	1-1 1/8	20	3.54	5.75	2.99	8.50	28.31	25.31	2.40	90	8-500-20	
8-552-2010	10	BB	1-1 1/8	20	3.54	5.98	2.99	11.02	32.52	29.53	2.40	117	8-500-2010	
8-552-2012-25	12	BB	1	20	3.54	5.75	2.99	12.99	34.69	31.69	2.40	139	8-500-2012-25	
8-552-2012-29	12	BB	1 1/8	20	3.54	5.75	2.99	12.99	34.69	31.69	2.40	139	8-500-2012-29	

\*Minimum Ultimate Load is 4 times the Working Load Limit.

\*\*BB: Bronze Bushing



- YOKΕ Alloy Snatch Blocks are manufactured of the highest quality alloy steel.
- Available in 12 tonnes, for wire rope sizes 19mm to 22mm.
- Certified by ABS Type Approval.
- Part number, wire rope size and working load limit are marked on each block.
- Permanent batch codes link to test certificates for easy traceability.
- Supplied with bronze bushings and pressure lube fittings.
- Meets or exceeds all requirements of ASME B30.26.
- Safety factor 4:1
- Fatigue rated

**UID# serves as the Serial Number(S/N)  
and Links to the ESPR-compliant  
Digital Product Passport (DPP).**



## Alloy Snatch Block with Shackle

Item No.	Sheave Dia.	Bearing Type	Wire Rope Size	Working Load Limit	Dimensions								Replacement Sheave
					B	E	F	G	L	R	T	N.W.	
				inch	inch	tonnes	inch					lbs	
8-561-12	6	**BB	3/4-7/8	12	2.52	4.41	1.26	5.98	19.02	17.76	1.26	28	8-500-12
8-561-1208	8	BB	3/4-7/8	12	2.52	4.41	1.26	8.66	21.81	20.55	1.26	37	8-500-1208
8-561-1210	10	BB	3/4-7/8	12	2.52	4.41	1.26	10.39	23.54	22.28	1.26	46	8-500-1210

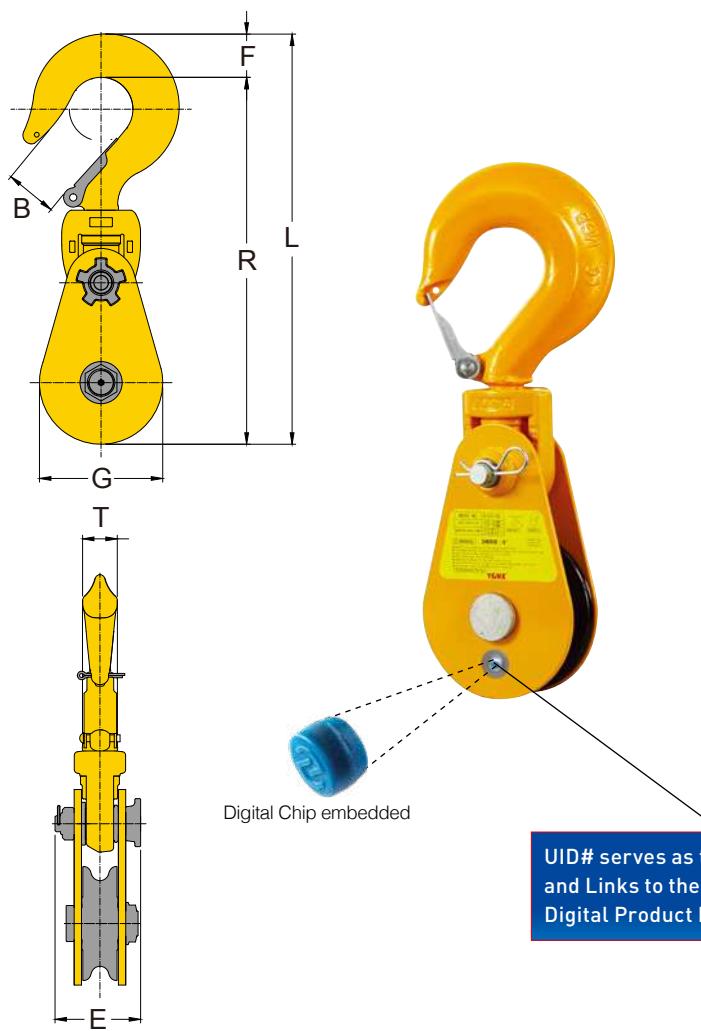
\*Minimum Ultimate Load is 4 times the Working Load Limit.

\*\*BB: Bronze Bushing



**WARNING**

NEVER EXCEED PUBLISHED WORKING LOAD LIMIT



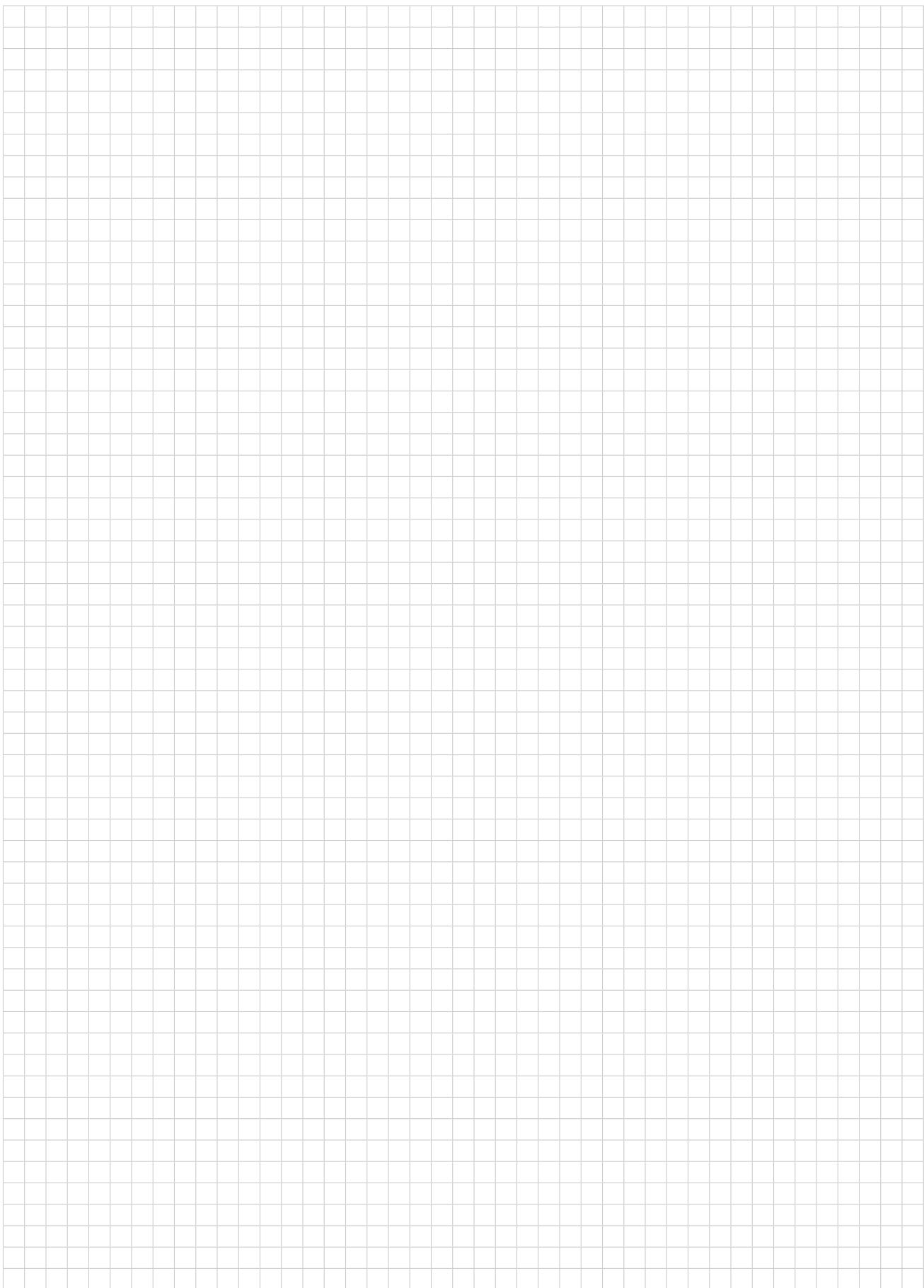
- YOKE Alloy Snatch Blocks are manufactured of the highest quality alloy steel.
- Available in 12 tonnes, for wire rope sizes 19mm to 22mm.
- Part number, wire rope size and working load limit are marked on each block.
- Permanent batch codes link to test certificates for easy traceability.
- Supplied with bronze bushings and pressure lube fittings.
- Meets or exceeds all requirements of ASME B30.26.
- Safety factor 4:1
- Fatigue rated

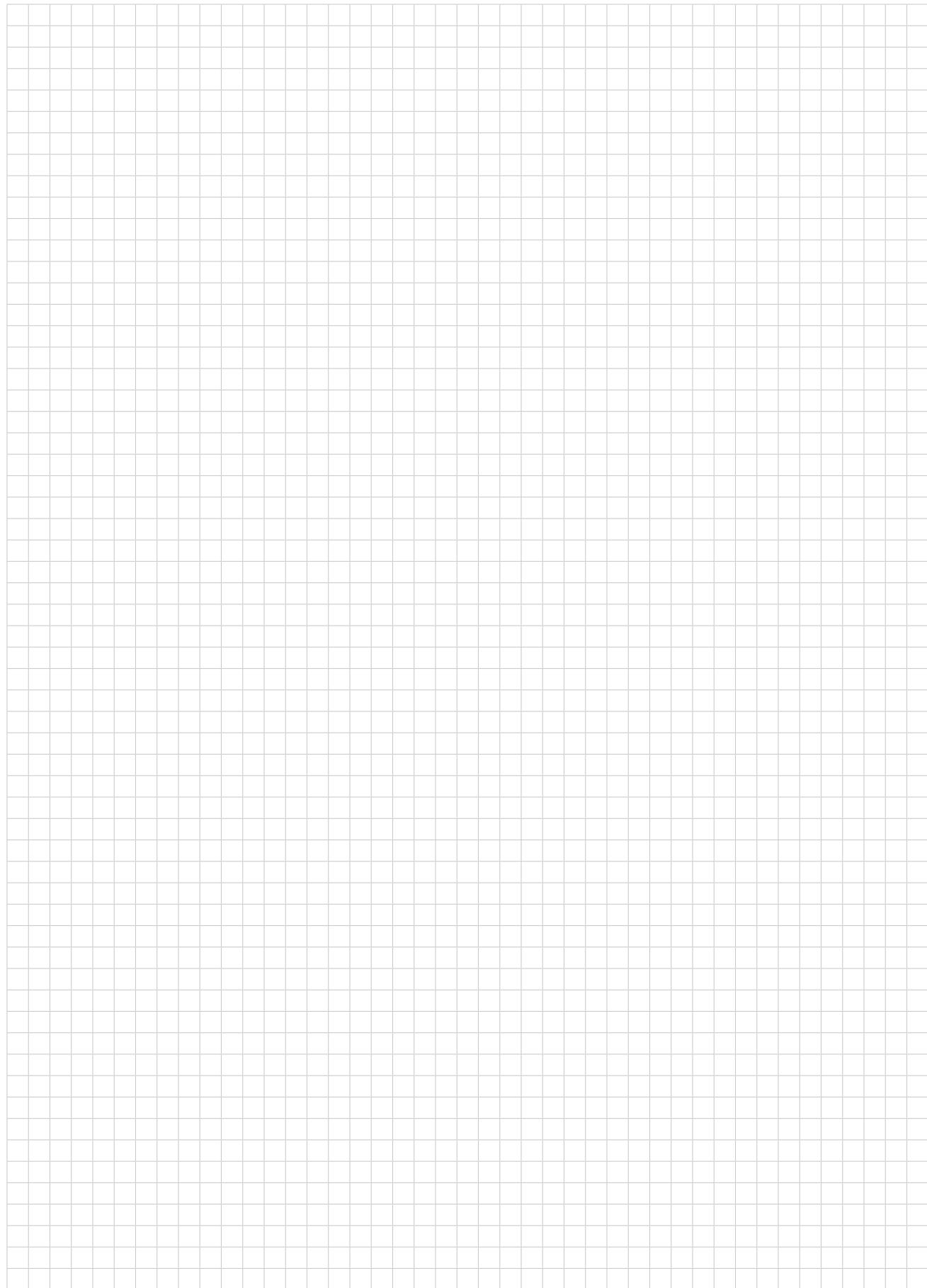
## Alloy Snatch Block with Hook

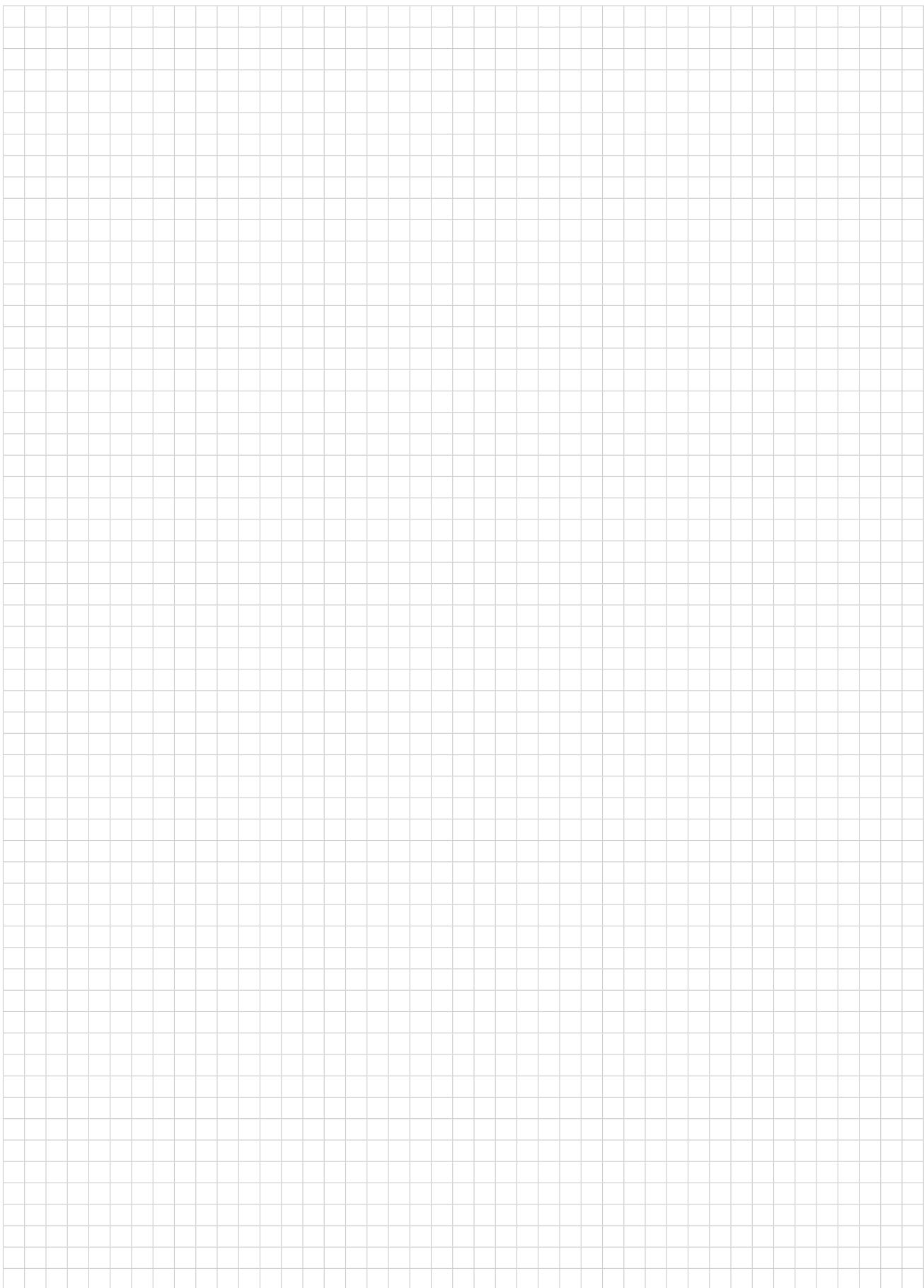
Item No.	Sheave Dia.	Bearing Type	Wire Rope Size	Working Load Limit	Dimensions								Replacement Sheave
					B	E	F	G	L	R	T	N.W.	
	inch		inch	tonnes	inch								lbs
8-562-12	6	**BB	3/4-7/8	12	1.89	4.41	2.40	5.98	19.21	16.81	1.57	31	8-500-12
8-562-1208	8	BB	3/4-7/8	12	1.89	4.41	2.40	8.66	22.01	19.61	1.57	37	8-500-1208
8-562-1210	10	BB	3/4-7/8	12	1.89	4.41	2.40	10.39	23.78	21.38	1.57	46	8-500-1210

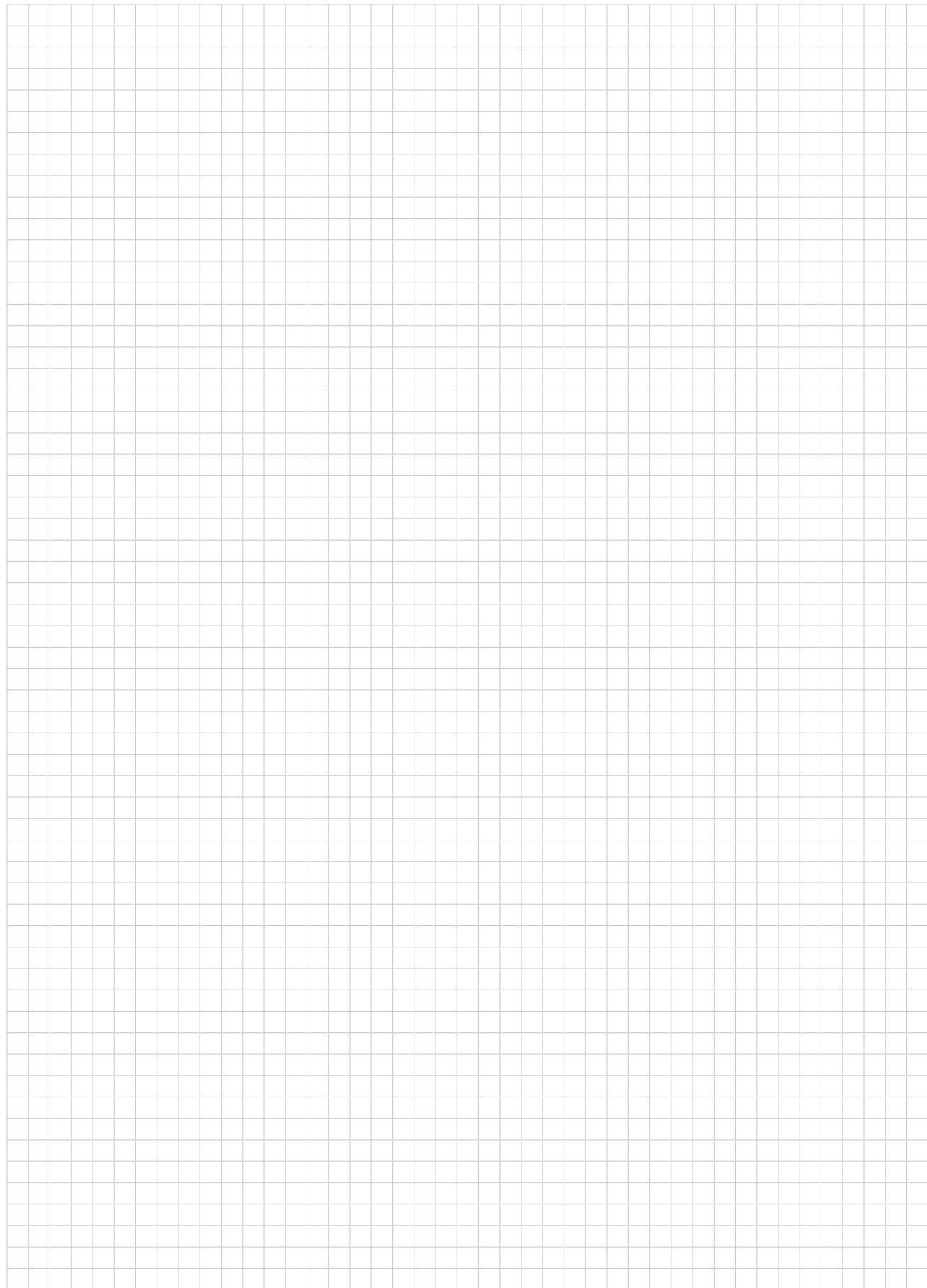
\*Minimum Ultimate Load is 4 times the Working Load Limit.

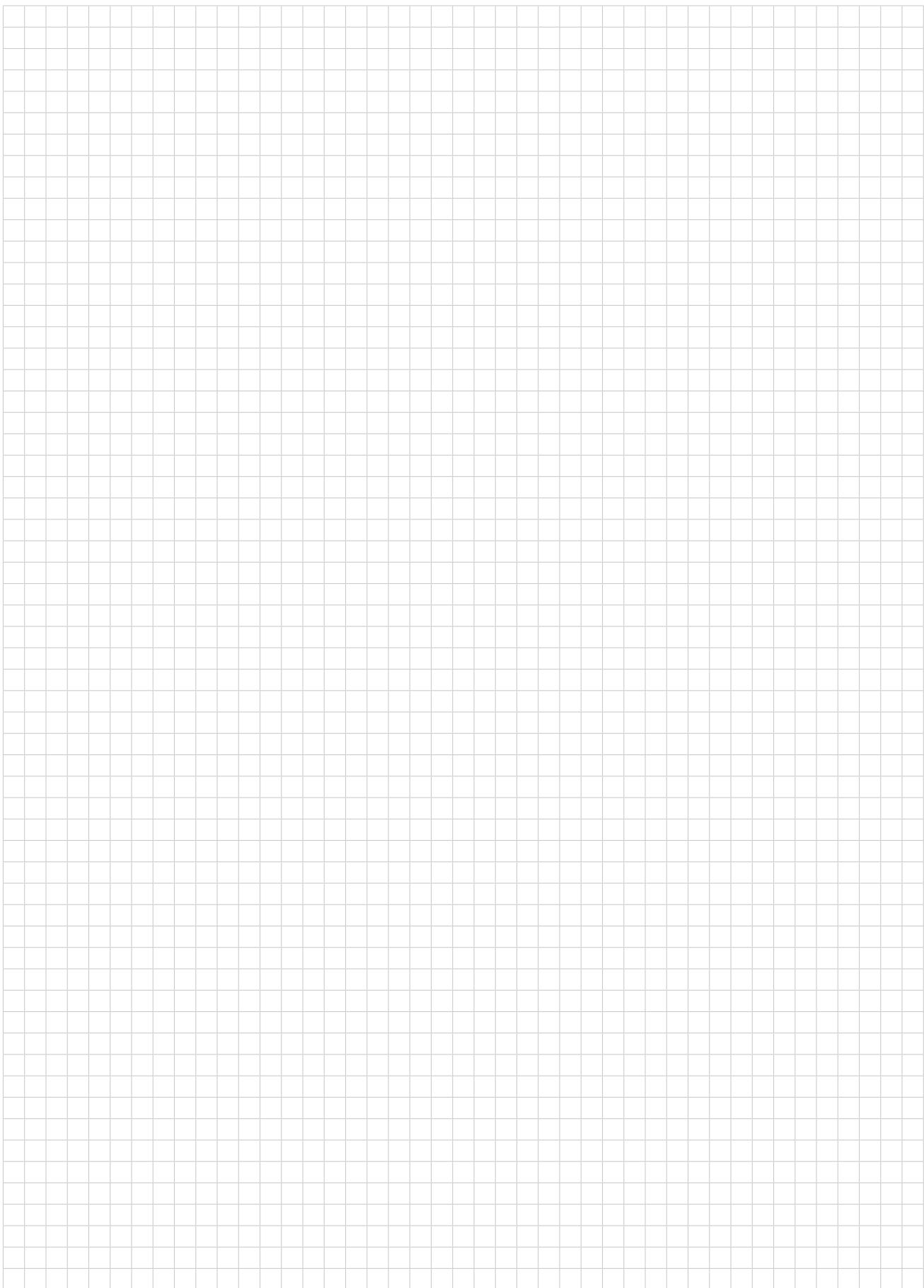
\*\*BB: Bronze Bushing











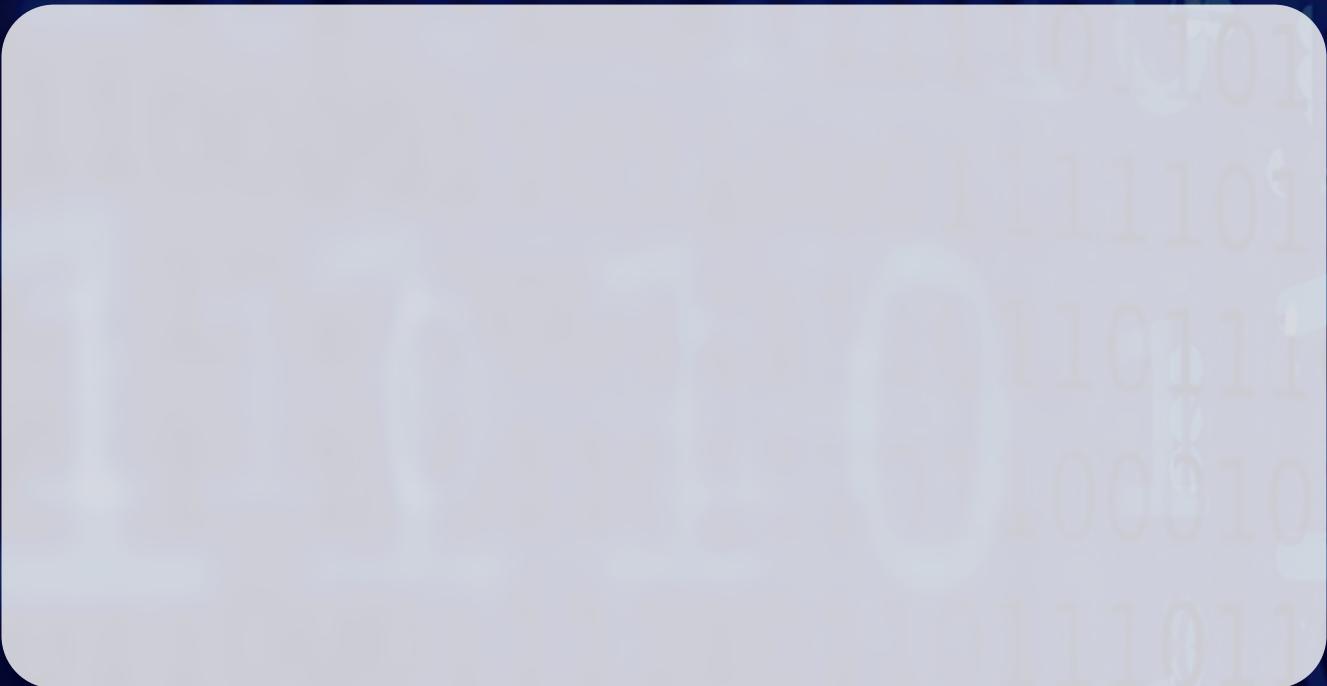
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